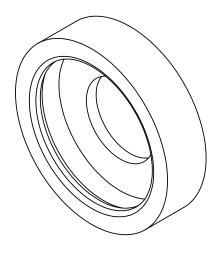
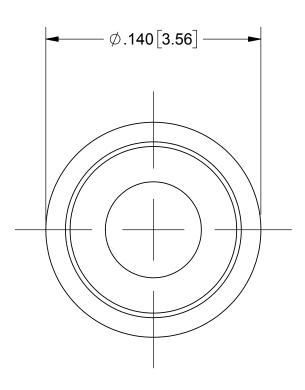
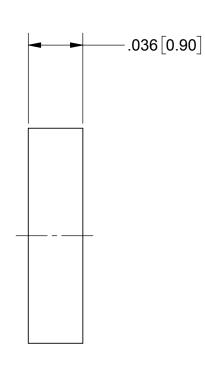
## **PRODUCT DATA DRAWING**

REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED
-	DCN 46856	9/17	FSG







**MATERIAL**:

STAINLESS STEEL PER AMS-5640, ALLOY UNS S30300, TYPE 1; OR ASTM A582 TYPE 303, COND. A

FINISH:

GOLD PER ASTM B488, TYPE II, CODE C, CLASS .76, OVER NICKEL PER AMS-QQ-N-290, CLASS 1, .00005" MIN. MATERIAL: SEE NOTES FINISH: SEE NOTES SURFACE AREA: N/A **PROPRIETARY** THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF SV MICROWAVE, INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF SV MICROWAVE, INC IS PROHIBITED.

DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL: ±1/64 ANGULAR: X° ±1°0′ X°X′ ±15′ DECIMAL: .X ±.030 .XX ±.010 .XXX ±.005

INTERPRET DIMENSIONS AND TOLERANCES PER ASME Y14.5M - 1994

THIRD ANGLE PROJECTION

UNLESS OTHERWISE SPECIFIED

1) ALL DIMENSIONS ARE IN INCHES [MILLIMETERS]
2) ALL DIMENSIONS ARE AFTER PLATING.
3) BREAK CORNERS & EDGES. 005 R. MAX.
4) CHAM. 1ST & LAST THREADS.
5) SURFACE ROUGHNESS 63.MIL-STD-10.
6) DIA:S ON COMMON CENTERS TO BE CONCENTRIC WITHIN. 004 T.JR.
7) REMOVE ALL BURRS

DRAWN:

CHECKED:

APPROVED:

GPF 9/26/17

FSG 9/26/17

FSG 9/26/17

2400 Centrepark West Drive, Suite 100 West Palm Beach, FL 33409

TITLE: 3mm DETENT SHROUD

SIZE CAGE CODE DWG. NO B 95077 012-80-484/185 SCALE: 16:1 SHEET 1 OF 1