# ECI-63.XX-K1

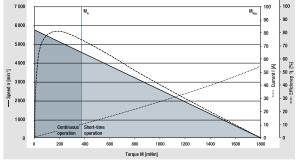


- Highly dynamic 3-phase internal rotor motor with EC technology
- Low cogging torque
- Robust, noise-optimized ball bearing system for a long service life
- High efficiency and high power density realized in a compact design
- Basic motor with electronic module K1 for operation with external control electronics
- Mechanical design and interfaces designed for modular flexibility
- Protection class IP 40 / IP 54 and connection by connector system

Туре		ECI-63.20-K1 -B00	ECI-63.20-K1 -D00	ECI-63.40-K1 -B00	ECI-63.40-K1 -D00	ECI-63.60-K1 -B00	ECI-63.60-K1 -D00
Nominal voltage (U <sub>n</sub> )	V DC	24	48	24	48	24	48
Nominal speed (n <sub>N</sub> )**	rpm			4 (	000		
Nominal torque (M <sub>N</sub> )**	mNm	360	360	670	670	800	880
Nominal current (I <sub>N</sub> )**	Α	8.50	4.50	14.0	6.50	17.6	8.50
Nominal output power (P <sub>N</sub> )**	W	150	150	280	280	335	370
Starting torque (M <sub>max</sub> )	mNm	1 800	1 800	3 300	3 300	5 300	4 400
Permissible peak current (I <sub>max</sub> )***	Α	55	30	95	45	150	57
Speed at no-load operation (n,)	rpm	5 800	6 800	5 900	5 900	6 100	6 000
No-load current (I <sub>L</sub> )	Α	0.50	0.30	0.70	0.32	1.30	0.45
Recommended speed control range	rpm			0 9	5 000		
Rotor moment of inertia (J <sub>R</sub> )	kgm² x10 <sup>-6</sup>	19	19	38	38	57	57
Motor constant (K <sub>F</sub> )	mVs/rad	41.4	73.3	40.4	83.8	40.4	83.8
Connection resistance (R <sub>v</sub> )	Ω	0. 14	0.42	0.08	0.24	0.04	0. 15
Connection inductance (L <sub>v</sub> )	mH	0.26	0.88	0.14	0.57	0.09	0.33
Overload protection			To be	implemented via	the control elect	ronics	
Permissible ambient temperature range (T <sub>u</sub> )	°C			0	+40		
Weight	kg	0.90	0.90	1.20	1.20	1.50	1.50
Order no. (wire interface)*	IP 40	932 6320 103	932 6320 105	932 6340 103	932 6340 105	932 6360 106	932 6360 108
Order No. (connector interface)*	IP 54	932 6320 100	932 6320 102	932 6340 100	932 6340 102		932 6360 102
Subject to alterations	The wave	geometry for the I c. 40°C	lass refers to install P54 version differs rrent: max. 1 sec	from the illustrated	ŭ		

#### Characteristic curve

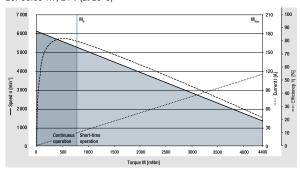
#### ECI-63.20-K1, 24 V (at 25°C)



1) Nominal data, see table

Characteristic curve 48 V on request

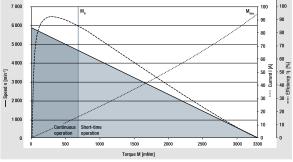
#### ECI-63.60-K1, 24 V (at 25°C)



1) Nominal data, see table

Characteristic curve 48 V on request

#### ECI-63.40-K1, 24 V (at 25°C)



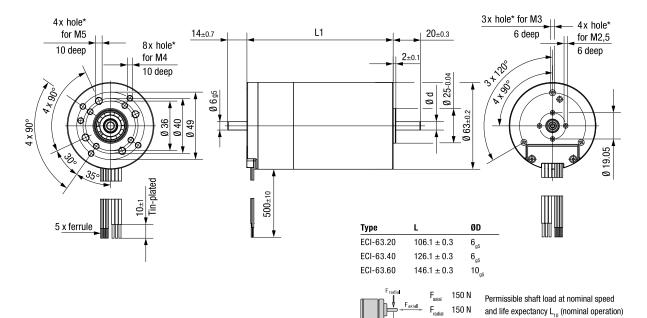
1) Nominal data, see table

Characteristic curve 48 V on request

## ECI-63.XX-K1

#### **Technical drawing Strand design**

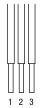
All dimensions in mm

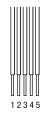


<sup>\*</sup> For thread-rolling screws according to DIN 7500

#### **Electrical connection**

Supply	wire	
Wire	Color	Function
1	yellow	Phase W
2	violet	Phase V
3	brown	Phase U





Signal v	gnal wire					
Wire	Color	Function				
4	green	Hall A				
5	white	Hall B				
6	gray	Hall C				
7	red	U <sub>B</sub>				
8	black	GND				

of 20 000 h (at T<sub>U</sub> max. 40°C)

20 mm

### Planetary gearheads.

### Performax®Plus 63



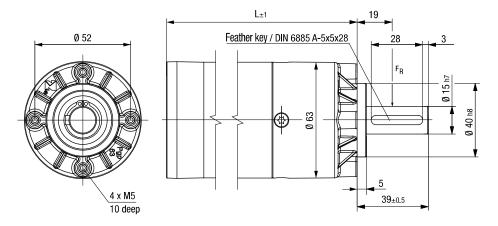
- High torques thanks to large gearing width in the first gear stage
- Good shock resistance due to housing made of case-hardened steel with linear tooth profile in the output stage
- Very quiet running due to helical teeth in the first gear stage
- Planetary wheels made of plastic with optimized sliding properties in the first stage ensure smooth operation
- Large effective diameter thanks to radial screw connection

Image of 2-stage gearhead

Gearheads		F	Performax®Plus 63.1		Perfo	Performax®Plus 63.2						
Reduction ratio		3.20	5.00	9.00	17.0	21.3	30.0	38.3	54.0	72.3	102	204
No. of stages		7		2								
Efficiency		0.90		0.81								
Max. input speed (n <sub>1</sub> )	rpm	6 000			6 000							
Rated output torque (M <sub>ab</sub> )	Nm	6.50	11.9	7.60	4.40	45.2	64.0	28.9	41.0	16.9	23.9	27.4
Short-term torque (M <sub>max</sub> )	Nm	16.3	29.8	19.0	11.0	113	160	72.3	102.5	42.3	59.8	68.5
Gear play	0	0.7 1.2			0.7 1.2							
Permissible operating temperature $(T_{_{\rm U}})$	°C	20 111 100										
Operating mode		S1		S1								
Protection class		IP 50		IP 50								
Weight	kg	0.66		1.20								
Shaft load radial / axial	N	350 / 500				350 / 500						
Service life	h	5 000				5 000						
Lubrication					Maint	enance-fre	e grease	ubrication	for life			
Installation position		Maintenance-free grease lubrication for life  any										

#### Technical drawing

Image of 1-stage gearhead / 2-stage design completely cylindrical / All dimensions in mm





Permissible shaft load at nominal speed and life expectancy  $\boldsymbol{L}_{\!\scriptscriptstyle{10}}$  (nominal operation) and operating factor  $C_B = 1$  (see page 82) of 5 000 h (at  $T_U = 40$ °C).

otor / gearhead		L - 1-stage	L - 2-stage
CI-63.20-K1-PP63	mm	164	185
ECI-63.40-K1-PP63	mm	184	205
ECI-63.60-K1-PP63	mm	204	225
ECI-63.20-K3-PP63	mm	176	198
ECI-63.40-K3-PP63	mm	196	218
ECI-63.60-K3-PP63	mm	216	238
ECI-63.20-K4-PP63	mm	176	198
ECI-63.40-K4-PP63	mm	196	218
ECI-63.60-K4-PP63	mm	216	238
ECI-63.20-K5-PP63	mm	170	191
ECI-63.40-K5-PP63	mm	190	211
ECI-63.60-K5-PP63	mm	210	231
ECI-80.20-K1-PP63	mm	154	175
ECI-80.40-K1-PP63	mm	174	195
ECI-80.60-K1-PP63	mm	194	215