

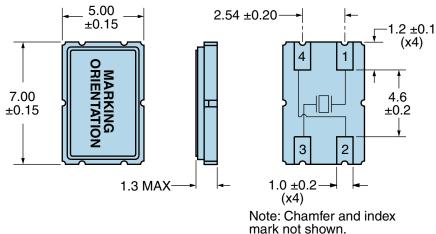
| REGULATO     | RY COMPLI/            | ANCE (Data S      | heet downloade | ed on Dec 2, 2017)  |          |
|--------------|-----------------------|-------------------|----------------|---|----------|
| Lead Free    | EU RoHS               | <b>China RoHS</b> | REACH          | Click badges to download compliance docs  | DRC      |
| $\bigotimes$ | 2011/65 +<br>2015/863 | e                 | 174 SVHC       | Regulatory Compliance standards are subject to updates by governing bodies. Click the badges to download the latest | CONFLICT |
| COMPLIANT    | COMPLIANT             | COMPLIANT         | COMPLIANT      | compliance docs for this part number directly from Ecliptek.  | FREE     |

#### **ITEM DESCRIPTION**

Quartz Crystal Resonator 5.0mm x 7.0mm x 1.3mm 4 Pad Ceramic Surface Mount (SMD) 14.31818MHz ±30ppm at 25°C, ±50ppm over -40°C to +85°C 18pF Parallel Resonant

| ELECTRICAL SPECIFICAT               | ΓΙΟΝS  |
|-------------------------------------|--|
| Nominal Frequency                   | 14.31818MHz                                    |
| Frequency Tolerance/Stability       | ±30ppm at 25°C, ±50ppm over -40°C to +85°C     |
| Aging at 25°C                       | ±3ppm/year Maximum                             |
| Load Capacitance                    | 18pF Parallel Resonant                         |
| Shunt Capacitance                   | 7pF Maximum                                    |
| Equivalent Series Resistance        | 40 Ohms Maximum                                |
| Mode of Operation                   | AT-Cut Fundamental                             |
| Drive Level                         | 50µWatts Maximum                               |
| Spurious Response                   | -3dB Minimum (Measured from Fo to Fo +5000ppm) |
| Storage Temperature Range           | -40°C to +85°C                                 |
| Insulation Resistance               | 500 Megaohms Minimum (Measured at 100Vdc)      |
| ENVIRONMENTAL & MEC                 | HANICAL SPECIFICATIONS                         |
| ESD Susceptibility                  | MIL-STD-883, Method 3015, Class 1, HBM: 1500V  |
| Fine Leak Test                      | MIL-STD-883, Method 1014, Condition A          |
| Flammability                        | UL94-V0  |
| Gross Leak Test                     | MIL-STD-883, Method 1014, Condition C          |
| Mechanical Shock                    | MIL-STD-883, Method 2002, Condition B          |
| Moisture Resistance                 | MIL-STD-883, Method 1004                       |
| Moisture Sensitivity                | J-STD-020, MSL 1                               |
| <b>Resistance to Soldering Heat</b> | MIL-STD-202, Method 210, Condition K           |
| Resistance to Solvents              | MIL-STD-202, Method 215                        |
| Solderability                       | MIL-STD-883, Method 2003                       |
| Temperature Cycling                 | MIL-STD-883, Method 1010, Condition B          |
| Vibration                           | MIL-STD-883, Method 2007, Condition A          |

### **MECHANICAL DIMENSIONS (all dimensions in millimeters)**

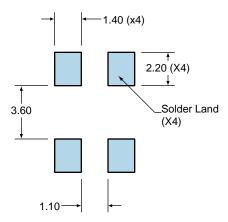


PIN CONNECTION 1 Crystal 2 Cover/Ground 3 Crystal 4 Cover/Ground LINE MARKING 1 E14.31 E=Ecliptek Designator 2 XXXXX XXXXX=Ecliptek Manufacturing Identifier

**Terminal Plating Thickness:** Gold (0.3 to 1.0µm). Nickel (1.27 to 8.89µm).

#### Suggested Solder Pad Layout

All Dimensions in Millimeters

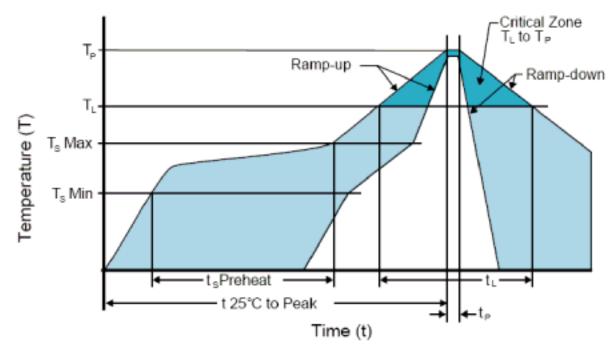


All Tolerances are ±0.1





#### **Recommended Solder Reflow Methods**

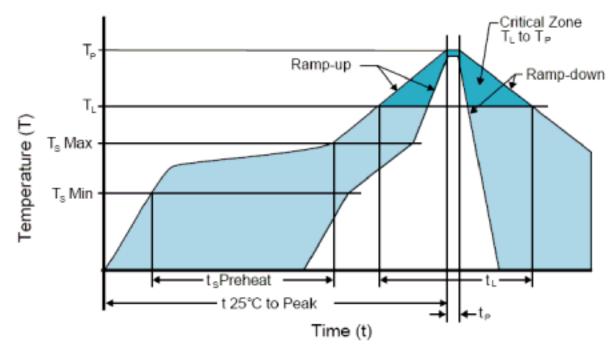


#### **High Temperature Infrared/Convection**

| Ts MAX to T∟ (Ramp-up Rate)                      | 3°C/Second Maximum                               |  |  |  |
|--|--|--|--|--|
| Preheat  |  |  |  |  |
| - Temperature Minimum (Ts MIN)                   | 150°C  |  |  |  |
| <ul> <li>Temperature Typical (Ts TYP)</li> </ul> | 175°C  |  |  |  |
| - Temperature Maximum (Ts MAX)                   | 200°C  |  |  |  |
| - Time (ts MIN)                                  | 60 - 180 Seconds                                 |  |  |  |
| Ramp-up Rate (T⊾ to T⋼)                          | 3°C/Second Maximum                               |  |  |  |
| Time Maintained Above:                           |  |  |  |  |
| - Temperature (T∟)                               | 217°C  |  |  |  |
| - Time (t∟)                                      | 60 - 150 Seconds                                 |  |  |  |
| Peak Temperature (T <sub>P</sub> )               | 260°C Maximum for 10 Seconds Maximum             |  |  |  |
| Target Peak Temperature (TP Target)              | 250°C +0/-5°C                                    |  |  |  |
| Time within 5°C of actual peak (t <sub>P</sub> ) | 20 - 40 Seconds                                  |  |  |  |
| Ramp-down Rate                                   | 6°C/Second Maximum                               |  |  |  |
| Time 25°C to Peak Temperature (t)                | 8 Minutes Maximum                                |  |  |  |
| Moisture Sensitivity Level                       | Level 1  |  |  |  |
| Additional Notes                                 | Temperature shown are applied to body of device. |  |  |  |
|  |  |  |  |  |



#### **Recommended Solder Reflow Methods**



#### Low Temperature Infrared/Convection 245°C

| T₅ MAX to T∟ (Ramp-up Rate)                      | 5°C/Second Maximum                                     |  |
|--|--|--|
| Preheat  |  |  |
| - Temperature Minimum (Ts MIN)                   | N/A  |  |
| <ul> <li>Temperature Typical (Ts TYP)</li> </ul> | 150°C  |  |
| • Temperature Maximum (Ts MAX)                   | N/A  |  |
| · Time (ts MIN)                                  | 30 - 60 Seconds  |  |
| Ramp-up Rate (T⊾ to T⋼)                          | 5°C/Second Maximum                                     |  |
| Time Maintained Above:                           |  |  |
| - Temperature (T∟)                               | 150°C  |  |
| - Time (t∟)                                      | 200 Seconds Maximum                                    |  |
| Peak Temperature (T⊧)                            | 245°C Maximum  |  |
| Target Peak Temperature (T <sub>P</sub> Target)  | 245°C Maximum 2 Times / 230°C Maximum 1 Time           |  |
| Time within 5°C of actual peak (t <sub>P</sub> ) | 10 Seconds Maximum 2 Times / 80 Seconds Maximum 1 Time |  |
| Ramp-down Rate                                   | 5°C/Second Maximum                                     |  |
| Time 25°C to Peak Temperature (t)                | N/A  |  |
| Moisture Sensitivity Level                       | Level 1  |  |
| Additional Notes                                 | Temperature shown are applied to body of device.       |  |

#### Low Temperature Manual Soldering

185°C Maximum for 10 Seconds Maximum, 2 times Maximum. (Temperature shown are applied to body of device.)

#### High Temperature Manual Soldering

260°C Maximum for 5 Seconds Maximum, 2 times Maximum. (Temperature shown are applied to body of device.)