

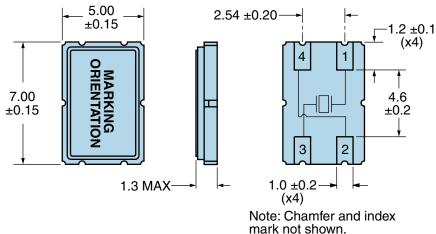
REGULATO	RY COMPLI/	ANCE (Data S	heet downloade	ed on Dec 2, 2017)	
Lead Free	EU RoHS	<b>China RoHS</b>	REACH	Click badges to download compliance docs	DRC
$\bigotimes$	2011/65 + 2015/863	e	174 SVHC	Regulatory Compliance standards are subject to updates by governing bodies. Click the badges to download the latest	CONFLICT
COMPLIANT	COMPLIANT	COMPLIANT	COMPLIANT	compliance docs for this part number directly from Ecliptek.	FREE

#### **ITEM DESCRIPTION**

Quartz Crystal Resonator 5.0mm x 7.0mm x 1.3mm 4 Pad Ceramic Surface Mount (SMD) 14.31818MHz ±30ppm at 25°C, ±50ppm over -40°C to +85°C 18pF Parallel Resonant

ELECTRICAL SPECIFICAT	ΓΙΟΝS
Nominal Frequency	14.31818MHz
Frequency Tolerance/Stability	±30ppm at 25°C, ±50ppm over -40°C to +85°C
Aging at 25°C	±3ppm/year Maximum
Load Capacitance	18pF Parallel Resonant
Shunt Capacitance	7pF Maximum
Equivalent Series Resistance	40 Ohms Maximum
Mode of Operation	AT-Cut Fundamental
Drive Level	50µWatts Maximum
Spurious Response	-3dB Minimum (Measured from Fo to Fo +5000ppm)
Storage Temperature Range	-40°C to +85°C
Insulation Resistance	500 Megaohms Minimum (Measured at 100Vdc)
ENVIRONMENTAL & MEC	HANICAL SPECIFICATIONS
ESD Susceptibility	MIL-STD-883, Method 3015, Class 1, HBM: 1500V
Fine Leak Test	MIL-STD-883, Method 1014, Condition A
Flammability	UL94-V0
Gross Leak Test	MIL-STD-883, Method 1014, Condition C
Mechanical Shock	MIL-STD-883, Method 2002, Condition B
Moisture Resistance	MIL-STD-883, Method 1004
Moisture Sensitivity	J-STD-020, MSL 1
<b>Resistance to Soldering Heat</b>	MIL-STD-202, Method 210, Condition K
Resistance to Solvents	MIL-STD-202, Method 215
Solderability	MIL-STD-883, Method 2003
Temperature Cycling	MIL-STD-883, Method 1010, Condition B
Vibration	MIL-STD-883, Method 2007, Condition A

### **MECHANICAL DIMENSIONS (all dimensions in millimeters)**

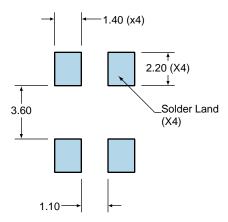


PIN CONNECTION 1 Crystal 2 Cover/Ground 3 Crystal 4 Cover/Ground LINE MARKING 1 E14.31 E=Ecliptek Designator 2 XXXXX XXXXX=Ecliptek Manufacturing Identifier

**Terminal Plating Thickness:** Gold (0.3 to 1.0µm). Nickel (1.27 to 8.89µm).

#### Suggested Solder Pad Layout

All Dimensions in Millimeters

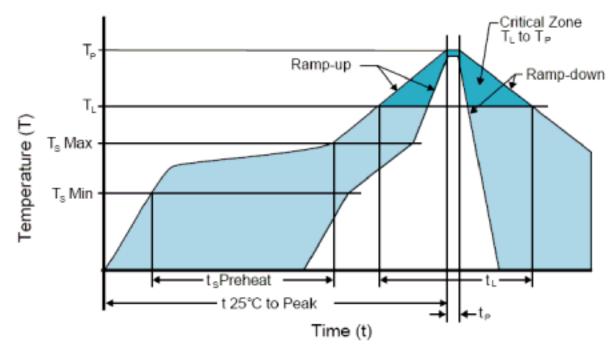


All Tolerances are ±0.1





#### **Recommended Solder Reflow Methods**

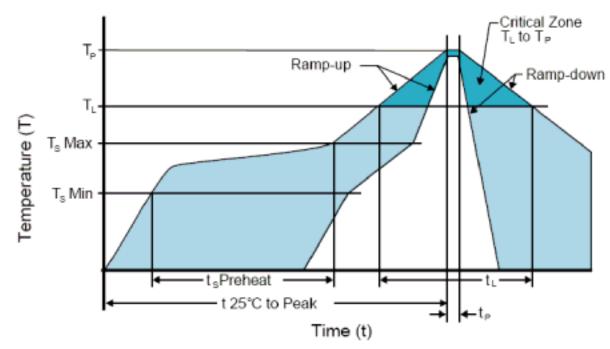


#### **High Temperature Infrared/Convection**

Ts MAX to T∟ (Ramp-up Rate)	3°C/Second Maximum			
Preheat				
- Temperature Minimum (Ts MIN)	150°C			
<ul> <li>Temperature Typical (Ts TYP)</li> </ul>	175°C			
- Temperature Maximum (Ts MAX)	200°C			
- Time (ts MIN)	60 - 180 Seconds			
Ramp-up Rate (T⊾ to T⋼)	3°C/Second Maximum			
Time Maintained Above:				
- Temperature (T∟)	217°C			
- Time (t∟)	60 - 150 Seconds			
Peak Temperature (T <sub>P</sub> )	260°C Maximum for 10 Seconds Maximum			
Target Peak Temperature (TP Target)	250°C +0/-5°C			
Time within 5°C of actual peak (t <sub>P</sub> )	20 - 40 Seconds			
Ramp-down Rate	6°C/Second Maximum			
Time 25°C to Peak Temperature (t)	8 Minutes Maximum			
Moisture Sensitivity Level	Level 1			
Additional Notes	Temperature shown are applied to body of device.			



#### **Recommended Solder Reflow Methods**



#### Low Temperature Infrared/Convection 245°C

T₅ MAX to T∟ (Ramp-up Rate)	5°C/Second Maximum	
Preheat		
- Temperature Minimum (Ts MIN)	N/A	
<ul> <li>Temperature Typical (Ts TYP)</li> </ul>	150°C	
• Temperature Maximum (Ts MAX)	N/A	
· Time (ts MIN)	30 - 60 Seconds	
Ramp-up Rate (T⊾ to T⋼)	5°C/Second Maximum	
Time Maintained Above:		
- Temperature (T∟)	150°C	
- Time (t∟)	200 Seconds Maximum	
Peak Temperature (T⊧)	245°C Maximum	
Target Peak Temperature (T <sub>P</sub> Target)	245°C Maximum 2 Times / 230°C Maximum 1 Time	
Time within 5°C of actual peak (t <sub>P</sub> )	10 Seconds Maximum 2 Times / 80 Seconds Maximum 1 Time	
Ramp-down Rate	5°C/Second Maximum	
Time 25°C to Peak Temperature (t)	N/A	
Moisture Sensitivity Level	Level 1	
Additional Notes	Temperature shown are applied to body of device.	

#### Low Temperature Manual Soldering

185°C Maximum for 10 Seconds Maximum, 2 times Maximum. (Temperature shown are applied to body of device.)

#### High Temperature Manual Soldering

260°C Maximum for 5 Seconds Maximum, 2 times Maximum. (Temperature shown are applied to body of device.)