RATING VOLTAGE CURRENT CONSTRUCTION GENERAL EXAMINATION MARKING ELECTRIC CHA	ITURE RANGE	-55°C TO 85°C 30V AC		PE BANGE	−10°C TO	0-	011)	
ITEM CONSTRUCTIO GENERAL EXAMINATI MARKING ELECTRIC CHA	IT		ODEDATING	-55°C TO 85°C STORAGE TEMPERATURE RANGE -10°C TO 50°C(PACKED C		$50^{\circ}$ C(PACKED CONDITI	OW	
ITEM CONSTRUCTIO GENERAL EXAMINATI MARKING ELECTRIC CHA		0.3Δ	HUMIDITY RA	OR STORAGE NGE	RELATIVE HUMIDITY 90%MAX(NOT I		DEWED	)
CONSTRUCTIO GENERAL EXAMINATI MARKING ELECTRIC CHA	N	0.05	0.3A APPLICABLE CABL			t=0.20±0.03mm, GOLD PLATING		
CONSTRUCTIO GENERAL EXAMINATI MARKING ELECTRIC CHA	N	SP	ECIFICAT	TIONS				
GENERAL EXAMINATI MARKING ELECTRIC CHA	V	TEST METHO	)D		REQUI	REMENTS	QT	АТ
MARKING ELECTRIC CHA								
ELECTRIC CHA	GENERAL EXAMINATION VISUALL		LLY AND BY MEASURING INSTRUMENT.		ACCORDING TO DRAWING.			×
	MARKING CONFIRM		FIRMED VISUALLY.				×	×
CONTACT RESISTANCE AC 20m		20mV MAX., 1mA.		INCLUD:	100mΩ MAX INCLUDING FPC BULK RESISTANCE (L=12mm,THICKNESS OF COPPER FOIL:35 μm)			×
INSULATION RESISTA	NCE 100V DC	).		50MΩ 1	MIN.		×	×
VOLTAGE PROOF	VOLTAGE PROOF 90V AC F		FOR 1 min.		NO FLASHOVER OR BREAKDOWN.			×
MECHANICAL C	HARACTE	RISTICS		I			- 1	1
FPC INSERTION FOR	(THICKN	URED BY APPLICABLE FPC. KNESS OF FPC SHALL BE t=0.20mm .TIAL CONDITION.)		1	0.15N/PIN MAX. (CONECTOR,FPC AT INITIAL CONDITION)			_
FPC RETENSION FORCE MEASUR (THICKNI		ASURED BY APPLICABLE FPC. HICKNESS OF FPC SHALL BE t=0.20mm			0.30N/PIN MIN. (CONECTOR,FPC AT INITIAL CONDITION)			_
		INITIAL CONDITION.) TIMES INSERTIONS AND EXTRACTIONS.		2 NO [	CONTACT RESISTANCE: 100mΩ MAX.     NO DAMAGE, CRACK AND LOOSENESS     OF PARTS.			-
		EQUENCY 10 TO 55 TO 10 Hz, HALF AMPLITUDE firm, -m/s <sup>2</sup> FOR 10 CYCLES IN 3 DIRECTIONS.		IDE ① NO E	① NO ELECTRICAL DISCONTINUITY OF 1 μs. ② CONTACT RESISTANCE: 100mΩ MAX.			-
SHOCK 981 m/s²		m/s <sup>2</sup> , DURATION OF PULSE 6ms 3 TIMES IN 3 DIRECTIONS.		3 NO [	③ NO DAMAGE, CRACK AND LOOSENESS OF PARTS.			-
ENVIRONMENT	AL CHARAC	CTERISTICS		•			'	•
		OSED AT 40°C, ATIVE HUMIDITY 90 TO 95%, 96h.		2 INSU 3 NO E	<ul> <li>① CONTACT RESISTANCE: 100mΩ MAX.</li> <li>② INSULATION RESISTANCE: 50MΩ MIN.</li> <li>③ NO DAMAGE, CRACK AND LOOSENESS OF PARTS.</li> </ul>			
RELATI		SED AT −10 TO +65 °C IVE HUMIDITY 90 TO 96 % DLES, TOTAL 240h.		<ul><li>2 INSL</li><li>(AT  </li><li>(AT  </li><li>4 NO  </li></ul>	<ul> <li>① CONTACT RESISTANCE: 100mΩ MAX.</li> <li>② INSULATION RESISTANCE: 1MΩ MIN.         (AT HIGH HUMIDITY)</li> <li>③ INSULATION RESISTANCE: 50MΩ MIN.         (AT DRY)</li> <li>④ NO DAMAGE, CRACK AND LOOSENESS OF PARTS.</li> </ul>			_

SPECIFICATIONS							
ITEM	TEST METHOD	REQUIREMENTS	QT	A			
RAPID CHANGE OF TEMPERATURE	TEMPERATURE -55 $\rightarrow$ +15 TO +35 $\rightarrow$ +85 $\rightarrow$ +15 TO +35 °C TIME 30 $\rightarrow$ 2 $\sim$ 3 $\rightarrow$ 30 $\rightarrow$ 2 $\sim$ 3 min UNDER 5 CYCLES.	CONTACT RESISTANCE: 100mΩ MAX.     INSULATION RESISTANCE: 50MΩ MIN.     NO DAMAGE, CRACK AND LOOSENESS OF PARTS.					
DRY HEAT	EXPOSED AT 85°C, 96h.	① CONTACT RESISTANCE: 100mΩ MAX. ② NO DAMAGE, CRACK AND LOOSENESS OF PARTS.		-			
GOLD	EXPOSED AT -55°C, 96h.			_			
CORROSION SALT MIST	EXPOSED AT 35°C, 5% SALT WATER SPRAY FOR 96h.	① CONTACT RESISTANCE: 100mΩ MAX. ② NO DAMAGE, CRACK AND LOOSENESS	×	-			
HYDROGEN SULPHIDE [JIS C 0092]	EXPOSED AT 40°C, RELATIVE HUMIDITY 80%, 10 $\sim$ 15 PPM FOR 96h.	OF PARTS.  ③ NO EVIDENCE OF CORROSION WHICH  AFFECTS TO OPERATION OF CONNECTOR.		_			
SURPHUR DIOXIDE [JIS C 0090]	EXPOSED AT 40°C, RELATIVE HUMIDITY 80%, 25 PPM FOR 96h.			-			
RESISTANCE TO SOLDERING HEAT	1) REFLOW SOLDERING: PEAK TMP. 250°CMAX. REFLOW TMP. 230°C MIN FOR 60 sec. 2) SOLDERING IRONS: TMP. 350±5°C FOR 5 sec.	NO DEFORMATION OF CASE OF EXCESSIVE LOOSENESS OF THE TERMINALS.	×	_			
SOLDERABILITY	SOLDERED AT SOLDER TEMPERATURE, 235℃ FOR IMMERSION DURATION, 2 sec.	A NEW UNIFORM COATING OF SOLDER SHALL COVER A MINIMUM OF 95 % OF THE SURFACE BEING IMMERSED.	×				

Note QT:Qu	alification Test AT:Assurance Test X:Applicable Test	DRAWING NO.		ELC4-153989-01		
HS	SPECIFICATION SHEET	PART NO.	FH23-23S-0.3SHAW(05)			
3.0	HIROSE ELECTRIC CO., LTD.	CODE NO	CL586	6-1325-8-05	∕₫	2/2