

**MICRO SWITCH**FREEPORT ILLINOIS, U.S.A  
A DIVISION OF HONEYWELL  
FED. MFG. CODE 91929**ACTUATOR - SWITCH**

CATALOG LISTING

**JE - 84****JE - 84****M**DRAWING  
NUMBER

ISSUE

REPLACES X85274 - JE

RELEASE NO. PR-14836

CHECK

CHECK

2 JUN 66

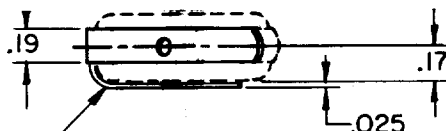
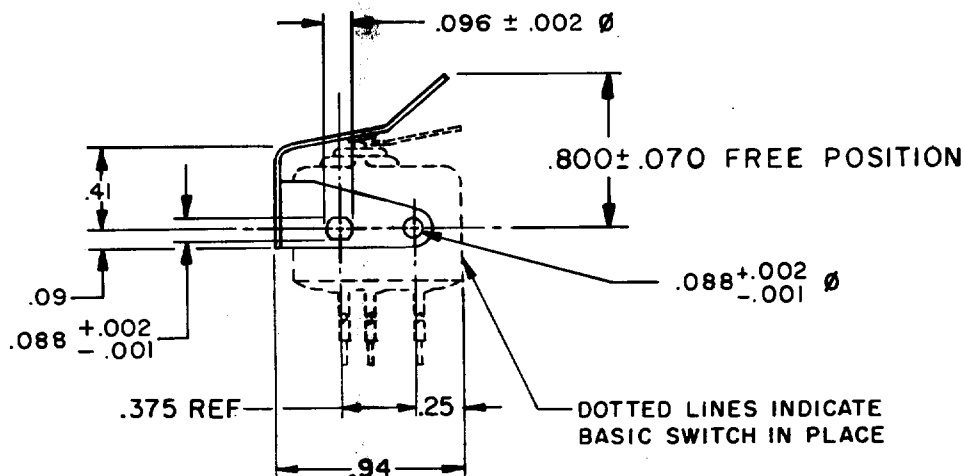
CHECK DEC

24 JUN 66

MAP

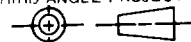
DRAWN

FO-52848-A

**.012 THICK CORROSION RESISTANT  
STEEL LEAF**

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THIRD ANGLE PROJECTION

**CHARACTERISTICS WITH ISEI BASIC  
SWITCH INSTALLED**

OPERATING FORCE --- 12 OZ. MAX

RELEASE FORCE --- 2 OZ. MIN

DIFFERENTIAL TRAVEL --- .025 MAX

OVERTRAVEL --- .015 MIN

**ELECTRICAL DATA**

CONTACT ARRANGEMENT

SCALE **FULL****DO NOT SCALE PRINT**TOLERANCES  
APPLY TO DESIGN UNITS. CONVERSIONS ARE ONLY FOR  
REFERENCE. UNLESS NOTED, TOLERANCES ARE ±

| DIM.         | TOL.  | DIM.      | TOL.            |
|--------------|-------|-----------|-----------------|
| mm           | mm/in | in        | mm/in           |
| NO PLACES    | X     | 1/.04     |                 |
| ONE PLACE    | X,X   | 0.4/.018  | X,X 0.8/.03     |
| TWO PLACES   | X,XX  | 0.15/.008 | X,XX 0.38/.015  |
| THREE PLACES | X,XXX |           | X,XXX 0.13/.005 |
| ANGLES       |       |           |                 |

DESIGN UNITS

SI METRIC ☐US CUSTOMARY ☒

WEIGHT