19-3485; Rev 2; 7/06

EVALUATION KIT



High-Efficiency, 36V Step-Up Converters with T_A Derating Option for 2 to 9 White LEDs

General Description

The MAX8595X/MAX8596X drive up to nine white LEDs with constant current and high efficiency to provide LCD backlighting in cell phones, PDAs, and other handheld devices. The series connection allows the LED currents to be identical for uniform brightness and minimizes the number of traces to the LEDs. The MAX8595X regulates constant LED current over the entire temperature range. The MAX8596X features an ambient-temperature derating function to avoid overdriving the white LEDs during high ambient temperatures, enabling higher drive current below +42°C.

A single Dual Mode[™] input provides a simple means of brightness adjustment and on/off control. Fast 1MHz current-mode PWM operation allows for small input and output capacitors and a small inductor while minimizing ripple on the input supply/battery. Soft-start eliminates inrush current during startup.

The MAX8595X/MAX8596X are available in a spacesaving, 8-pin, 3mm x 3mm TDFN package.

Applications

Cell Phones and Smart Phones PDAs, Palmtops, and Wireless Handhelds e-Books and Subnotebooks White LED Display Backlighting

Features

- Up to Nine LEDs at 25mA
- Temperature Derating Function to Allow Fewer LEDs for Same Light (MAX8596X)
- ♦ 86% Efficiency (PLEDs / PIN)
- ♦ 1.7% Current-Regulation Accuracy
- Output Overvoltage Protection
- Flexible Dimming Control Analog Direct-PWM Internal Filter
- ♦ 1MHz PWM Switching Frequency
- ♦ 0.1µF Output Capacitor
- ♦ 12mV_{P-P} Low Input Ripple
- ♦ Soft-Start Eliminates Inrush Current
- ♦ 2.6V to 6V Input Range
- ♦ 0.3µA Shutdown Current
- Pin Compatible with the MAX1561 and MAX1599
- TDFN 3mm x 3mm x 0.8mm Package with Exposed Paddle

_Ordering Information

PART	TEMP RANGE	PIN- PACKAGE	PKG CODE
MAX8595XETA-T	-40°C to +85°C	8 TDFN-EP*	T833-1
MAX8595XETA+T	-40°C to +85°C	8 TDFN-EP*	T833-1
MAX8596XETA-T	-40°C to +85°C	8 TDFN-EP*	T833-1
MAX8596XETA+T	-40°C to +85°C	8 TDFN-EP*	T833-1
+Denotes lead-free	package.	T = Tape ar	nd reel.

+Denotes lead-free package. *EP = Exposed paddle.

Pin Configuration



_ Maxim Integrated Products 1

Dual Mode is a trademark of Maxim Integrated Products, Inc.

Typical Operating Circuit



M/IXI/M

For pricing, delivery, and ordering information, please contact Maxim/Dallas Direct! at 1-888-629-4642, or visit Maxim's website at www.maxim-ic.com.

ABSOLUTE MAXIMUM RATINGS

IN to GND	-0.3V to +7V	CS
PGND to GND	-0.3V to +0.3V	Сс
LX, OUT to GND	0.3V to +40V	8-
CTRL to GND	0.3V to the lower of $+6V$ or $(V_{IN} + 2V)$	
COMP	0.3V to (V _{IN} + 0.3V)	Op
I _{LX}	1.0A _{RMS}	Ju
Ics		Ste

CS to GND	0.3V to (V _{IN} + 1.2V)
Continuous Power Dissipation ($T_A = +70^\circ$	°C)
8-Pin TDFN 3mm x 3mm	
(derate 24.4mW/°C above +70°C)	1950mW
Operating Temperature Range	40°C to +85°C
Junction Temperature	+150°C
Storage Temperature Range	65°C to +150°C
Lead Temperature (soldering, 10s)	+300°C

Stresses beyond those listed under "Absolute Maximum Ratings" may cause permanent damage to the device. These are stress ratings only, and functional operation of the device at these or any other conditions beyond those indicated in the operational sections of the specifications is not implied. Exposure to absolute maximum rating conditions for extended periods may affect device reliability.

ELECTRICAL CHARACTERISTICS

 $(V_{IN} = 3.0V, L = 22\mu H, C_{IN} = 2.2\mu F, C_{OUT} = 0.1\mu F, C_{COMP} = 0.1\mu F, R_{SENSE} = 13\Omega, V_{CTRL} = 1.5V, T_A = -40^{\circ}C$ to +85°C, unless otherwise noted. Typical values are at T_A = +25°C.) (Note 1)

PARAMETER	CO	NDITIONS	MIN	ТҮР	МАХ	UNITS	
Supply Voltage			2.6		6.0	V	
UVLO Threshold	V _{IN} rising or falling		2.10	2.38	2.55	V	
UVLO Hysteresis				30		mV	
Quiescent Current	No switching			0.5	0.7	mA	
Shutdown Supply Current	CTRL = GND,	$T_A = +25^{\circ}C$		0.3	2	μA	
	$V_{OUT} = V_{IN}$	$T_A = +85^{\circ}C$		1		μ.,	
OVLO Threshold	36	38	40	V			
OVLO Hysteresis				2		V	
	V _{OUT} = 32V, V _{CTRL} > 0.2	4V	9	20	35		
OUT Input Bias Current		$T_A = +25^{\circ}C$		0.01	1	μA	
	OUT = IN, CTRL = GND	T _A = +85°C		0.1			
Output Voltage Range	(Note 2)		V _{IN} - V _D		36	V	
ERROR AMPLIFIER							
		$T_A = +25^{\circ}C$	0.295	0.300	0.305		
CTRL to CS Regulation	$V_{CTRL} = 1.50V,$ $V_{IN} = 2.6V$ to 5.5V	$T_A = 0^{\circ}C \text{ to } +85^{\circ}C$	0.292	0.300	0.308	V	
	VIN - 2.0V 10 5.5V	$T_A = -40^{\circ}C \text{ to } +85^{\circ}C$	0.290	0.300	0.310		
		$T_A = +25^{\circ}C$		0.01	1	1.	
CS Input Bias Current	$V_{CS} = V_{CTRL} / 5$	$T_A = +85^{\circ}C$		0.03		μA	
	MAX8595X, V _{CTRL} = 3.0V		310	330	347		
CS Maximum Brightness Clamp		$T_A = -40^{\circ}C \text{ to } +25^{\circ}C$	330	345	360		
Voltage	MAX8596X, V _{CTRL} = 3.0V	$T_A = +42^{\circ}C$		343		mV	
	VCIRL = 3.0V	$T_A = +85^{\circ}C$		106.5			
CTRL Voltage for CS Maximum	MAX8595Z		1.65				
Brightness Clamp	MAX8596Z			1.72		V	
CS Derating Function Start Temperature	MAX8596Z, V _{CTRL} = 3.0V	,		+42		°C	

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ELECTRICAL CHARACTERISTICS (continued)

 $(V_{IN} = 3.0V, L = 22\mu H, C_{IN} = 2.2\mu F, C_{OUT} = 0.1\mu F, C_{COMP} = 0.1\mu F, R_{SENSE} = 13\Omega, V_{CTRL} = 1.5V, T_A = -40^{\circ}C$ to +85°C, unless otherwise noted. Typical values are at T_A = +25°C.) (Note 1)

PARAMETER	CO	NDITIONS	MIN	TYP	MAX	UNITS
CS Derating Function Slope	MAX8596X, V _{CTRL} = 3.0V	$, T_A = +42^{\circ}C \text{ to } +85^{\circ}C$		-5.5		mV/°C
CTRL Input Resistance	$V_{CTRL} \le 1.5V$		250	500	780	kΩ
CTRL Dual-Mode Threshold			100	170	240	mV
CTRL Dual-Mode Hysteresis				5		mV
CTRL Shutdown Enable Delay	(Note 3)		6.0	8.2	10.5	ms
CS to COMP Transconductance	$V_{COMP} = 1.5V$		32	50	82	μS
COMP Input Resistance to Ground	In shutdown, UVLO or OV	LO		20		kΩ
OSCILLATOR			•			
Operating Frequency			0.75	1.0	1.25	MHz
Minimum Duty Quala	PWM mode			12		%
Minimum Duty Cycle	Pulse skipping		0		%	
Maximum Duty Cycle	CTRL = IN, CS = GND		94	95		%
n-CHANNEL SWITCH						
LX On-Resistance	I _{LX} = 190mA			0.8	1.35	Ω
LXL ookogo Current	$V_{LX} = 36V, CTRL = GND$	$T_A = +25^{\circ}C$		0.01	5	
LX Leakage Current	$v_{LX} = 30v, CTRL = GND$	$T_A = +85^{\circ}C$		1		μA
LX Current Limit	Duty cycle = 90%		500	700	900	mA

Note 1: Parameters are 100% production tested at $T_A = +25^{\circ}$ C. Limits over the operating temperature range are regulated by design and characterization.

Note 2: VD is the forward-voltage drop of the Schottky diode in Figure 1.

Note 3: Time from CTRL going below the Dual-Mode threshold to IC shutdown.



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_____Typical Operating Characteristics

(Circuit of Figure 1, V_{IN} = 3.6V, I_{LED} = 25mA, L = 22 μ H, C_{IN} = 2.2 μ F, C_{OUT} = 0.1 μ F, C_{COMP} = 0.1 μ F, R_{SENSE} = 13 Ω , 4 LEDs, T_A = +25°C, unless otherwise noted.)



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Typical Operating Characteristics (continued)

(Circuit of Figure 1, V_{IN} = 3.6V, I_{LED} = 25mA, L = 22 μ H, C_{IN} = 2.2 μ F, C_{OUT} = 0.1 μ F, C_{COMP} = 0.1 μ F, R_{SENSE} = 13 Ω , 4 LEDs, T_A = +25°C, unless otherwise noted.)



Pin Description

PIN	NAME	FUNCTION
1	OUT	Overvoltage Sense. When V _{OUT} is greater than 38V (typ), the internal n-channel MOSFET turns off until V _{OUT} drops below 36V (typ), then the IC reenters soft-start. Connect a 0.1μ F ceramic capacitor from OUT to ground. In shutdown, V _{OUT} is one diode drop below V _{IN} .
2	IN	Input Voltage Supply. The input voltage range is 2.6V to 6.0V. Connect a 2.2 μ F ceramic capacitor from IN to GND.
3	CTRL	Brightness Control Input. The voltage applied to CTRL controls LED brightness. Varying the voltage from 0.24V to 1.65V (1.72V for the MAX8596X) adjusts the brightness from dim to 100% brightness, respectively. Any voltage above 1.65V (1.72V) does not increase brightness. Hold CTRL below 100mV to shut down the IC after an 8.2ms delay.
4	CS	Current-Sense Feedback Input. Connect a resistor from CS to GND to set the LED bias current. The voltage at CS regulates to V_{CTRL} / 5 or 0.330V (0.343V for the MAX8596X), whichever is lower.
5	COMP	Compensation Input. Connect a 0.1μ F ceramic capacitor (C _{COMP}) from COMP to GND. C _{COMP} stabilizes the converter, controls soft-start, and lowpass filters direct PWM dimming at CTRL. C _{COMP} discharges to 0V through an internal 20k Ω resistor in shutdown.
6	GND	Ground. Connect to PGND and the exposed pad directly under the IC.
7	PGND	Power Ground. Connect to GND and the exposed pad directly under the IC.
8	LX	Inductor Connection. Connect LX to the node between the inductor and the Schottky diode. LX is high impedance in shutdown.
_	EP	Exposed Pad. Connect to a large ground plane for maximum package heat dissipation. Connect directly to GND and PGND under the IC.



Detailed Description

The high efficiency and small size of the MAX8595X/ MAX8596X make them ideally suited to drive up to nine series-connected LEDs. These devices operate as a boost DC-DC converter that regulates output current rather than voltage. The MAX8595X/MAX8596X provide even illumination by sourcing the same output current through each LED, eliminating the need for expensive factory calibration. The fast 1MHz internal oscillator allows for a small inductor and small input and output capacitors while minimizing input and output ripple.

The single analog control input (CTRL) allows easy adjustment of LED brightness and on/off control. This allows simple logic-level on/off control, analog voltage control, or PWM duty-cycle control of both brightness and shutdown. In shutdown, supply current is reduced to a low 0.3μ A (typ). A soft-start gradually illuminates the LEDs, eliminating the inrush current during startup.

The MAX8596X has the additional feature of derating LED current as ambient temperature rises. Above +42°C, the CS regulation voltage is reduced at a rate of 5.5mV/°C, thus reducing the LED current.

Soft-Start

The MAX8595X/MAX8596X attain soft-start by charging C_{COMP} gradually with a current source. When V_{COMP} rises above 1.25V, the internal MOSFET begins switching at a reduced duty cycle. When V_{COMP} rises above 2.25V, the duty cycle is at its maximum. See the *Typical Operating Characteristics* for an example of soft-start operation.

Shutdown The MAX8595X/MAX8596X enter shutdown when VCTRI is less than 100mV for more than 8.2ms. In shutdown, supply current is reduced to 0.3µA (typ) by powering down the entire IC except for the CTRL voltage-detection circuitry. CCOMP is discharged during shutdown, allowing the device to reinitiate soft-start when it is enabled. Although the internal n-channel MOSFET does not switch in shutdown, there is still a DC current path between the input and the LEDs through the inductor and Schottky diode. The minimum forward voltage of the LED array must exceed the maximum input voltage to ensure that the LEDs remain off in shutdown. However, with two or more LEDs, the forward voltage is large enough to keep leakage current low, less than 1µA (typ). Typical shutdown timing characteristics are shown in the Typical Operating Characteristics.

Overvoltage Protection

Overvoltage lockout (OVLO) occurs when V_{OUT} is above 38V (typ). The protection circuitry stops the inter-



Figure 1. Functional Diagram and Typical Application Circuit

nal MOSFET from switching and causes V_{COMP} to decay towards 0V. The device comes out of OVLO and into soft-start when V_{OUT} falls below 36V (typ).

Ambient Temperature Derating Function (MAX8596X)

The MAX8596X limits the maximum LED current depending on the die temperature. V_{CS} is limited to 343mV up to +42°C. Once the temperature reaches +42°C, the maximum V_{CS} declines by 5.5mV/°C until the minimum 106.5mV threshold is reached at +85°C. Due to the package's exposed paddle, the die temperature is always very close to the PC board temperature.

The temperature derating function allows the LED current to be safely set higher at normal operating temperatures, thereby allowing either a brighter display or fewer LEDs to be used for normal display brightness. See the *Typical Operating Characteristics* for LED Current vs. Ambient Temperature.



Design Procedure

Adjusting LED Current

Adjusting the output current of the MAX8595X/ MAX8596X changes the brightness of the LEDs. An analog input (CTRL) and the sense-resistor value set the output current. Output current is given by:

ILED = VCTRL / (5 x RSENSE)

The V_{CTRL} voltage range for adjusting output current is 0.24V to 1.65V (or 1.72V for the MAX8596X). To set the maximum current, calculate R_{SENSE} when V_{CTRL} is at its maximum as follows:

For the MAX8595X, $R_{SENSE} = 1.65 / (5 \times I_{LED(MAX)})$

For the MAX8596X, $R_{SENSE} = 1.72 / (5 \times I_{LED(MAX)})$

Power dissipation in R_{SENSE} is typically less than 10mW, allowing the use of a small surface-mount resistor.

PWM Dimming Control

CTRL is also used as a digital input allowing LED brightness control with a logic-level PWM signal applied directly to CTRL. The frequency range is from 200Hz to 200kHz, while 0% duty cycle corresponds to zero current and 100% duty cycle corresponds to full current. The error amplifier and compensation capacitor form a lowpass filter so PWM dimming results in DC current to the LEDs without the need for any additional RC filters; see the *Typical Operating Characteristics*.

Capacitor Selection

Ceramic capacitors with X5R, X7R, or better dielectric are recommended for stable operation over the entire operating temperature range. The exact values of input and output capacitors are not critical. The typical value for the input capacitor is 2.2μ F, and the typical value for the output capacitor is 0.1μ F. Higher value capacitors can be used to reduce input and output ripple, but at the expense of size and higher cost. C_{COMP} stabilizes the converter and controls soft-start. Connect a 0.1μ F capacitor from COMP to GND. For stable operation, C_{OUT} must not exceed 10 times C_{COMP}.

Inductor Selection

Inductor values range from 10μ H to 47μ H. A 22μ H inductor optimizes the efficiency for most applications while maintaining low $12mV_{P-P}$ input ripple. With input

voltages near 5V, a larger value of inductance can be more efficient. To prevent core saturation, ensure that the inductor-saturation current rating exceeds the peak inductor current for the application. Calculate the peak inductor current with the following formula:

$$I_{PEAK} = \frac{V_{OUT(MAX)} \times I_{LED(MAX)}}{0.9 \times V_{IN(MIN)}} + \frac{V_{IN(MIN)} \times 0.9 \mu s}{2 \times L}$$

Schottky Diode Selection

The high switching frequency of the MAX8595X/ MAX8596X demands a high-speed rectification diode (D1) for optimum efficiency. A Schottky diode is recommended due to its fast recovery time and low forwardvoltage drop. Ensure that the diode's average and peak current rating exceed the average output current and peak inductor current. In addition, the diode's reverse breakdown voltage must exceed V_{OUT}. The RMS diode current can be approximated from:

$$I_{\text{DIODE(RMS)}} = \sqrt{I_{\text{OUT}} \times I_{\text{PEAK}}}$$

Applications Information

Compensation Information

The dominant pole (f_{DP}) of the error amplifier is given by:

$$f_{DP} = \frac{1}{4M\Omega \times C_{COMP}}$$

The output pole is given by

$$f_{OUT} = \frac{1}{2\pi \times R_{OUT} \times C_{OUT}}$$

where $\mathsf{R}_{\mathsf{OUT}}$ is the sum of $\mathsf{R}_{\mathsf{SENSE}}$ and the incremental series resistance of the white LED string.

Continuous conduction introduces a right-half-plane zero determined by

$$f_{RHPZ} = \left(\frac{V_{IN}}{V_{OUT}}\right) \times \frac{R_{OUT}}{2\pi \times L}$$



In applications using large RSENSE, it may be necessary to add a series resistor (RCOMP) to CCOMP to increase control loop phase margin. See Figure 2 for details.

The frequency of the zero is given by:

$$f_Z = \frac{1}{2\pi \times R_{COMP} \times C_{COMP}}$$

Consult the factory for further information.



Figure 2. Alternative Compensation Circuit

PC Board Layout

Due to fast switching waveforms and high-current paths, careful PC board layout is required. An evaluation kit (MAX8596XEVKIT) is available to speed design.

When laying out a board, minimize trace lengths between the IC and R_{SENSE}, the inductor, the diode, the input capacitor, and the output capacitor. Keep traces short, direct, and wide. Keep noisy traces, such as the LX node trace, away from CS. The IN bypass capacitor (C_{IN}) should be placed as close to the IC as possible. PGND and GND should be connected directly to the exposed paddle underneath the IC. The ground connections of C_{IN} and C_{OUT} should be as close together as possible. The traces from IN to the inductor and from the Schottky diode to the LEDs can be longer.

Chip Information

TRANSISTOR COUNT: 2143 PROCESS: BICMOS

Package Information

(The package drawing(s) in this data sheet may not reflect the most current specifications. For the latest package outline information, go to **www.maxim-ic.com/packages**.)





Package Information (continued)

(The package drawing(s) in this data sheet may not reflect the most current specifications. For the latest package outline information, go to **www.maxim-ic.com/packages**.)

COMMON		ISIONS	PACKAGE \	ARIA	TIONS					
SYMBOL	MIN.	MAX.	PKG. CODE	N	D2	E2	е	JEDEC SPEC	b	[(N/2)-1] x e
А	0.70	0.80	T633-1	6	1.50±0.10	2.30±0.10	0.95 BSC	MO229 / WEEA	0.40±0.05	1.90 REF
D	2.90	3.10	T633-2	6	1.50±0.10	2.30±0.10	0.95 BSC	MO229 / WEEA	0.40±0.05	1.90 REF
Е	2.90	3.10	T833-1	8	1.50±0.10	2.30±0.10	0.65 BSC	MO229/WEEC	0.30±0.05	1.95 REF
A1	0.00	0.05	T833-2	8	1.50±0.10	2.30±0.10	0.65 BSC	MO229 / WEEC	0.30±0.05	1.95 REF
L	0.20	0.40	T833-3	8	1.50±0.10	2.30±0.10	0.65 BSC	MO229 / WEEC	0.30±0.05	1.95 REF
k	0.25	MIN.	T1033-1	10	1.50±0.10	2.30±0.10	0.50 BSC	MO229 / WEED-3	0.25±0.05	2.00 REF
A2	0.20	REF.	T1033-2	10	1.50±0.10	2.30±0.10	0.50 BSC	MO229 / WEED-3	0.25±0.05	2.00 REF
			T1433-1	14	1.70±0.10	2.30±0.10	0.40 BSC		0.20±0.05	2.40 REF
			T1433-2	14	1.70±0.10	2.30±0.10	0.40 BSC		0.20±0.05	2.40 REF
2. COPL 3. WARP 4. PACK 5. DRAW 6. "N" I 7. NUME	ANARITY AGE SH AGE LE ING CO S THE BER OF	' Shall Iall No Ngth/p Nforms Total N Leads	E IN mm. ANGLES IN NOT EXCEED 0.08 n EXCEED 0.10 mm. ACKAGE WIDTH ARE C TO JEDEC M0229.1 UMBER OF LEADS. SHOWN ARE FOR REF CKAGE ORIENTATION	ONSIE XCEP	ERED AS S T DIMENSIO CE ONLY.	NS "D2" AN			1433–2.	
1. ALL [2. COPL 3. WARP 4. PACK 5. DRAW 6. "N" I 7. NUME	ANARITY AGE SH AGE LE ING CO S THE BER OF	' Shall Iall No Ngth/p Nforms Total N Leads	NOT EXCEED 0.08 m T EXCEED 0.10 mm. ACKAGE WIDTH ARE C TO JEDEC MO229, f UMBER OF LEADS. SHOWN ARE FOR REF	ONSIE XCEP	ERED AS S T DIMENSIO CE ONLY.	NS "D2" AN		ND T1433-1 & T		

Revision History

Pages changed at Rev 2: 1, 2, 5-8

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