# General Specifications

#### **Electrical Capacity (Resistive Load)**

Low/Logic Level: 50mA @ 24V DC maximum for Standard Operating Force models

125mA @ 24V DC maximum for High Operating Force models

#### Other Ratings

**Standard Operating Force High Operating Force Contact Resistance:** 50 milliohms maximum 50 milliohms maximum **Insulation Resistance:** 500 megohms minimum @ 250V DC 500 megohms minimum @ 250V DC

**Dielectric Strength:** 250V AC minimum for 1 minute minimum 250V AC minimum for 1 minute minimum Mechanical Life: 5,000,000 operations minimum 1,000,000 operations minimum **Electrical Life:** 5,000,000 operations minimum 1,000,000 operations minimum **Nominal Operating Force:** 1.76N for JB15L 2.65N for JB15HL & JB15HB

**Total Travel:** .010" (.254mm) .012" (.300mm)

#### **Materials & Finishes**

Polyacetal for Short; Glass fiber reinforced PBT for Extended **Actuator:** 

Case: Glass fiber reinforced polyamide (UL94V-0)

Seal: Nitrile butadiene rubber

Glass fiber reinforced PBT (UL94V-0)

Base: **Movable Contacts:** Stainless steel

Stationary Contacts: Brass with silver plating

Terminals: Brass with silver plating

#### **Environmental Data**

**Operating Temperature Range:** -25°C through +70°C (-13°F through +158°F)

Humidity: 90 ~ 95% humidity for 240 hours @ 40°C (104°F)

Vibration: 10 ~ 55Hz with peak-to-peak amplitude of 1.5mm traversing the frequency range & returning

in 1 minute; 3 right angled directions for 2 hours

Shock: 50G (490m/s²) acceleration (tested in 6 right angled directions, with 5 shocks in each direction)

#### **PCB Processing**

Wave Soldering recommended. See Profile A in Supplement section. Soldering:

Manual Soldering: See Profile A in Supplement section.

Cleaning: Automated cleaning. See Cleaning specifications in Supplement section.

#### **Standards & Certifications**

Flammability Standards: UL94V-0 rated case & base

> The JB Series tactiles have not been tested for UL recognition or CSA certification. These switches are designed for use in a low-voltage, low-current, logic-level circuit.

When used as intended in a logic-level circuit, the results do not produce hazardous energy.



### Distinctive Characteristics

Choice of dimensions from PCB to top of cap adds to design flexibility.

Bright, full-face illumination with red, green, or yellow LEDs for attractive, functional panel layouts.

Higher operating force type provides more pronounced operating feel.

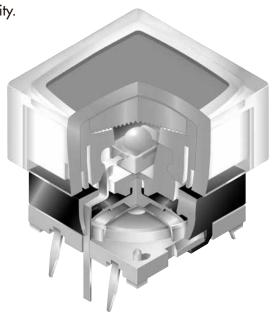
Dome contact gives crisp tactile feedback to positively indicate circuit transfer and assures high reliability and long life of up to 5,000,000 operations.

Rubber seal construction prevents contact contamination and allows automated soldering and cleaning.

Slanted terminals provide a spring type action which ensures secure mounting and prevents dislodging during wave soldering.

Molded-in terminals are part of the sealed construction which allows automated soldering and cleaning.

Terminal spacing conforms to standard .100" (2.54mm) PCB grid.

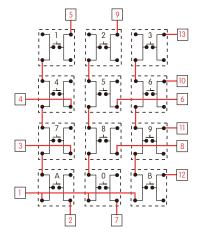


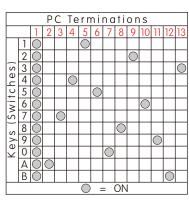
Actual Size



#### Common Bus Matrix

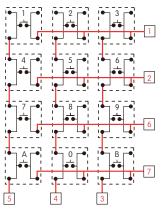
These single pole, single throw switches can be used in a keyboard matrix and, using strapped terminals, achieve a common bus electrical configuration on a single-sided PC board.





#### X-Y Matrix

These single pole, single throw switches can be arranged on a single-sided PC board matrix with strapped terminals to achieve an X-Y type electrical interconnection.



PC Terminations								
		1	2	3	4	5	6	7
	1	0				$\bigcirc$		
	2	0						
S	3	0		0				
٦e	4		0			0		
C	5		0		0			
  -	6		0	0				
Keys (Switches	7					0	0	
	8				0		0	
	9			0			$\circ$	
	0				0			$\overline{C}$
	Α					0		$\bigcirc$
	В			0				$\bigcirc$
		(	$\supset$	=	С	N		

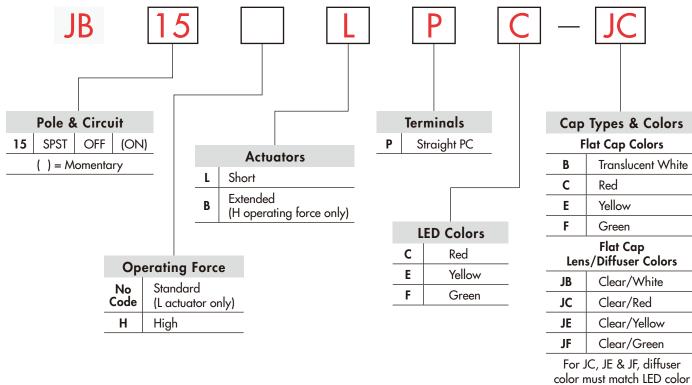
Red = PCB Trace Black = Switch Circuit



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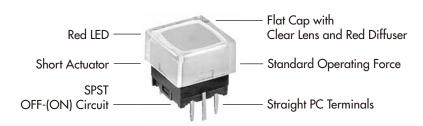
# Toggles

### TYPICAL SWITCH ORDERING EXAMPLE



#### **DESCRIPTION FOR TYPICAL ORDERING EXAMPLE**

JB15LPC-JC



#### Framed Cap Button/Frame Colors

Donon, mamo donon					
ВВ	White/White				
ВС	White/Red				
BE	White/Yellow				
BF	White/Green				
ВН	White/Gray				

POLE & CIRCUIT							
		Actuator Position ( ) = Momentary		Switch Throw & Schematic	LED Schematic		
Pole & Throw	Model	Normal	Down	SPST 1 3	(+)O—————O(-)	Notes: Terminal numbers are shown on switch.	
SPST	JB15	OFF	(ON)	24		LED circuit is isolated & requires external power source.	



# Supplement

#### **OPERATING FORCE**



Standard Nominal Operating Force

1.76N

Available with short actuator only (code L)

Н

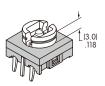
Nominal Operating Force 2.65N

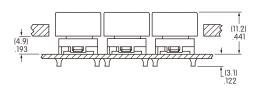
Available with both short and extended actuators

#### **ACTUATORS**

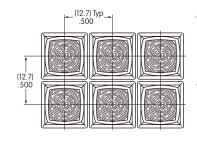


#### **Short Actuator**



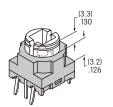


Custom keyboards can be designed with caps installed through a panel cutout (illustration with cap AT4060).

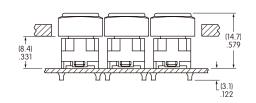




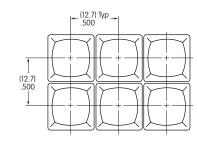
#### **Extended Actuator**



High operating force only



Custom keyboards can be designed with caps installed through a panel cutout (illustration with cap AT4076).

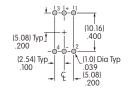


#### **TERMINALS**



#### **Straight PC Terminals**

(0.8) Typ (0.3) Typ (0.3) Typ (13.1) Typ (12.2)



Further details in Typical Switch Dimensions

#### **LED COLORS & SPECIFICATIONS**

LEDs are supplied as an integral part of illuminated devices and are not available separately.

LED polarity markings are on the bottom of the switch.

The electrical specifications shown here are determined at a basic temperature of 25°C.

If the source voltage exceeds the rated voltage, a ballast resistor is required.

The resistor value can be calculated by using the formula in the Supplement section.

		С	E	F
Color		Red	Yellow	Green
Maximum Forward Current	$I_{FM}$	30mA	20mA	30mA
Typical Forward Current	I <sub>F</sub>	10mA	10mA	10mA
Forward Voltage	V <sub>F</sub>	1.8V	2.0V	2.1V
Maximum Reverse Voltage	V <sub>RM</sub>	5V	5V	5V
Current Reduction Rate Above 25°C	$\Delta I_{_{\rm F}}$	* 0.50mA/°C	* 0.33mA/°C	* 0.50mA/°C
Ambient Temperature Range	−25°C ~ +70°C			

<sup>\*</sup> Applies to temperatures above 50°C



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**Series JB** 

#### **SNAP-ON CAPS**

#### AT4135 Flat

Cap Color Codes:



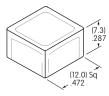
**Translucent White** 



Yellow



Green



Material: Polycarbonate

Transparent Clear Lens

White Frame

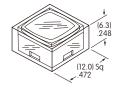
Translucent White or Colored Diffuser

Finish: Frosted

#### AT4060 Flat

Lens/Diffuser Color Codes:

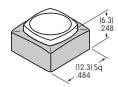
JF



Red

Framed: AT4076 Button with Frame

Translucent Button/Frame Color Codes:



White/White

White/Red

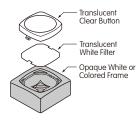
White/Yellow

White/Green

BH

White/Gray

Material: Polycarbonate



Button Finish: Frosted

Material: Polycarbonate

Clear/Red

Clear/Yellow

Clear/Green

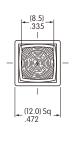
Clear/Translucent White

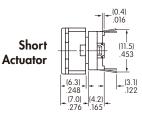


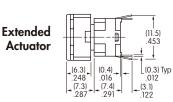
### TYPICAL SWITCH DIMENSIONS

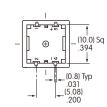
#### Flat Snap-on Cap









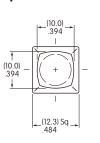


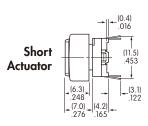
JB15LPC-JC

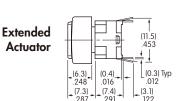
Spring action terminals conform to .100" (2.54mm) PCB spacing

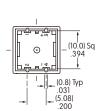
#### Framed Snap-on Cap











JB15HBPC-BC

Spring action terminals conform to .100" (2.54mm) PCB spacing

#### **LEGENDS**

NKK Switches can provide custom legends for caps. Contact factory for more information.

#### Suggested Printable Area for Cap, Lens, or Button

#### **Recommended Methods:**

Laser Etch, Screen Print or Pad Print

Laser Etch or Pad Print

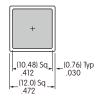
Epoxy based ink is recommended.

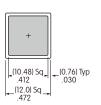


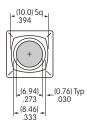


Epoxy based ink is recommended.



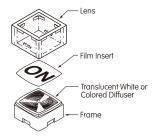


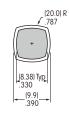




Shaded areas are printable areas.

#### Suggested Printable Area for Film Insert





Shaded area is printable area.

Film Insert: Clear Polyester 7 mil maximum thickness