

1. GENERAL DESCRIPTION

The W6811 is a general-purpose single channel PCM CODEC with pin-selectable u-Law or A-Law companding. The device is compliant with the ITU G.712 specification. It operates off of separated analog (5V) and digital (3V) power supplies and is available in 24-pin SOG, and SSOP package options. Functions performed include digitization and reconstruction of voice signals, and band limiting and smoothing filters required for PCM systems. The filters are compliant with ITU G.712 specification. W6811 performance is specified over the industrial temperature range of -40°C to $+85^{\circ}\text{C}$.

The W6811 includes an on-chip precision voltage reference and an additional power amplifier, capable of driving 300Ω loads differentially up to a level of 6.3V peak-to-peak. The analog section is fully differential, reducing noise and improving the power supply rejection ratio. The data transfer protocol supports both long-frame and short-frame synchronous communications for PCM applications, and IDL and GCI communications for ISDN applications. W6811 accepts seven master clock rates between 256 kHz and 4.096 MHz, and an on-chip prescaler automatically determines the division ratio for the required internal clock.

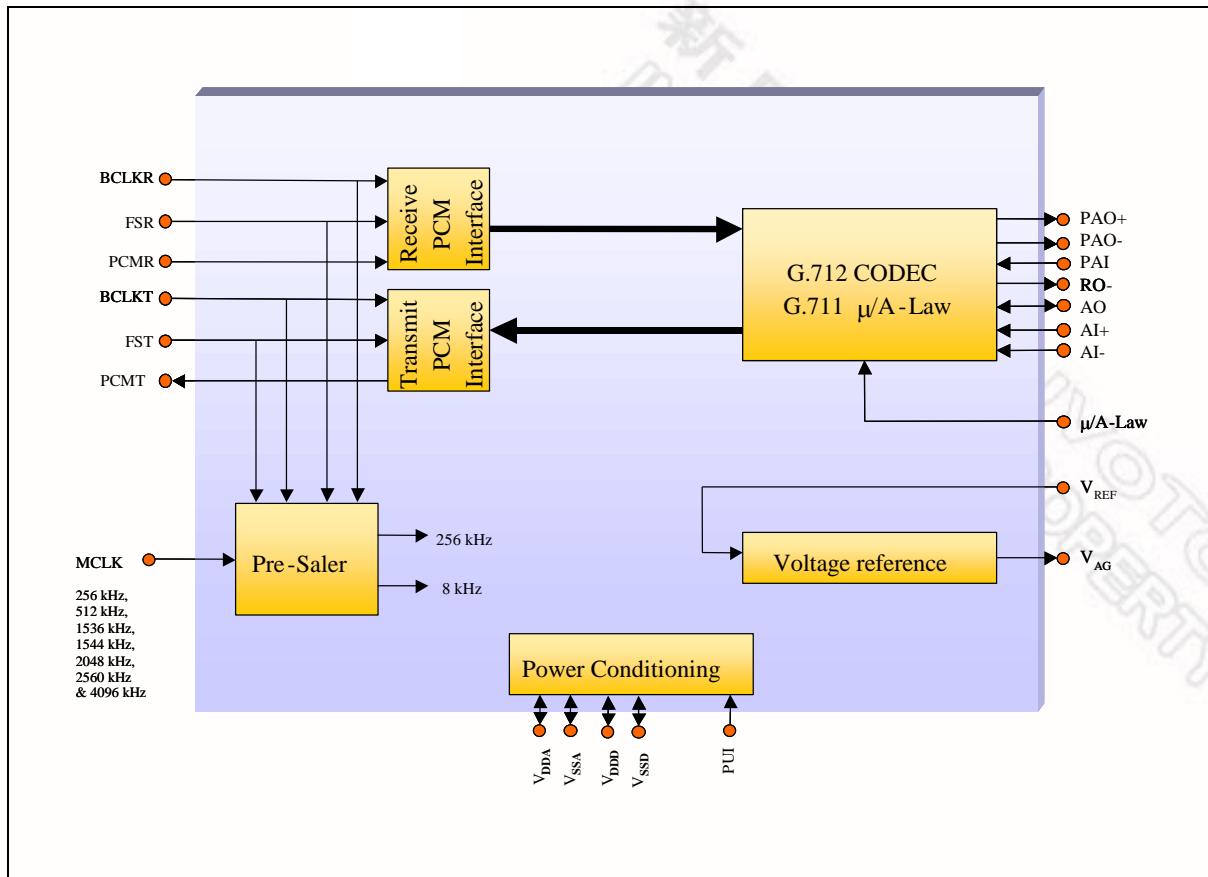
2. FEATURES

- Power supply:
 - Analog 4.5 – 5.5V
 - Digital 2.7 – 3.3V
- Typical power dissipation of 25 mW, power-down mode of 0.5 μW
- Fully-differential analog circuit design
- On-chip precision reference of 1.575 V for a 0 dBm TLP at 600Ω
- Push-pull power amplifiers with external gain adjustment with 300Ω load capability
- Seven master clock rates of 256 kHz to 4.096 MHz
- Pin-selectable μ -Law and A-Law companding (compliant with ITU G.711)
- CODEC A/D and D/A filtering compliant with ITU G.712
- Industrial temperature range (-40°C to $+85^{\circ}\text{C}$)
- Package: 24-pin SOG, and SSOP
- Pb-Free / RoHS package options available

Applications

- Digital Telephone Systems
- Central Office Equipment (Gateways, Switches, Routers)
- PBX Systems (Gateways, Switches)
- PABX/SOHO Systems
- Local Loop card
- SOHO Routers
- VoIP Terminals
- Enterprise Phones
- ISDN Terminals
- Analog line cards
- Digital Voice Recorders

3. BLOCK DIAGRAM



4. TABLE OF CONTENTS

| | |
|--|----|
| 1. GENERAL DESCRIPTION..... | 1 |
| 2. FEATURES | 1 |
| 3. BLOCK DIAGRAM | 2 |
| 4. TABLE OF CONTENTS | 3 |
| 5. PIN CONFIGURATION | 4 |
| 6. PIN DESCRIPTION..... | 5 |
| 7. FUNCTIONAL DESCRIPTION..... | 7 |
| 7.1. Transmit Path | 7 |
| 7.2. Receive Path | 8 |
| 7.3. Power Management | 9 |
| 7.3.1. Analog Supply..... | 9 |
| 7.3.2. Digital Supply..... | 9 |
| 7.3.3. Analog Ground Reference Bypass | 9 |
| 7.3.4. Analog Ground Reference Voltage Output | 9 |
| 7.4. PCM Interface | 9 |
| 7.4.1. Long Frame Sync | 10 |
| 7.4.2. Short Frame Sync..... | 10 |
| 7.4.3. General Circuit Interface (GCI) | 10 |
| 7.4.4. Interchip Digital Link (IDL) | 11 |
| 7.4.5. System Timing | 11 |
| 8. TIMING DIAGRAMS | 12 |
| 9. ABSOLUTE MAXIMUM RATINGS | 19 |
| 9.1. Absolute Maximum Ratings..... | 19 |
| 9.2. Operating Conditions..... | 19 |
| 10. ELECTRICAL CHARACTERISTICS | 20 |
| 10.1. General Parameters | 20 |
| 10.2. Analog Signal Level and Gain Parameters..... | 21 |
| 10.3. Analog Distortion and Noise Parameters..... | 22 |
| 10.4. Analog Input and Output Amplifier Parameters | 23 |
| 10.5. Digital I/O..... | 25 |
| 10.5.1. μ -Law Encode Decode Chatacteristics | 25 |
| 10.5.2. A-Law Encode Decode Characteristics | 26 |
| 10.5.3. PCM Codes for Zero and Full Scale | 27 |
| 10.5.4. PCM Codes for 0dBm0 Output | 27 |
| 11. TYPICAL APPLICATION CIRCUIT | 28 |
| 12. PACKAGE SPECIFICATION | 30 |
| 12.1. 24L SOP-300mil | 30 |
| 12.2. 24L SSOP-209 mil..... | 31 |
| 13. Ordering Information..... | 32 |
| 14. VERSION HISTORY | 33 |

5. PIN CONFIGURATION

| | | | |
|----|------------------|------------------|----|
| 1 | V _{REF} | V _{AG} | 24 |
| 2 | RO- | AI+ | 23 |
| 3 | PAI | AI- | 22 |
| 4 | PAO- | AO | 21 |
| 5 | PAO+ | u/A Law | 20 |
| 6 | V _{DDA} | V _{SSA} | 19 |
| 7 | NC | NC | 18 |
| 8 | V _{DDD} | V _{SSD} | 17 |
| 9 | FSR | FST | 16 |
| 10 | PCMR | PCMT | 15 |
| 11 | BCLKR | BCLKT | 14 |
| 12 | PUI | MCLK | 13 |

6. PIN DESCRIPTION

| Pin Name | Pin No. SSOP SOP | V _{DD} [*] | Functionality |
|------------------|------------------------|------------------------------|---|
| V _{REF} | 1 | A | This pin is used to bypass the on-chip 2.5V voltage reference. It needs to be decoupled to V _{SSA} through a 0.1 μ F ceramic decoupling capacitor. No external loads should be tied to this pin. |
| RO- | 2 | A | Inverting output of the receive smoothing filter. This pin can typically drive a 2 k Ω load to 1.575 volt peak referenced to the analog ground level. |
| PAI | 3 | A | This pin is the inverting input to the power amplifier. Its DC level is at the V _{AG} voltage. |
| PAO- | 4 | A | Inverting power amplifier output. This pin can drive a 300 Ω load to 1.575 volt peak referenced to the V _{AG} voltage level. |
| PAO+ | 5 | A | Non-inverting power amplifier output. This pin can drive a 300 Ω load to 1.575 Volt peak referenced to the V _{AG} voltage level. |
| V _{DDA} | 6 | A | Analog power supply. This pin should be decoupled to V _{SSA} with a 0.1 μ F ceramic capacitor. |
| NC | 7 | | Not Connected |
| V _{DDD} | 8 | D | Digital power supply. This pin should be decoupled to V _{SSD} with a 0.1 μ F ceramic capacitor. For correct operation, V _{DDD} value should always be lower than V _{DDA} . |
| FSR | 9 | D | 8 kHz Frame Sync input for the PCM receive section. This pin also selects channel 0 or channel 1 in the GCI and IDL modes. It can also be connected to the FST pin when transmit and receive are synchronous operations. |
| PCMR | 10 | D | PCM input data receive pin. The data needs to be synchronous with the FSR and BCLKR pins. |
| BCLKR | 11 | D | PCM receive bit clock input pin. This pin also selects the interface mode. The GCI mode is selected when this pin is tied to V _{SSD} . The IDL mode is selected when this pin is tied to V _{DDD} . This pin can also be tied to the BCLKT when transmit and receive are synchronous operations. |
| PUI | 12 | D | Power up input signal. When this pin is tied to V _{DDD} , the part is powered up. When tied to V _{SSD} , the part is powered down. |
| MCLK | 13 | D | System master clock input. Possible input frequencies are 256 kHz, 512 kHz, 1536 kHz, 1544 kHz, 2048 kHz, 2560 kHz & 4096 kHz. For a better performance, it is recommended to have the MCLK signal synchronous and aligned to the FST signal. This is a requirement in the case of 256 and 512 kHz frequencies. |
| BCLKT | 14 | D | PCM transmit bit clock input pin. |
| PCMT | 15 | D | PCM output data transmit pin. The output data is synchronous with the FST and BCLKT pins. |
| FST | 16 | D | 8 kHz transmit frame sync input. This pin synchronizes the transmit data bytes. |

| Pin Name | Pin No. SSOP SOP | V _{DD} [*] | Functionality |
|------------------|------------------------|------------------------------|--|
| V _{SSD} | 17 | D | This is the digital supply ground. This pin should be connected to 0V. |
| NC | 18 | | Not Connected |
| V _{SSA} | 19 | A | This is the analog supply ground. This pin should be connected to 0V. |
| μ /A-Law | 20 | D | Compander mode select pin. μ -Law companding is selected when this pin is tied to V _{DDD} . A-Law companding is selected when this pin is tied to V _{SSD} . |
| AO | 21 | A | Analog output of the first gain stage in the transmit path. |
| AI- | 22 | A | Inverting input of the first gain stage in the transmit path. |
| AI+ | 23 | A | Non-inverting input of the first gain stage in the transmit path. |
| V _{AG} | 24 | A | Mid-Supply analog ground pin, which supplies a 2.5 Volt reference voltage for all-analog signal processing. This pin should be decoupled to V _{SSA} with a 0.01 μ F capacitor. This pin becomes high impedance when the chip is powered down. |

* These columns represent whether the pin is driven by Analog ('A') or Digital ('D') power supply.

7. FUNCTIONAL DESCRIPTION

W6811 is a single-rail, single channel PCM CODEC for voiceband applications. The CODEC complies with the specifications of the ITU-T G.712 recommendation. The CODEC also includes a complete μ -Law and A-Law compander. The μ -Law and A-Law companders are designed to comply with the specifications of the ITU-T G.711 recommendation.

The block diagram in section 3 shows the main components of the W6811. The chip consists of a PCM interface, which can process long and short frame sync formats, as well as GCI and IDL formats. The pre-scaler of the chip provides the internal clock signals and synchronizes the CODEC sample rate with the external frame sync frequency. The power conditioning block provides the internal power supply for the digital and the analog section, while the voltage reference block provides a precision analog ground voltage for the analog signal processing. The main CODEC block diagram is shown in section 3.

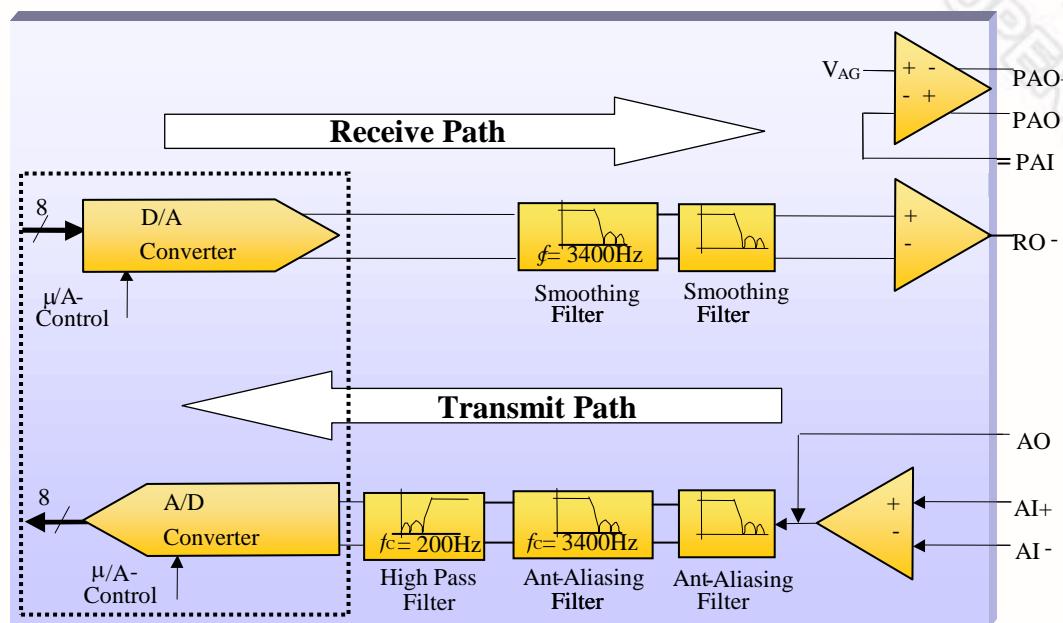


Figure 7.1 The W6811 Signal Path

7.1. TRANSMIT PATH

The A-to-D path of the CODEC contains an analog input amplifier with externally configurable gain setting (see application examples in section 11). The device has an input operational amplifier whose output is the input to the encoder section. If the input amplifier is not required for operation it can be powered down and bypassed. In that case a single ended input signal can be applied to the AO pin or the AI- pin. The AO pin becomes high input impedance when the input amplifier is powered down. The input amplifier can be powered down by connecting

the AI+ pin to V_{DDA} or V_{SSA}. The AO pin is selected as an input when AI+ is tied to V_{DDA} and the AI- pin is selected as an input when AI+ is tied to V_{SSA} (see Table 7.1).

| AI+ | Input Amplifier | Input |
|-----------------|-----------------|----------|
| VDDA | Powered Down | AO |
| 1.2 to VDDA-1.2 | Powered Up | AI+, AI- |
| VSSA | Powered Down | AI- |

Table 7.1 Input Amplifier Modes of operation

When the input amplifier is powered down, the input signal at AO or AI- needs to be referenced to the analog ground voltage V_{AG}. The output of the input amplifier is fed through a 3.4 kHz switched capacitor low pass filter to prevent aliasing of input signals above 4 kHz, due to the sampling at 8 kHz. The output of the 3.4 kHz low pass filter is filtered by a high pass filter with a 200 Hz cut-off frequency. The filters are designed according to the recommendations in the G.712 ITU-T specification. From the output of the high pass filter the signal is digitized. The signal is converted into a compressed 8-bit digital representation with either μ -Law or A-Law format. The μ -Law or A-Law format is pin-selectable through the μ /A-Law pin. The compression format can be selected according to Table 7.2.

| μ /A-Law Pin | Format |
|------------------|------------|
| VSSA | A-Law |
| VDDA | μ -Law |

Table 7.2. Pin-selectable Compression Format

The digital 8-bit μ -Law or A-Law samples are fed to the PCM interface for serial transmission at the data rate supplied by the external bit clock BCLKT.

7.2. RECEIVE PATH

The 8-bit digital input samples for the D-to-A path are serially shifted in by the PCM interface and converted to parallel data bits. During every cycle of the frame sync FSR, the parallel data bits are fed through the pin-selectable μ -Law or A-Law expander and converted to analog samples. The mode of expansion is selected by the μ /A-Law pin as shown in Table 7.2. The analog samples are filtered by a low-pass smoothing filter with a 3.4 kHz cut-off frequency, according to the ITU-T G.712 specification. A $\sin(x)/x$ compensation is integrated with the low pass smoothing filter. The output of this filter is buffered to provide the receive output signal RO-. The RO- output can be externally connected to the PAI pin to provide a differential output with high driving capability at the PAO+ and PAO- pins. By using external resistors (see section 11 for examples), various gain settings of this output amplifier can be achieved. If the transmit power amplifier is not in use, it can be powered down by connecting PAI to V_{DDA}.

7.3. POWER MANAGEMENT

7.3.1. Analog Supply

The power supply for the analog part of the W6811 needs to be 5V +/- 10%. This supply voltage is connected to the V_{DDA} pin. The V_{DDA} pin needs to be decoupled to ground through a 0.1 µF ceramic capacitor.

7.3.2. Digital Supply

The power supply for the digital part of the W6811 needs to be 3V +/- 10%. This supply voltage is connected to the V_{DDD} pin. The V_{DDD} pin needs to be decoupled to ground through a 0.1 µF ceramic capacitor.

7.3.3. Analog Ground Reference Bypass

The system has an internal precision voltage reference which generates the 2.5V mid-supply analog ground voltage. This voltage needs to be decoupled to V_{SSA} at the V_{REF} pin through a 0.1 µF ceramic capacitor.

7.3.4. Analog Ground Reference Voltage Output

The analog ground reference voltage is available for external reference at the V_{AG} pin. This voltage needs to be decoupled to V_{SSA} through a 0.01 µF ceramic capacitor. The analog ground reference voltage is generated from the voltage on the V_{REF} pin and is also used for the internal signal processing.

7.4. PCM INTERFACE

The PCM interface is controlled by pins BCLKR, FSR, BCLKT & FST. The input data is received through the PCMR pin and the output data is transmitted through the PCMT pin. The modes of operation of the interface are shown in Table 7.3.

| BCLKR | FSR | Interface Mode |
|---------------------|-------|---------------------------------|
| 64 kHz to 4.096 MHz | 8 kHz | Long or Short Frame Sync |
| VSSD | VSSD | ISDN GCI with active channel B1 |
| VSSD | VDDD | ISDN GCI with active channel B2 |
| VDDD | VSSD | ISDN IDL with active channel B1 |
| VDDD | VDDD | ISDN IDL with active channel B2 |

Table 7.3 PCM Interface mode selections

7.4.1. Long Frame Sync

The Long Frame Sync or Short Frame Sync interface mode can be selected by connecting the BCLKR or BCLKT pin to a 64 kHz to 4.096 MHz clock and connecting the FSR or FST pin to the 8 kHz frame sync. The device synchronizes the data word for the PCM interface and the CODEC sample rate on the positive edge of the Frame Sync signal. It recognizes a Long Frame Sync when the FST pin is held HIGH for two consecutive falling edges of the bit-clock at the BCLKT pin. The length of the Frame Sync pulse can vary from frame to frame, as long as the positive frame sync edge occurs every 125 μ sec. During data transmission in the Long Frame Sync mode, the transmit data pin PCMT will become low impedance when the Frame Sync signal FST is HIGH or when the 8 bit data word is being transmitted. The transmit data pin PCMT will become high impedance when the Frame Sync signal FST becomes LOW while the data is transmitted or when half of the LSB is transmitted. The internal decision logic will determine whether the next frame sync is a long or a short frame sync, based on the previous frame sync pulse. To avoid bus collisions, the PCMT pin will be HIGH impedance for two frame sync cycles after every power down state. More detailed timing information can be found in the interface timing section.

7.4.2. Short Frame Sync

The W6811 operates in the Short Frame Sync Mode when the Frame Sync signal at pin FST is HIGH for one and only one falling edge of the bit-clock at the BCLKT pin. On the following rising edge of the bit-clock, the W6811 starts clocking out the data on the PCMT pin, which will also change from high to low impedance state. The data transmit pin PCMT will go back to the high impedance state halfway through the LSB. The Short Frame Sync operation of the W6811 is based on an 8-bit data word. When receiving data on the PCMR pin, the data is clocked in on the first falling edge after the falling edge that coincides with the Frame Sync signal. The internal decision logic will determine whether the next frame sync is a long or a short frame sync, based on the previous frame sync pulse. To avoid bus collisions, the PCMT pin will be high impedance for two frame sync cycles after every power down state. More detailed timing information can be found in the interface timing section.

7.4.3. General Circuit Interface (GCI)

The GCI interface mode is selected when the BCLKR pin is connected to V_{SSD} for two or more frame sync cycles. It can be used as a 2B+D timing interface in an ISDN application. The GCI interface consists of 4 pins : FSC (FST), DCL (BCLKT), Dout (PCMT) & Din (PCMR). The FSR pin selects channel B1 or B2 for transmit and receive. Data transitions occur on the positive edges of the data clock DCL. The Frame Sync positive edge is aligned with the positive edge of the data clock DCLK. The data rate is running half the speed of the bit-clock. The channels B1 and B2 are transmitted consecutively. Therefore, channel B1 is transmitted on the first 16 clock cycles of DCL and B2 is transmitted on the second 16 clock cycles of DCL. For more timing information, see the timing section.

7.4.4. Interchip Digital Link (IDL)

The IDL interface mode is selected when the BCLKR pin is connected to V_{DDD} for two or more frame sync cycles. It can be used as a 2B+D timing interface in an ISDN application. The IDL interface consists of 4 pins : IDL SYNC (FST), IDL CLK (BCLKT), IDL TX (PCMT) & IDL RX (PCMR). The FSR pin selects channel B1 or B2 for transmit and receive. The data for channel B1 is transmitted on the first positive edge of the IDL CLK after the IDL SYNC pulse. The IDL SYNC pulse is one IDL CLK cycle long. The data for channel B2 is transmitted on the eleventh positive edge of the IDL CLK after the IDL SYNC pulse. The data for channel B1 is received on the first negative edge of the IDL CLK after the IDL SYNC pulse. The data for channel B2 is received on the eleventh negative edge of the IDL CLK after the IDL SYNC pulse. The transmit signal pin IDL TX becomes high impedance when not used for data transmission and also in the time slot of the unused channels. For more timing information, see the timing section.

7.4.5. System Timing

The system can work at 256 kHz, 512 kHz, 1536 kHz, 1544 kHz, 2048 kHz, 2560 kHz & 4096 kHz master clock rates. The system clock is supplied through the master clock input MCLK and can be derived from the bit-clock if desired. An internal pre-scaler is used to generate a fixed 256 kHz and an 8 kHz sample clock for the internal CODEC. The pre-scaler measures the master clock frequency versus the Frame Sync frequency and sets the division ratio accordingly. If the Frame Sync is LOW for the entire frame sync period while the MCLK and BCLK pin clock signals are still present, the W6811 will enter the low power standby mode. Another way to power down is to set the PUI pin to LOW. When the system needs to be powered up again, the PUI pin needs to be set to HIGH and the Frame Sync pulse needs to be present. It will take two Frame Sync cycles before the pin PCMT will become low impedance.

8. TIMING DIAGRAMS

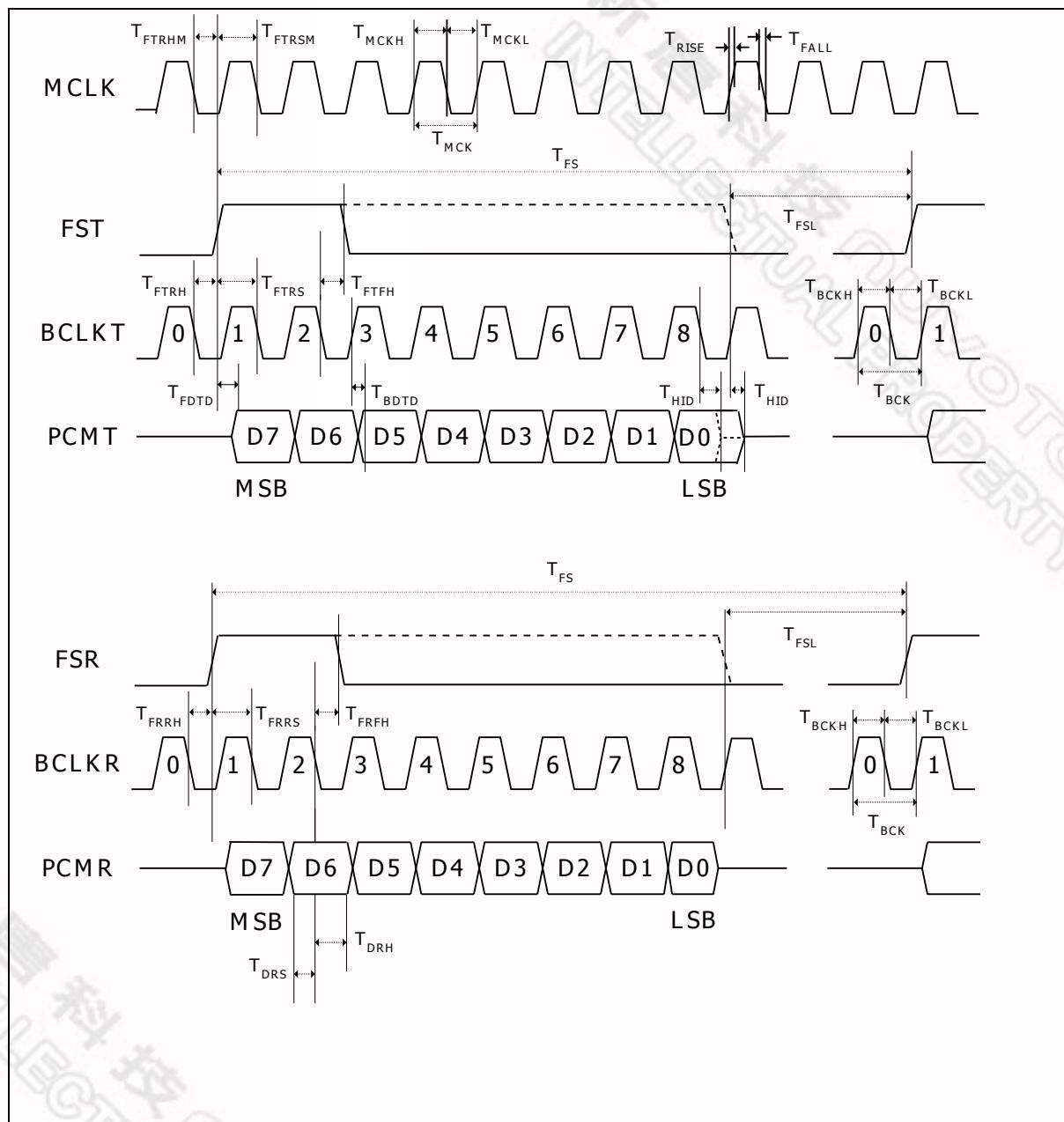


Figure 8.1 Long Frame Sync PCM Timing

| SYMBOL | DESCRIPTION | MIN | TYP | MAX | UNIT |
|-------------|---|-----------|-----|------|------|
| $1/T_{FS}$ | FST, FSR Frequency | --- | 8 | --- | kHz |
| T_{FSL} | FST / FSR Minimum LOW Width ¹ | T_{BCK} | | | sec |
| $1/T_{BCK}$ | BCLKT, BCLKR Frequency | 64 | --- | 4096 | kHz |
| T_{BCKH} | BCLKT, BCLKR HIGH Pulse Width | 50 | --- | --- | ns |
| T_{BCKL} | BCLKT, BCLKR LOW Pulse Width | 50 | --- | --- | ns |
| T_{FTRH} | BCLKT 0 Falling Edge to FST Rising Edge Hold Time | 20 | --- | --- | ns |
| T_{FTRS} | FST Rising Edge to BCLKT 1 Falling edge Setup Time | 80 | --- | --- | ns |
| T_{FTFH} | BCLKT 2 Falling Edge to FST Falling Edge Hold Time | 50 | --- | --- | ns |
| T_{FDTD} | FST Rising Edge to Valid PCMT Delay Time | --- | --- | 60 | ns |
| T_{BDTD} | BCLKT Rising Edge to Valid PCMT Delay Time | --- | --- | 60 | ns |
| T_{HID} | Delay Time from the Later of FST Falling Edge, or BCLKT 8 Falling Edge to PCMT Output High Impedance | 10 | --- | 60 | ns |
| T_{FRRH} | BCLKR 0 Falling Edge to FSR Rising Edge Hold Time | 20 | --- | --- | ns |
| T_{FRRS} | FSR Rising Edge to BCLKR 1 Falling edge Setup Time | 80 | --- | --- | ns |
| T_{FRFH} | BCLKR 2 Falling Edge to FSR Falling Edge Hold Time | 50 | --- | --- | ns |
| T_{DRS} | Valid PCMR to BCLKR Falling Edge Setup Time | 0 | --- | --- | ns |
| T_{DRH} | PCMR Hold Time from BCLKR Falling Edge | 50 | --- | --- | ns |

Table 8.1 Long Frame Sync PCM Timing Parameters

¹ T_{FSL} must be at least $\geq T_{BCK}$

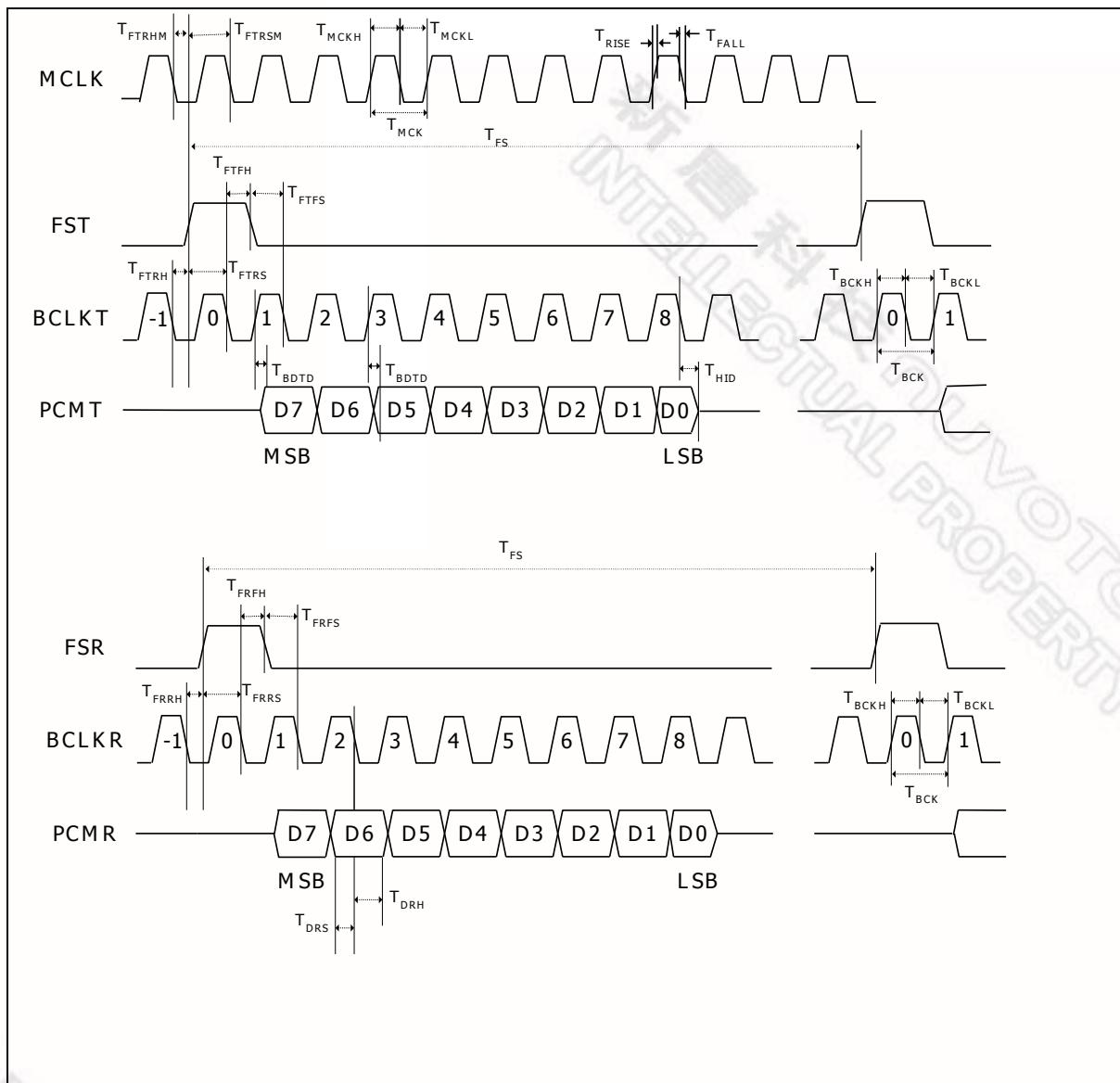


Figure 8.2 Short Frame Sync PCM Timing

| SYMBOL | DESCRIPTION | MIN | TYP | MAX | UNIT |
|-------------|--|-----|-----|------|------|
| $1/T_{FS}$ | FST, FSR Frequency | --- | 8 | --- | kHz |
| $1/T_{BCK}$ | BCLKT, BCLKR Frequency | 64 | --- | 4096 | kHz |
| T_{BCKH} | BCLKT, BCLKR HIGH Pulse Width | 50 | --- | --- | ns |
| T_{BCKL} | BCLKT, BCLKR LOW Pulse Width | 50 | --- | --- | ns |
| T_{FTRH} | BCLKT –1 Falling Edge to FST Rising Edge Hold Time | 20 | --- | --- | ns |
| T_{FTRS} | FST Rising Edge to BCLKT 0 Falling edge Setup Time | 80 | --- | --- | ns |
| T_{FTFH} | BCLKT 0 Falling Edge to FST Falling Edge Hold Time | 50 | --- | --- | ns |
| T_{FTFS} | FST Falling Edge to BCLKT 1 Falling Edge Setup Time | 50 | --- | --- | ns |
| T_{BDTD} | BCLKT Rising Edge to Valid PCMT Delay Time | 10 | --- | 60 | ns |
| T_{HID} | Delay Time from BCLKT 8 Falling Edge to PCMT Output High Impedance | 10 | --- | 60 | ns |
| T_{FRRH} | BCLKR –1 Falling Edge to FSR Rising Edge Hold Time | 20 | --- | --- | ns |
| T_{FRRS} | FSR Rising Edge to BCLKR 0 Falling edge Setup Time | 80 | --- | --- | ns |
| T_{FRFH} | BCLKR 0 Falling Edge to FSR Falling Edge Hold Time | 50 | --- | --- | ns |
| T_{FRFS} | FSR Falling Edge to BCLKR 1 Falling Edge Setup Time | 50 | --- | --- | ns |
| T_{DRS} | Valid PCMR to BCLKR Falling Edge Setup Time | 0 | --- | --- | ns |
| T_{DRH} | PCMR Hold Time from BCLKR Falling Edge | 50 | --- | --- | ns |

Table 8.2 Short Frame Sync PCM Timing Parameters

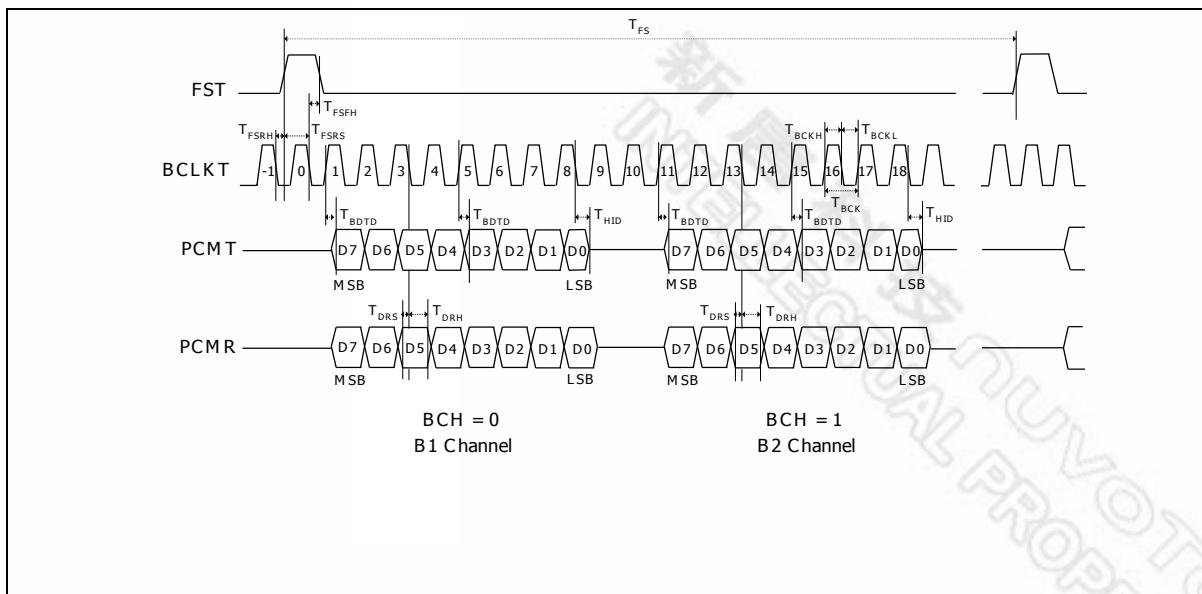


Figure 8.3 IDL PCM Timing

| SYMBOL | DESCRIPTION | MIN | TYP | MAX | UNIT |
|-------------|---|-----|-----|------|------|
| $1/T_{FS}$ | FST Frequency | --- | 8 | --- | kHz |
| $1/T_{BCK}$ | BCLKT Frequency | 256 | --- | 4096 | kHz |
| T_{BCKH} | BCLKT HIGH Pulse Width | 50 | --- | --- | ns |
| T_{BCKL} | BCLKT LOW Pulse Width | 50 | --- | --- | ns |
| T_{FSRH} | BCLKT -1 Falling Edge to FST Rising Edge Hold Time | 20 | --- | --- | ns |
| T_{FSRS} | FST Rising Edge to BCLKT 0 Falling edge Setup Time | 60 | --- | --- | ns |
| T_{FSFH} | BCLKT 0 Falling Edge to FST Falling Edge Hold Time | 20 | --- | --- | ns |
| T_{BDTD} | BCLKT Rising Edge to Valid PCMT Delay Time | 10 | --- | 60 | ns |
| T_{HID} | Delay Time from the BCLKT 8 Falling Edge (B1 channel) or BCLKT 18 Falling Edge (B2 Channel) to PCMT Output High Impedance | 10 | --- | 50 | ns |
| T_{DRS} | Valid PCMR to BCLKT Falling Edge Setup Time | 20 | --- | --- | ns |
| T_{DRH} | PCMR Hold Time from BCLKT Falling Edge | 75 | --- | --- | ns |

Table 8.3 IDL PCM Timing Parameters

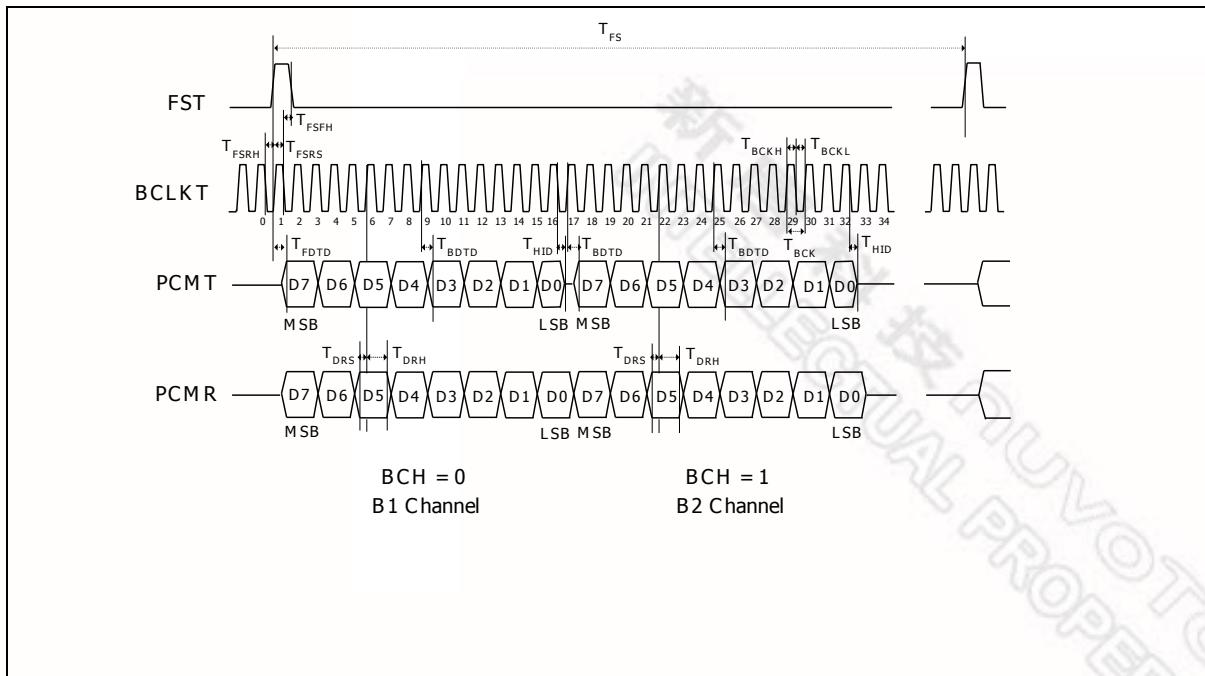


Figure 8.4 GCI PCM Timing

| SYMBOL | DESCRIPTION | MIN | TYP | MAX | UNIT |
|-------------|--|-----|-----|------|------|
| $1/T_{FST}$ | FST Frequency | --- | 8 | --- | kHz |
| $1/T_{BCK}$ | BCLKT Frequency | 512 | --- | 6176 | kHz |
| T_{BCKH} | BCLKT HIGH Pulse Width | 50 | --- | --- | ns |
| T_{BCKL} | BCLKT LOW Pulse Width | 50 | --- | --- | ns |
| T_{FSRH} | BCLKT 0 Falling Edge to FST Rising Edge Hold Time | 20 | --- | --- | ns |
| T_{FSRS} | FST Rising Edge to BCLKT 1 Falling edge Setup Time | 60 | --- | --- | ns |
| T_{FSFH} | BCLKT 1 Falling Edge to FST Falling Edge Hold Time | 20 | --- | --- | ns |
| T_{FDTD} | FST Rising Edge to Valid PCMT Delay Time | --- | --- | 60 | ns |
| T_{BDTD} | BCLKT Rising Edge to Valid PCMT Delay Time | --- | --- | 60 | ns |
| T_{HID} | Delay Time from the BCLKT 16 Falling Edge (B1 channel) or BCLKT 32 Falling Edge (B2 Channel) to PCMT Output High Impedance | 10 | --- | 50 | ns |
| T_{DRS} | Valid PCMR to BCLKT Rising Edge Setup Time | 20 | --- | --- | ns |
| T_{DRH} | PCMR Hold Time from BCLKT Rising Edge | --- | --- | 60 | ns |

Table 8.4 GCI PCM Timing Parameters

| SYMBOL | DESCRIPTION | MIN | TYP | MAX | UNIT |
|----------------------|--|-----|--|-----|------|
| $1/T_{MCK}$ | Master Clock Frequency | --- | 256 512 1536 1544 2048 2560 4096 | --- | kHz |
| T_{MCKH} / T_{MCK} | MCLK Duty Cycle for 256 kHz Operation | 45% | | 55% | |
| T_{MCKH} | Minimum Pulse Width HIGH for MCLK(512 kHz or Higher) | 50 | --- | --- | ns |
| T_{MCKL} | Minimum Pulse Width LOW for MCLK (512 kHz or Higher) | 50 | --- | --- | ns |
| T_{FTRHM} | MCLK falling Edge to FST Rising Edge Hold Time | 50 | --- | --- | ns |
| T_{FTRSM} | FST Rising Edge to MCLK Falling edge Setup Time | 50 | --- | --- | ns |
| T_{RISE} | Rise Time for All Digital Signals | --- | --- | 50 | ns |
| T_{FALL} | Fall Time for All Digital Signals | --- | --- | 50 | ns |

Table 8.5 General PCM Timing Parameters

9. ABSOLUTE MAXIMUM RATINGS**9.1. ABSOLUTE MAXIMUM RATINGS**

| Condition | Value |
|---|--|
| Junction temperature | 150 ⁰ C |
| Storage temperature range | -65 ⁰ C to +150 ⁰ C |
| Voltage Applied to any pin | |
| Analog | (V _{SSA} - 0.3V) to (V _{DDA} + 0.3V) |
| Digital | (V _{SSD} - 0.3V) to (V _{DDD} + 0.3V) |
| Voltage applied to any pin | |
| Analog | (V _{SSA} - 1.0V) to (V _{DDA} + 1.0V) |
| (Input current limited to +/-20 mA) | |
| Digital | (V _{SSD} - 1.0V) to (V _{DDD} + 1.0V) |
| V _{DDA} - V _{SSA} ; V _{DDD} - V _{SSD} | -0.5V to +6V |
| V _{DDD} - V _{DDA} ² | < 0.3V |

1. Stresses above those listed may cause permanent damage to the device. Exposure to the absolute maximum ratings may affect device reliability. Functional operation is not implied at these conditions.
2. At any time, the digital power supply should not be higher than the 0.3V from the analog power supply.

9.2. OPERATING CONDITIONS

| Condition | Value |
|---|--|
| Industrial operating temperature | -40 ⁰ C to +85 ⁰ C |
| Analog supply voltage (V _{DDA}) | +4.5V to +5.5V |
| Digital supply voltage (V _{DDD}) | +2.7V to +3.3V |
| Ground voltage (V _{SSA} , V _{SSD}) | 0V |

Note: Exposure to conditions beyond those listed under Absolute Maximum Ratings may adversely affect the life and reliability of the device.

10. ELECTRICAL CHARACTERISTICS

10.1. GENERAL PARAMETERS

| Symbol | Parameters | Conditions | Min ⁽²⁾ | Typ ⁽¹⁾ | Max ⁽²⁾ | Units |
|--------------------------------------|--|---|------------------------|--------------------|--------------------|----------|
| V _{IL} | Input LOW Voltage | | | | 0.5 | V |
| V _{IH} | Input HIGH Voltage | | 2.2 | | | V |
| V _{OL} | PCMT Output LOW Voltage | I _{OL} = 1.6 mA | | | 0.4 | V |
| V _{OH} | PCMT Output HIGH Voltage | I _{OL} = -1.6 mA | V _{DDD} – 0.5 | | | V |
| I _{DDA} I _{DDD} | V _{DDA} Current (Operating) -ADC+DAC | PUI = 1 FSX running MCLK running | | 5.5 25 | 8 1000 | mA μA |
| I _{SBA} I _{SBD} | V _{CCA} Current (Standby) | PUI = 1 FSX = 0 MCLK running | | 200 0.2 | 500 100 | nA μA |
| I _{PDA} I _{PDD} | V _{CCA} Current (Power Down) V _{CCD} Current (Power Down) | PUI = 0 PUI = 0 | | 200 200 | 500 500 | nA nA |
| I _{IL} | Input Leakage Current | V _{SSD} <V _{IN} <V _{DDD} | | | +/-10 | μA |
| I _{OL} | PCMT Output Leakage Current | V _{SSA} <PCMT<V _{DDA} High Z State | | | +/-10 | μA |
| C _{IN} | Digital Input Capacitance | | | | 10 | pF |
| C _{OUT} | PCMT Output Capacitance | PCMT High Z | | | 15 | pF |

1. Typical values: $T_A = 25^\circ\text{C}$, $V_{DDA} = 5.0 \text{ V}$, $V_{DDD} = 3.0 \text{ V}$

2. All min/max limits are guaranteed by Nuvoton via electrical testing or characterization. Not all specifications are 100 percent tested.

10.2. ANALOG SIGNAL LEVEL AND GAIN PARAMETERS

$V_{DDA}=5V \pm 10\%$; $V_{SSA}=0V$; $T_A=-40^\circ C$ to $+85^\circ C$; all analog signals referred to V_{AG} ; MCLK=BCLK= 2.048 MHz; FST=FSR=8kHz Synchronous operation.

| PARAMETER | SYM. | CONDITION | TYP. | TRANSMIT (A/D) | | RECEIVE (D/A) | | UNIT |
|---|------------|---|----------------|----------------------|--|---|--|----------------------|
| | | | | MIN. | MAX. | MIN. | MAX. | |
| Absolute Level | L_{ABS} | 0 dBm0 = 0dBm @ 600Ω | 1.096 | --- | --- | --- | --- | V_{PK} |
| Max. Transmit Level | T_{XMAX} | 3.17 dBm0 for μ -Law 3.14 dBm0 for A-Law | 1.579 1.573 | --- | --- | --- | --- | V_{PK} V_{PK} |
| Absolute Gain (0 dBm0 @ 1020 Hz; $T_A=+25^\circ C$) | G_{ABS} | 0 dBm0 @ 1020 Hz; $T_A=+25^\circ C$ | 0 | -0.25 | +0.25 | -0.25 | +0.25 | dB |
| Absolute Gain variation with Temperature | G_{ABST} | $T_A=0^\circ C$ to $T_A=+70^\circ C$ $T_A=-40^\circ C$ to $T_A=+85^\circ C$ | 0 | -0.03 -0.05 | +0.03 +0.05 | -0.03 -0.05 | +0.03 +0.05 | dB |
| Frequency Response, Relative to 0dBm0 @ 1020 Hz | G_{RTV} | 15 Hz 50 Hz 60 Hz 200 Hz 300 to 3000 Hz 3300 Hz 3400 Hz 3600 Hz 4000 Hz 4600 Hz to 100 kHz | --- | --- | -40 -30 -26 -1.0 -0.20 -0.35 -0.8 0 -14 -32 | -0.5 -0.5 -0.5 -0.4 +0.15 +0.15 0 -0.8 -14 -30 | 0 0 0 0 +0.15 +0.15 0 0 -14 -30 | dB |
| Gain Variation vs. Level Tone (1020 Hz relative to -10 dBm0) | G_{LT} | +3 to -40 dBm0 -40 to -50 dBm0 -50 to -55 dBm0 | --- | -0.3 -0.6 -1.6 | +0.3 +0.6 +1.6 | -0.2 -0.4 -1.6 | +0.2 +0.4 +1.6 | dB |

10.3. ANALOG DISTORTION AND NOISE PARAMETERS

$V_{DDA}=5V \pm 10\%$; $V_{SSA}=0V$; $T_A=-40^\circ C$ to $+85^\circ C$; all analog signals referred to V_{AG} ; MCLK=BCLK= 2.048 MHz; FST=FSR=8kHz Synchronous operation.

| PARAMETER | SYM. | CONDITION | TRANSMIT (A/D) | | | RECEIVE (D/A) | | | UNIT |
|---|--------------|--|----------------|------|------|---------------|------|------|---------------------------|
| | | | MIN. | TYP. | MAX. | MIN. | TYP. | MAX. | |
| Total Distortion vs. Level Tone (1020 Hz, μ -Law, C-Message Weighted) | D_{LT_μ} | +3 dBm0 | 36 | --- | --- | 34 | --- | --- | dBc |
| | | 0 dBm0 to -30 dBm0 | 36 | --- | --- | 36 | --- | --- | |
| | | -40 dBm0 | 29 | --- | --- | 30 | --- | --- | |
| | | -45 dBm0 | 25 | --- | --- | 25 | --- | --- | |
| Total Distortion vs. Level Tone (1020 Hz, A-Law, Psophometric Weighted) | D_{LTA} | +3 dBm0 | 36 | --- | --- | 34 | --- | --- | dBp |
| | | 0 dBm0 to -30 dBm0 | 36 | --- | --- | 36 | --- | --- | |
| | | -40 dBm0 | 29 | --- | --- | 30 | --- | --- | |
| | | -45 dBm0 | 25 | --- | --- | 25 | --- | --- | |
| Spurious Out-Of-Band at RO- (300 Hz to 3400 Hz @ 0dBm0) | D_{SPO} | 4600 Hz to 7600 Hz | --- | --- | --- | --- | --- | -30 | dB |
| | | 7600 Hz to 8400 Hz | --- | --- | --- | --- | --- | -40 | |
| | | 8400 Hz to 100000 Hz | --- | --- | --- | --- | --- | -30 | |
| Spurious In-Band (700 Hz to 1100 Hz @ 0dBm0) | D_{SPI} | 300 to 3000 Hz | --- | --- | -47 | --- | --- | -47 | dB |
| Intermodulation Distortion (300 Hz to 3400 Hz -4 to -21 dBm0) | D_{IM} | Two tones | --- | --- | -41 | --- | --- | -41 | dB |
| Crosstalk (1020 Hz @ 0dBm0) | D_{XT} | | --- | --- | -75 | --- | --- | -75 | dBm0 |
| Absolute Group Delay | τ_{ABS} | 1200 Hz | --- | --- | 360 | --- | --- | 240 | μ sec |
| Group Delay Distortion (relative to group delay @ 1200 Hz) | τ_D | 500 Hz | --- | --- | 750 | --- | --- | 750 | μ sec |
| | | 600 Hz | --- | --- | 380 | --- | --- | 370 | |
| | | 1000 Hz | --- | --- | 130 | --- | --- | 120 | |
| | | 2600 Hz | --- | --- | 130 | --- | --- | 120 | |
| | | 2800 Hz | --- | --- | 750 | --- | --- | 750 | |
| Idle Channel Noise | N_{IDL} | μ -Law; C-message A-Law; Psophometric | --- | --- | 22 | --- | --- | 13 | dB_{Rnc0} dB_{Mop} |
| | | | --- | --- | -68 | --- | --- | -78 | |

10.4. ANALOG INPUT AND OUTPUT AMPLIFIER PARAMETERS

$V_{DDA}=5V \pm 10\%$; $V_{SSA}=0V$; $T_A=-40^\circ C$ to $+85^\circ C$; all analog signals referred to V_{AG} ;

| PARAMETER | SYM. | CONDITION | MIN. | TYP. | MAX. | UNIT. |
|------------------------------------|---------------|---|------------|-----------|------------------------------------|-----------|
| AI Input Offset Voltage | $V_{OFF,AI}$ | AI+, AI- | --- | --- | ± 25 | mV |
| AI Input Current | $I_{IN,AI}$ | AI+, AI- | --- | ± 0.1 | ± 1.0 | μA |
| AI Input Resistance | $R_{IN,AI}$ | AI+, AI- to V_{AG} | 10 | --- | --- | $M\Omega$ |
| AI Input Capacitance | $C_{IN,AI}$ | AI+, AI- | --- | --- | 10 | pF |
| AI Common Mode Input Voltage Range | $V_{CM,AI}$ | AI+, AI- | 1.2 | --- | $V_{DDA} - 1.2$ | V |
| AI Common Mode Rejection Ratio | $CMRR_{TI}$ | AI+, AI- | --- | 60 | --- | dB |
| AI Amp Gain Bandwidth Product | GBW_{TI} | AO, $R_{LD} \geq 10k\Omega$ | --- | 2150 | --- | kHz |
| AI Amp DC Open Loop Gain | G_{TI} | AO, $R_{LD} \geq 10k\Omega$ | --- | 95 | --- | dB |
| AI Amp Equivalent Input Noise | N_{TI} | C-Message Weighted | --- | -24 | --- | dBrnC |
| AO Output Voltage Range | V_{TG} | $R_{LD}=10k\Omega$ to V_{AG} $R_{LD}=2k\Omega$ to V_{AG} | 0.5 1.0 | --- | $V_{DDA} - 0.5$ $V_{DDA} - 1.0$ | V |
| Load Resistance | R_{LDTGRO} | AO, RO to V_{AG} | 2 | --- | --- | $k\Omega$ |
| Load Capacitance | C_{LDTGRO} | AO, RO | --- | --- | 100 | pF |
| AO & RO Output Current | I_{OUT1} | $0.5 \leq AO, RO \leq V_{DDA} - 0.5$ | ± 1.0 | --- | --- | mA |
| RO- Output Resistance | R_{RO-} | RO-, 0 to 3400 Hz | --- | 1 | --- | Ω |
| RO- Output Offset Voltage | $V_{OFF,RO-}$ | RO- to V_{AG} | --- | --- | ± 25 | mV |
| Analog Ground Voltage | V_{AG} | Relative to V_{SSA} | 2.429 | 2.5 | 2.573 | V |
| V_{AG} Output Resistance | R_{VAG} | Within $\pm 25mV$ change | --- | 2.5 | 12.5 | Ω |

| PARAMETER | SYM. | CONDITION | MIN. | TYP. | MAX. | UNIT. |
|--|---------------|---|------------------|----------------|-----------|-----------|
| Power Supply Rejection Ratio (0 to 100 kHz to V_{DDA} , C-message) | PSRR | Transmit Receive | 30 30 | 80 75 | --- | dBC |
| PAI Input Offset Voltage | $V_{OFF,PAI}$ | PAI | --- | --- | ± 20 | mV |
| PAI Input Current | $I_{IN,PAI}$ | PAI | --- | ± 0.05 | ± 1.0 | μA |
| PAI Input Resistance | $R_{IN,PAI}$ | PAI to V_{AG} | 10 | --- | --- | $M\Omega$ |
| PAI Amp Gain Bandwidth Product | GBW_{PI} | PAO- no load | --- | 1000 | --- | kHz |
| Output Offset Voltage | $V_{OFF,PO}$ | PAO+ to PAO- | --- | --- | ± 50 | mV |
| Load Resistance | R_{LDPO} | PAO+, PAO- differentially | 300 | --- | --- | Ω |
| Load Capacitance | C_{LDPO} | PAO+, PAO- differentially | --- | --- | 1000 | pF |
| PO Output Current | I_{OUTPO} | $0.5 \leq AO, RO \leq V_{DDA} - 0.5$ | ± 10.0 | --- | --- | mA |
| PO Output Resistance | R_{PO} | PAO+ to PAO- | --- | 1 | --- | Ω |
| PO Differential Gain | G_{PO} | $R_{LD}=300\Omega, +3dBm0, 1$ kHz, PAO+ to PAO- | -0.2 | 0 | +0.2 | dB |
| PO Differential Signal to Distortion C- Message weighted | D_{PO} | $Z_{LD}=300\Omega$ $Z_{LD}=100nF + 100\Omega$ $Z_{LD}=100nF + 20\Omega$ | 45 --- --- | 60 40 40 | --- | dBC |
| PO Power Supply Rejection Ratio (0 to 25 kHz to V_{DDA} , Differential out) | $PSRR_{PO}$ | 0 to 4 kHz 4 to 25 kHz | 40 --- | 55 40 | --- | dB |

10.5. DIGITAL I/O
10.5.1. μ -Law Encode Decode Characteristics

| Normalized Encode Decision Levels | Digital Code | | | | | | | | Normalized Decode Levels |
|--|--------------|-------|-------|-------|------|------|------|------|--------------------------------|
| | D7 | D6 | D5 | D4 | D3 | D2 | D1 | D0 | |
| | Sign | Chord | Chord | Chord | Step | Step | Step | Step | |
| 8159 | | | | | | | | | |
| | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 8031 |
| 7903 | | | | | | | | | : |
| : | | | | | | | | | |
| 4319 | | | | | | | | | |
| | 1 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 4191 |
| 4063 | | | | | | | | | : |
| : | | | | | | | | | |
| 2143 | | | | | | | | | |
| | 1 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 2079 |
| 2015 | | | | | | | | | : |
| : | | | | | | | | | |
| 1055 | | | | | | | | | |
| | 1 | 0 | 1 | 0 | 1 | 1 | 1 | 1 | 1023 |
| 991 | | | | | | | | | : |
| : | | | | | | | | | |
| 511 | | | | | | | | | |
| | 1 | 0 | 1 | 1 | 1 | 1 | 1 | 1 | 495 |
| 479 | | | | | | | | | : |
| : | | | | | | | | | |
| 239 | | | | | | | | | |
| | 1 | 1 | 0 | 0 | 1 | 1 | 1 | 1 | 231 |
| 223 | | | | | | | | | : |
| : | | | | | | | | | |
| 103 | | | | | | | | | |
| | 1 | 1 | 0 | 1 | 1 | 1 | 1 | 1 | 99 |
| 95 | | | | | | | | | : |
| : | | | | | | | | | |
| 35 | | | | | | | | | |
| | 1 | 1 | 1 | 0 | 1 | 1 | 1 | 1 | 33 |
| 31 | | | | | | | | | : |
| : | | | | | | | | | |
| 3 | | | | | | | | | |
| 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 2 |
| 0 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 0 |

Notes:

Sign bit = 0 for negative values, sign bit = 1 for positive values

10.5.2. A-Law Encode Decode Characteristics

| Normalized Encode Decision Levels | Digital Code | | | | | | | | Normalized Decode Levels |
|--|--------------|-------|-------|-------|------|------|------|------|--------------------------------|
| | D7 | D6 | D5 | D4 | D3 | D2 | D1 | D0 | |
| | Sign | Chord | Chord | Chord | Step | Step | Step | Step | |
| 4096 | 1 | 0 | 1 | 0 | 1 | 0 | 1 | 0 | 4032 |
| 3968 | : | | | | | | | | : |
| 2048 | 1 | 0 | 1 | 0 | 0 | 1 | 0 | 1 | 2112 |
| 2048 | : | | | | | | | | : |
| 1088 | 1 | 0 | 1 | 1 | 0 | 1 | 0 | 1 | 1056 |
| 1024 | : | | | | | | | | : |
| 544 | 1 | 0 | 0 | 0 | 0 | 1 | 0 | 1 | 528 |
| 512 | : | | | | | | | | : |
| 272 | 1 | 0 | 0 | 1 | 0 | 1 | 0 | 1 | 264 |
| 256 | : | | | | | | | | : |
| 136 | 1 | 1 | 1 | 0 | 0 | 1 | 0 | 1 | 132 |
| 128 | : | | | | | | | | : |
| 68 | 1 | 1 | 1 | 0 | 0 | 1 | 0 | 1 | 66 |
| 64 | : | | | | | | | | : |
| 2 | 1 | 1 | 0 | 1 | 0 | 1 | 0 | 1 | 1 |
| 0 | | | | | | | | | |

Notes:

1. Sign bit = 0 for negative values, sign bit = 1 for positive values
2. Digital code includes inversion of all even number bits

10.5.3. PCM Codes for Zero and Full Scale

| Level | μ-Law | | | A-Law | | |
|--------------|------------------|--------------------------|----------------------------|------------------|--------------------------|----------------------------|
| | Sign bit (D7) | Chord bits (D6,D5,D4) | Step bits (D3,D2,D1,D0) | Sign bit (D7) | Chord bits (D6,D5,D4) | Step bits (D3,D2,D1,D0) |
| + Full Scale | 1 | 000 | 0000 | 1 | 010 | 1010 |
| + Zero | 1 | 111 | 1111 | 1 | 101 | 0101 |
| - Zero | 0 | 111 | 1111 | 0 | 101 | 0101 |
| - Full Scale | 0 | 000 | 0000 | 0 | 010 | 1010 |

10.5.4. PCM Codes for 0dBm0 Output

| Sample | μ-Law | | | A-Law | | |
|--------|------------------|--------------------------|----------------------------|------------------|--------------------------|----------------------------|
| | Sign bit (D7) | Chord bits (D6,D5,D4) | Step bits (D3,D2,D1,D0) | Sign bit (D7) | Chord bits (D6,D5,D4) | Step bits (D3,D2,D1,D0) |
| 1 | 0 | 001 | 1110 | 0 | 011 | 0100 |
| 2 | 0 | 000 | 1011 | 0 | 010 | 0001 |
| 3 | 0 | 000 | 1011 | 0 | 010 | 0001 |
| 4 | 0 | 001 | 1110 | 0 | 011 | 0100 |
| 5 | 1 | 001 | 1110 | 1 | 011 | 0100 |
| 6 | 1 | 000 | 1011 | 1 | 010 | 0001 |
| 7 | 1 | 000 | 1011 | 1 | 010 | 0001 |
| 8 | 1 | 001 | 1110 | 1 | 011 | 0100 |

11. TYPICAL APPLICATION CIRCUIT

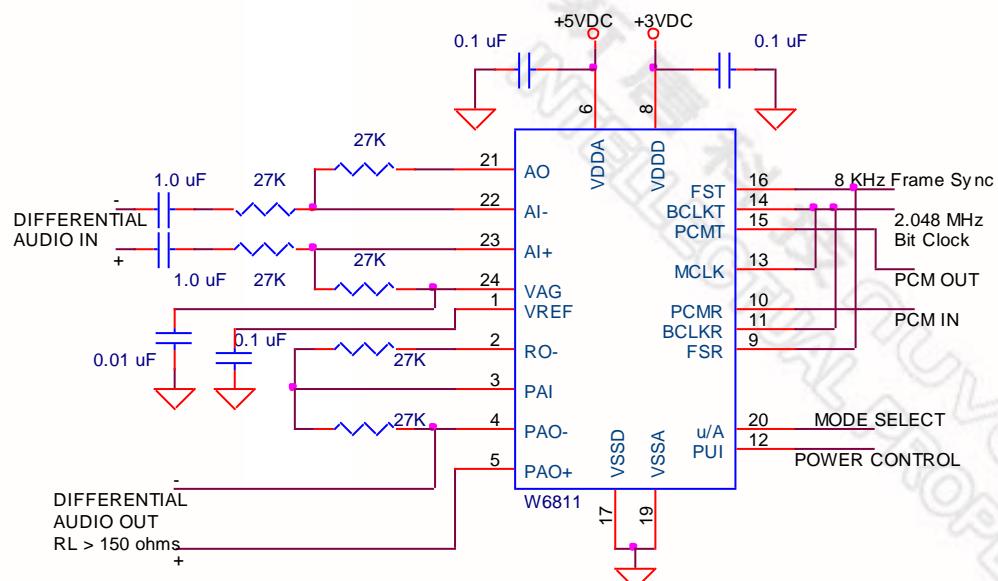


Figure 11.1 Typical circuit for Differential Analog I/O's

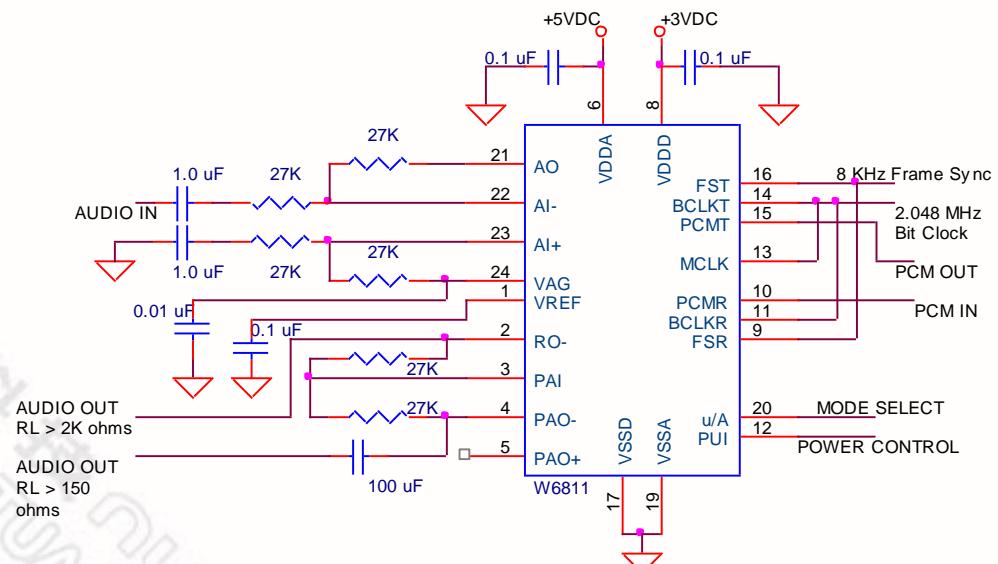


Figure 11.2 Typical circuit for Single Ended Analog I/O's

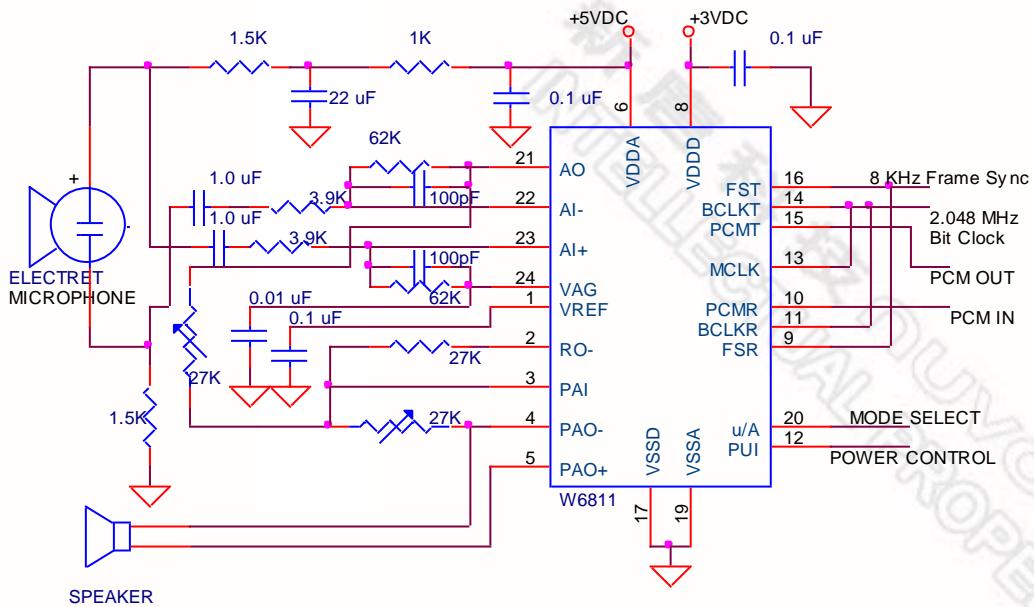


Figure 11.3 Handset Interface

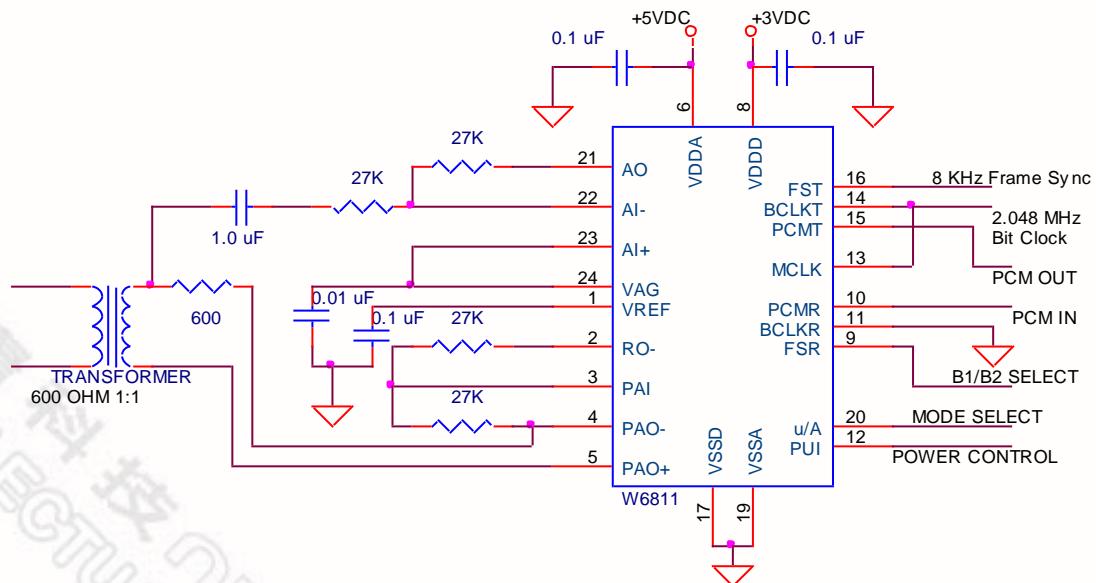
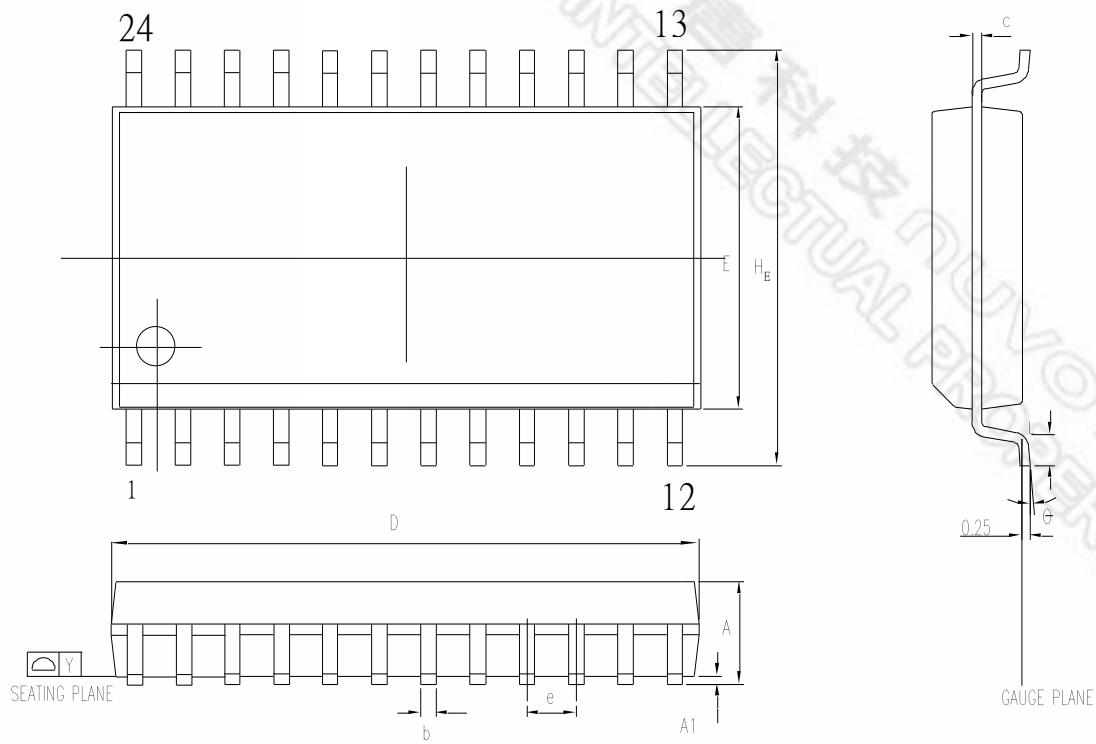


Figure 11.4 Transformer Interface Circuit in GCI mode

12. PACKAGE SPECIFICATION

12.1. 24L SOP-300MIL

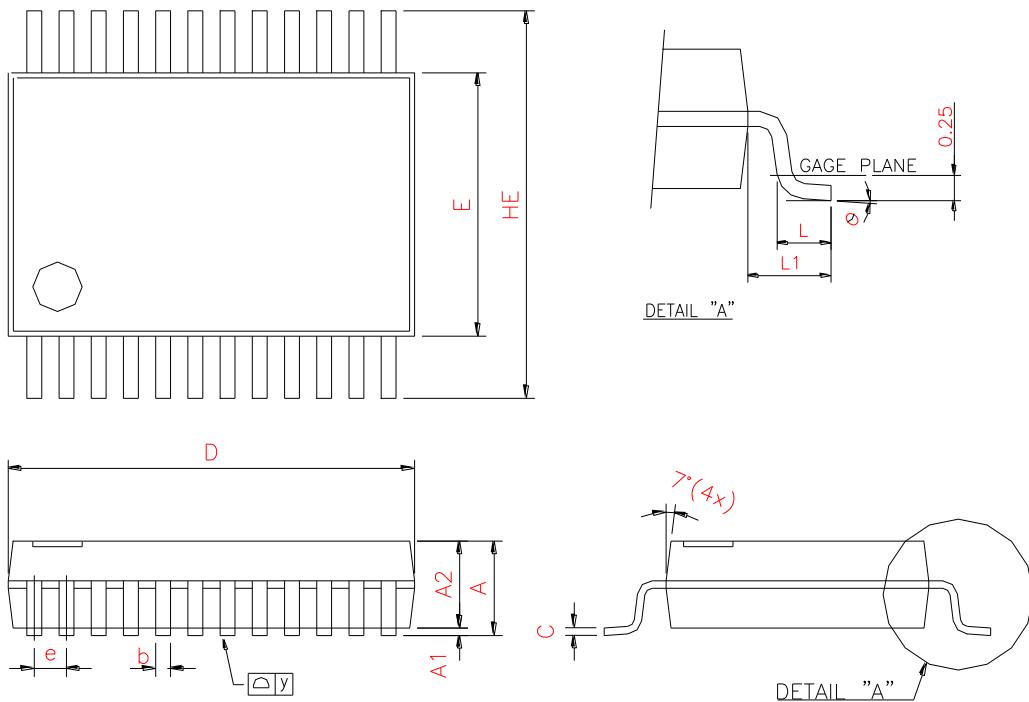
SMALL OUTLINE PACKAGE (SAME AS SOG & SOIC) DIMENSIONS



| SYMBOL | DIMENSION (MM) | | DIMENSION (INCH) | |
|----------------|----------------|-------|------------------|-------|
| | MIN. | MAX. | MIN. | MAX. |
| A | 2.35 | 2.65 | 0.093 | 0.104 |
| A ₁ | 0.10 | 0.30 | 0.004 | 0.012 |
| b | 0.33 | 0.51 | 0.013 | 0.020 |
| c | 0.23 | 0.32 | 0.009 | 0.013 |
| E | 7.40 | 7.60 | 0.291 | 0.299 |
| D | 15.20 | 15.60 | 0.598 | 0.614 |
| e | 1.27 BSC | | 0.050 BSC | |
| H _E | 10.00 | 10.65 | 0.394 | 0.419 |
| Y | | 0.10 | | 0.004 |
| L | 0.10 | 1.27 | 0.016 | 0.050 |
| θ | 0° | 8° | 0 | 8° |

12.2. 24L SSOP-209 MIL

**SHRINK SMALL OUTLINE PACKAGE
DIMENSIONS**

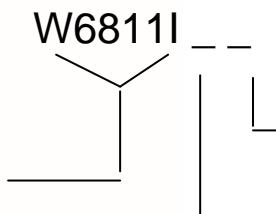


Control dimension are in millimeters

| SYMBOLS | MILLIMETERS | | | INCHES | | |
|---------|-------------|------|------|--------|--------|--------|
| | MIN | NOM | MAX | MIN | NOM | MAX |
| A | — | — | 2.00 | — | — | 0.079 |
| A1 | 0.05 | — | 0.15 | 0.002 | — | 0.006 |
| A2 | 1.65 | 1.75 | 1.85 | 0.065 | 0.069 | 0.073 |
| b | 0.22 | 0.30 | 0.38 | 0.0086 | 0.012 | 0.015 |
| C | 0.09 | 0.15 | 0.25 | 0.0035 | 0.006 | 0.0098 |
| D | 7.90 | 8.20 | 8.50 | 0.311 | 0.323 | 0.335 |
| HE | 7.40 | 7.80 | 8.20 | 0.291 | 0.307 | 0.323 |
| E | 5.00 | 5.30 | 5.60 | 0.197 | 0.209 | 0.220 |
| e | — | 0.65 | — | — | 0.0256 | — |
| L | 0.55 | 0.75 | 0.95 | 0.022 | 0.030 | 0.037 |
| L1 | — | 1.25 | — | — | 0.0492 | — |
| θ | 0° | 4° | 8° | 0° | 4° | 8° |
| y | — | — | 0.10 | — | — | 0.004 |

13. ORDERING INFORMATION

Nuvoton Part Number Description

Product Family
W6811 Product**Package Material:**

G = Pb-free (RoHS) Package

Package Type:

S = 24-Lead Plastic Small Outline Package (SOG/SOP)

R = 24-Lead Plastic Small Outline Package (SSOP)

When ordering W6811 series devices, please refer to the following part numbers.

| Part Number |
|-------------|
| W6811ISG |
| W6811IRG |

14. VERSION HISTORY

| VERSION | DATE | PAGE | DESCRIPTION |
|---------|-----------------|---|--|
| A10 | October 2003 | 34 | Changed the package dimension of the SSOP24 package |
| A11 | April 2005 | 41 | Add Important Notice |
| A12 | September, 2005 | 2 11, 12 22 23 23 29, 30 35 | Added reference to Pb-free RoHS packaging Capitalized logic HIGH/LOW Extended conditions on Table 10.2. Extended conditions on Table 10.3. Corrected Idle Channel Noise min/max and units. Improved Application Diagrams Added G package ordering code |
| A13 | January 2009 | 24 35 35 | Idle Channel Noise value updated PDIP package no longer supported Leaded packages no longer supported |
| A14 | March 2010 | Various | TSSOP package no longer supported |
| A15 | January 2011 | 30 | SOP-24 package diagram updated |

Important Notice

Nuvoton products are not designed, intended, authorized or warranted for use as components in systems or equipment intended for surgical implantation, atomic energy control instruments, airplane or spaceship instruments, transportation instruments, traffic signal instruments, combustion control instruments, or for other applications intended to support or sustain life. Further more, Nuvoton products are not intended for applications wherein failure of Nuvoton products could result or lead to a situation wherein personal injury, death or severe property or environmental damage could occur.

Nuvoton customers using or selling these products for use in such applications do so at their own risk and agree to fully indemnify Nuvoton for any damages resulting from such improper use or sales.

The information contained in this datasheet may be subject to change without notice. It is the responsibility of the customer to check the Nuvoton website (www.nuvoton.com) periodically for the latest version of this document, and any Errata Sheets that may be generated between datasheet revisions.