



# Panasonic ideas for life

# Relay for control panel of 2c 7A and 4c 5A

# HJ RELAYS



#### **FEATURES**

- 1. Economical prices achieved
- 2. Useful for wide range of applications

Gold-plated contact types are capable of switching under low level (1mA: reference value) to powerful high level (7A: 2-pole) loads.

3. Wide range of types available

The lineup includes 2-pole and 4-pole products, relays with operating indicator lights, and push-button types. You will also find relays that absorb surge when the coil goes to the off state with diodes (for DC type) or CR circuits (for AC type). Moreover, the availability of a broad range of coil voltages meets a wide range of needs.

4. Coil cutoff detection

The LED that is fitted to AC coils goes off when the coil is inoperative and so provides a cutoff detection function.

5. Finger protection

Terminal sockets with finger protection, designed to prevent fingers from touching the terminals, are also available.

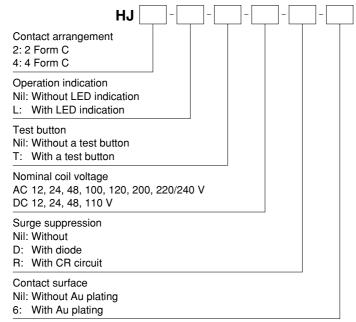
6. Sockets and terminal sockets are available.

#### TYPICAL APPLICATIONS

Control panels
Power supply units
Molding machines
Machine tools
Welding equipment
Agricultural equipment
Office equipment
Vending machines
Communications equipment
Amusement machines

**Compliance with RoHS Directive** 

#### ORDERING INFORMATION



Note: Certified by UL/C-UL and TÜV

#### **TYPES**

#### 1. Au plating type

#### 1) Plug-in type

Nominal coil	2 Form C	4 Form C
voltage	Part No.	Part No.
12V DC	HJ2-DC 12V-6	HJ4-DC 12V-6
24V DC	HJ2-DC 24V-6	HJ4-DC 24V-6
48V DC	HJ2-DC 48V-6	HJ4-DC 48V-6
100/110V DC	HJ2-DC110V-6	HJ4-DC110V-6
12V AC	HJ2-AC 12V-6	HJ4-AC 12V-6
24V AC	HJ2-AC 24V-6	HJ4-AC 24V-6
48V AC	HJ2-AC 48V-6	HJ4-AC 48V-6
100/110V AC	HJ2-AC100V-6	HJ4-AC100V-6
110/120V AC	HJ2-AC120V-6	HJ4-AC120V-6
200/220V AC	HJ2-AC200V-6	HJ4-AC200V-6
220/240V AC	HJ2-AC220/240V-6	HJ4-AC220/240V-6

Standard packing: Carton: 20 pcs.; Case: 200 pcs.

#### 2) Plug-in type (with LED indication)

Nominal coil	2 Form C	4 Form C
voltage	Part No.	Part No.
12V DC	HJ2-L-DC 12V-6	HJ4-L-DC 12V-6
24V DC	HJ2-L-DC 24V-6	HJ4-L-DC 24V-6
48V DC	HJ2-L-DC 48V-6	HJ4-L-DC 48V-6
100/110V DC	HJ2-L-DC110V-6	HJ4-L-DC110V-6
12V AC	HJ2-L-AC 12V-6	HJ4-L-AC 12V-6
24V AC	HJ2-L-AC 24V-6	HJ4-L-AC 24V-6
48V AC	HJ2-L-AC 48V-6	HJ4-L-AC 48V-6
100/110V AC	HJ2-L-AC100V-6	HJ4-L-AC100V-6
110/120V AC	HJ2-L-AC120V-6	HJ4-L-AC120V-6
200/220V AC	HJ2-L-AC200V-6	HJ4-L-AC200V-6
220/240V AC	HJ2-L-AC220/240V-6	HJ4-L-AC220/240V-6

Standard packing: Carton: 20 pcs.; Case: 200 pcs.

#### 3) Plug-in type (with diode)

Nominal coil	2 Form C	4 Form C
voltage	Part No.	Part No.
12V DC	HJ2-DC 12V-D-6	HJ4-DC 12V-D-6
24V DC	HJ2-DC 24V-D-6	HJ4-DC 24V-D-6
48V DC	HJ2-DC 48V-D-6	HJ4-DC 48V-D-6
100/110V DC	HJ2-DC110V-D-6	HJ4-DC110V-D-6

Standard packing: Carton: 20 pcs.; Case: 200 pcs.

#### 4) Plug-in type (with diode and LED indication)

Nominal coil	2 Form C	4 Form C
voltage	Part No.	Part No.
12V DC	HJ2-L-DC 12V-D-6	HJ4-L-DC 12V-D-6
24V DC	HJ2-L-DC 24V-D-6	HJ4-L-DC 24V-D-6
48V DC	HJ2-L-DC 48V-D-6	HJ4-L-DC 48V-D-6
100/110V DC	HJ2-L-DC110V-D-6	HJ4-L-DC110V-D-6

Standard packing: Carton: 20 pcs.; Case: 200 pcs.

#### 5) Plug-in type (with CR)

Nominal coil	2 Form C	4 Form C	
	voltage	Part No.	Part No.
	100/110V AC	HJ2-AC100V-R-6	HJ4-AC100V-R-6
	110/120V AC	HJ2-AC120V-R-6	HJ4-AC120V-R-6
	200/220V AC	HJ2-AC200V-R-6	HJ4-AC200V-R-6
	220/240V AC	HJ2-AC220/240V-R-6	HJ4-AC220/240V-R-6

Standard packing: Carton: 20 pcs.; Case: 200 pcs.

#### 6) Plug-in type (with CR and LED indication)

Nominal coil	2 Form C	4 Form C
voltage	Part No.	Part No.
100/110V AC	HJ2-L-AC100V-R-6	HJ4-L-AC100V-R-6
110/120V AC	HJ2-L-AC120V-R-6	HJ4-L-AC120V-R-6
200/220V AC	HJ2-L-AC200V-R-6	HJ4-L-AC200V-R-6
220/240V AC	HJ2-L-AC220/240V-R-6	HJ4-L-AC220/240V-R-6

Standard packing: Carton: 20 pcs.; Case: 200 pcs.

#### 2. Without Au plating type

#### 1) Plug-in type

Nominal coil	2 Form C	4 Form C
voltage	Part No.	Part No.
12V DC	HJ2-DC 12V	HJ4-DC 12V
24V DC	HJ2-DC 24V	HJ4-DC 24V
48V DC	HJ2-DC 48V	HJ4-DC 48V
100/110V DC	HJ2-DC110V	HJ4-DC110V
12V AC	HJ2-AC 12V	HJ4-AC 12V
24V AC	HJ2-AC 24V	HJ4-AC 24V
48V AC	HJ2-AC 48V	HJ4-AC 48V
100/110V AC	HJ2-AC100V	HJ4-AC100V
110/120V AC	HJ2-AC120V	HJ4-AC120V
200/220V AC	HJ2-AC200V	HJ4-AC200V
220/240V AC	HJ2-AC220/240V	HJ4-AC220/240V

Standard packing: Carton: 20 pcs.; Case: 200 pcs.

#### 2) Plug-in type (with LED indication)

Nominal coil	2 Form C	4 Form C
voltage	Part No.	Part No.
12V DC	HJ2-L-DC 12V	HJ4-L-DC 12V
24V DC	HJ2-L-DC 24V	HJ4-L-DC 24V
48V DC	HJ2-L-DC 48V	HJ4-L-DC 48V
100/110V DC	HJ2-L-DC110V	HJ4-L-DC110V
12V AC	HJ2-L-AC 12V	HJ4-L-AC 12V
24V AC	HJ2-L-AC 24V	HJ4-L-AC 24V
48V AC	HJ2-L-AC 48V	HJ4-L-AC 48V
100/110V AC	HJ2-L-AC100V	HJ4-L-AC100V
110/120V AC	HJ2-L-AC120V	HJ4-L-AC120V
200/220V AC	HJ2-L-AC200V	HJ4-L-AC200V
220/240V AC	HJ2-L-AC220/240V	HJ4-L-AC220/240V

Standard packing: Carton: 20 pcs.; Case: 200 pcs.

#### 3) Plug-in type (with a test button)

Nominal coil	2 Form C	4 Form C
voltage	Part No.	Part No.
12V DC	HJ2-T-DC 12V	HJ4-T-DC 12V
24V DC	HJ2-T-DC 24V	HJ4-T-DC 24V
100/110V AC	HJ2-T-AC100V	HJ4-T-AC100V
200/220V AC	HJ2-T-AC200V	HJ4-T-AC200V

Standard packing: Carton: 20 pcs.; Case: 200 pcs.

#### 4) Plug-in type (with LED indication and a test button)

Nominal coil	2 Form C	4 Form C
voltage	Part No.	Part No.
12V DC	HJ2-L-T-DC 12V	HJ4-L-T-DC 12V
24V DC	HJ2-L-T-DC 24V	HJ4-L-T-DC 24V
100/110V AC	HJ2-L-T-AC100V	HJ4-L-T-AC100V
200/220V AC	HJ2-L-T-AC200V	HJ4-L-T-AC200V
	voltage 12V DC 24V DC 100/110V AC	voltage Part No.  12V DC HJ2-L-T-DC 12V  24V DC HJ2-L-T-DC 24V  100/110V AC HJ2-L-T-AC100V

Standard packing: Carton: 20 pcs.; Case: 200 pcs.

#### 5) Plug-in type (with diode)

Nominal coil	2 Form C	4 Form C
voltage	Part No.	Part No.
12V DC	HJ2-DC 12V-D	HJ4-DC 12V-D
24V DC	HJ2-DC 24V-D	HJ4-DC 24V-D
48V DC	HJ2-DC 48V-D	HJ4-DC 48V-D
100/110V DC	HJ2-DC110V-D	HJ4-DC110V-D

Standard packing: Carton: 20 pcs.; Case: 200 pcs.

#### 6) Plug-in type (with diode and LED indication)

Nominal coil	2 Form C	4 Form C
voltage	Part No.	Part No.
12V DC	HJ2-L-DC 12V-D	HJ4-L-DC 12V-D
24V DC	HJ2-L-DC 24V-D	HJ4-L-DC 24V-D
48V DC	HJ2-L-DC 48V-D	HJ4-L-DC 48V-D
100/110V DC	HJ2-L-DC110V-D	HJ4-L-DC110V-D

Standard packing: Carton: 20 pcs.; Case: 200 pcs.

#### 7) Plug-in type (with CR)

Nominal coil	2 Form C	4 Form C	
voltage	Part No.	Part No.	
100/110V AC	HJ2-AC100V-R	HJ4-AC100V-R	
110/120V AC	HJ2-AC120V-R	HJ4-AC120V-R	
200/220V AC	HJ2-AC200V-R	HJ4-AC200V-R	
220/240V AC	HJ2-AC220/240V-R	HJ4-AC220/240V-R	

Standard packing: Carton: 20 pcs.; Case: 200 pcs.

\* For sockets and terminal sockets, see page 65.

<sup>8)</sup> Plug-in type (with CR and LED indication)

Nominal coil	2 Form C	4 Form C
voltage	Part No.	Part No.
100/110V AC	HJ2-L-AC100V-R	HJ4-L-AC100V-R
110/120V AC	HJ2-L-AC120V-R	HJ4-L-AC120V-R
200/220V AC	HJ2-L-AC200V-R	HJ4-L-AC200V-R
220/240V AC	HJ2-L-AC220/240V-R	HJ4-L-AC220/240V-R

Standard packing: Carton: 20 pcs.; Case: 200 pcs.

#### 1. Coil data

#### 1) AC coils (50/60Hz)

Nominal coil	Pick-up voltage	Drop-out voltage	Nominal coil current [±20%]		Nominal operating power		Max. applied voltage
voltage	(at 20°C 68°F)	(at 20°C 68°F)	50Hz	60Hz	50Hz	60Hz	(at 70°C 158°F)
12V AC			102.9mA	85.4mA			
24V AC			54.5mA	45.6mA			
48V AC	80%V or less of	30%V or more of	30.7mA	25.9mA			
100/110V AC	nominal voltage	nominal voltage	11.8mA/13.9mA	10.0mA/11.6mA	Approx. 1.2 to 1.5 V A	Approx. 1.0 to 1.3 V A	110%V of nominal voltage
110/120V AC	(Initial)	(Initial)	10.9mA/12.5mA	9.1mA/10.3mA	1.5 V A	1.0 V A	nominal voltage
200/220V AC			6.8mA/8.1mA	5.7mA/6.7mA			
220/240V AC			6.8mA/7.8mA	5.6mA/6.4mA			

#### 2) DC coils

Nominal coil voltage	Pick-up voltage (at 20°C 68°F)	Drop-out voltage (at 20°C 68°F)	Nominal coil current	Coil resistance (at 20°C 68°F)	Nominal operating power	Max. applied voltage (at 70°C 158°F)
12V DC			75mA [±10%]	160Ω		
24V DC	80%V or less of	10%V or more of nominal voltage	37mA [±10%]	$650\Omega$	0.9W	110%V of
48V DC	nominal voltage (Initial)	(Initial)	18mA [±15%]	$2,600\Omega$		nominal voltage
100/110V DC	(,	(	9.1mA/10mA [±15%]	11,000Ω	1.1W	

**RATING** 

#### HJ

#### 2. Specifications

Characteristics	Item		Specifications		
	Arrangement		2 Form C	4 Form C	
Contact	Contact resistance (Initia	al)	Max. 50 mΩ (By voltage drop 6 V DC 1A)		
	Contact material		Au plating type: Au plating Ag Without A	u plating type: Ag	
	Nominal switching capac	city (resistive load)	7 A 250V AC	5 A 250V AC	
	Max. switching power (re	esistive load)	1,750 VA	1,250 VA	
	Max. switching voltage		250V AC, 125V DC		
Rating	Max. switching current		7 A	5 A	
	Nominal operating power	r	0.9W 1.2 VA		
	Min. switching capacity	Au plating type	1mA 1V DC		
	(Reference value)*1	Without Au plating type	1mA 5V DC		
	Insulation resistance (Ini	tial)	Min. 100M $\Omega$ (at 500V DC) Measurement at same location as "Breakdown voltage" section.		
		Between open contacts	1,000 Vrms for 1min. (Detection current: 10mA.)		
	Breakdown voltage (Initial)	Between contact sets	2,000 Vrms for 1min. (Detection current: 10mA.)		
Electrical		Between contact and coil	2,000 Vrms for 1min. (Detection current: 10mA.)		
characteristics	Temperature rise (coil) (at 70°C 158°F)		Max. 60°C 140°F (By resistive method, nominal coil voltage)		
	Operate time*2		Max. 20ms (Nominal coil voltage applied to the coil, excluding contact bounce time.)		
	Release time*2		Max. 20ms (Nominal coil voltage applied to the coil, excluding contact bounce time.) (without diode)		
	Shock resistance	Functional	Min. 100 m/s² (Half-wave pulse of sine wave: 11 ms; detection time: 10μs.)		
Mechanical	Shock resistance	Destructive	Min. 1,000 m/s <sup>2</sup> (Half-wave pulse of sine wave: 6 ms.)		
characteristics	Vibration resistance	Functional	10 to 55 Hz at double amplitude of 1.0 mm (Detection time: 10μs.)		
	Vibration resistance	Destructive	10 to 55 Hz at double amplitude of 1.0 mm		
	Mechanical		Min. 2×10 <sup>7</sup> (at 180 times/min.)		
Expected life	Electrical (resistive load) (at 20 times/min.)		Min. 10 <sup>5</sup> (7A 250V AC) Min. 5×10 <sup>5</sup> (5A 250V AC)	Min. 10 <sup>5</sup> (5A 250V AC) Min. 2×10 <sup>5</sup> (3A 250V AC)	
Conditions	Conditions for operation, transport and storage*3 (Not freezing and condensing at low temperature)		Ambient temperature: -40°C to +70°C -40°F to +158°F Humidity: 5 to 85% R.H. (Not freezing and condensing at low temperature)		
	Max. Operating speed		20 times/min. (at nominal switching capacity)		
Unit weight			Approx. 34g 1.20 oz		

Notes: In accordance with the Electrical Appliance and Material Safety Law, you cannot exceed a voltage of 150V AC when using the 4 Form C type. For more information, please inquire.

When using low level loads, contact instability may result depending on conditions of use (switching frequency and ambient conditions, etc.); therefore, please use the Au plating type.

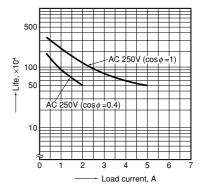
- \*1. This value can change due to the switching frequency, environmental conditions and desired reliability level, therefore it is recommended to check this with the actual load.
- \*2. For the AC coil types, the operate/release time will differ depending on the phase.
  \*3. The upper limit of the ambient temperature is the maximum temperature that can satisfy the coil temperature rise value. Refer to Usage, transport and storage conditions in NOTES.

#### REFERENCE DATA

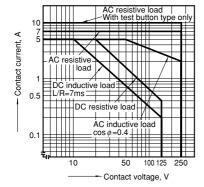
1-(1). Max. switching capacity (2 Form C type)

Contact current, A 0.5 AC indi 0.

1-(2). Max. switching capacity (4 Form C type)



2-(1). Life curve (2 Form C)

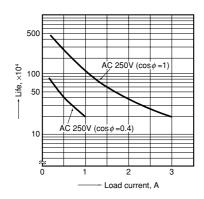


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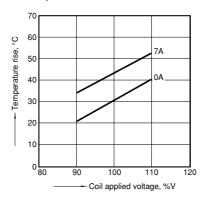
Contact voltage, V

100 125

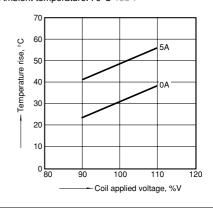
#### 2-(2). Life curve (4 Form C)



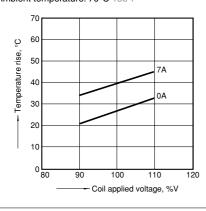
3-(1). Coil temperature rise (2 Form C/AC type) Measured portion: Inside the coil Ambient temperature: 70°C 158°F



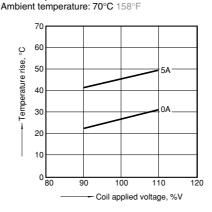
3-(2). Coil temperature rise (2 Form C/DC type) Measured portion: Inside the coil Ambient temperature: 70°C 158°F



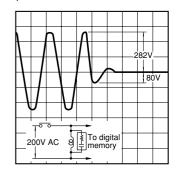
3-(3). Coil temperature rise (4 Form C/AC type) Measured portion: Inside the coil Ambient temperature: 70°C 158°F



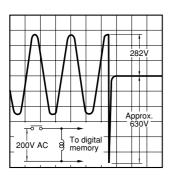
3-(4). Coil temperature rise (4 Form C/DC type) Measured portion: Inside the coil



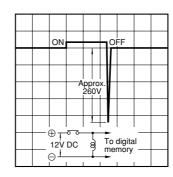
4-(1). AC coil surge voltage waveform (With CR circuit) Tested sample: HJ4-AC200V-R



4-(2). AC coil surge voltage waveform (Without CR circuit) Tested sample: HJ4-AC200V



5-(1). DC coil surge voltage waveform (Without diode)

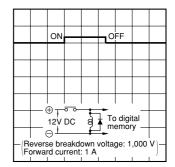


5-(2). DC coil surge voltage waveform (With diode)

Diode characteristics:

Reverse breakdown voltage: 1,000 V

Forward current: 1 A



#### **DIMENSIONS** (mm inch)

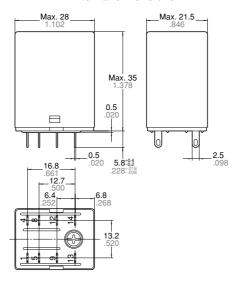
The CAD data of the products with a CAD Data mark can be downloaded from: http://panasonic-electric-works.net/ac

1. Plug-in type (2 Form C) (including diode/CR)

#### External dimensions







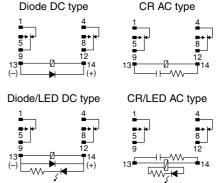
 Dimension:
 Tolerance

 Less than 1mm .039inch:
 ±0.1 ±.004

 Min. 1mm .039inch less than 3mm .118 inch:
 ±0.2 ±.008

 Min. 3mm .118 inch:
 ±0.3 ±.012

#### 

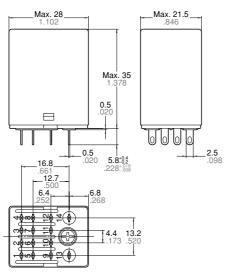


### 2. Plug-in type (4 Form C) (including diode/CR)

#### CAD Data

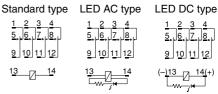


#### External dimensions



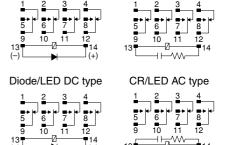
 $\begin{array}{lll} \underline{\text{Dimension:}} & \underline{\text{Tolerance}} \\ \text{Less than 1mm .039inch:} & \pm 0.1 \pm .004 \\ \text{Min. 1mm .039inch less than 3mm .118 inch:} & \pm 0.2 \pm .008 \\ \text{Min. 3mm .118 inch:} & \pm 0.3 \pm .012 \\ \end{array}$ 

#### Schematic (Bottom view)



Diode DC type

CR AC type

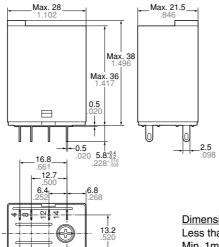


#### 3. Plug-in type with a test button (2 Form C)

#### CAD Data



#### External dimensions



#### Schematic (Bottom view) Standard type

LED AC type

LED DC type

**Dimension:** Less than 1mm .039inch:

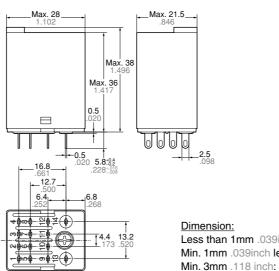
±0.1 ±.004 Min. 1mm .039inch less than 3mm .118 inch:  $\pm 0.2 \pm .008$ Min. 3mm .118 inch: ±0.3 ±.012

#### 4. Plug-in type with a test button (4 Form C)

#### CAD Data



#### External dimensions



#### Schematic (Bottom view)

**Tolerance** 

Standard type

13 14

±0.3 ±.012

LED AC type

9 10 11 12

LED DC type

**Dimension:** <u>Tolerance</u> Less than 1mm .039inch: ±0.1 ±.004 Min. 1mm .039inch less than 3mm .118 inch:  $\pm 0.2 \pm .008$ 

#### **SAFETY STANDARDS**

	File No.	Certification authority: UL/C-UL	File No.	Certification authority: TÜV
2 Form C	E43149*	7A 250V AC, 7A 30V DC	R2024382 (Standard) R2-50006950, R50049126 (Except standard)	7A 250V AC (cosφ=1.0), 7A 30V DC (0ms) Test button type: 10A 250V AC (cosφ=1.0), 10A 30V DC (0ms)
4 Form C	E43149*	5A 250V AC, 5A 30V DC	R2024382 (Standard) R50049126 (Except standard)	5A 250V AC (cosφ=1.0), 5A 30V DC (0ms)

<sup>\*</sup> CSA standard: Certified by C-UL

#### NOTES

#### 1. Coil applied voltage

Please refer to "RATING" about coil input power supply.

#### 2. LED display

Operation is displayed by the light emitted from the LED. The LED may remain briefly lit if voltage remains after the relay opens.

#### 3. Switching lifetime

The switching lifetime is defined under the standard test condition specified in the JIS\* C 5442 standard (temperature 15 to 35°C 59 to 95°F, humidity 25 to 75%). Check this with the real device as it is affected by coil driving circuit, load type, activation frequency, activation phase, ambient conditions and other factors.

Also, be especially careful of loads such as those listed below.

- 1) When used for AC load-operating and the operating phase is synchronous. Rocking and fusing can easily occur due to contact shifting.
- 2) High-frequency load-operating When high-frequency opening and closing of the relay is performed with a load that causes arcs at the contacts, nitrogen and oxygen in the air is fused by the arc energy and HNO<sub>3</sub> is formed. This can corrode metal materials.

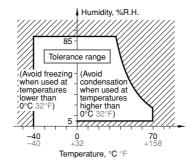
Three countermeasures for these are listed here.

- (1) Incorporate an arc-extinguishing circuit.
- (2) Lower the operating frequency
- (3) Lower the ambient humidity

### 4. Usage, transport and storage conditions

- 1) Temperature, humidity and pressure during usage, storage and transport
- (1) Temperature:
- -40 to +70°C -40 to +158°F
- (2) Humidity: 5 to 85% RH (Avoid freezing and condensation.) The humidity range varies with the temperature. Use within the range indicated in the graph below. Temperature and humidity range for

usage, transport, and storage



- (3) Atmospheric pressure: 86 to 106 kPa
- 2) Condensation

Condensation forms when there is a sudden change in temperature under high temperature and high humidity conditions. Condensation will cause deterioration of the relay insulation.

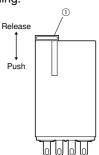
Freezing

Condensation or other moisture may freeze on the relay when the temperatures is lower than 0°C 32°F. This causes problems such as sticking of movable parts or operational time lags.
4) Low temperature, low humidity environments

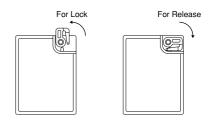
The plastic becomes brittle if the relay is exposed to a low temperature, low humidity environment for long periods of time.

#### 5. Operation method for test button

1) Push and release ① gently to confirm relay switching.



2) To lock to one side turn 90° counterclockwise while pushing lock and turn 90° clockwise to release.



3) Do not use the test button for anything other than testing, such as when checking the circuit.

#### 6. Diode characteristics

- 1) Reverse breakdown voltage: 1,000 V
- 2) Forward current:

#### 7. Diode and CR built-in type

Since the diode and CR inside the relay coil are designed to absorb the counter emf, the element may be damaged if a large surge, etc., is applied to the diode and CR. If there is the possibility of a large surge voltage from the outside, please implement measures to absorb it.

8. Please connect DC coil types with LED and built-in diode correctly by verifying the coil polarity ("+" and "-"). Connecting with reverse polarity will cause the LED not to light and damage the built-in diode due to its specification.

#### For Cautions for Use.

## Panasonic ideas for life

#### **ACCESSORIES**

# HJ RELAYS

(Sockets and DIN rail terminal sockets)

#### **TYPES**

Туре	No. of poles	Product name	Part No.
5	2-pole	HC2-socket (for HJ relay)	HC2-SS-K-H105
Plug-in socket	2/4-pole (common)	HC4-socket (for HJ relay)	HC4-SS-K-H105
PC board socket	2-pole	HC2-PC board socket (for HJ relay)	HC2-PS-K-H105
	2/4-pole (common)	HC4-PC board socket (for HJ relay)	HC4-PS-K-H105
DIN rail terminal socket	0!-	HJ2 terminal socket	HJ2-SFD
	2-pole	HJ2 terminal socket (Finger protect type)	HJ2-SFD-S
	0/4 1 /	HJ4 terminal socket	HJ4-SFD
	2/4-pole (common)	HJ4 terminal socket (Finger protect type)	HJ4-SFD-S

Standard packing: Carton: 10 pcs.; Case: 100 pcs. Notes: 1. Use the hold-down clip that is shipped with the terminal socket or socket.

- 2. DIN rail terminal sockets conform to UL/C-UL and TÜV, as standard. Sockets conform to UL and CSA, as standard.
- 3. In order to prevent breakage and disfiguring, the screw tightening torque for the terminal socket should be within the range of 0.49 to 0.69 N·m (5 to 7 kgf·cm).
- 4. When attaching directly to a chassis, please use an M4 × 10 metric coarse screw thread, a spring washer, and a hexagonal nut.
- 5. For S1DX/S1DXM timer, use the leaf holding clip (Part No. ADX18012).
- 6. HC relay sockets/terminal sockets are not adaptive for HJ relays. Use dedicated sockets/terminal sockets.

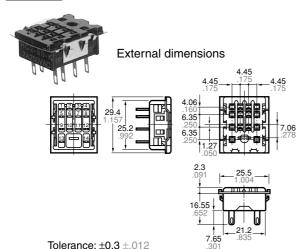
#### **DIMENSIONS** (mm inch)

The CAD data of the products with a CAD Data mark can be downloaded from: http://panasonic-electric-works.net/ac

#### 1. Plug-in socket

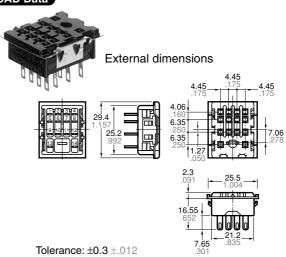
HC2 - Socket for HJ relay (HC2-SS-K-H105)

#### CAD Data

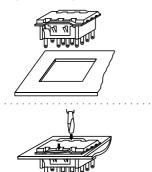


HC4 - Socket for HJ relay (HC4-SS-K-H105)

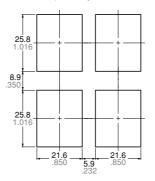
#### **CAD Data**



#### Mounting hole diagram



#### Chassis cutout (Side-by-side installation)



Tolerance: ±0.2 ±.008

Notes: 1. Applicable chassis board thickness is 1.0 to 2.0 mm.

 Installation is easy by inserting the socket from the top into the holes and by depressing the two down arrows on the retention fitting from the front.

#### With a relay mounted (HC2-SS-K-H105)

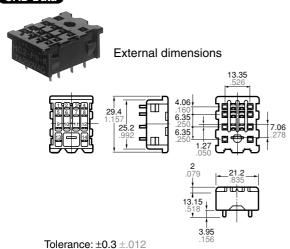


Hold-down clip is packaged with the socket. (Same product as plug-in socket (Part No.: HC2-SS-K) for HC relay except that hold-down clip shape is different.)

#### 2. PC board socket

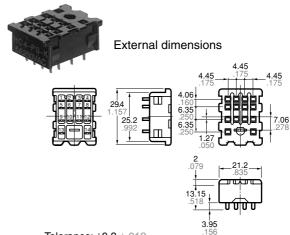
HC2 - PC board socket for HJ relay (HC2-PS-K-H105)

#### CAD Data



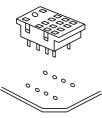
#### HC4 - PC board socket for HJ relay (HC4-PS-K-H105)

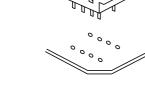
#### CAD Data



Tolerance:  $\pm 0.3 \pm .012$ 

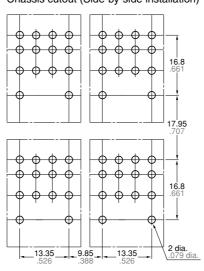
#### PC board pattern (BOTTOM VIEW)





### 2 Form C 4 Form C 8-2 dia. 14-2 dia 8.9 \_13.35

#### Chassis cutout (Side-by-side installation)



Tolerance: ±0.1 ±.004

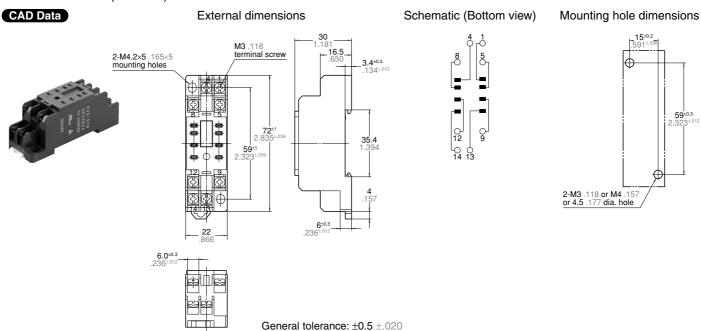
#### With a relay mounted (HC2-PS-K-H105)

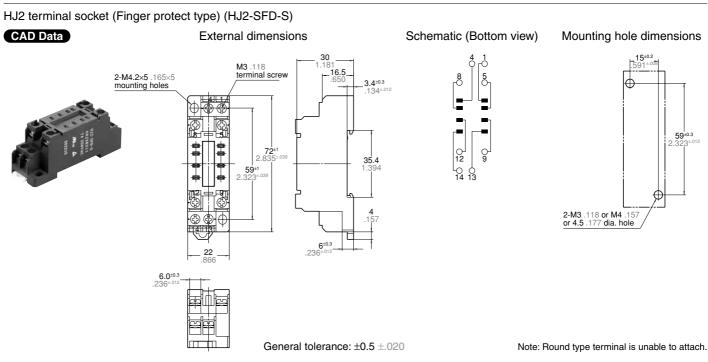


Hold-down clip is packaged with the socket. (Same product as PC board socket (Part No.: HC2-PS-K) for HC relay except that hold-down clip shape is different.)

#### 3. Terminal socket

HJ2 terminal socket (HJ2-SFD)





#### HJ4 terminal socket (HJ4-SFD)

CAD Data Schematic (Bottom view) Mounting hole dimensions External dimensions M3 .118 terminal screw 2-M4.2×5 .165×5 mounting holes 35.4±0.5 2-M3 .118 or M4 .157 or 4.5 .177 dia. hole 6.0<sup>±0.3</sup>

General tolerance:  $\pm 0.5 \pm .020$ 

#### HJ4 terminal socket (Finger protect type) (HJ4-SFD-S)

