Exclusive Control Unit for Light Curtain SET SERIES

General terms and conditions...... F-7

General precautions P.1501

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SF-C10 SF-CL1T264T

SF-AC

Robust type control unit

Metal enclosure with a IP65 protective structure

The strong metal enclosure has a built-in safety relay. It has an IP65 protective structure, so that it can be set up individually without needing to be inserted into a control panel. **IP65**



Connecting to the light curtain is done using plug-in connector connections

SF4B-C / SF4C / SF4B / SF2BP.499~ / P.531~ / P.565~ / P.609~

Korea's S-mark..... P.1506





Less setup time for safety circuits

Plug-in type control unit

Quick-connection

Connecting to the light curtain is done using plug-in connections, which shortens setup and replacement time.



Easy setup requiring no torque control A spring method is used for the

terminal blocks for connections other than to the light curtain. There is no need to control tightening torques for



SF-C12

SF-C11 / SF-C14EX(-01)

Removable terminal blocks reduce maintenance time

Removable terminal blocks are used. This reduces the work required for reconnecting wiring during maintenance.



Slim type control unit

SF-C13

Slim design

22.5 mm 0.886 in thickness, so can be inserted even into narrow spaces inside panels.



Spring-type terminal block No torque control needed



704

Building of muting control circuits is easy

The method used to build the safety circuit is selectable

It is possible to build muting control circuits using a stand-alone light curtain from the **SF4B** series. The **SF-C14EX(-01)** application expansion unit allows the light curtain, muting sensors and muting lamps to be connected together directly, so that muting control circuits can be built very easily.



Both safety and productivity can be obtained by stopping only one part of the device SF-C14EX(-01)

Three safety circuit systems packaged into a single unit! Three safety circuit systems ① Light curtain output

circuit, ② Muting control circuit, and ③ Emergency stop circuit are packaged into a single unit. Functions that require multiple safety relay units and muting control units can be concentrated into a single unit, which results in large space savings, less wiring and less installation work.



High-speed response has been achieved due to the adoption of the semiconductor output. Avoids the response delays that occur when using more than one safety relay unit, and greatly reduces the light curtain safety distance and improves ease of working. Of course, it is not necessary to exchange the safety relays within the unit anymore, which contributes to the reduction of running cost.



①Light curtain output circuit ②Muting control circuit

③ Emergency stop circuit

Including light curtain response time High response speed of 14 ms! Greatly reduced safety distance!



FIBER	
SENSORS	

SF-C14EX(-01)

-	
LASER	
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FIBER SENSORS LASER SENSORS PHOTOELECTRIC SENSORS MICRO PHOTOELECTRIC SENSORS

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Light Curtains

Components Optical Touch Switch

Three safety circuit systems can be controlled independently so that equipment can be stopped all together or partially SF-C14EX(-01)

Motors that use muting control and those that do not use it can be controlled independently!

Controls the motors that use muting control (robots) and the motors that do not use muting control (turntables) with a single unit. When the workpiece comes in, the turntable can be stopped and the robot can keep operating condition, to protect the safety of the operator and to maintain productivity.

Safety circuit 1 : Linked to light curtain beam received / interrupted status (partial stop)

When the light curtain is interrupted (when an workpiece enters or a person intrudes), this circuit switches off (open) the safety output and stops the turntable.

Safety circuit 2 : Linked to muting control (partial stop)

If an workpiece enters when the turntable has stopped normally, (muting conditions are achieved), this circuit allows the robot to operate.

If an workpiece enters while the turntable is turning (muting conditions are not achieved), this circuit switches off (open) the safety output and stops the robot.

Safety circuit 3 : Linked to emergency stop input (all stop)

When the emergency stop button is pressed, this circuit switches off (open) the safety output and stops all equipment (turntable and robot).



Equipped with blown lamp output for muting lamp

If a lamp in one of the two muting lamps that are connected to the unit blows, a warning is output. It is possible to replace the lamp before both lamps blow and the equipment stops. In addition, auxiliary output that is linked to the muting function, override function and light curtain control output is also available.

	Function	Operation	
Auxiliary output 1	Muting output	ON when the muting function is invalid	
Auxiliary output 2	Override output	ON when the override function is invalid	
Auxiliary output 3			
Auxiliary output 4	Light curtain auxiliary output	ON when the light curtain is in light interrupted condition	

Equipped with a digital indicator so that error details can be understood at a glance!

If a problem should occur, the same output (OFF signal) as when the object was detected is maintained in order to ensure safety, and the details of the error appear on the digital display.



SF-C10

Definition of Sensing Heights

SF-CL1T264T SF-AC

Supports both PNP and NPN polarities



All Models

ORDER GUIDE

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Designation	Appearance	Model No.	Applicable cable (Note)	Description	PHOTO- ELECTRIC
Connector connection type control unit		SF-C11	Light curtain connection cable: SFB-CB□ (For SF4B series) SF2B-CB□ (For SF2B series) Extension cable: SFB-CCJ10□	Use 8-core cable with connector to connect to the light curtain. Compatible with up to control category 4. Interference prevention wires and muting function cannot be used.	- SENSORS MICRO PHOTO- ELECTRIC SENSORS AREA SENSORS
Robust type control unit		SF-C12	Light curtain connection cable: SFB-CB05-MU Extension cable: SFB-CCJ10 _D -MU	Use 12-core cable with connector to connect to the light curtain. Interference prevention wires can be used. Compatible with up to control category 4. Muting function cannot be used.	- CIRTAINS / SAFETY COMPONENTS PRESSURE / FLOW SENSORS INDUCTIVE PROXIMITY SENSORS
Slim type control unit		SF-C13	Light curtain connection cable: SFB-CCB _{II} (-MU) (For SF4B series) SF2B-CCB _I (For SF2B series) Extension cable: SFB-CC _I (-MU)	Use a discrete wire cable to connect to the light curtain. Muting function and interference prevention wires can be used. Compatible with up to control category 4.	PARTICULAR USE SENSORS SENSOR OPTIONS SIMPLE WIRE-SAVING UNITS
Application expansion unit for SF4B series		SF-C14EX	Light curtain connection cable:	The muting control function and emergency stop input are equipped, expanding the applications of the light curtains. It can be connected to the light curtains using the exclusive	WIRE-SAVING SYSTEMS MEASURE- MENT SENSORS
			SF-C14EX-01	Extension cable: SFB-CCJ10	connection cable. Compatible with up to control category 4.

Note: Refer to the SF4B series (p.576~) and SF2B series (p.614) for details of applicable cable.

SF-C12 spare relay set

A set of spare relays (2 safety relays and 1 removal tool) is available for the safety relay that is built into the SF-C12. Model No.: SF-C12-RY

ASER ARKERS

PLC

HUMAN MACHINE INTERFACES	
ENERGY CONSUMPTION VISUALIZATION COMPONENTS	

SPECIFICATIONS

S Ite	em Model No.	SF-C11	SF-C12	SF-C13
C	onnectable light curtains	SF4B / SF2B series	SF4B series	Light curtain manufactured by PID SUNX
<u>_</u>	pplicable standards	IEC 61496-1 (Type 4), EN 55011, EN ISO 13849-1 (Category 4, PLe), IEC 61496-1 (Type 4), ISO 13849-1 (Category 4, PLe), JIS B 9704-1 (Type 4), JIS B 9705-1(Category 4), ANSI/UL 61496-1 (Type 4), UL 1998 (Class 2, excluding SF-C12)		
C	ontrol category	ISO 13849-1 (EN ISO 1	3849-1, JIS B 9705-1) compliance up to Ca	itegory 4, PLe standards
Su	upply voltage / Current consumption	24 V DC ±10 % F	Ripple P-P 10 % or less / 100 mA or less (w	vithout light curtain)
Fu	use rating	Built-in electronic fu	use, Triggering current: 0.5 A or more, Res	et after power down
Er	nabling path	NO contact × 3 (13-14, 23-24, 33-34)	NO contact × 2 (13-14, 23-24)	NO contact × 3 (13-14, 23-24, 33-34)
	Utilization		AC-15, DC-13 (IEC 60947-5-1)	
	Rated operation voltage (Ue) / Rated operation current (le)	30 V DC / 6 A, 230 V AC / 6 A, resistive load (For inductive load, during contact protection) Min. applicable load: 10 mA (at 24 V DC) (Note 2)	(For inductive load, during contact protection)	30 V DC / 4 A, 230 V AC / 4 A, resistive load (For inductive load, during contact protection) Min. applicable load: 10 mA (at 24 V DC) (Note 2)
	Contact material / contacts	AgSnO, self cleaning, positively driven	AgNiO + 0.2 µm 0.008 mil Au plating, self cleaning, positively driven	AgSnO, self cleaning, positively driven
	Contact resistance	100 m Ω or less (initial value)	50 m Ω or less (initial value)	100 m Ω or less (initial value)
	Contact protection fuse rating	6 A (slow blow)	3 A (slow blow)	4 A (slow blow)
	Mechanical lifetime	10 million operation	ns or more (switching frequency 180 opera	tions/min.) (Note 3)
	Electrical lifetime	100,000 operations or more (swi	itching frequency 20 operations/min., 230 V	AC / 3 A resistive load) (Note 3)
Pic	ck-up delay (Auto reset / Manual reset)	80 ms or less / 90 ms or less	30 ms or less / 30 ms or less	80 ms or less / 90 ms or less
R	esponse time	10 ms or less	14 ms or less	10 ms or less
Αı	uxiliary output	Safety relay contact (NC contact) ×1 (41-42) (Related to enabling path)	Safety relay contact (NC contact) × 1 (31-32) (Related to enabling path)	Safety relay contact (NC contact) × 1 (41-42) (Related to enabling path)
	Rated operation voltage / current	24 V DC / 2 A, Min. applicable load: 10 mA (at 24 V DC)	30 V DC / 3 A, Min. applicable load: 15 mA (at 24 V DC)	24 V DC / 2 A, Min. applicable load: 10 mA (at 24 V DC)
	Contact protection fuse rating	2 A (slow blow)	3 A (slow blow)	2 A (slow blow)
Semiconductor auxiliary output (AUX)		 Alinus ground (Setting for PNP)> PNP open-collector transistor Max. source current: 60 mA Applied voltage: same as supply voltage between the semiconductor (auxiliary output and +V) Residual voltage: 2.3 V or less (at source current: 2 mA or less Leakage current: 2 mA or less 		 PNP open-collector transistor Max. source current: 60 mA Applied voltage: same as supply voltage between the semiconductor auxiliary output and +V Residual voltage: 2.3 V or less (at source current 60 mA) Leakage current: 2 mA or less
	Output operation	Related to auxiliary output of light curtain		On when the light curtain is interrupted
=)	xcess voltage category			
	Power supply (Ui)	(⊥ Green LED (lights up when the power is ON	1)
S			LED (lights up when enabling contacts are	· · · · · · · · · · · · · · · · · · ·
Indicators	Interlock (INTER LOCK)	Yellow LED (lights up when enabling contacts are opened)		Yellow LED (lights up when enabling contacts are opened)
pul	Fault (FAULT)	Yellow LED (blinks when fault occurs)	Orange LED (lights up when two light curtain input polarity selection switch settings are different)	Yellow LED (blinks when fault occurs)
E	xternal relay monitor function	Incorporated	Incorporated (Note 5)	Incorporated
Tr	railing edge function		Incorporated	
Polarity selection function (Note 6)		Incorporated (Sliding switch allow: Minus ground: Correspond to PNF Plus ground: Correspond to NPN		Incorporated (Cable connection allows selection of plus / minus ground) Minus ground: Correspond to PNP output light curtain Plus ground: Correspond to NPN output light curtain
P	ollution degree	ree 2		
tal	Protection	Enclosure: IP40, Terminal: IP20	IP65	Enclosure: IP40, Terminal: IP20
nen	Ambient temperature	–10 to +55 °C +14 to +131 °F (No	o dew condensation or icing allowed), Stora	age: -25 to +70 °C -13 to +158 °F
ronr	Ambient humidity	30 to 85 % RH, Storage: 30 to 95 % RH	35 to 85 % RH, Storage: 35 to 85 % RH	30 to 85 % RH, Storage: 30 to 95 % RH
Environmental	Vibration resistance	Resistance / malfunction 10 to 55 Hz frequency, 0.35 mm 0.014 in amplitude in X, Y, and Z directions for twenty times each	Resistance 10 to 55 Hz frequency, 0.75 mm 0.030 in amplitude in X, Y, and Z directions for two hours each	Resistance / malfunction 10 to 55 Hz frequency, 0.35 mm 0.014 in amplitude in X, Y, and Z directions for twenty times each
С	onnection terminal	Detachable spring-cage terminal	European terminal	Spring-cage terminal
Er	nclosure material	ABS	Die-cast aluminum	ABS
Weight		Net weight: 320 g approx.	Net weight: 1 kg approx.	Net weight: 200 g approx.

- ıy υg a space of 5 mm $0.197\ \text{in}$ or more between each unit. If the units are touching each other, reduce the rated operating current for safety output in accordance with the ambient operating temperature as shown in the graphs at right.
- 3) Relay switching lifetime will vary depending on factors such as the type of load, the switching frequency, and ambient conditions.
- 4) The operation indicator is marked as "Enabling" on the unit for SF-C12.
- 5) Terminals for utilizing the functions of the SF4B series are available. 6) Please switch the sliding switch to the PNP side for minus ground and to the
- NPN side for plus ground.





SPECIFICATIONS

Item	Model No.	SF-C14EX(-01) (Note 2)	
Connectable light curtains		SF4B series	
Applicable standards		IEC 61496-1 (Type 4), EN 55011, EN ISO 13849-1 (Category 4, PLe), IEC 61496 (Type 4), ISO 13849-1 (Category 4, PLe JIS B 9704-1 (Type 4), JIS B 9705-1 (Category 4), ANSI/UL 61496-1 (Type 4), UL 1998 (Class 2)	
Cont	rol category	ISO 13849-1 (EN 954-1, JIS B 9705-1) compliance up to Category 4, PLe standards	
Sup	oly voltage	24 V DC ±10 % Ripple P-P 10 % or less	
Curr	ent consumption	0.2 A or less (Excluding light curtain and other external connecting device)	
Safety outputs (Safety output 1 Safety output 2 Safety output 3)		PNP open-collector transistor 2 outputs × 3 or NPN open-collector transistor 2 outputs × 3 (selectable using a slider switch) <when is="" output="" pnp="" selected=""> <when is="" npn="" output="" selected=""> • Maximum source current: 200 mA • Maximum sink current: 200 mA • Applied voltage: same as supply voltage (between the safety output and +V) • Masidual voltage: 2 V or less (at 200 mA source current) • Residual voltage: 2 V or less (at 200 mA source current) • Residual voltage: 2 V or less (at 200 mA sink current)</when></when>	
Operation mode (Output operation)		Safety output 1: ON when the light curtain is in light receiving condition, OFF when the light curtain is in light interrupted condition (Note 3) Safety output 2: ON when the light curtain is in light receiving condition or the muting function is valid OFF when the light curtain is in light interrupted condition and the muting function is invalid (Note 3) Safety output 3: ON when the emergency stop is invalid, OFF when the emergency stop is valid	
	Protection circuit (Short-circuit protection)	Incorporated	
	Response time	OFF response: 14 ms or less (Safety output 1 and 2: including the response time of the light curtain) ON response: 90 ms or less (auto-reset) / 140 ms or less (manual reset) (Note 4)	
Auxiliary outputs Auxiliary output 1 Auxiliary output 2 Auxiliary output 3 Auxiliary output 4 (Note 5)		PNP open-collector transistor × 3 or NPN open-collector transistor × 3 (selectable using a slider switch) <when is="" output="" pnp="" selected=""> • Maximum source current: 60 mA • Applied voltage: same as supply voltage (between the auxiliary output and +V) • Residual voltage: 2 V or less (at 60 mA source current)</when>	
	Operation mode (Output operation)	Auxiliary output 1: ON when the muting function is invalid, OFF when the muting function is valid Auxiliary output 2: ON when the override function is invalid, OFF when the override function is valid Auxiliary output 3: ON when the muting lamp is normal, OFF when the muting lamp is error Auxiliary output 4: ON when the light curtain is in light interrupted condition, OFF when the light curtain is in light receiving condition (Note 5)	
	Protection circuit (Short-circuit protection)	Incorporated	
Muti	ng lamp output	Applicable muting lamp: 24 V DC, 3.6 to 30 W (L1, L2 of each unit)	
	Protection circuit (Short-circuit protection)	Incorporated	
U	Protection	Enclosure: IP40, Terminal: IP20	
istance	Ambient temperature	-10 to +55 °C +14 to +131 °F (No dew condensation or icing allowed), Storage: -25 to +70 °C -13 to +158 °F	
resis	Ambient humidity	30 to 85 % RH, Storage: 30 to 95 % RH	
Environmental resi	Dielectric strength voltage	1,000 V AC for one min. between all supply terminals connected together and enclosure	
onme	Insulation resistance	20 M Ω , or more, with 500 V DC megger between all supply terminals connected together and enclosure	
invirc	Vibration resistance	10 to 55 Hz frequency, 0.35 mm 0.014 in amplitude in X, Y and Z directions for two hours each	
Ш	Shock resistance	30 G acceleration in X, Y and Z directions for three times each	
Mate	erial	Enclosure: ABS	
Con	nection terminal	Detachable spring-cage terminal	
	ght	Net weight: 250 g approx.	

Notes: 1) Where measurement conditions have not been specified precisely, the conditions used were an ambient temperature of +20 °C +68 °F.

2) SF-C14EX-01 is Handy-controller non-compatible type.

3) Both safety output 1 and 2 are OFF when the emergency stop is valid regardless of whether the light curtain is in the light receiving or light interrupted condition.

4) The auto-reset cannot be used with safety output 3.
5) The auxiliary output incorporated in the SF4B series is output.

FIBER SENSORS

SF-CL1T264T

SF-AC

SF-AC

LIGHT CURTAIN WIRING DIAGRAMS

Wiring diagram of SF-C11 and SF4B series or SF2B series (Control category 4 or 2)

Light curtain input polarity

For PNP output (minus ground)

 Set the light curtain input polarity selection switch to the PNP side and ground the 0 V line.



- Notes: 1) The above diagram is when using manual reset. If automatic reset is used, disconnect the lead from X2 and connect it to X3. In this case, a reset (RESET) button is not needed.
 - 2) Use a momentary-type switch as the reset (RESET) button.
 - 3) Emission halt occurs when the test (TEST) button is open, and emission occurs when the test (TEST) button is short-circuited. If not using the test (TEST) button, short-circuit T1 and T2. However, in case of SF2B series, use a test rod or similar to interrupt the light in order to carry out self-diagnosis separately.

For NPN output (plus ground)



Wiring diagram of SF-C12 and SF4B series (Control category 4)

For PNP output (minus ground)

· Set the two light curtain input polarity selection switches to the PNP side and connect the F.G. terminal to the 0 V line.



Note: The above diagram is when using manual reset. If automatic reset is used, connect a normal close-type pushbutton switch between T1 and T2 and leave between X1 and X2 open.

For NPN output (plus ground)

· In the above diagram, set the two light curtain input polarity selection switches to the NPN side and connect the F.G. terminal to the + side.

When connecting the SF-C11 to the light curtains, make sure to use the 8-core connection cable with a connector. Refer to the SF4B series and SF2B series for details. SFB-CB , SF2B-CB , SFB-CCJ10

Terminal arrangement diagram

	Terminal	Function
	A1	+24 V DC
	A2	0 V
GH BY	13-14, 23-24, 33-34	Safety output (NO contact × 3)
	41-42	Auxiliary output (NC contact × 1)
	X1	Reset output terminal
ot Friend	X2	Reset input terminal (Manual)
	X3	Reset input terminal (Automatic)
	А	Netword
	В	Not used
	T1	Test output terminal
	T2	Test input terminal
	AUX	Semiconductor auxiliary output

Pin layout for light curtain connectors



A2

14

23 24 33

34 41 42

8	Connector pin No.	Emitter side connector	Receiver side connector
1	1	Interlock (Note)	OSSD2
<u> </u>	2	+24 V DC	+24 V DC
<u> </u>	3	Emission halt	OSSD1
	4	Auxiliary output	EDM (External relay monitor)
	5	Synchronization wire +	Synchronization wire +
	6	Synchronization wire -	Synchronization wire -
	7	0 V	0 V
	8	Shielded wire	Shielded wire

Note: It is not used with the SF2B series.

When connecting the SF-C12 to the light curtains, make sure to use the 12-core connection cable with a connector. Refer to the SF4B series for details.

SFB-CB05-MU (Cable length: 0.5 m 1.640 ft)

SFB-CCJ10E-MU (Extension cable for emitter, cable length: 10 m 32.808 ft)

SFB-CCJ10D-MU (Extension cable for receiver, cable length: 10 m 32.808 ft)

Terminal arrangement diagram

<u>F</u> A A

Terminal	Function	Terminal	Function
FG	Frame ground (F.G.) terminal	R+	Interference prevention wire - (Receiver side)
A2	0 V	R-	Interference prevention wire + (Receiver side)
A1	+24 V DC	E+	Interference prevention wire - (Emitter side)
13-14, 23-24	Safety output (NO contact × 2)	E-	Interference prevention wire + (Emitter side)
31-32	Auxiliary output (NC contact × 1)	T2	Emission halt input
FB4	External relay monitor	T1	terminal
FB3	terminal 2	X2	Automatic reset / manual reset selection terminal
FB2	External relay monitor	X1	Manual reset: X1 – X2 short-circuited
FB1	terminal 1		

Pin layout for light curtain connectors

	Connector pin No.	Emitter side connector	Receiver side connector
	1	Interlock	OSSD2
	2	+24 V DC	+24 V DC
	3	Emission halt	OSSD1
	4	Auxiliary output	EDM (External relay monitor)
<u>/@</u>	5	Synchronization wire +	Synchronization wire +
Note: Input and	6	Synchronization wire -	Synchronization wire -
output for pin	(7)	0 V	0 V
Nos. (1) and	8	Shielded wire	Shielded wire
12 are not	9	Interference prevention wire +	Interference prevention wire +
used by this	10	Interference prevention wire -	Interference prevention wire -
product	(1)	(Override input)	(Muting input 1)
	(12)	(Muting lamp output)	(Muting input 2)

LASER SENSORS

PHOTO-ELECTRIC SENSORS

LIGHT CURTAIN WIRING DIAGRAMS

Wiring diagram of SF-C13 and SF4B series or SF2B series (Control category 4 or 2)

For PNP output (minus ground)

· Connect the light curtain control outputs OSSD1 and OSSD2 to S1 and S2 respectively.



- Notes: 1) The above diagram is when using manual reset. If automatic reset is used, disconnect the lead from X2 and connect it to X3. In this case, a reset (RESET) button is not needed.
 - 2) Use a momentary-type switch as the reset (RESET) button.
 - 3) This is a test input (pink) for the SF2B series.
 - 4) This is not equipped on the SF2B series.
 - 5) This is a shield for the SF2B series. Output polarity cannot be set.

Terminal arrangement diagram

10	A1	Terminal	Function
LO	A2 S1	A1	+24 V DC
10	S2 S3	A2	0 V
10	S4	S1 to S4	Light curtain control output (OSSD) input terminal
10 10	AUX X1	AUX	Semiconductor auxiliary output
10	X2 X3	X1	Reset output terminal
10	13	X2	Reset input terminal (Manual)
10	14 23	X3	Reset input terminal (Automatic)
10	24 33	13-14, 23-24, 33-34	Safety output (NO contact × 3)
10	34 41	41-42	Auxiliary output (NC contact × 1)
10	41		

Use a separate terminal block to carry out wiring for light curtains that cannot be connected to the SF-C13.



Notes: 1) The above diagram is when using manual reset. If automatic reset is used, disconnect the lead from X2 and connect it to X3. In this case, a reset (RESET) button is not needed.

- 2) Use a momentary-type switch as the reset (RESET) button.
- 3) This is a test input (pink) for the SF2B series.
- 4) This is not equipped on the SF2B series.
- 5) This is a shield for the SF2B series. Output polarity cannot be set.

When connecting the SF-C13 to the light curtains, make sure to use a discrete wire connection cable. Refer to the SF4B series and SF2B series for details SFB-CCB_(-MU), SF2B-CCB_, SFB-CC_(-MU)

FA COMPONENTS

MACHINE VISION SYSTEMS

UV CURING SYSTEMS

SF-C10	
SF-CL1T264T	

SF-AC

For NPN output (plus ground) · Connect the light curtain control outputs OSSD1 and OSSD2 to S4 and S2 respectively and ground the + side.

LASER SENSORS PHOTO-ELECTRIC SENSORS MICRO PHOTO-ELECTRIC SENSORS AREA SENSORS PRESSURE SENSORS INDUCTIVE PROXIMITY SENSORS PARTICULAR USE SENSOR OPTIONS SIMPLE WIRE-SAVING UNITS WIRE-SAVING SYSTEMS MEASURE-MENT SENSORS STATIC ELECTRICITY PREVENTION DEVICES LASER MARKERS PLC HUMAN MACHINE ENERGY CONSUMPTION VISUALIZATION COMPONENTS FA COMPONENTS MACHINE VISION SYSTEMS CURING SYSTEMS

LIGHT CURTAIN WIRING DIAGRAMS

Wiring diagram of SF-C14EX(-01) and SF4B series (Control category 4)

For PNP output (minus ground)

• Set the output polarity selection switch to the PNP side and ground the 0 V line.



- When connecting the SF-C14EX to the light curtains, make sure to use the following connecting cable. SFB-CB05-EX (Cable length: 0.5 m 1.640 ft) SFB-CB5-EX (Cable length: 5 m 16.404 ft) SFB-CB10-EX (Cable length: 10 m 32.808 ft) • If the NO (Normally Open) contact switch is used as a muting sensor, wire it as shown in the figure below. S3+ S3 S3-S4+ S4 S4- If the emergency stop switch is not used, short-circuit between the terminals S11 to S12 and S21 to S22 directly.
- Notes: 1) The above diagram is when using manual reset. If automatic reset is used, disconnect the lead from X12 and X22, and connect them to X13 and X23 as shown by the dotted lines. In this case, a reset (RESET) button is not needed. Terminals X31 to X32 are for manual reset only. 2) Use a momentary-type switch for the reset (RESET) button.

For NPN output (plus ground)

Set the output polarity selection switch to the NPN side and ground the + side of the power supply input.



- Notes: 1) The left diagram is when using manual reset. If automatic reset is used, disconnect the lead from X12 and X22, and connect them to X13 and X23 as shown by the dotted lines. In this case, a reset (RESET) button is not needed. Terminals X31 to X32 are for manual reset only
 - 2) Use a momentary-type switch for the reset (RESET) button.

Terminal arrangement diagram

S1

S2⁻

X1:

X1:

X1:

¥2. X2:

X2: Х3-

хз:

AUX

AUX AUX

AUX

IE+

IE-

IB

LIGHT CURTAIN

SF-C14EX

Selection Guide Light Curtains Safety Component Optical Touch Switch Definition Sensir Heigh SF-C10 SF-CL1T264T



24

44

54 64

π	Terminal	Function	Terminal	Function	
	14	Safety output 1, Light received / Light	S11	Emergency stop	
	24	interrupted output of the light curtain	S12	contact input	
	34	Safety output 2, Light curtain output	S21	2 NC input Between S11 and S12	
	44	including the muting function	S22	Between S21 and S22	
	54	Safety output 3	X11	Safety output 1 reset input	
	64	Emergency stop output	X12	X11 - X12: Manual reset	
	S3+	Muting sensor input 1	X13	X11 - X13: Auto-reset	
	S3	(PNP output type) S3+, S3–: Power supply	X21	Safety output 2 reset input	
	S3-	S3: Sensor output	X22	X21 - X22: Manual reset	
	S4+	Muting sensor input 2	X23	X21 - X23: Auto-reset	
	S4	(NPN output type) S4+, S4–: Power supply	X31	Safety output 3 reset input	
	S4-	S4: Sensor output	X32	X31 - X32: Manual reset	
	T1	Test input terminal Open: Test mode	AUX1	Auxiliary output 1, Muting output	
	T2	Short-circuit: Normal operation	AUX2	Auxiliary output 2, Override output	
	01	Override input terminal Open: Invalid	AUX3	Auxiliary output 3, Blown lamp output	
	O2	Short-circuit: Valid	AUX4	Auxiliary output 4, Light curtain auxiliary output	
	L1+	Muting lamp output	IE+	Interference prevention terminal, Emitter side +	
	L1-	1	IE-	Interference prevention terminal, Emitter side –	
	L2+	Muting lamp output	IR+	Interference prevention terminal, Receiver side +	
	L2-	2	IR–	Interference prevention terminal, Receiver side -	
	A1	+24 V DC			
	A2	0 V			

Pin layout for light curtain connectors

Connector pin No.	Emitter side connector	Receiver side connector
1	Interference prevention wire +	Interference prevention wire +
2	+24 V DC	+24 V DC
3	Interference prevention wire –	Interference prevention wire –
4	Auxiliary output	Not used
5	Synchronization wire +	Synchronization wire +
6	Synchronization wire –	Synchronization wire –
1	0 V	0 V
8	Shielded wire	Shielded wire

LASER SENSORS

PHOTO-ELECTRIC SENSORS

MICRO PHOTO-ELECTRIC SENSORS

AREA SENSORS

PRESSURE FLOW SENSORS

INDUCTIVE PROXIMITY SENSORS

PARTICULAR USE SENSORS

SENSOR OPTIONS

SIMPLE WIRE-SAVING UNITS

PRECAUTIONS FOR PROPER USE

Part description and function [SF-C14EX(-01)]

①Emitter side connector		©Receiver side connector
(a) UT1 (Create)		Interlock 1 indicator (INTER LOCK1)(Yellow)
(OUT1)(Green) ③Digital indicator (Red)		
④Power indicator (Ui) (Green)		①Output polarity selection switch
⑤Muting sensor 1 indicator (MU1)(Orange)	14 JIGHT CURININ APPLICATION EXPANSIO	③Auxiliary output 2 umr indicator (AUX2)(Orange)
©Test input indicator (TEST)(Yellow)	24 34 44 57 57 57 57 57 57 57 57 57 57	Interlock 2 indicator (INTER LOCK2)(Yellow)
⑦Muting sensor 2 indicator (MU2)(Orange)	4 OT 521 O 5 OT 522 O 5 OT 522 O	⁽³⁾ Auxiliary output 3 indicator (AUX3)(Orange)
③Safety output 2 indicator (OUT2)(Green)/ ④Safety output 3 indicator (OUT3)(Green)/		⁽¹⁾ Interlock 3 indicator (INTER LOCK3)(Yellow)

No.	Description	Function	
1	Emitter side connector	The emitter of SF4B series is connected.	
2	Receiver side connector	The receiver of SF4B series is connected.	
3	Digital indicator (Red)	Lights up or blinks when there is a problem. Lights up when blanking function is enabled.	
4	Power indicator (Ui) (Green)	Lights up when the power is ON.	
5	Test input indicator (TEST) (Yellow)	Lights up when test input is enabled. Blinks while communication with SFB-HC handy-controller is in progress. (Excluding SF-C14EX-01)	
6	Muting sensor 1 indicator (MU1) (Orange)	Lights up when muting sensor 1 is ON.	
7	Muting sensor 2 indicator (MU2) (Orange)	Lights up when muting sensor 2 is ON.	
8	Safety output 1 indicator (OUT1) (Green)	Lights up when safety output 1 is ON.	
9	Safety output 2 indicator (OUT2) (Green)	Lights up when safety output 2 is ON.	
10	Safety output 3 indicator (OUT3) (Green)	Lights up when safety output 3 is ON.	
(1)	Output polarity selection switch	PNP (minus ground) or NPN (plus ground) can be selected. The factory setting is PNP (minus ground).	
(12)	Auxiliary output 1 indicator (AUX1) (Orange)	Lights up when auxiliary output 1 is ON.	
(13)	Auxiliary output 2 indicator (AUX2) (Orange)	Lights up when auxiliary output 2 is ON.	
(14)	Auxiliary output 3 indicator (AUX3) (Orange)	Lights up when auxiliary output 3 is ON.	
(15)	Interlock 1 indicator (INTER LOCK1) (Yellow)	Lights up when interlock 1 is ON.	
(16)	Interlock 2 indicator (INTER LOCK2) (Yellow)	Lights up when interlock 2 is ON.	
17	Interlock 3 indicator (INTER LOCK3) (Yellow)	Lights up when interlock 3 is ON.	

Wiring

· The following solid wire and twisted wires (lead wire) are recommended.

SF-C11

Power supply and output line connector: 0.2 to 2.5mm² (AWG24 to 12) Signal line connector: 0.2 to 1.5mm² (AWG24 to 16)

SF-C13

Single wire: Ø0.4 to Ø1.2 mm Ø0.016 to Ø0.047 in (AWG26 to 16) Twisted wire (lead wire): 0.3 to 1.25mm² (AWG22 to 16)

SF-C14EX(-01)

Power supply line connector (A1, A2): 0.2 to 2.5mm² (AWG24 to 12) Other connectors: 0.2 to 1.5mm² (AWG24 to 16)

Refer to p.1501 for general precautions. FIBER SENSORS

Output waveform (Safety output ON) [SF-C14EX(-01)]

· When safety output is ON, self-diagnosis of the output circuit is carried out, so that the output transistor will periodically turn OFF. (OFF pulse width: 100 µs or less) When the OFF signal is fed back, the receiver judges the output circuit as normal. When the OFF signal is not fed back, the receiver judges either the output circuit or wiring as error, and the safety output maintains OFF status.



Since the OFF signal of SF-C14EX(-01) might cause malfunction, perform the connecting paying attention to the input response time of the machine to be connected to SF-C14EX(-01).

Time chart [SF-C14EX(-01)]

Normal operation

• The diagram shows operation with safety outputs 1 and 2 in manual-reset mode.

		WIRE-SAVING SYSTEMS
Emergency stop		MEASURE-
Muting sensor 1		MENT
Muting sensor 2	ON 0 to 3 sec	STATIC ELECTRICITY PREVENTION
Reset input 1	ON 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 0 1 1 0	LASER MARKERS
Reset input 2	ON 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 0 1 0	MARKERS
Reset input 3	OFF + + + + + + + + + + + + + + +	PLC
Safety output 1 (14, 24)	ON 111 1 1 1 1 1 1 1 1 1 1 0 0 0 0 0 0 0	HUMAN MACHINE INTERFACES
Safety output 2 (34, 44)	ON 11 0 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	ENERGY
Safety output 3 (54, 64)	ON 0FF 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	VISUALIZATION
Auxiliary output 1 (Muting output)	ON OFF 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	FA COMPONENTS
Auxiliary output 4 (Auxiliary output of light curtain)		MACHINE VISION SYSTEMS
Muting lamp output 1 / 2	OFF	UV
The diag	ram above is the timing chart of SF-C14EX(-01)	CURING SYSTEMS

- The diagram above is the timing chart of SF-C14EX(-01) in normal operation.
- · In normal operation, auxiliary output 2 (override output) is maintained in the ON state.
- · In normal operation, auxiliary output 3 (muting lamp output) is maintained in the ON state.

Selection Guide	
Light Curtains	
Safety Components	
Optical Touch Switch	
Control Units	
Definition of Sensing Heights	

SF-C10 SF-CL1T264T

SF-AC

PRECAUTIONS FOR PROPER USE

Time chart [SF-C14EX(-01)]

Test input, Override input

in auto-reset mode.

FIBER SENSORS LASER SENSORS PHOTO ELECTRIC MICRO PHOTO-LECTRIC ENSORS AREA SENSORS PRESSURE SENSORS INDUCTIVE PROXIMITY SENSORS PARTICULAR SENSORS SENSOR OPTIONS SIMPLE WIRE-SAVING UNITS WIRE-SAVING SYSTEMS MEASURE MENT STATIC ELECTRICITY PREVENTION DEVICES LASER MARKERS PLC HUMAN MACHINE

ENERGY CONSUMPTION VISUALIZATION COMPONENTS FA COMPONENTS MACHINE VISION SYSTEMS UV CURING SYSTEMS

> Selection Guide

Light Curtains

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SF-AC

Safety

	Open ircuited Valid Invalid	0 to 1 sec. → I ←
Light Light re curtain Light int	eceived	
Muting sensor 1 / 2	ON OFF	
Safety output 1 (14, 24)	ON OFF	3 sec. → I=Override input time: Nax. 60 sec. →
Safety output 2 (34, 44)	ON OFF	
Auxiliary output 1 (Muting output)	ON OFF	
Auxiliary output 2 (Override output)	ON OFF	
Muting lamp	ON OFF	

. The diagram shows operation with safety outputs 1 and 2

· Safety outputs 1 and 2 are OFF during test input.

- The override function becomes valid when all the conditions listed below are satisfied:
 - An incandescent lamp with 3.6 to 30 W is at least connected to either muting lamp output 1 or 2.
- The signal is input to either muting sensor 1 or 2.
- The override input terminal O1 and O2 is short-circuited and the test input terminal T1 / T2 is opened within 1 sec. (3 sec. continuously)

If one of the three conditions above becomes invalid or the timing exceeds 60 sec., the override function becomes invalid.

Blown lamp output

• The diagram shows operation with safety outputs 1 and 2 in auto-reset mode.

	.ight receive		
Muting sensor 1 Muting sensor 2	ON OFF ON OFF		
Safety outp (34, 44)	ut 2 ON OFF		
Auxiliary out (Muting out	off		
Auxiliary out (Blown lamp o	utput) OFF	ļ	
Muting lam output 1	OFF	 Blown lamp	Blown lamp
Muting lam output 2	p ON OFF		i — — — – "Blown lamp

• The lamps are monitored during muting state, and if either of them breaks, auxiliary output 3 is turned OFF. If only one lamp breaks, the muting state is maintained, however, if both lamps break, the muting state is canceled immediately.

Others

- When connecting this product to a product other than the connectable input device, the system does not conform to the control category 4 based on ISO 13849-1:1999(EN 954-1, JIS B 9705-1).
- The power supply unit of SF-C10 series uses the electronic fuse which does not require any replacement.
- When the electronic fuse trips, turn off the power supply and eliminate the cause for the overcurrent. After that, turn the power back on.
- The electronic fuse is not meant to be used for equipment that is operated continuously. Note that the specification may not be satisfied by continuous operation.

- Make sure to carry out the wiring in the power supply off condition.
- Wrong wiring will damage the product.
- Verify that the supply voltage variation is within the rating. Note that if a voltage exceeding the rated range is applied, or if an AC power supply is directly connected, the unit may get burnt or damaged.
- The DC power supply unit must satisfy the conditions given below:
- 1) Power supply unit authorized in the region where this device is to be used.
- 2) Power supply unit conforming to EMC Directive and Lowvoltage Directive (In case CE conformity is required.)
- Power supply unit conforming to the Low-voltage Directive and with an output of 100 VA or less.
- The frame ground (F.G.) terminal must be connected to ground when using a commercially available switching regulator.
- 5) Power supply unit with an output holding time of 20 ms or more.
- 6) Use an isolation transformer for the DC power supply unit.
- If surges are likely to occur, take countermeasures such as connecting a surge absorber to the origin of the surge.
- 8) Power supply unit corresponding to CLASS 2 (In case UL / c UL conformity is required.)

<Additional information>

As provided in IEC 60536 (CLASS: Protection against Electric Shook), this power supply should require no ground earth and satisfy the insulation distance by double insulation or reinforced insulation.

If the power supply conforms to Low-voltage Directive and has an output of 100 VA or less, it can be used as a suitable product.

- Do not run the wires together with high-voltage lines or power lines or put them in the same raceway. This can cause malfunction due to induction.
- This product is not dust-proof / splash proof. Be sure to put this product into a control box having IP54 construction. (Excluding SF-C12)
- Avoid dust, dirt and steam.
- Take care that the product does not come in direct contact with oil, grease, or organic solvents, such as, thinner, etc.
- Note that this equipment is applicable only in the control circuit grounded in accordance with IEC 60204-1 and JIS B 9960-1, or in the control circuit in which the insulation monitor unit (ground fault detection unit) is included.
- This unit is suitable for indoor use only.
- The seal as shown in the drawing on the below is stuck to the engagement point of unit. If the seal is peeled off or broken, SF-C10 series will not be certified as "Safety equipment" and will not be covered by our guarantee.





DIMENSIONS (Unit: mm in)

The CAD data in the dimensions can be downloaded from our website.