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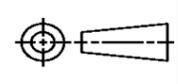
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LOC	DIST	REVISIONS			
P	LTR	DESCRIPTION	DATE	DWN	APVD
	B1	ECR-16-009824	27JUL2016	GK	SD

REPLACED BY OCEAN STYLE APPLICATOR PART NUMBER 2150653-1

FOR REPLACEMENT PARTS FOR APPLICATOR 1385686
REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)
WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE
SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR
1385686

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN	GOPALAKRISHNA HV		
DIMENSIONS:		CHK	GOPALAKRISHNA HV		
		TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD	
		0 PLC ± 1 PLC ± 2 PLC ± 3 PLC ± 4 PLC ± ANGLES ±		STOUGH DALE	
MATERIAL		PRODUCT SPEC		NAME	
FINISH		APPLICATION SPEC		END FEED HDM APPLICATOR	
		WEIGHT	SIZE	CAGE CODE	DRAWING NO
			A3		©- 1385686
		CUSTOMER DRAWING		SCALE	SHEET 1 OF 2 REV B1

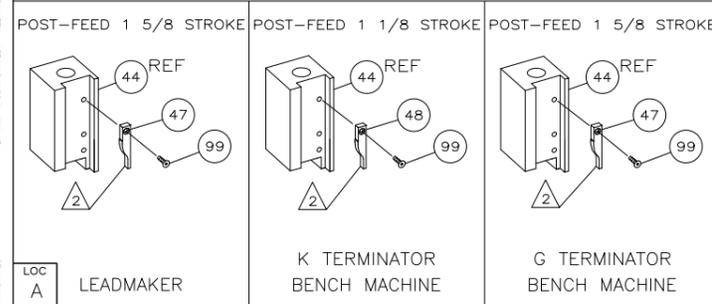
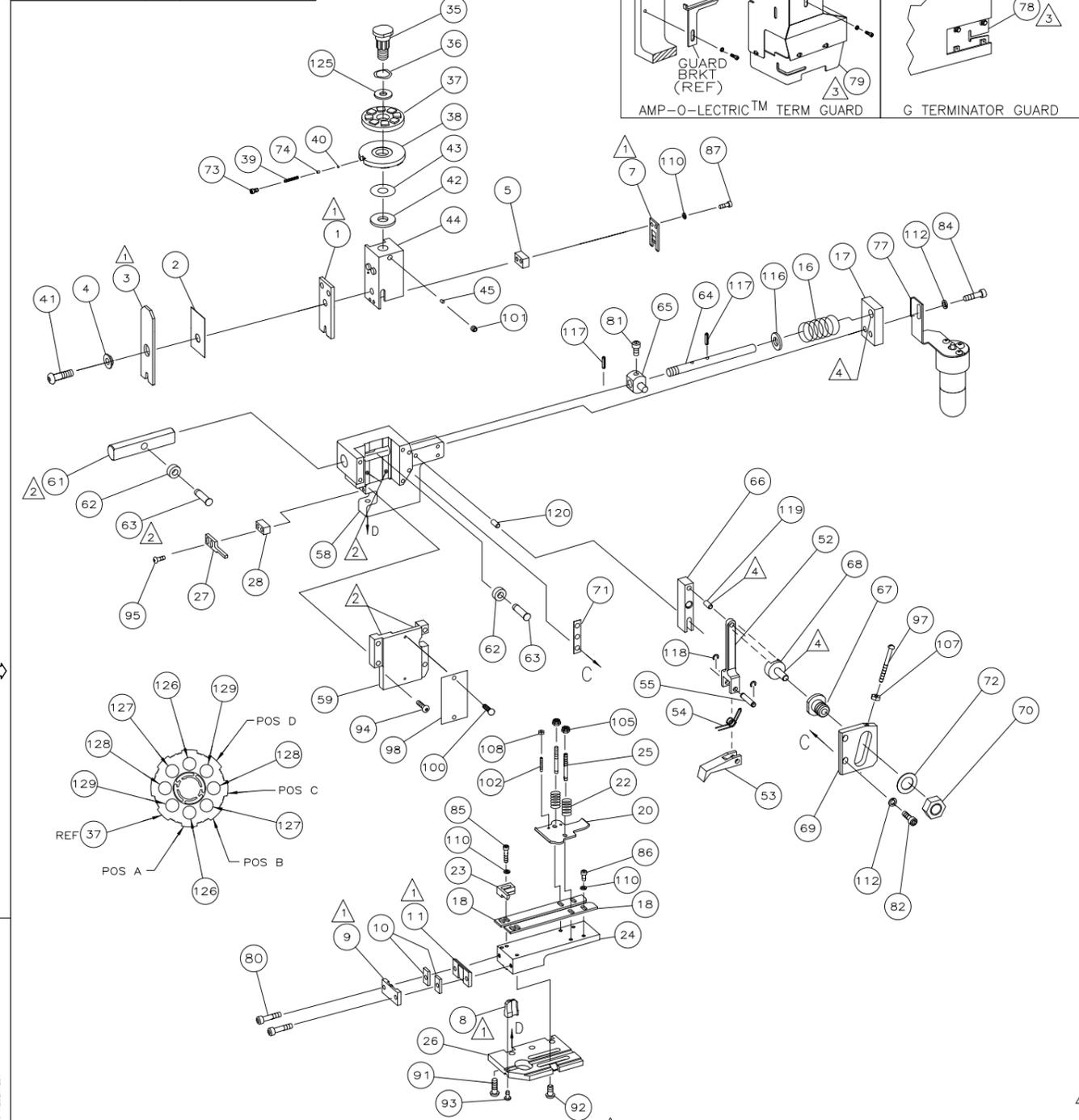


DRAWING MADE IN THIRD ANGLE PROJECTION

1385686 1385686

/home/us014442/dm.tecmod

PART NUMBER	REV	FIRST USED
1385686-1	B	122500-1
1385686-2	B	565435-5



- 1 RECOMMENDED SPARE PARTS.
- 2 GREASE LIGHTLY.
- 3 GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE.
- 4 LUBRICATE DAILY USING NO. 20 MACHINE OIL.
- 5. ITEMS WITH QTY OF REF SPECIFIED (EXCEPT ITEMS 78 AND 79) ARE USED ON ITEM 32.
- 6. ITEM 78 USED WITH G TERMINATOR ONLY.

TERMINAL NAME: RING TONGUE	
1217996	AMP TERMINAL AMP CRIMP SPECS
PAD LTR	CRIMP HEIGHT WIRE SIZE
A	.098 ±.002 [2.49 ±0.05mm] 12
B	.093 ±.002 [2.36 ±0.05mm] (2)16
C	.088 ±.002 [2.24 ±0.05mm] 14
D	.081 ±.002 [2.06 ±0.05mm] 16
CRIMP WIRE	SIZE TYPE RANGE
.140 [3.56mm]	F 16-12
INSUL .220 [5.59mm]	0 .130-.170
WIRE STRIP LENGTH	TERM APPL SPEC FEED APPL INSTRUCTION SET UP GAGE LAYOUT
.203-.234	114-2084 .828 408-8039 458638-1 L2907

QTY	REF	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO
2	2	-	C	6-354778-9	PIN, WIRE DISC (.2840)D	129
2	2	-	C	5-354778-3	PIN, WIRE DISC (.2760)C	128
2	2	-	C	4-354778-3	PIN, WIRE DISC (.2710)B	127
2	2	-	C	3-354778-1	PIN, WIRE DISC (.2650)A	126
1	1	-	A	986950-1	WASHER, FLAT PRECISION	125
1	1	-	A	217238-1	GENERAL INSTRUCTION PACKAGE	124
1	1	-	-	4088039	EF APPL INST 408-8039	123
						122
						121
REF	REF	-	A	1-21030-7	PIN, DOWEL (Ø.187x1.50)HSG	120
REF	REF	-	A	1-21030-1	PIN, DOWEL (Ø.187x.50)LEVER	119
REF	REF	-	A	21045-3	RING, RET "C" (Ø.187)FD PIN	118
REF	REF	-	A	5-21028-1	PIN, STD SPRING (Ø.12)FD ADJ ROD	117
REF	REF	-	A	21899-4	WASHER, FLAT (Ø5/16)SCR ADJ	116
						115
						114
						113
REF	REF	-	A	21024-5	WASHER, LOCK (NO.10)FD ROD GDE	112
						111
6	6	-	A	21024-4	WASHER, LOCK (NO.8)SHEAR BL	110
						109
2	2	-	A	21018-4	NUT, HEX (4-40)DRAG	108
REF	REF	-	A	21018-5	NUT, HEX (6-32)FD ADJ PL	107
						106
2	2	-	A	21022-2	NUT, HEX SL (8-32)DRAG STUD	105
						104
						103
2	2	-	A	2-21006-6	SCR, SKT SET (4-40x.62)DRAG	102
1	1	-	A	21009-2	SCR, SKT SET (1/4-20x.25)RAM	101
2	2	-	A	21017-2	SCR, DRIVE (#2x.19)ID PLATE	100
1	1	-	A	1-21002-7	SCR, BHC (6-32x.38)CAM	99
1	1	-	B	461264-1	PLATE, IDENTIFICATION	98
REF	REF	-	A	6-23715-5	SCR, PAN HD (6-32x1.50)FEED ADJ	97
						96
2	2	-	A	2-21002-2	SCR, BHC (8-32x.50)STRIPPER	95
REF	REF	-	A	2-21002-9	SCR, BHC (10-32x.75)HSG CAP	94
1	1	-	A	22733-8	SCR, BHC (8-32x.38 LW)ANVIL	93
4	4	-	A	3-21002-3	SCR, BHC (1/4-20x.50)ST GD PL	92
REF	REF	-	A	2-22733-8	SCR, BHC (1/4-20x.62)BASE PL	91
						90
						89
						88
2	2	-	A	2-21000-7	SCR, SHC (8-32x.50)SLUG BLADE	87
2	2	-	A	2-21000-6	SCR, SHC (8-32x.38)STRIP GUIDE	86
2	2	-	A	2-21000-9	SCR, SHC (8-32x.75)STRIP GUIDE	85
REF	REF	-	A	3-21000-7	SCR, SHC (10-32x.75)FEED ROD GDE	84
						83
REF	REF	-	A	3-21000-6	SCR, SHC (10-32x.62)FEED ADJ PL	82
REF	REF	-	A	3-21000-4	SCR, SHC (10-32x.38)PIVOT BLOCK	81
2	2	-	A	3-21000-7	SCR, SHC (10-32x.75)SHEAR PL	80
REF	-	-	A	455745-1	GUARD, WINDOW	79
-	REF	-	A	679532-1	INSERT, GUARD	78
1	-	-	C	465184-9	LUBRICATOR ASSY	77
						76
						75
1	1	-	A	690603-1	SPRING, ASSIST	74
1	1	-	A	23030-1	SCR, SKT CAP (6-32x.25)CP DSC	73
REF	REF	-	A	458109-1	WASHER, FLAT (SPECIAL)	72
REF	REF	-	A	690517-1	SPACER	71
						70
						69
						68
						67
						66
						65
						64
						63
						62
						61
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						59
						58
						57
						56
						55
						54
						53
						52
						51
						50
						49
1	-	-	B	690501-3	CAM, POST FEED 1 1/8 ST	48
-	1	-	B	690501-4	CAM, POST-FEED 1 5/8 ST	47
						46
1	1	-	A	690191-1	PLUG, NYLON	45
1	1	-	C	455674-1	RAM	44
1	1	-	A	690125-1	WASHER, LAMINATED	43
1	1	-	A	690124-9	WASHER, RAM	42
1	1	-	A	7-21002-9	BOLT, CRIMPER (5/16-24x1.00)	41
1	1	-	A	23241-6	BALL, STEEL	40
1	1	-	A	690170-1	SPRING, COMPRESSION	39
1	1	-	C	690142-1	DISC, INSULATION	38
1	1	-	D	354777-1	WIRE DISC, PLASTIC	37
1	1	-	A	22480-5	WASHER, SPRING	36
1	1	-	B	690212-1	POST, RAM	35
						34
						33
1	1	-	D	458980-2	APPLICATOR, BASIC (SUB ASSY)	32
						31
						30
						29
1	1	-	B	1-690451-4	SPACER, STRIPPER	28
1	1	-	A	240639-1	STRIPPER	27
REF	REF	-	C	455676-1	PLATE, BASE	26
2	2	-	A	22354-8	DRAG, STUD	25
1	1	-	B	455678-6	PLATE, STRIP GUIDE	24
1	1	-	C	240825-2	PLATE, STRIP HOLD DOWN	23
2	2	-	A	4-22281-1	SPRING, DRAG	22
						21
1	1	-	A	454177-1	DRAG, STOCK	20
						19
2	2	-	C	454204-4	GUIDE, STRIP (FRONT)	18
2	REF	-	A	454178-1	GUIDE, FEED ROD	17
REF	REF	-	A	6-22284-4	SPRING, FEED RETURN	16
						15
						14
						13
						12
1	1	-	B	240644-9	PLATE, REAR SHEAR	11
2	2	-	C	1-240645-4	SPACER, SHEAR PLATE	10
1	1	-	B	240642-1	PLATE, FRONT SHEAR	9
1	1	-	D	8-240693-0	ANVIL	8
1	1	-	B	1-240651-8	BLADE, SLUG	7
						6
1	1	-	C	240641-8	SPACER, SLUG BLADE	5
1	1	-	B	238009-1	SPACER, BLOCK CRIMPER	4
1	1	-	C	2-456135-1	CRIMPER, INSULATION	3
1	1	-	B	1-455888-0	SPACER, CRIMPER	2
1	1	-	C	1-456425-3	CRIMPER, WIRE	1

QTY	REF	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO
PARTS LIST						
QTY RECD PER ASSY						

LEADMAKER & BENCH MODEL G		MECH POST FEED				
REF	REF	MECH MODEL K	MECH POST FEED			
REF	REF	-	A	22594-8	NUT, HEX	70
REF	REF	-	B	240628-1	PLATE, ADJ	69
REF	REF	-	B	240626-1	SHAFT, PIVOT	68
REF	REF	-	B	240633-1	BUSHING	67
REF	REF	-	A	455680-1	LEVER, INTERMEDIATE	66
REF	REF	-	B	240629-1	BLOCK, PIVOT	65
REF	REF	-	A	240632-2	SCR, ADJ	64
REF	REF	-	B	240659-3	PIN, CAM ROLLER	63
REF	REF	-	B	240658-1	CAM, ROLLER	62
REF	REF	-	B	454398-1	ROD, FEED	61
						60
REF	REF	-	C	454220-1	CAP, RAM	59
REF	REF	-	D	453736-1	HOUSING	58
						57
						56
REF	REF	-	B	240624-1	PIN, FEED FINGER	55
REF	REF	-	B	691499-1	SPRING, FEED FINGER	54
REF	REF	-	B	240635-1	FINGER, FEED	53
REF	REF	-	B	240634-3	LEVER, TERMINAL	52
						51
						50
						49
1	-	-	B	690501-3	CAM, POST FEED 1 1/8 ST	48
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2	2	-	A	4-22281-1	SPRING, DRAG	22
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1	1	-	B	1-240651-8	BLADE, SLUG	7
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1	1	-	C	240641-8	SPACER, SLUG BLADE	5
1	1	-	B	238009-1	SPACER, BLOCK CRIMPER	4
1	1	-	C	2-456135-1	CRIMPER, INSULATION	3
1	1	-	B	1-455888-0	SPACER, CRIMPER	2
1	1	-	C	1-456425-3	CRIMPER, WIRE	1

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