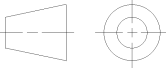


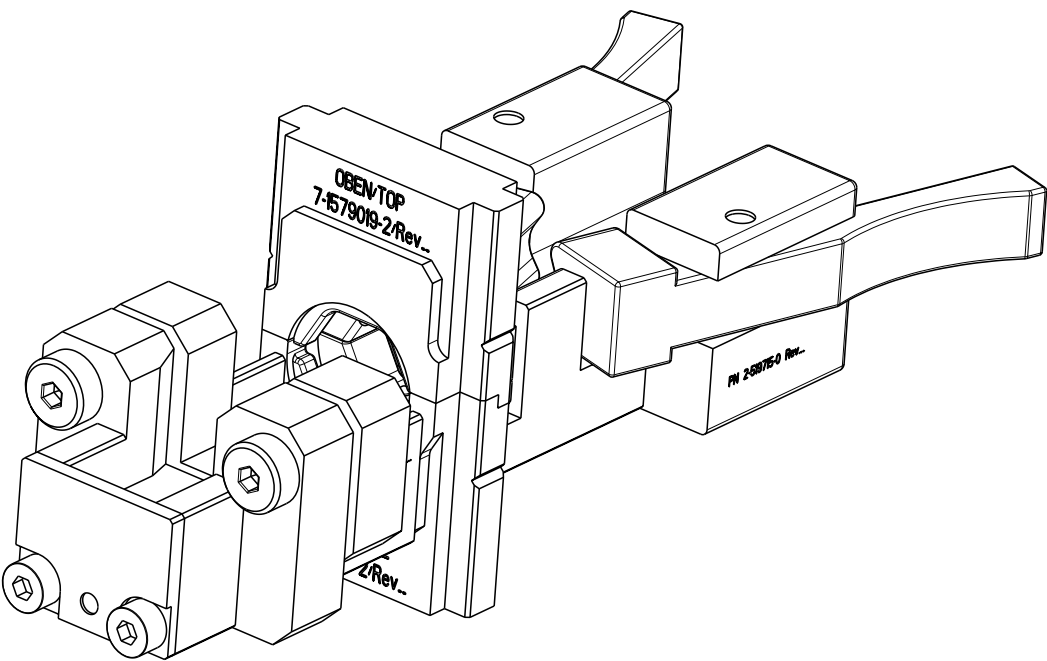
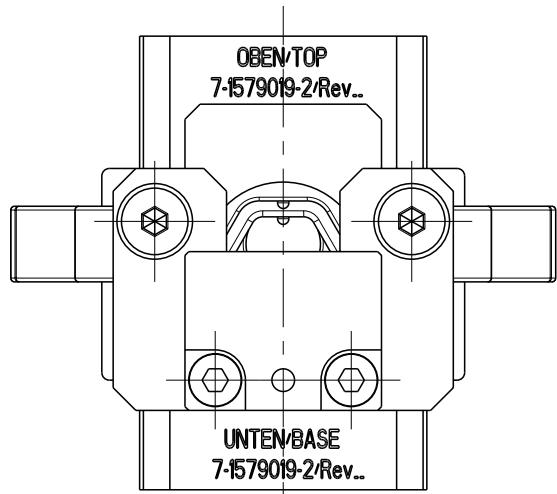
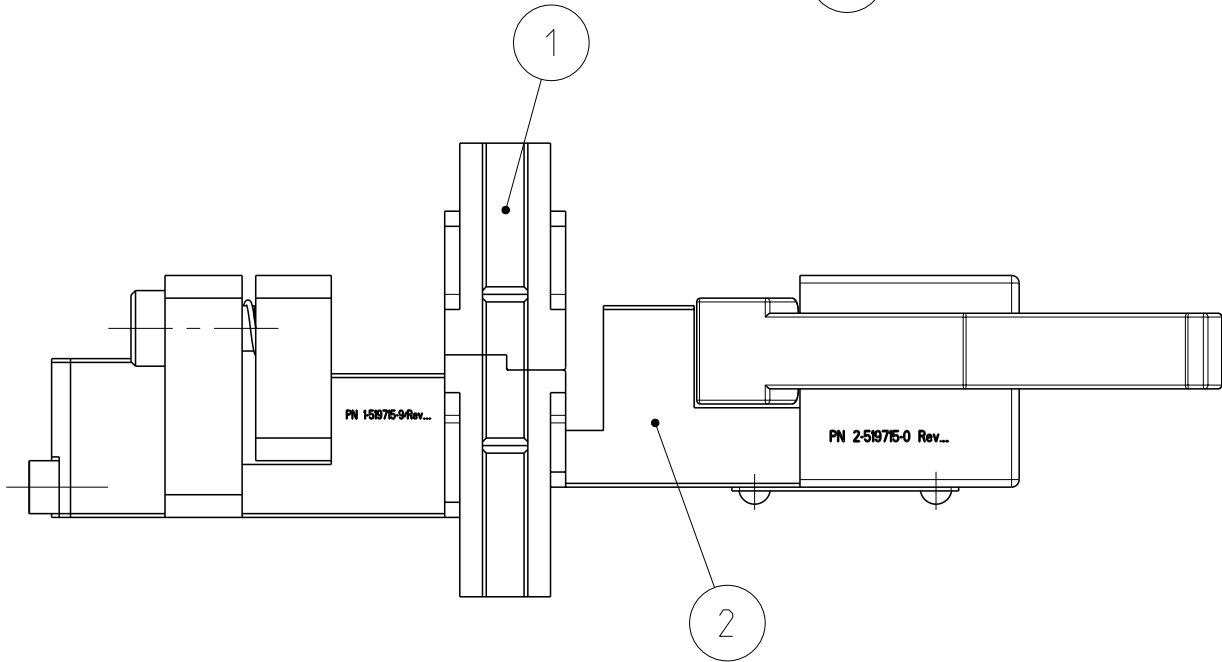
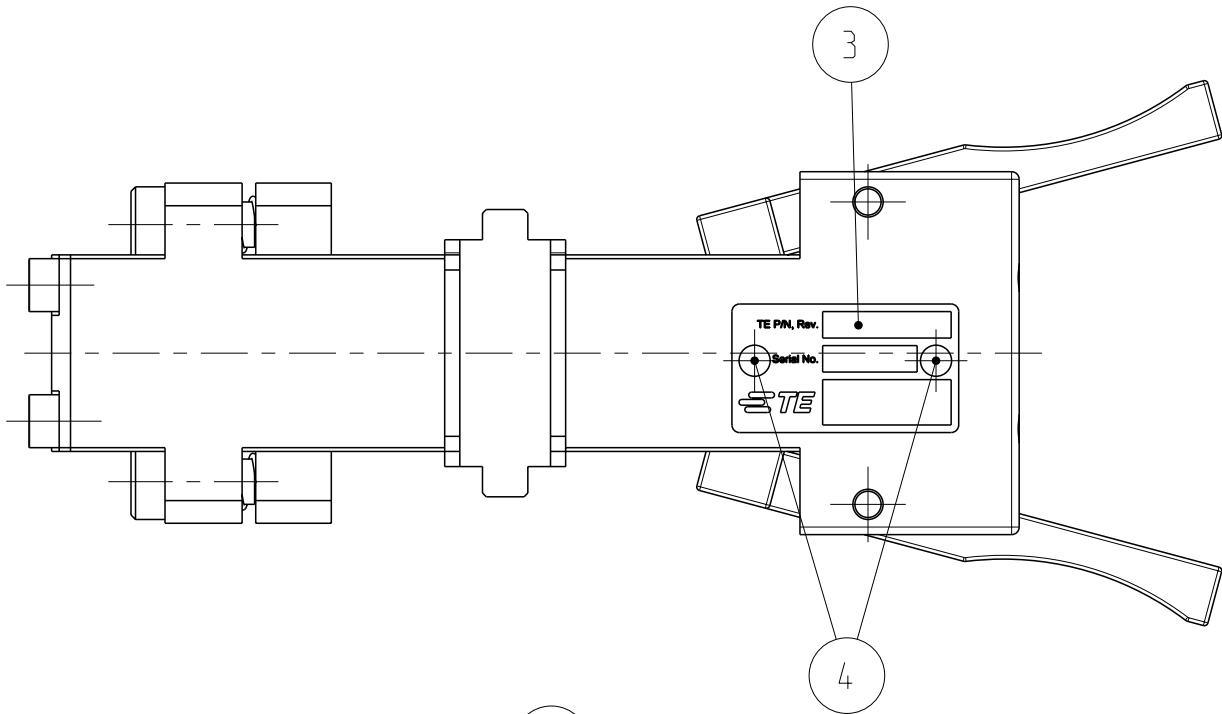
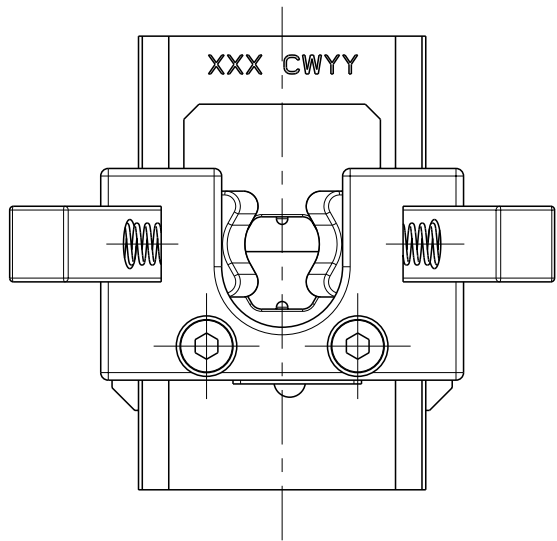
RELEASED FOR PUBLICATION 2016	ALL INTERNATIONAL RIGHT RESERVED.	LOC	A1	DIST	00	REVISIONS					
		P	LTR	DESCRIPTION			DATE	DWN	APVD		
			F	ECR-19-014115			12SEP2019	MG	LB		
		CRIMP DATA (TE TERMINAL)									
		TERMINAL NAME		SHIELD CRIMP HVP 800, 90 DEG							
		CRIMP	SIZE	TYPE			RANGE				
		WIRE	COROPLAST	(X)			25 SQMM				
		INSULATION	(X)	HEX			Pos. F 12.2 +/- 0.2				
		WIRE STRIP LENGTH	see 114-94052	APPLICATOR INSTRUCTION			-				
		TERMINAL APPLICATION SPEC 114-94052		PRODUCT SPECIFICATION -				FEED			
TERMINALS APPLIED					SEALS						
2141157-3											
WIRE SIZE			CRIMP HEIGHT			REF SETTINGS					
25 SQMM			POS. G 16.6 ±0.2								
			POS. H 21 max.								
REMARK: Applicator only used in combination of products and wire in appl.-spec. 114-94052.											
TYPE: Applicator for loose piece terminals.											
TERMINATOR: HV CRIMPING MACHINE 528008-4 (see appl.-spec. 114-94052).											
DIMENSION: mm		DWN 20SEP2019 M.Goetz		MATERIAL			FINISH				
TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± - 1 PLC ± - 2 PLC ± - 3 PLC ± - 4 PLC ± - ANGLES ± -		CHK 20SEP2019 B.Muth		 TE Connectivity							
		APVD 20SEP2019 G.Stegmayer									
		PRODUCT SPEC		NAME DIE SET SHIELD CRIMP HVP800 90DEG.16SQMM							
		APPLICATION SPEC 114-94052		SIZE A4	CAGE CODE 00779	DRAWING NO.  1-528041-5		RESTRICTED TO —			
		WEIGHT 0.8kg		CUSTOMER DRAWING			SCALE -	SHEET 1 of 3	REV F		

THIS DRAWING IS UNPUBLISHED.

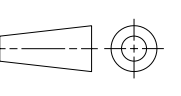
COPYRIGHT 2016 TE Connectivity Germany GmbH

POS	QTY	TE P/N	REV	DESCRIPTION	S=Spare Parts	S	W						
					W=Wear Parts								
1	1	7-1579019-2	C	DIE SET SHIELD CRIMP HVP800 90DEG.25SQMM		☒	☐						
2	1	6-563080-4	A	TOOL ASSEMBLY, HVP800		☒	☐						
3	1	9-519637-2	A	TYPE PLATE, HV TOOLING		☒	☐						
4	2	2168078-1	A	SCREW,DRIVE,ROUND HD,METALLIC,		☒	☐						
REMARKS:						USED ON							
						-							
P	LTR	REVISION RECORD	DATE	DWN	APVD	PRINTED	DWN	17SEP19	CHK	17SEP19	APVD	17SEP19	
-	-	SEE SHEET 1	-	-	-	17SEP19	M.Goetz		B.Muth		G.Stegmayer		
-	-	-	-	-	-		CUSTOMER PART LIST		 TE Connectivity				
-	-	-	-	-	-								
THIS DRAWING IS UNPUBLISHED. RELEASED FROM PUBLICATION -,- ©COPYRIGHT - BY TYCO ELECTRONICS CORPORATION. ALL INTERNATIONAL RIGHT RESERVED.						NAME						RESTRICTED TO	
						DIE SET SHIELD CRIMP HVP800 90DEG.25SQMM						-	
						SCALE	SIZE	DRAWING NO		SHEET		REV	
-	A4	C-1-528041-5		2 / 3		F							

LOC	DIST	REVISIONS					
		P	LTR	DESCRIPTION	DATE	DWN	APVD
A1	-			SEE SHEET 1			



Matrize in Kombination mit hydraulischer Handzange TE PN 9-1579009-1 verwendbar
Use this die set in combination with hydraulic hand tool TE PN 9-1579009-1

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN B.MUTH	05DEC2011	 TE Connectivity			
DIMENSIONS: mm		CHK G.STEGMAYER	05DEC2011	NAME DIE SET SHIELD CRIMP HVP800 90DEG. 25 SQMM			
	TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± 1 PLC ± 2 PLC ± 3 PLC ± 4 PLC ± ANGLES ±° FINISH	APVD G.STEGMAYER	05DEC2011				
		PRODUCT SPEC -	APPLICATION SPEC -	SIZE A2	CAGE CODE 00779	DRAWING NO C=1-528041-5	RESTRICTED TO -
MATERIAL -		WEIGHT 0.8kg					
Customer Drawing			SCALE 1:1	SHEET 3	OF 3	REV F	