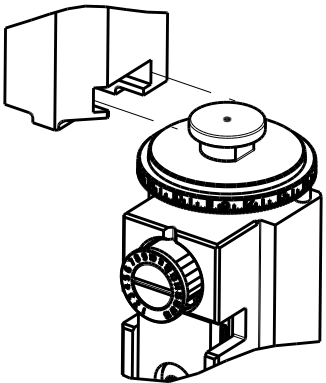
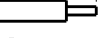


8		7	
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20		20	
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PART NUMBER	REVISION	DESCRIPTION	FEED TYPE
2150041-2	B	FINE CRIMP HEIGHT ADJUST	PNEUMATIC
7-2150041-2	B	PNEUMATIC AND CRIMP TOOLING KIT	PNEUMATIC
7-2150041-7	A	CRIMP TOOLING KIT	-
7-2150041-8	B	OVERLAP INSULATION CRIMPER	

ATLANTIC VERSION TERMINATOR
INTERFACE ADAPTER



APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	2.79 mm [.110]	F
INSUL	4.57 mm [.180]	F
INSUL	4.57 mm [.180]	OV
APPL INSTRUCTIONS 408-35043		

TERMINAL DATA: TE TERMINAL		TE CRIMP SPECIFICATION	
TERMINAL NAME: 250 SERIES TAB WITH LATCH			
WIRE STRIP LENGTH 4.80-5.60 mm [.189-.220 IN]			INSULATION DIAMETER RANGE Ø2.10-3.40 mm [.083-.134 IN]
TERMINAL APPLICATION SPECIFICATION	114-5052	-	-
TERMINALS APPLIED 			
TE TERMINAL	TE TERMINAL	TE TERMINAL	TE TERMINAL
170030-1	170030-2	170030-3	170030-4
170030-5	170030-9	170340-1	170340-3
1-170340-3			

WIRE SIZE	CRIMP HEIGHT mm [INCH]	CRIMP HEIGHT REFERENCE SETTING
14 AWG OR 2.00mm2	1.68+/-0.05 [.066+/-0.002]	6.8
1.50mm2	1.63+/-0.05 [.064+/-0.002]	7.0
16 AWG OR 1.25mm2	1.55+/-0.05 [.061+/-0.002]	8.1
18 AWG OR 0.85mm2	1.42+/-0.05 [.056+/-0.002]	9.4
0.75mm2	1.42+/-0.05 [.056+/-0.002]	9.4
20 AWG OR 0.5mm2	1.35+/-0.05 [.053+/-0.002]	10.1



- RECOMMENDED SPARE PARTS
- REFER TO SUPPLIED INSTRUCTION SHEET FOR CLEANING, LUBRICATION AND STORAGE OF APPLICATOR.
- APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEM 50. APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEM 242.
- CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.
- TERMINAL PITCH NOT COMPATIBLE WITH MECHANICAL FEED.
- UNLESS SPECIFIED OTHERWISE TORQUE VALUES SHALL BE USED PER DOCUMENT, 101-35000.
- FOR CASES THAT IT NEED TO USE WIRES AS DIN 72551-6 OR AVS(INSUL Ø1.60mm-2.7mm)IT IS RECOMMENDED TO USE THE INSULATION CRIMPER OV,PN:2119785-8.
- THIS CRIMP PARAMETER IS PROVIDED TO MEET A CUSTOM AND UNIQUE CUSTOMER REQUIREMENT. IT HAS BEEN EVALUATED AND IS CONDITIONALLY SPECIFIED BY TE CONNECTIVITY. THIS CUSTOMIZED CRIMP PARAMETER IS NOT LISTED AS AN APPROVED APPLICATION WITHIN A TE CONNECTIVITY APPLICATION SPECIFICATION. **TE CONNECTIVITY EXPRESSLY DISCLAIMS ANY AND ALL WARRANTIES THAT THE PRODUCT WILL PERFORM SIMILARLY TO VALIDATED AND APPROVED APPLICATIONS, AS STATED WITHIN TE CONNECTIVITY APPLICATION SPECIFICATIONS, INCLUDING BUT NOT LIMITED TO IMPLIED WARRANTIES OF MERCHANTABILITY OR FITNESS FOR PARTICULAR PURPOSE.** AS SUCH, IT IS HIGHLY RECOMMENDED THAT THE CUSTOMER PERFORM FURTHER DETAILED EVALUATION TO ASSESS PRODUCT PERFORMANCE IN THE SPECIFIC APPLICATION.

*WARNING

ON INSTALLATION, SET WIRE DISC TO CRIMP HEIGHT REFERENCE SETTING FOR LARGEST WIRE SIZE. CRIMP HEIGHT REFERENCE SETTINGS GREATER THAN THE VALUE SHOWN MAY CAUSE DAMAGE TO THE CRIMP TOOLING, REFER TO THE INSTRUCTION SHEET FOR PROPER SETUP AND ADJUSTMENTS.

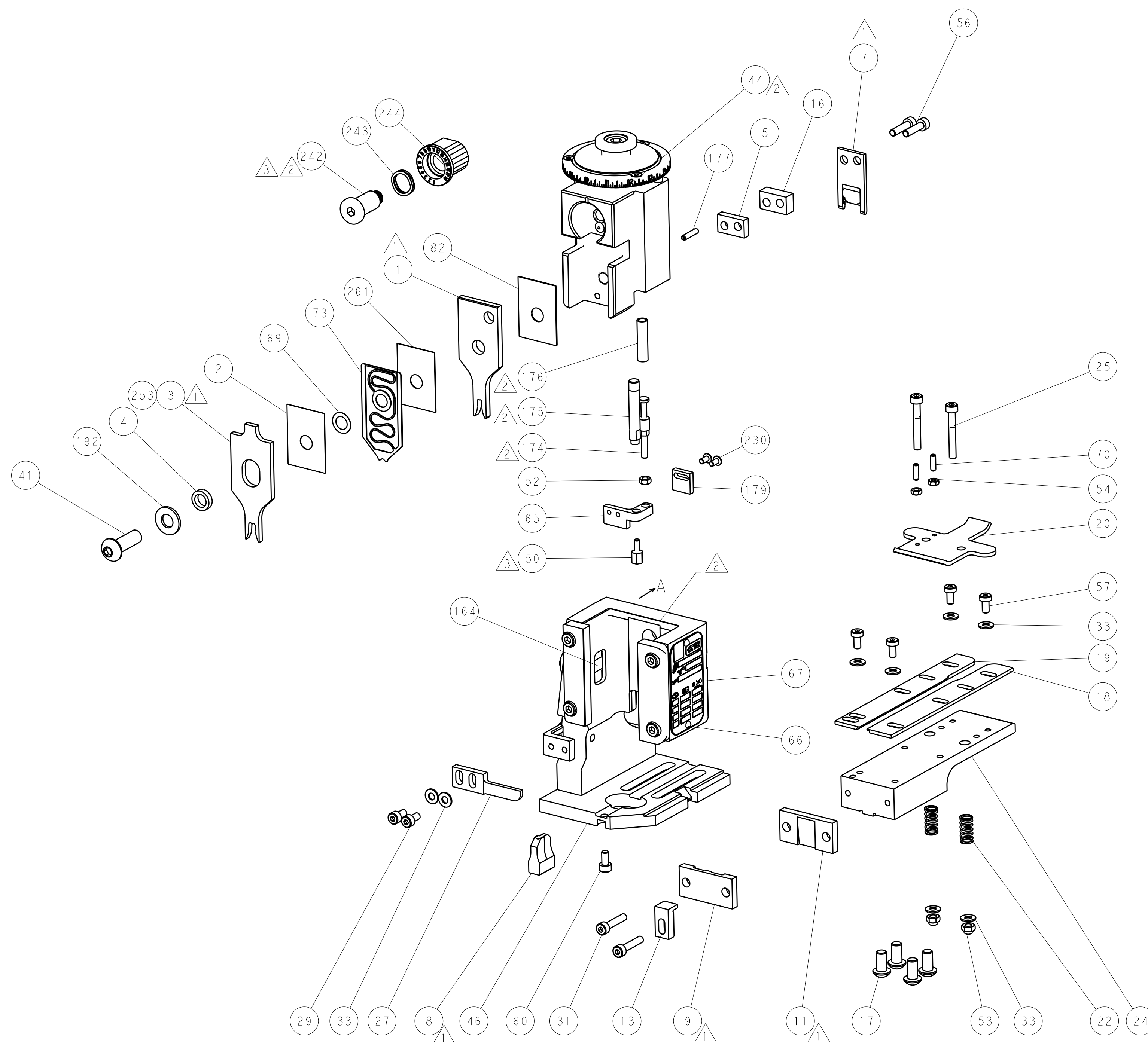
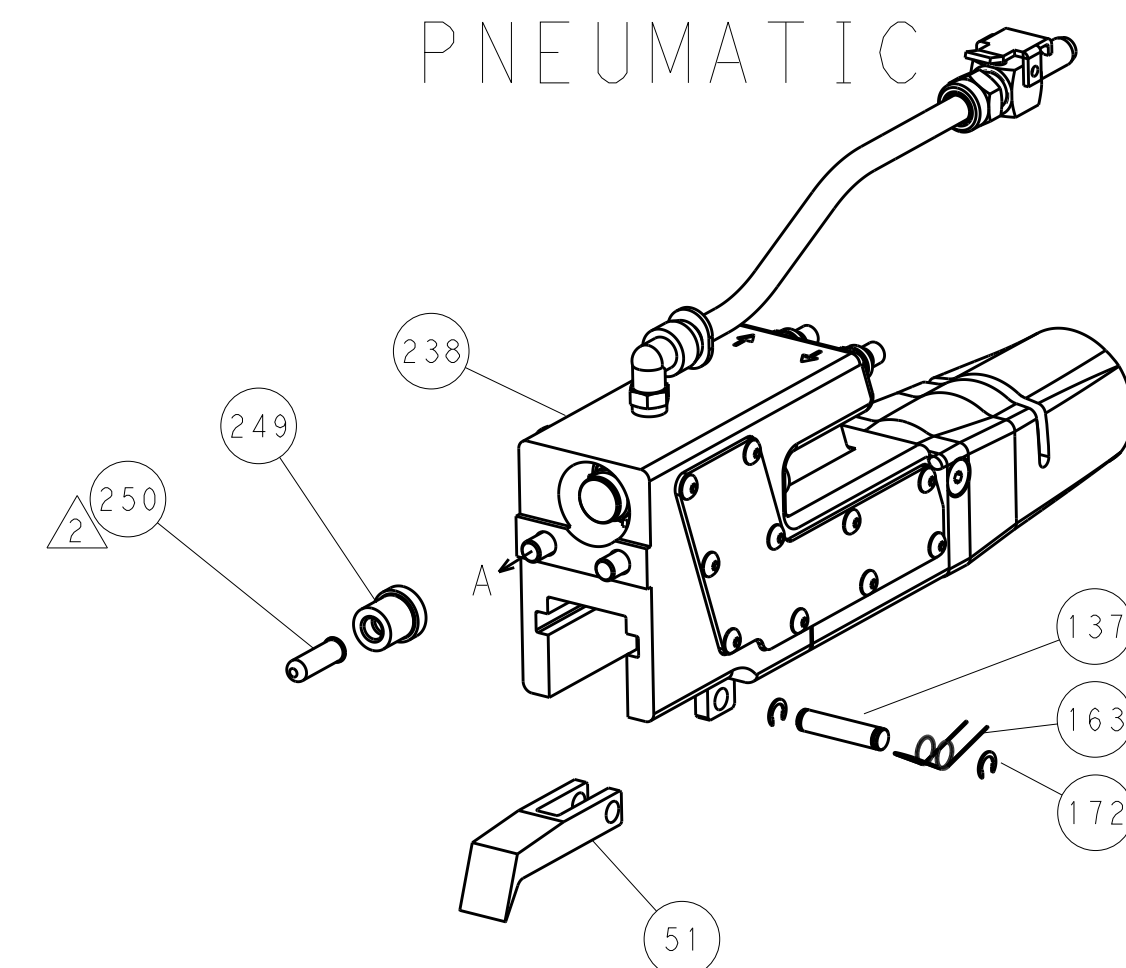
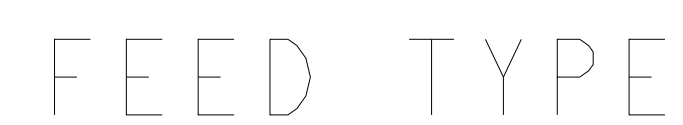
ATLANTIC VERSION
Shown on sheets 1 of 4 & 2 of 4
(Pacific version shown on sheets 3 of 4 & 4 of 4)

2		1	
LOC	DIST	REVISIONS	
A	66	P	LTR
		B	ECR-19-003486
		B1	ECR-19-011645
		B2	ECR-19-012742
		B3	ECR-19-017145

2	-	-	1	1	455888-3	SPACER, CRIMPER	261
	1	-	-	-	2119785-8	CRIMPER, INSULATION OVERLAP PREMIUM	253
	-	-	1	1	2119640-1	PUSH ROD, AIR FEED	250
	-	-	1	1	1803259-1	BUSHING, FLANGED	249
3	-	-	1	1	2119641-1	FEED CAM, AIR FEED	248
	-	-	1	1	2119082-9	CAM, SNAIL, INSULATION ADJUSTMENT	244
	-	-	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	243
	-	-	1	1	2119083-1	RETAINER, INSULATION DIAL	242
3	-	-	1	1	2063440-2	AIR FEED MODULE	238
	-	-	2	2	1-2079383-0	SCR, BHSC, RoHS (M3 X 6)	230
	-	-	1	1	1-18028-0	WASHER, FLAT, REG M8	192
	-	-	1	1	1-1976053-7	LOCATER BLOCK,TERMINAL	179
3	-	-	1	1	6-993111-6	PIN, SLOTTED SPRING 3.0 X 14.0	177
	-	-	1	1	8-22280-7	SPRING, COMPRESSION	176
	-	-	1	1	1752353-2	GUIDE PIN,HOLDDOWN	175
	-	-	1	1	1901680-2	GUIDE PIN,HOLDDOWN	174
3	-	-	2	2	21045-3	RING, RETAIN, EXTERN, 3/16 CRESCENT	172
	-	-	REF	REF	994970-2	COUNTER, MAGNETIC	164
	-	-	1	1	240638-1	SPRING, FEED FINGER	163
	-	-	1	1	3-23627-7	PIN, RETAIN, GRVD, 3/16 X .854	137
3	-	-	1	1	455888-5	SPACER, CRIMPER	82
	-	-	1	1	2119791-9	DEPRESSOR, WIRE	73
	-	-	1	1	1803607-2	DOCUMENTATION PACKAGE	71
	-	-	2	2	2-18032-2	SCR, SET, FLT PNT, M3 X 10.0	70
3	-	-	1	1	2119943-1	WASHER, SPACER	69
	-	-	1	1	2119740-1	TAG,IDENTIFICATION	67
	-	-	2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188	66
	-	-	1	1	1-1901681-5	HOLDDOWN, TERMINAL	65
3	-	-	1	1	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	60
	-	-	4	4	2168400-4	SHCS, LOW HEAD, RoHS, M4 X 8	57
	-	-	2	2	2168083-8	SCR, SKT HD CAP, RoHS, M4 X 16	56
	-	-	2	2	5018030-1	NUT, HEX, REG, RoHS, M3	54
3	-	-	2	2	986965-8	NUT, LOCK, HEX, TORQUE (M4)	53
	-	-	1	1	1-5018030-0	NUT, HEX, REG, RoHS, M3.5	52
	-	-	1	1	2119792-2	PAWL, EF, AIR	51
	-	-	1	1	1-1752354-1	STANDOFF,HOLD-DOWN	50
3	-	-	1	1	18023-9	SCR, SKT HD CAP M4 X 6.0	49
	-	-	1	1	2119655-5	APPLICATOR BASIC ASSEMBLY, EF	46
	-	-	1	1	1803517-1	RAM ASSEMBLY, EF ATLANTIC	44
	-	-	1	1	1803602-1	SCR, BHSC, RoHS (M8 X 25)	41
3	-	-	8	8	1-18028-2	WASHER, FLAT, REG M4	33
	-	-	2	2	2168083-9	SCR, SKT HD CAP, RoHS, M4 X 20	31
	-	-	2	2	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	29
	-	-	1	1	240639-1	STRIPPER (MACHINING)	27
3	-	-	2	2	1-2168083-5	SCR, SKT HD CAP, RoHS, M4 X 30	25
	-	-	1	1	1752371-1	PLATE, STRIP GUIDE	24
	-	-	2	2	2-22281-3	SPRING, COMPRESSION	22
	-	-	1	1	1803292-4	DRAG	20
3	-	-	1	1	1901696-3	STRIP GUIDE, REAR	19
	-	-	1	1	1901695-3	STRIP GUIDE, FRONT	18
	-	-	4	4	1-2079383-1	SCR, BHSC, RoHS (M6 X 12)	17
	-	-	1	1	1-240641-5	SPACER	16
3	-	-	1	1	1752360-1	SPACER,HOLD-DOWN	13
	-	-	1	1	240644-1	PLATE, REAR SHEAR	11
	-	-	-	-	-	-	10
	-	-	1	1	2-690482-7	PLATE, FRONT SHEAR	9
3	-	1	2	1	1-1333219-1	ANVIL, COMBINATION	8
	-	-	1	1	1-2217206-1	BLADE, SLUG	7
	-	-	1	1	1-240641-0	SPACER	5
	-	-	1	1	238011-2	BLOCK, CRIMPER SPACER	4
3	-	1	2	1	2119582-3	CRIMPER, INSULATION F PREMIUM	3
	-	-	1	1	455888-1	SPACER, CRIMPER	2
	-	1	2	1	456408-6	CRIMPER, WIRE PREMIUM	1
	-78-77-72-2	PART NO		DESCRIPTION		ITEM NO	

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DIMENSIONS:		CHK S.XI	13JAN2012	NAME	
mm		APVD J. CRUZ	13JAN2012	PRODUCT SPEC	
		TOLERANCES UNLESS OTHERWISE SPECIFIED:		APPLICATION SPEC	
MATERIAL		FINISH		WEIGHT	
-		-		-	
Customer Accessible Production Drawing		SCALE		1:1	
SHEET		1		OF	
REV		B3		REV	

SHEETS 3 & 4 ARE NOT REQUIRED FOR ATLANTIC VERSION



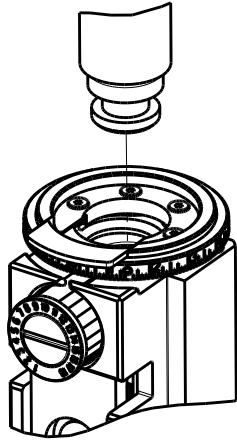
ATLANTIC VERSION

Shown on sheets 1 of 4 & 2 of 4
(Pacific version shown on sheets 3 of 4 & 4 of 4)

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DIMENSIONS: 		TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ±. 1 PLC ±. 2 PLC ±. 3 PLC ±. 4 PLC ±. ANGLES ±°	
MATERIAL -		FINISH -	
		WEIGHT -	
		SIZE A	
		CAGE CODE 00779	
		DRAWING NO C=2150041	
		RESTRICTED TO -	
Customer Accessible Production Drawing		SCALE 1:1 SHEET 2 OF 4 REV B3	

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PART NUMBER	REVISION	DESCRIPTION	FEED TYPE
2-2150041-2	B	FINE CRIMP HEIGHT ADJUST	PNEUMATIC
7-2150041-7	A	CRIMP TOOLING KIT	-
7-2150041-8	B	OVERLAP INSULATION CRIMPER	

PACIFIC VERSION TERMINATOR
INTERFACE ADAPTER



APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	2.79 mm [.110]	F
INSUL	4.57 mm [.180]	F
INSUL	4.57 mm [.180]	OV
APPL INSTRUCTIONS 408-35043		

TERMINAL DATA: TE TERMINAL		TE CRIMP SPECIFICATION	
TERMINAL NAME: 250 SERIES TAB WITH LATCH			
WIRE STRIP LENGTH 4.80-5.60 mm [.189-.220 IN]		INSULATION DIAMETER RANGE Ø2.10-3.40 mm [.083-.134 IN]	
TERMINAL APPLICATION SPECIFICATION	114-5052	-	-
TERMINALS APPLIED 			
TE TERMINAL	TE TERMINAL	TE TERMINAL	TE TERMINAL
170030-1	170030-2	170030-3	170030-4
170030-5	170030-9	170340-1	170340-3
1-170340-3			

WIRE SIZE		CRIMP HEIGHT mm [INCH]		CRIMP HEIGHT REFERENCE SETTING 
14 AWG OR 2.00mm2		1.68+/-0.05 [.066+/- .002]		6.8
1.50mm2		1.63+/-0.05 [.064+/- .002]		7.0
16 AWG OR 1.25mm2		1.55+/-0.05 [.061+/- .002]		8.1
18 AWG OR 0.85mm2		1.42+/-0.05 [.056+/- .002]		9.4
 0.75mm2		1.42+/-0.05 [.056+/- .002]		9.4
 20 AWG OR 0.5mm2		1.35+/-0.05 [.053+/- .002]		10.1



-  1 RECOMMENDED SPARE PARTS
-  2 REFER TO SUPPLIED INSTRUCTION SHEET FOR CLEANING, LUBRICATION AND STORAGE OF APPLICATOR.
-  3 APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEM 50. APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEM 242.
-  4 CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.
-  5 TERMINAL PITCH NOT COMPATIBLE WITH MECHANICAL FEED.
6. UNLESS SPECIFIED OTHERWISE TORQUE VALUES SHALL BE USED PER DOCUMENT, 101-35000.
-  7 FOR CASES THAT IT NEED TO USE WIRES AS DIN 72551-6 OR AVS(INSUL .Ø1.60mm-2.7mm)IT IS RECOMMENDED TO USE THE INSULATION CRIMPER OV,PN:2119785-8.
-  8 THIS CRIMP PARAMETER IS PROVIDED TO MEET A CUSTOM AND UNIQUE CUSTOMER REQUIREMENT. IT HAS BEEN EVALUATED AND IS CONDITIONALLY SPECIFIED BY TE CONNECTIVITY. THIS CUSTOMIZED CRIMP PARAMETER IS NOT LISTED AS AN APPROVED APPLICATION WITHIN A TE CONNECTIVITY APPLICATION SPECIFICATION. **TE CONNECTIVITY EXPRESSLY DISCLAIMS ANY AND ALL WARRANTIES THAT THE PRODUCT WILL PERFORM SIMILARLY TO VALIDATED AND APPROVED APPLICATIONS. AS STATED WITHIN TE CONNECTIVITY APPLICATION SPECIFICATIONS, INCLUDING BUT NOT LIMITED TO IMPLIED WARRANTIES OF MERCHANTABILITY OR FITNESS FOR PARTICULAR PURPOSE.** AS SUCH, IT IS HIGHLY RECOMMENDED THAT THE CUSTOMER PERFORM FURTHER DETAILED EVALUATION TO ASSESS PRODUCT PERFORMANCE IN THE SPECIFIC APPLICATION.

*WARNING
ON INSTALLATION, SET WIRE DISC TO CRIMP HEIGHT REFERENCE SETTING FOR LARGEST WIRE SIZE. CRIMP HEIGHT REFERENCE SETTINGS GREATER THAN THE VALUE SHOWN MAY CAUSE DAMAGE TO THE CRIMP TOOLING, REFER TO THE INSTRUCTION SHEET FOR PROPER SETUP AND ADJUSTMENTS.

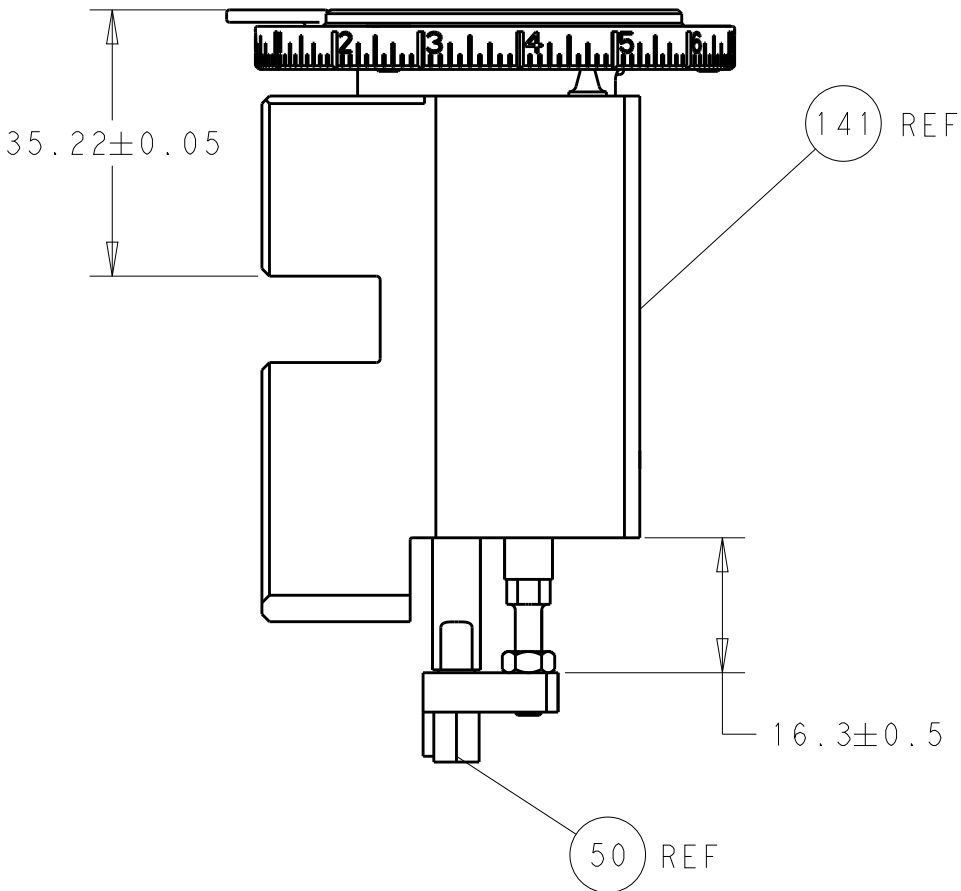
PACIFIC VERSION
Shown on sheets 3 of 4 & 4 of 4
(Atlantic version shown on sheets 1 of 4 & 2 of 4)

LOC		DIST		REVISIONS			
A		66		P	LTR	DESCRIPTION	DATE
					-	SEE SHEET 1	-

7	-	-	1	455888-3	SPACER, CRIMPER	261
	1	-	-	2119785-8	CRIMPER, INSULATION OVERLAP PREMIUM	253
	-	-	1	2119640-1	PUSH ROD, AIR FEED	250
	-	-	1	1803259-1	BUSHING, FLANGED	249
3	-	-	1	2119082-9	CAM, SNAIL, INSULATION ADJUSTMENT	244
	-	-	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	243
	-	-	1	2119083-1	RETAINER, INSULATION DIAL	242
	-	-	1	2063440-2	AIR FEED MODULE	238
	-	-	2	1-2079383-0	SCR, BHSC, RoHS (M3 X 6)	230
	-	-	1	1-18028-0	WASHER, FLAT, REG M8	192
	-	-	4	2079383-9	SCR, BHSC, RoHS (M6 X 20)	186
	-	-	1	1-1976053-7	LOCATER BLOCK,TERMINAL	179
	-	-	1	6-993111-6	PIN, SLOTTED SPRING 3.0 X 14.0	177
	-	-	1	8-22280-7	SPRING, COMPRESSION	176
	-	-	1	1752353-2	GUIDE PIN,HOLDDOWN	175
	-	-	1	1901680-2	GUIDE PIN,HOLDDOWN	174
	-	-	2	21045-3	RING, RETAIN, EXTERN, 3/16 CRESCENT	172
	-	-	REF	994970-2	COUNTER, MAGNETIC	164
	-	-	1	240638-1	SPRING, FEED FINGER	163
	-	-	1	2119641-2	FEED CAM, AIR FEED	152
	-	-	1	2168083-8	SCR, SKT HD CAP, RoHS, M4 X 16	144
	-	-	-	2119653-2	FEED CAM, POST FEED	142
	-	-	1	2119655-6	APPLICATOR BASIC ASSEMBLY, EF	141
	-	-	1	1803518-1	RAM ASSEMBLY, EF PACIFIC	140
	-	-	1	3-23627-7	PIN, RETAIN, GRVD, 3/16 X .854	137
	-	-	1	455888-5	SPACER, CRIMPER	82
	-	-	1	2119791-9	DEPRESSOR, WIRE	73
	-	-	1	1803607-2	DOCUMENTATION PACKAGE	71
	-	-	2	2-18032-2	SCR, SET, FLT PNT, M3 X 10.0	70
	-	-	1	2119943-1	WASHER, SPACER	69
	-	-	1	2119740-1	TAG,IDENTIFICATION	67
	-	-	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188	66
	-	-	1	1-1901681-5	HOLDDOWN, TERMINAL	65
	-	-	4	2168400-4	SHCS, LOW HEAD, RoHS, M4 X 8	57
	-	-	2	2168083-8	SCR, SKT HD CAP, RoHS, M4 X 16	56
	-	-	2	5018030-1	NUT, HEX, REG, RoHS, M3	54
	-	-	2	986965-8	NUT, LOCK, HEX, TORQUE (M4)	53
	-	-	1	1-5018030-0	NUT, HEX, REG, RoHS, M3.5	52
	-	-	1	2119792-2	PAWL, EF, AIR	51
	-	-	1	1-1752354-1	STANDOFF ,HOLD-DOWN	50
3	-	-	1	18023-9	SCR, SKT HD CAP M4 X 6.0	49
	-	-	1	1803602-1	SCR, BHSC, RoHS (M8 X 25)	41
	-	-	8	1-18028-2	WASHER, FLAT, REG M4	33
	-	-	2	2168083-9	SCR, SKT HD CAP, RoHS, M4 X 20	31
	-	-	2	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	29
	-	-	1	240639-1	STRIPPER (MACHINING)	27
	-	-	2	1-2168083-5	SCR, SKT HD CAP, RoHS, M4 X 30	25
	-	-	1	1752371-1	PLATE, STRIP GUIDE	24
	-	-	2	2-22281-3	SPRING, COMPRESSION	22
	-	-	1	1803292-4	DRAG	20
	-	-	1	1901696-3	STRIP GUIDE, REAR	19
	-	-	1	1901695-3	STRIP GUIDE, FRONT	18
	-	-	1	1-240641-5	SPACER	16
	-	-	1	1752360-1	SPACER,HOLD-DOWN	13
	-	-	1	240644-1	PLATE, REAR SHEAR	11
	-	-	-	-	-	10
1	-	-	1	2-690482-7	PLATE, FRONT SHEAR	9
1	-	1	1	1-1333219-1	ANVIL, COMBINATION	8
1	-	-	1	1-2217206-1	BLADE, SLUG	7
	-	-	1	1-240641-0	SPACER	5
	-	-	1	238011-2	BLOCK, CRIMPER SPACER	4
	-	1	1	2119582-3	CRIMPER, INSULATION F PREMIUM	3
	-	-	1	455888-1	SPACER, CRIMPER	2
1	-	1	1	456408-6	CRIMPER, WIRE PREMIUM	1

-78-77-22		PART NO		DESCRIPTION		ITEM NO	
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DIMENSIONS: mm		TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ±.01 1 PLC ±.01 2 PLC ±.01 3 PLC ±.01 4 PLC ±.01 ANGLES ±.01 FINISH		NAME Ocean End Feed Applicator		RESTRICTED TO	
MATERIAL -		WEIGHT -		SIZE A1		CAGE CODE 00779	
Customer Accessible Production Drawing		SCALE 1:1		DRAWING NO C-2150041		SHEET 3 OF 4	
						REV B3	

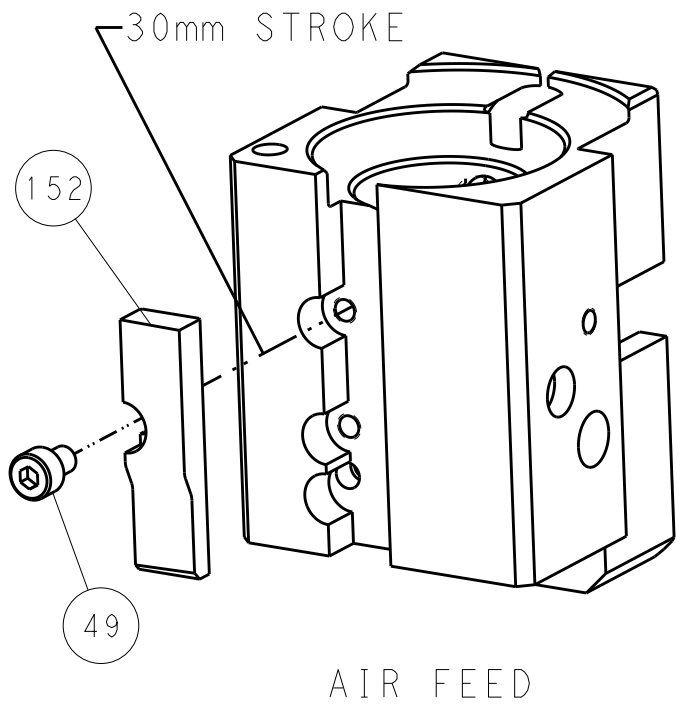
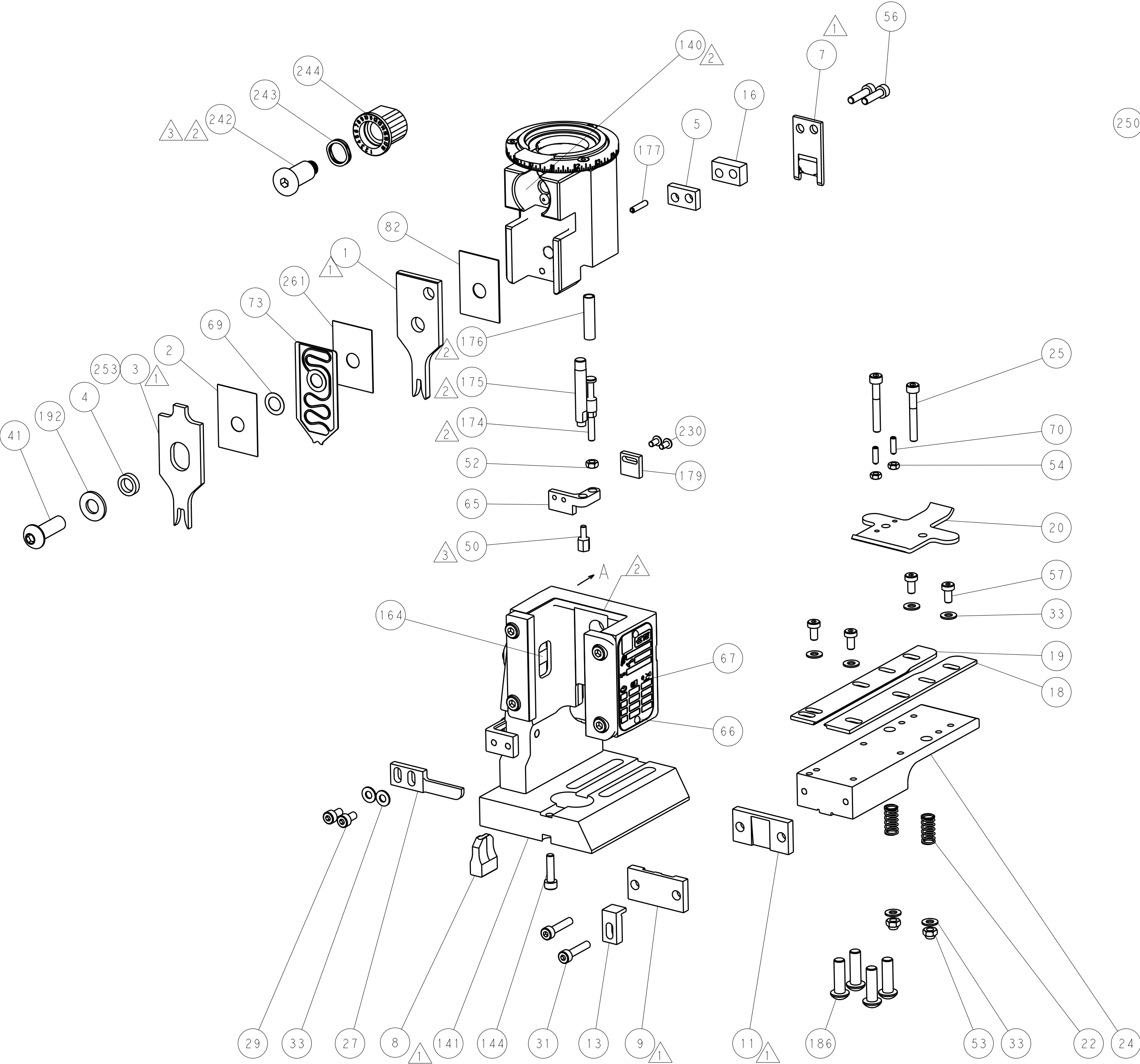
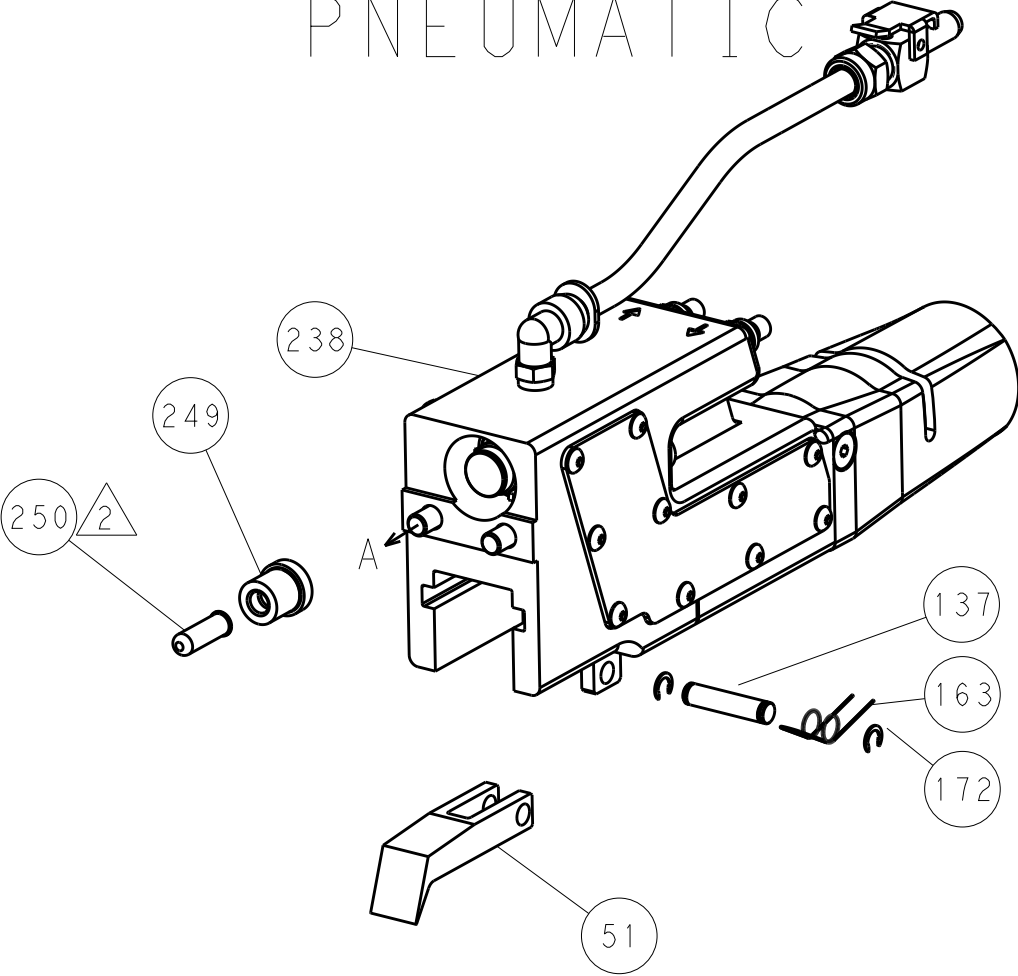
LOC		DIST		REVISIONS					
A		66		P	LTR	DESCRIPTION	DATE	DWN	APVD
					-	SEE SHEET 1	-	-	-



RAM AND HOLDDOWN SET-UP

FEED TYPE

PNEUMATIC



CAM POSITION

AIR FEED

PACIFIC VERSION
Shown on sheets 3 of 4 & 4 of 4
(Atlantic version shown on sheets 1 of 4 & 2 of 4)

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										CHK		S. XI		13JAN2012											
										APVD		J. CRUZ		13JAN2012		NAME									
DIMENSIONS: mm  TOLERANCES, UNLESS OTHERWISE SPECIFIED: 0 PLC ± 1 PLC ± 2 PLC ± 3 PLC ± 4 PLC ± ANGLES ± FINISH										PRODUCT SPEC				Ocean End Feed Applicator											
										APPLICATION SPEC															
MATERIAL										WEIGHT				SIZE		CAGE CODE		DRAWING NO		RESTRICTED TO					
										Customer Accessible Production Drawing				A1		00779		C=2150041							
										SCALE				1:1		SHEET		4		OF		REV		B3	