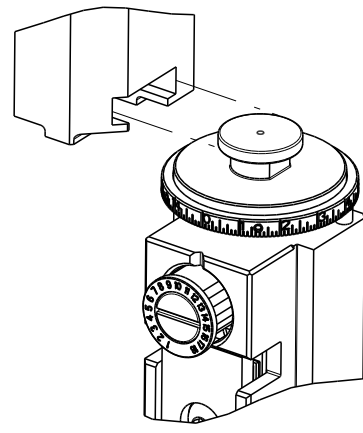


8		7	
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PART NUMBER	REVISION	DESCRIPTION	FEED TYPE
2150155-1	E	FINE CRIMP HEIGHT ADJUST	MECHANICAL
2150155-2	E	FINE CRIMP HEIGHT ADJUST	PNEUMATIC
7-2150155-1	E	MECHANICAL AND CRIMP TOOLING KIT	MECHANICAL
7-2150155-2	E	PNEUMATIC AND CRIMP TOOLING KIT	PNEUMATIC
7-2150155-7	D	CRIMP TOOLING KIT	-



ATLANTIC VERSION TERMINATOR
INTERFACE ADAPTER

APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	2.03 mm [.080]	F
INSUL	2.79 mm [.110]	OV
APPL INSTRUCTIONS 408-35043		

TERMINAL DATA: TE TERMINAL		TE CRIMP SPECIFICATION	
TERMINAL NAME: .250 SRS FAST-IN-ON REC			
WIRE STRIP LENGTH 5.80-6.40 mm [.228-.252 IN]		INSULATION DIAMETER RANGE Ø1.40-2.29 mm [.055-.090 IN]	
TERMINAL APPLICATION 		114-2025	
SPECIFICATION		-	
TERMINALS APPLIED 			
TE TERMINAL	TE TERMINAL	TE TERMINAL	TE TERMINAL
160928-1	160928-2	160928-3	160928-4

WIRE SIZE		CRIMP HEIGHT mm [INCH]		CRIMP HEIGHT REFERENCE SETTING
1.00mm2		1.36+/-0.05 [0.054+/-0.002]		6.0
0.75mm2		1.27+/-0.05 [0.050+/-0.002]		6.9
0.50mm2		1.18+/-0.05 [0.046+/-0.002]		7.9



- ① RECOMMENDED SPARE PARTS
- ② REFER TO SUPPLIED INSTRUCTION SHEET FOR CLEANING, LUBRICATION AND STORAGE OF APPLICATOR.
- ③ APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEM 242.
APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEM 50.
- ④ CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.
- ⑤ TERMINAL LUBRICANT IS RECOMMENDED.
6. UNLESS SPECIFIED OTHERWISE TORQUE VALUES SHALL BE USED PER DOCUMENT, 101-35000.

ATLANTIC VERSION

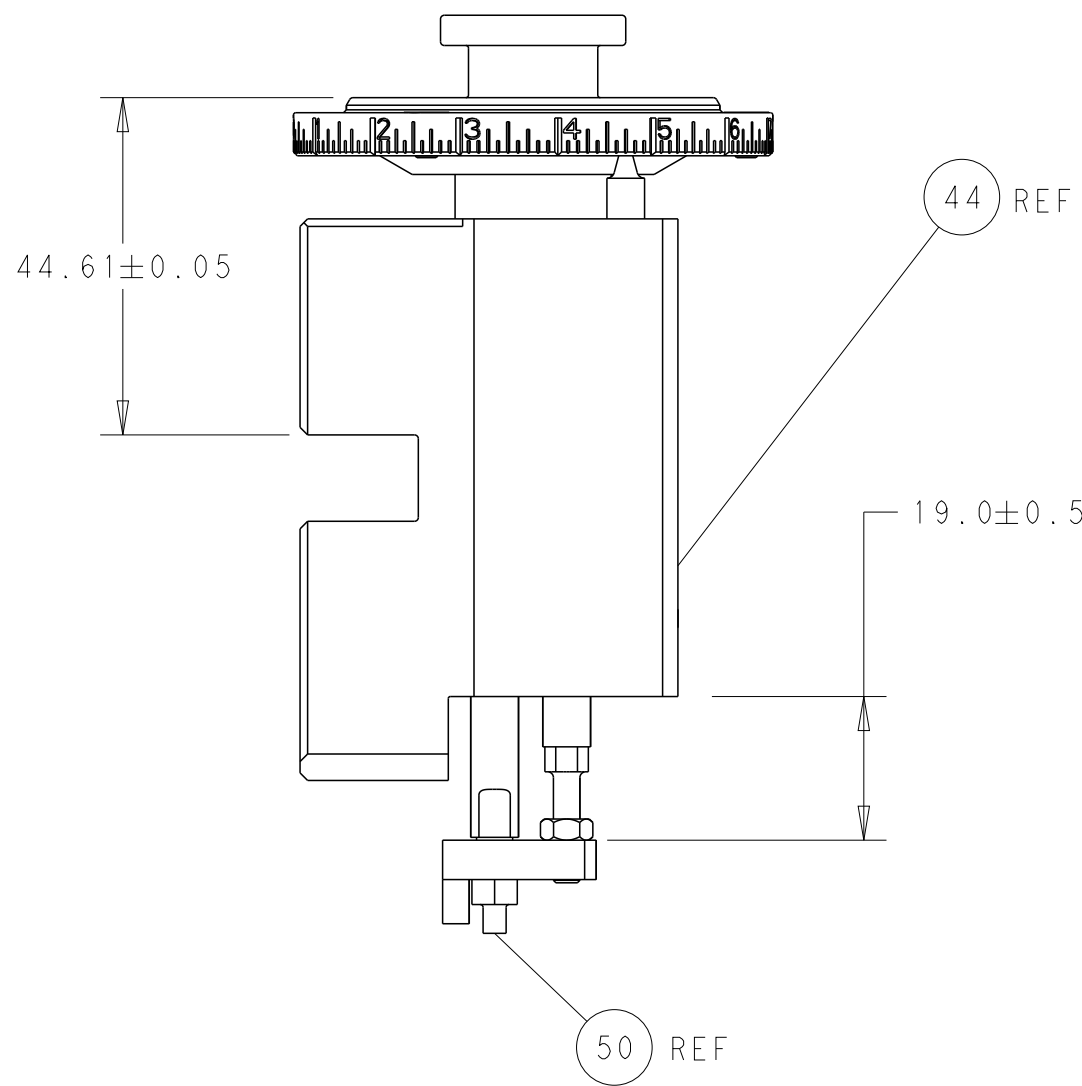
(Pacific version shown on sheets 3 of 4 & 4 of 4)

2				1			
LOC	DIST	REVISIONS					
A	66	P	LTR	DESCRIPTION	DATE	DRN	APVD
			C	ECR-16-009855	07JUL2016	MR	TE
			D	ECR-16-012334	29AUG2016	MZ	TE
			E	ECR-18-016007	09OCT2018	TB	TE

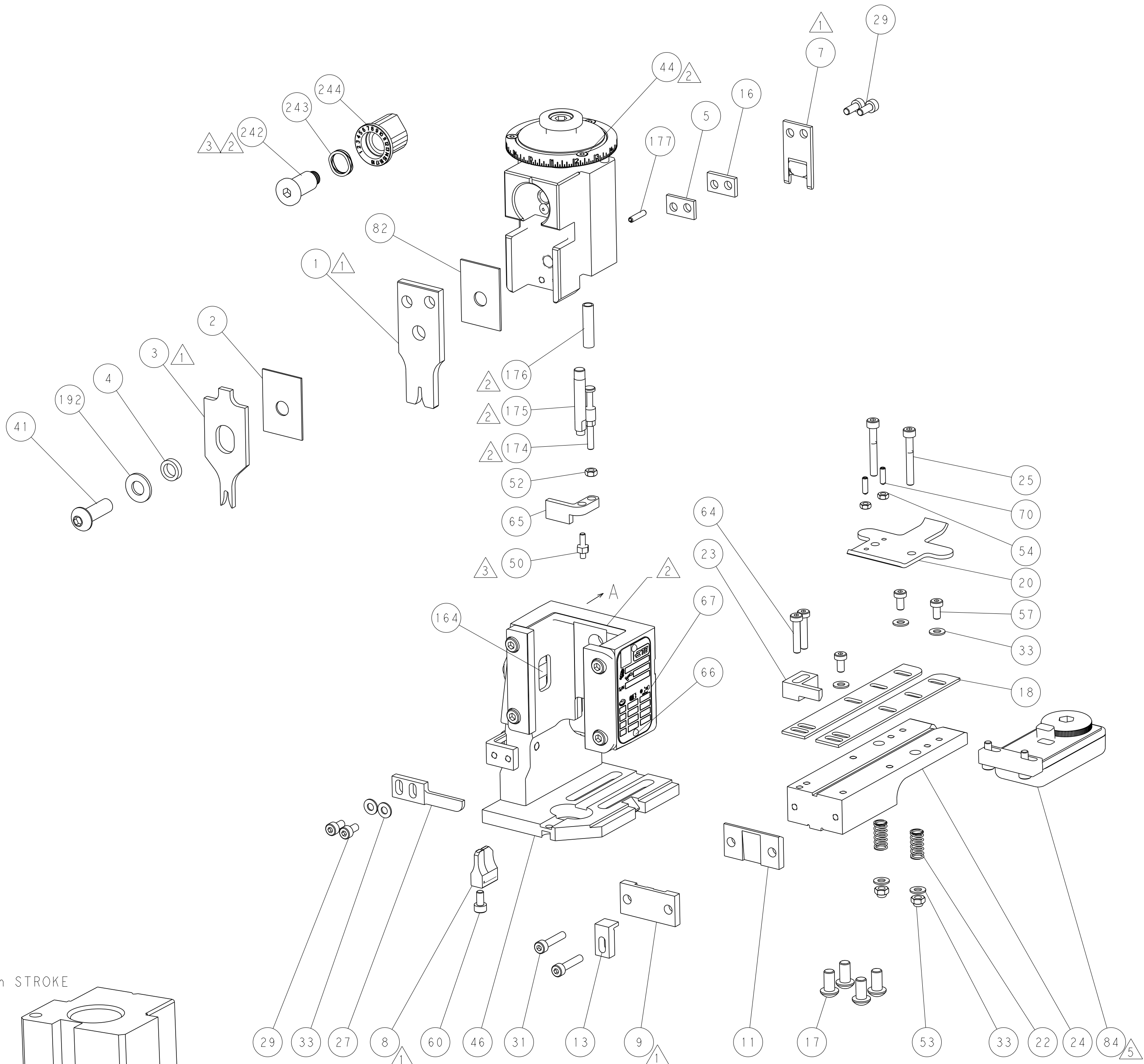
	-	1	-	1		2119640-1	PUSH ROD, AIR FEED	250
	-	1	-	1	-	1803259-1	BUSHING, FLANGED	249
	-	1	-	1	-	2119641-1	FEED CAM, AIR FEED	248
	-	1	1	1	1	2119082-9	CAM, SNAIL, INSULATION ADJUSTMENT	244
	-	1	1	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	243
△3	-	1	1	1	1	2119083-1	RETAINER, INSULATION DIAL	242
	-	-	1	-	1	2119580-1	MECHANICAL FEED ASSEMBLY	239
	-	1	-	1	-	2063440-1	AIR FEED MODULE	238
	-	1	1	1	1	1-18028-0	WASHER, FLAT, REG M8	192
	-	1	1	1	1	6-993111-6	PIN, SLOTTED SPRING 3.0 X 14.0	177
	-	1	1	1	1	8-22280-7	SPRING, COMPRESSION	176
	-	1	1	1	1	1752353-2	GUIDE PIN,HOLDDOWN	174
	-	1	1	1	1	1901680-2	GUIDE PIN,HOLDDOWN	174
	-	2	-	2	-	21045-3	RING, RETAIN, EXTERN, 3/16 CRESCENT	172
	-	REF	REF	REF	REF	94970-2	COUNTER, MAGNETIC	164
	-	1	-	1	-	240638-1	SPRING, FEED FINGER	163
△5	-	1	-	1	-	3-23627-7	PIN, RETAIN, GRVD, 3/16 X .854	137
	-	1	1	1	1	2119955-2	ASSY, LUBRICATOR, END FEED	84
	-	1	1	1	1	1-455888-0	SPACER, CRIMPER	82
	-	1	1	1	1	1803607-2	DOCUMENTATION PACKAGE	71
	-	2	2	2	2	2-18032-2	SCR, SET, FLT PNT, M3 X 10.0	70
	-	1	1	1	1	2119740-1	TAG,IDENTIFICATION	67
	-	2	2	2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188	66
	-	1	1	1	1	1901681-5	HOLDDOWN, TERMINAL	65
	-	2	2	2	2	2168400-5	SHCS, LOW HEAD, RoHS, M4 X 20	64
	-	1	1	1	1	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	60
	-	-	1	-	1	5-18022-5	SCR, HEX HD CAP, M4 X 6.0	59
	-	-	1	-	1	2063961-1	FEED FINGER	58
	-	3	3	3	3	2168400-4	SHCS, LOW HEAD, RoHS, M4 X 8	57
	-	2	2	2	2	5018030-1	NUT, HEX, REG, RoHS, M3	54
	-	2	2	2	2	986965-8	NUT, LOCK, HEX, TORQUE (M4)	53
	-	1	1	1	1	1-5018030-0	NUT, HEX, REG, RoHS, M3.5	52
	-	1	-	1	-	2119792-2	PAWL, EF, AIR	51
△3	-	1	1	1	1	1-1976055-3	STANDOFF, HOLD-DOWN	50
	-	1	2	1	2	18023-9	SCR, SKT HD CAP M4 X 6.0	49
	-	-	1	-	1	2119652-1	FEED CAM, PRE FEED	48
	-	-	1	-	1	2119653-1	FEED CAM, POST FEED	47
	-	1	1	1	1	2119655-5	APPLICATOR BASIC ASSEMBLY, EF	46
	-	1	1	1	1	1803517-1	RAM ASSEMBLY, EF ATLANTIC	44
	-	1	1	1	1	1803602-1	SCR, BHSC, RoHS (M8 X 25)	41
	-	7	7	7	7	1-18028-2	WASHER, FLAT, REG M4	33
	-	2	2	2	2	2168083-9	SCR, SKT HD CAP, RoHS, M4 X 20	31
	-	2	2	2	2	1-2168083-0	SCR, SKT HD CAP, RoHS, M4 X 10	29
	-	2	2	2	2	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	29
	-	1	1	1	1	240639-1	STRIPPER (MACHINING)	27
	-	2	2	2	2	1-2168083-5	SCR, SKT HD CAP, RoHS, M4 X 30	25
	-	1	1	1	1	1752371-3	PLATE, STRIP GUIDE	24
	-	1	1	1	1	240825-1	PLATE, STRIP HOLD DOWN	23
	-	2	2	2	2	2-22281-3	SPRING, COMPRESSION	22
	-	1	1	1	1	1803292-1	DRAG	20
	-	2	2	2	2	1901259-3	GUIDE, LOWER STRIP	18
	-	4	4	4	4	1-2079383-1	SCR, BHSC, RoHS (M6 X 12)	17
	-	1	1	1	1	240641-2	SPACER	16
	-	1	1	1	1	1752360-1	SPACER,HOLD-DOWN	13
△1	-	1	1	1	1	240833-3	PLATE, REAR SHEAR	11
	-	-	-	-	-	-	-	10
△1	-	1	1	1	1	1-690482-0	PLATE, FRONT SHEAR	9
△1	1	2	2	1	1	3-1333216-2	ANVIL, COMBINATION	8
△1	-	1	1	1	1	1-2217206-3	BLADE, SLUG	7
	-	1	1	1	1	3-240641-7	SPACER	5
	-	1	1	1	1	238011-2	BLOCK, CRIMPER SPACER	4
△1	1	2	2	1	1	1633963-1	CRIMPER, INSULATION OVERLAP PREMIUM	3
	-	1	1	1	1	455888-8	SPACER, CRIMPER	2
△1	1	2	2	1	1	456405-3	CRIMPER, WIRE PREMIUM	1
	-77	-72	-71	-2	-1	PART NO	DESCRIPTION	ITEM NO

THIS DRAWING IS A COMPUTER GENERATED FILE. ALL DIMENSIONS AND TOLERANCES ARE BASED ON THE DIMENSIONS AND TOLERANCES SPECIFIED ON THE DRAWING. THE USER SHALL BE RESPONSIBLE FOR VERIFYING THE DIMENSIONS AND TOLERANCES OF THE PARTS AND MATERIALS USED IN THE ASSEMBLY.		DWN CHK		22FEB2012 22FEB2012	 TE Connectivity Harrisburg, PA 17105-3608	
DIMENSIONS: mm		TOLERANCES UNLESS OTHERWISE SPECIFIED:		DWN CHK	22FEB2012 22FEB2012	NAME APPROVED PRODUCT SPEC
		0 PLC ±.1 1 PLC ±.1 3 PLC ±.1 4 PLC ±.1 ANGLES ±.1		APPROVED PRODUCT SPEC	22FEB2012 22FEB2012	NAME Ocean End Feed Applicator
MATERIAL -		FINISH -		APPLICATION SPEC -		SIZE CAGE CODE DRAWING NO
-		-		WEIGHT -		A1 00779 C-2150155
Customer Accessible Drawing				SCALE 1:1		SHEET 1 OF 4
REV E				REV E		REV E

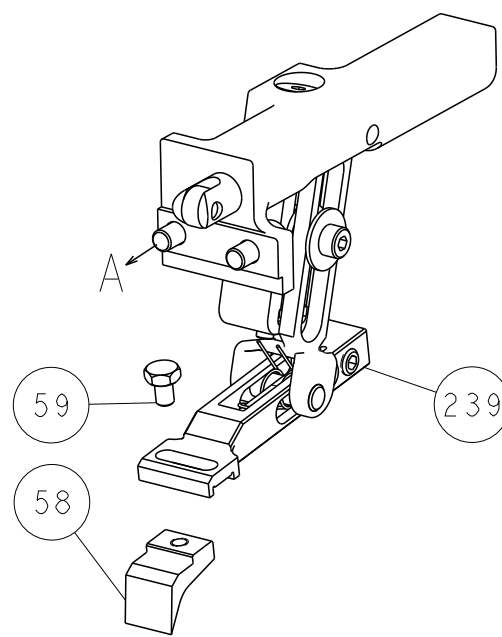
LOC		DIST		REVISIONS			
A	66	P	LTR	DESCRIPTION	DATE	DWN	APVD
		-		SEE SHEET 1	-	-	-



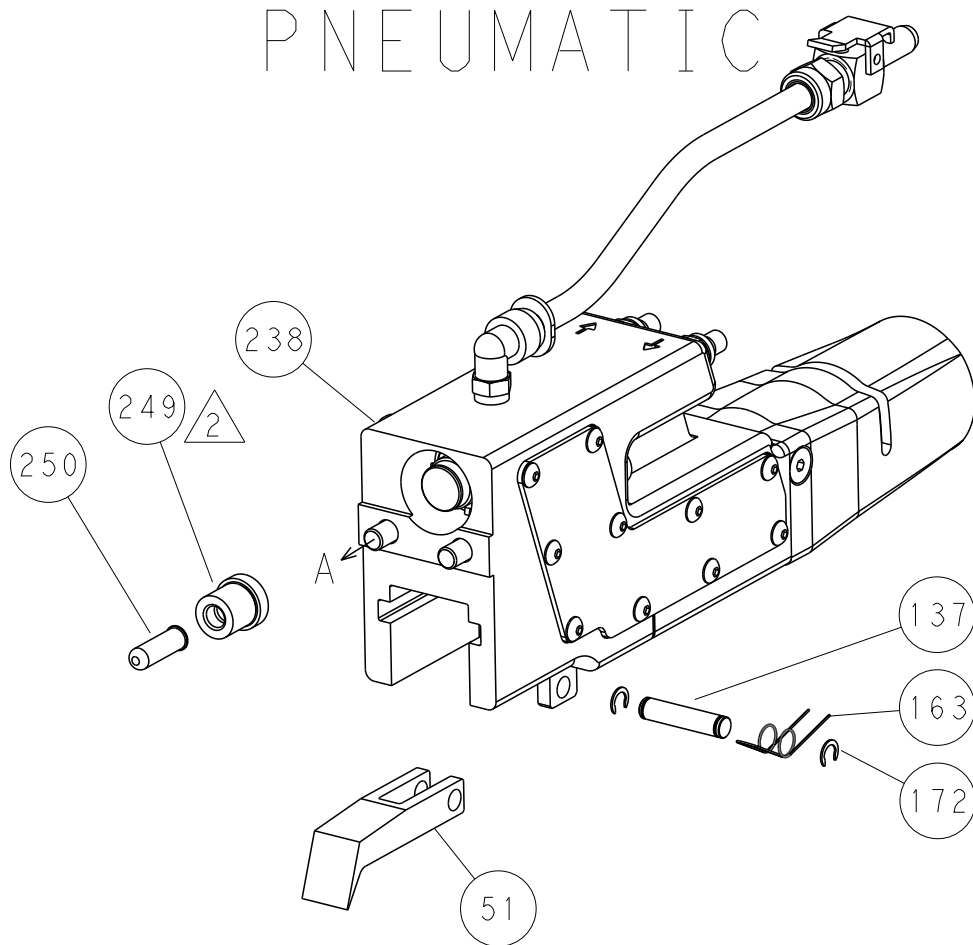
RAM AND HOLDDOWN SET-UP



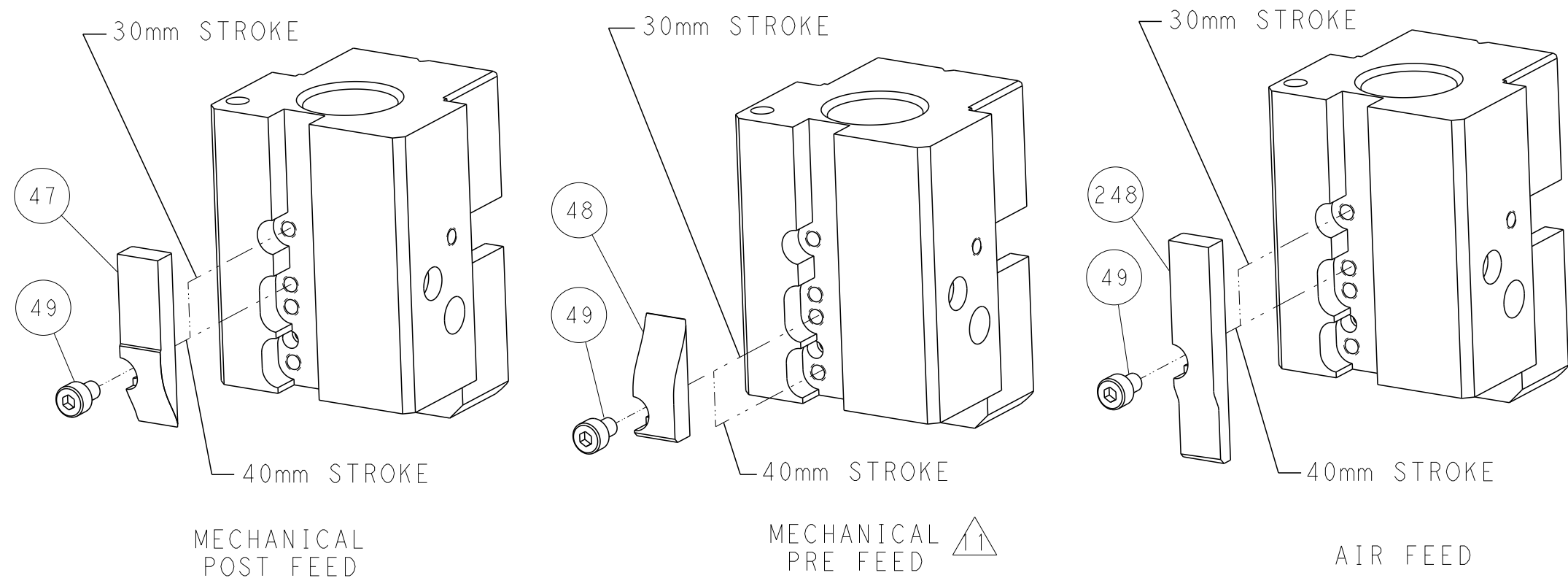
FEED TYPE
MECHANICAL



PNEUMATIC



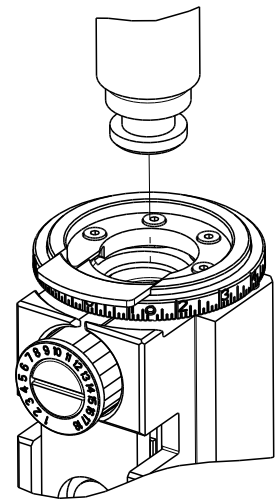
CAM POSITIONS



ATLANTIC VERSION
Shown on sheets 1 of 4 & 2 of 4
(Pacific version shown on sheets 3 of 4 & 4 of 4)

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CHK L. ZHANG 22FEB2012				APVD S. XI 22FEB2012		NAME Ocean End Feed Applicator	
DIMENSIONS: mm				TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ±. 1 PLC ±. 2 PLC ±. 3 PLC ±. 4 PLC ±. ANGLES FINISH		PRODUCT SPEC APPLICATION SPEC	
MATERIAL				WEIGHT		SIZE CAGE CODE DRAWING NO. 00779 C=2150155	
Customer Accessible Production Drawing				SCALE 1:1		SHEET 2 of 4 REV E	

8		7	
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PART NUMBER	REVISION	DESCRIPTION	FEED TYPE
2-2150155-1	E	FINE CRIMP HEIGHT ADJUST	MECHANICAL
2-2150155-2	E	FINE CRIMP HEIGHT ADJUST	PNEUMATIC
7-2150155-7	D	CRIMP TOOLING KIT	-



APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	2.03 mm [.080]	F
INSUL	2.79 mm [.110]	OV
APPL INSTRUCTIONS 408-35043		

TERMINAL DATA: TE TERMINAL		TE CRIMP SPECIFICATION	
TERMINAL NAME: .250 SRS FAST-IN-ON REC			
WIRE STRIP LENGTH 5.80-6.40 mm [.228-.252 IN]		INSULATION DIAMETER RANGE Ø1.40-2.29 mm [.055-.090 IN]	
TERMINAL APPLICATION 		114-2025	
SPECIFICATION		-	
TERMINALS APPLIED 			
TE TERMINAL	TE TERMINAL	TE TERMINAL	TE TERMINAL
160928-1	160928-2	160928-3	160928-4

WIRE SIZE		CRIMP HEIGHT mm [INCH]		CRIMP HEIGHT REFERENCE SETTING
1.00mm2		1.36+/-0.05 [1.054+/- .002]		6.0
0.75mm2		1.27+/-0.05 [1.050+/- .002]		6.9
0.50mm2		1.18+/-0.05 [1.046+/- .002]		7.9



- ① RECOMMENDED SPARE PARTS
- ② REFER TO SUPPLIED INSTRUCTION SHEET FOR CLEANING, LUBRICATION AND STORAGE OF APPLICATOR.
- ③ APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEM 242.
APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEM 50.
- ④ CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.
- ⑤ TERMINAL LUBRICANT IS RECOMMENDED.

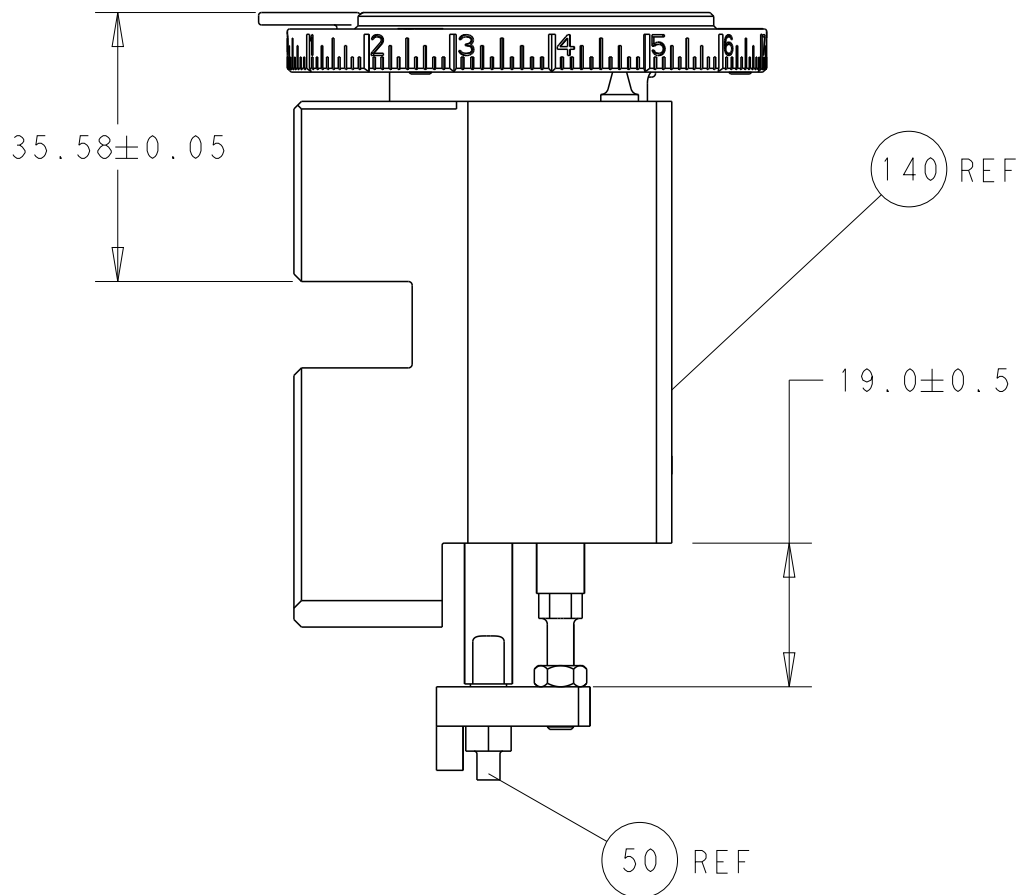
6. UNLESS SPECIFIED OTHERWISE TORQUE VALUES SHALL BE USED PER DOCUMENT, 101-35000.

PACIFIC VERSION
Shown on sheets 3 of 4 & 4 of 4
(Atlantic version shown on sheets 1 of 4 & 2 of 4)

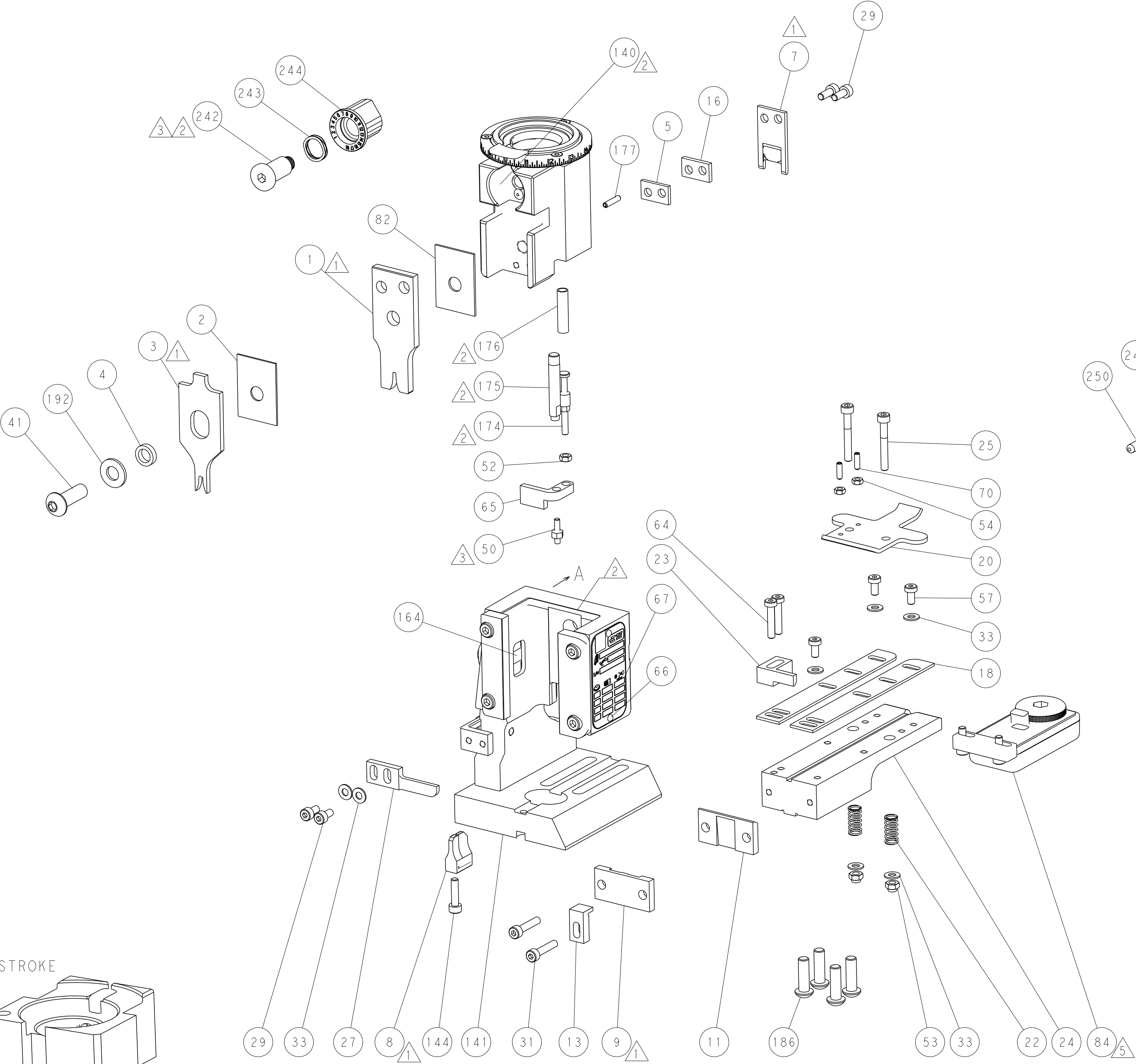
[illegible]

(1) THIS DRAWING IS A COMPUTER GENERATED FILE AND ALL DIMENSIONS ARE BASED ON THE DIMENSIONS OF THE PARTS AND NOT THE DIMENSIONS OF THE DRAWING. (2) THIS DRAWING IS A COMPUTER GENERATED FILE AND ALL DIMENSIONS ARE BASED ON THE DIMENSIONS OF THE PARTS AND NOT THE DIMENSIONS OF THE DRAWING.		DWN 22FEB2012 CHK ZHANG 22FEB2012 APPV S.XI 22FEB2012		 TE Connectivity Harrisburg, PA 17105-3608	
DIMENSIONS: mm		TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ±.0005 1 PLC ±.0005 2 PLC ±.0005 3 PLC ±.0005 4 PLC ±.0005 5 PLC ±.0005 6 PLC ±.0005 7 PLC ±.0005 8 PLC ±.0005 9 PLC ±.0005 10 PLC ±.0005 11 PLC ±.0005 12 PLC ±.0005 13 PLC ±.0005 14 PLC ±.0005 15 PLC ±.0005 16 PLC ±.0005 17 PLC ±.0005 18 PLC ±.0005 19 PLC ±.0005 20 PLC ±.0005 21 PLC ±.0005 22 PLC ±.0005 23 PLC ±.0005 24 PLC ±.0005 25 PLC ±.0005 26 PLC ±.0005 27 PLC ±.0005 28 PLC ±.0005 29 PLC ±.0005 30 PLC ±.0005 31 PLC ±.0005 32 PLC ±.0005 33 PLC ±.0005 34 PLC ±.0005 35 PLC ±.0005 36 PLC ±.0005 37 PLC ±.0005 38 PLC ±.0005 39 PLC ±.0005 40 PLC ±.0005 41 PLC ±.0005 42 PLC ±.0005 43 PLC ±.0005 44 PLC ±.0005 45 PLC ±.0005 46 PLC ±.0005 47 PLC ±.0005 48 PLC ±.0005 49 PLC ±.0005 50 PLC ±.0005 51 PLC ±.0005 52 PLC ±.0005 53 PLC ±.0005 54 PLC ±.0005 55 PLC ±.0005 56 PLC ±.0005 57 PLC ±.0005 58 PLC ±.0005 59 PLC ±.0005 60 PLC ±.0005 61 PLC ±.0005 62 PLC ±.0005 63 PLC ±.0005 64 PLC ±.0005 65 PLC ±.0005 66 PLC ±.0005 67 PLC ±.0005 68 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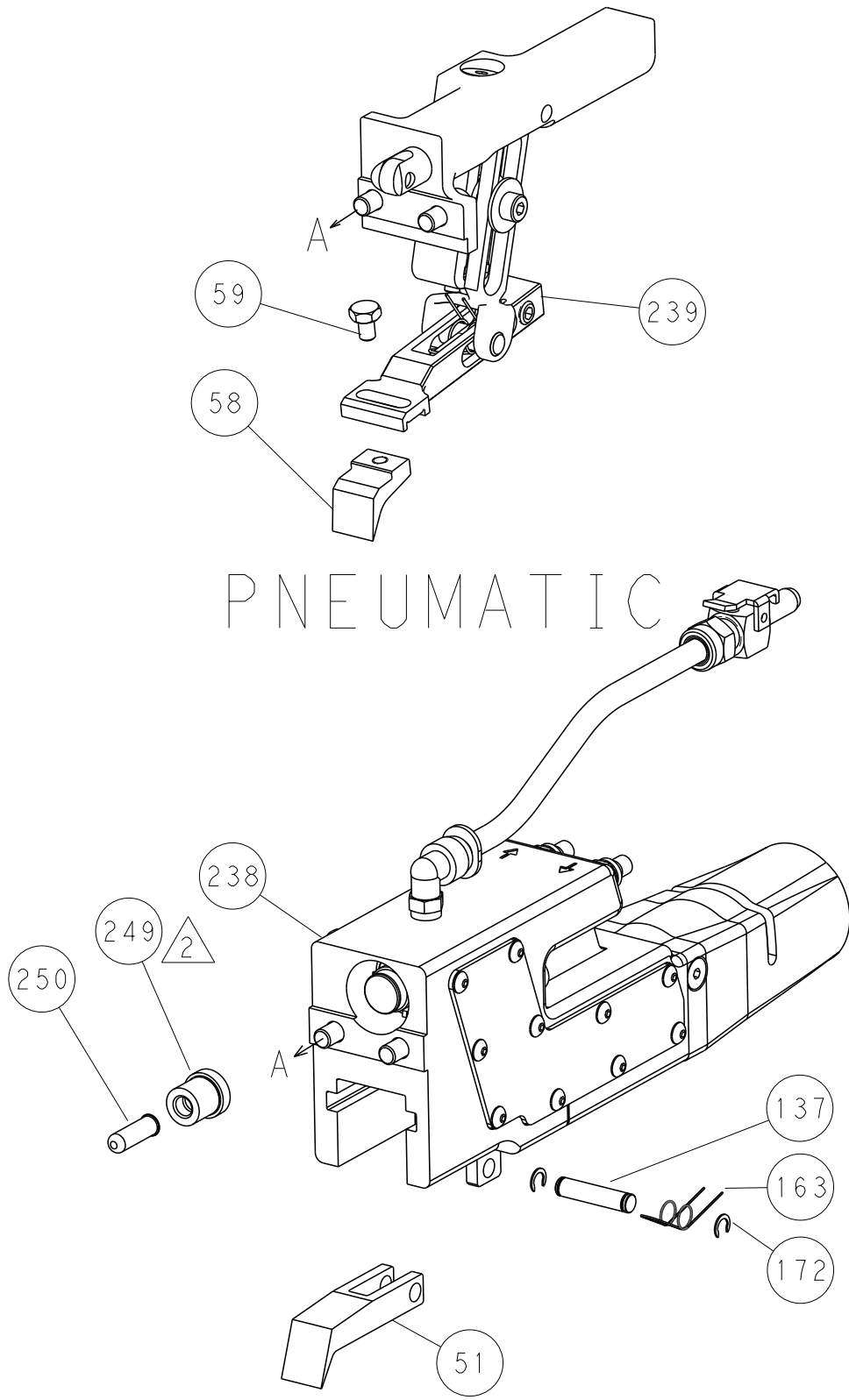
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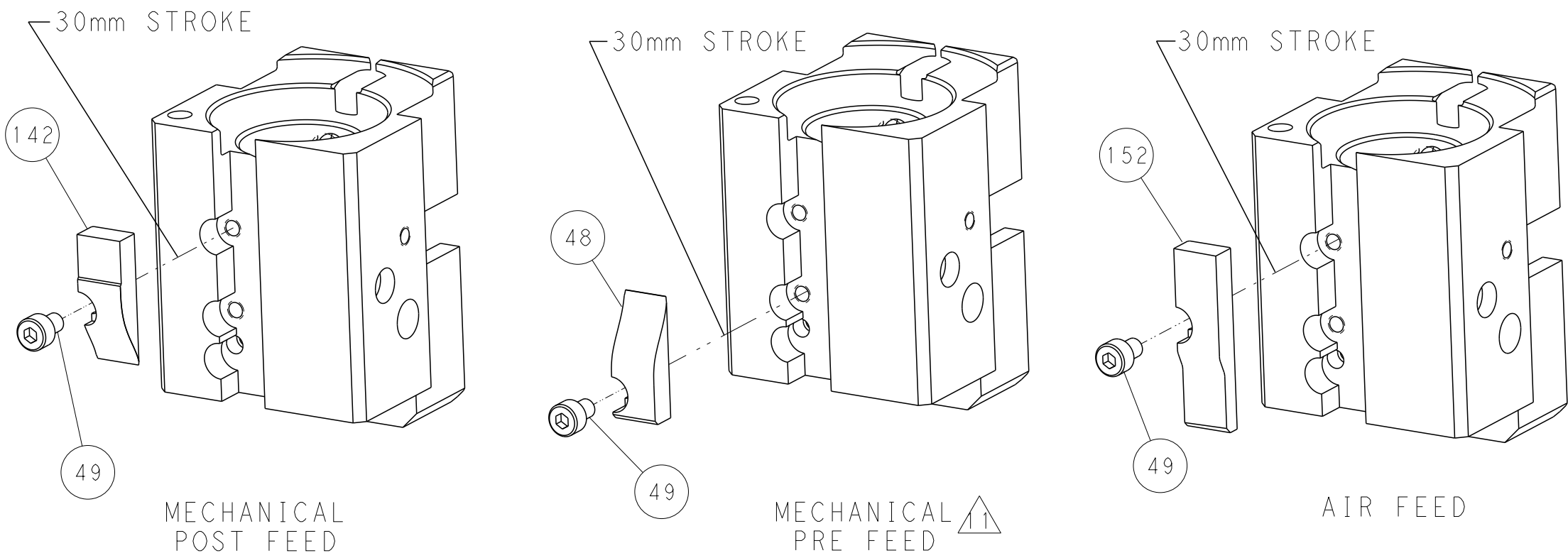
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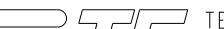
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CAM POSITIONS



PACIFIC VERSION
Shown on sheets 3 of 4 & 4 of 4
(Atlantic version shown on sheets 1 of 4 & 2 of 4)

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