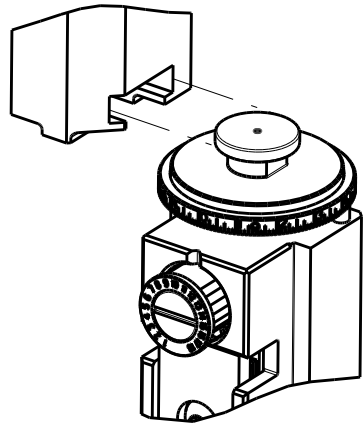
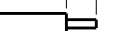


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|------------------------------|----------|-------------------------------------------------------|-----------|
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| PART NUMBER                  | REVISION | DESCRIPTION                                           | FEED TYPE |
| 2150240-2                    | D        | FINE CRIMP HEIGHT ADJUST                              | PNEUMATIC |
| 7-2150240-2                  | D        | PNEUMATIC AND CRIMP TOOLING KIT                       | PNEUMATIC |
| 7-2150240-7                  | A        | CRIMP TOOLING KIT                                     | -         |

ATLANTIC VERSION TERMINATOR  
INTERFACE ADAPTER



| APPLICATOR DATA                |                |      |
|--------------------------------|----------------|------|
| CRIMP                          | SIZE           | TYPE |
| WIRE                           | 3.81 mm [.150] | F    |
| INSUL                          | 5.59 mm [.220] | F    |
| APPL INSTRUCTIONS<br>408-35043 |                |      |

|                                                                                                     |                                                                                   |                              |             |
|-----------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|------------------------------|-------------|
| TERMINAL DATA: TE TERMINAL                                                                          |                                                                                   | TE CRIMP SPECIFICATION       |             |
| TERMINAL NAME: 250 SERIES POSITIVE LOCK MARK II RECEP                                               |                                                                                   |                              |             |
| <div>5</div> WIRE STRIP LENGTH                                                                      |  | INSULATION DIAMETER RANGE    |             |
| 5.50-6.50 mm [.217-.256 IN]                                                                         |                                                                                   | Ø3.00-5.10 mm [.118-.201 IN] |             |
| TERMINAL APPLICATION                                                                                | 114-5042                                                                          | -                            | -           |
|  SPECIFICATION     |                                                                                   | -                            | -           |
| TERMINALS APPLIED  |                                                                                   |                              |             |
| TE TERMINAL                                                                                         | TE TERMINAL                                                                       | TE TERMINAL                  | TE TERMINAL |
| 170329-1                                                                                            |                                                                                   |                              |             |

| WIRE SIZE        | CRIMP HEIGHT<br>mm [INCH]  | CRIMP HEIGHT<br>REFERENCE SETTING |
|------------------|----------------------------|-----------------------------------|
| 5.00mm2          | 2.58+/-0.05 [.102+/- .002] | 1.4                               |
| 3.00mm2          | 2.20+/-0.05 [.087+/- .002] | 5.1                               |
| 2.00mm2          | 1.83+/-0.05 [.072+/- .002] | 9.5                               |
| 5 1.3+0.5+0.5mm2 | 1.83+/-0.05 [.072+/- .002] | 9.5                               |
| 5 1.25+0.5mm2    | 1.79+/-0.05 [.070+/- .002] | 9.9                               |



- RECOMMENDED SPARE PARTS
- REFER TO SUPPLIED INSTRUCTION SHEET FOR CLEANING, LUBRICATION AND STORAGE OF APPLICATOR.
- APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEM 242. APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEM 50.
- CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.
- WIRE STRIP LENGTH 5.80-6.80 mm [.228-.268 IN]
6. UNLESS SPECIFIED OTHERWISE TORQUE VALUES SHALL BE USED PER DOCUMENT, 101-35000.
- TERMINAL DESIGN IS NOT COMPATIBLE WITH MECHANICAL FEED.

\*WARNING  
ON INSTALLATION, SET WIRE DISC TO CRIMP HEIGHT REFERENCE SETTING FOR LARGEST WIRE SIZE. CRIMP HEIGHT REFERENCE SETTINGS GREATER THAN THE VALUE SHOWN MAY CAUSE DAMAGE TO THE CRIMP TOOLING. REFER TO THE INSTRUCTION SHEET FOR PROPER SETUP AND ADJUSTMENTS.

ATLANTIC VERSION  
Shown on sheets 1 of 4 & 2 of 4  
(Pacific version shown on sheets 3 of 4 & 4 of 4)

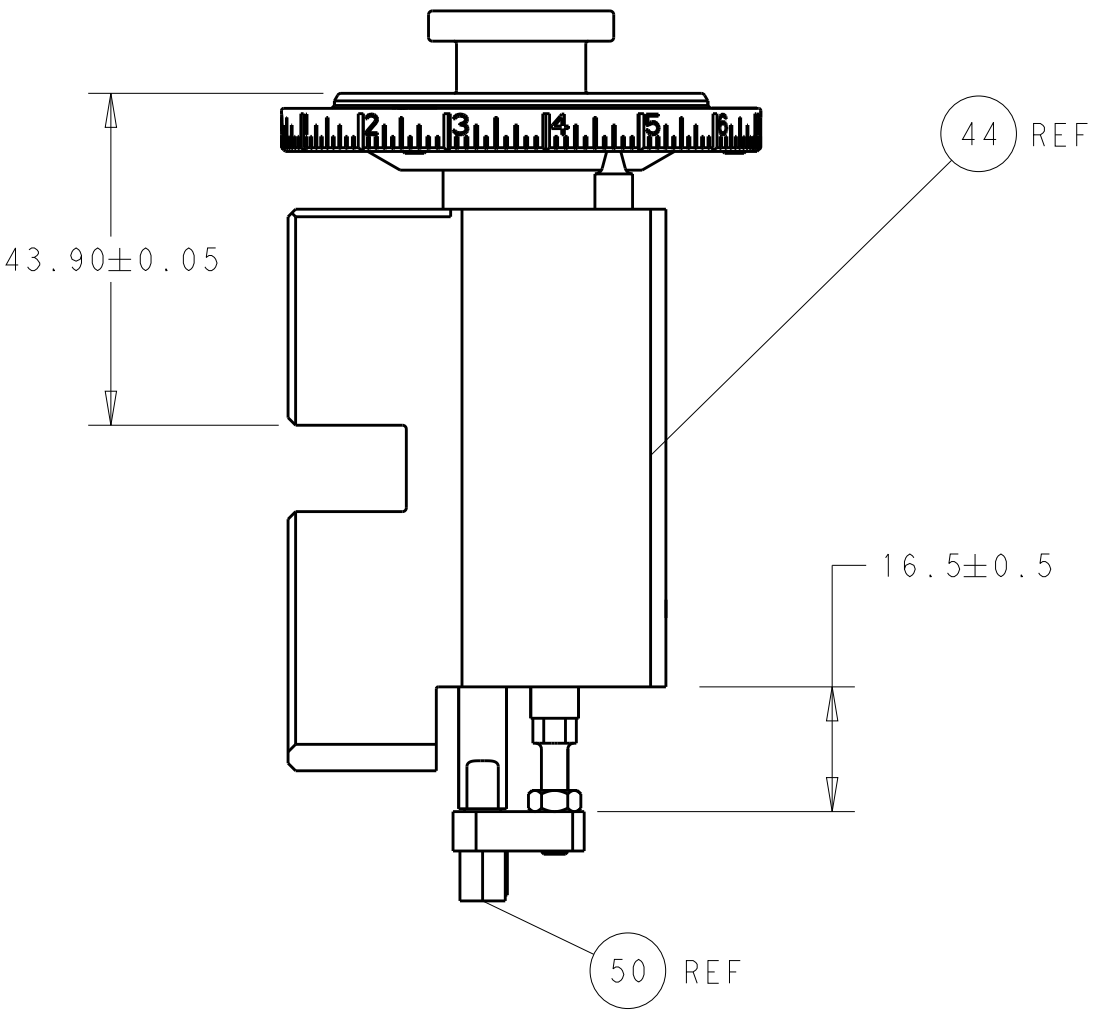
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|     |      | A         |     | RELEASED      | 01JUN2012 | RK  |
|     |      | B         |     | ECR-18-014354 | 10SEP2018 | TB  |
|     |      | C         |     | ECR-20-000907 | 17JAN2020 | JAH |
|     |      | D         |     | ECR-20-004154 | 19MAR2020 | FZ  |

|   |     |     |             |                                     |         |
|---|-----|-----|-------------|-------------------------------------|---------|
| - | 1   | 1   | 2119641-1   | FEED CAM, AIR FEED                  | 248     |
| - | 1   | 1   | 2119082-9   | CAM, SNAIL, INSULATION ADJUSTMENT   | 244     |
| - | 1   | 1   | 2079764-1   | WASHER, WAVE SPRING, CREST-TO-CREST | 243     |
| - | 1   | 1   | 2119083-1   | RETAINER, INSULATION DIAL           | 242     |
| - | 1   | 1   | 2844940-4   | AIR FEED MODULE                     | 238     |
| - | 1   | 1   | 1-18028-0   | WASHER, FLAT, REG M8                | 192     |
| - | 1   | 1   | 6-993111-6  | PIN, SLOTTED SPRING 3.0 X 14.0      | 177     |
| - | 1   | 1   | 8-22280-7   | SPRING, COMPRESSION                 | 176     |
| - | 1   | 1   | 1752353-2   | GUIDE PIN,HOLDDOWN                  | 175     |
| - | 1   | 1   | 1901680-2   | GUIDE PIN,HOLDDOWN                  | 174     |
| - | REF | REF | 994970-2    | COUNTER, MAGNETIC                   | 164     |
| - | 1   | 1   | 455888-5    | SPACER, CRIMPER                     | 82      |
| - | 1   | 1   | 1803607-4   | DOCUMENTATION PACKAGE               | 71      |
| - | 2   | 2   | 2-18032-2   | SCR, SET, FLT PNT, M3 X 10.0        | 70      |
| - | 1   | 1   | 2119943-1   | WASHER, SPACER                      | 69      |
| - | 1   | 1   | 2119740-1   | TAG,IDENTIFICATION                  | 67      |
| - | 2   | 2   | 2168078-1   | SCREW, DRIVE, RH, RoHS, 2 x .188    | 66      |
| - | 1   | 1   | 1976052-1   | HOLDDOWN,TERMINAL                   | 65      |
| - | 2   | 2   | 2168400-5   | SHCS, LOW HEAD, RoHS, M4 X 20       | 64      |
| - | 1   | 1   | 2168083-2   | SCR, SKT HD CAP, RoHS, M4 X 8.0     | 60      |
| - | 1   | 1   | 5-18022-5   | SCR, HEX HD CAP, M4 X 6.0           | 59      |
| - | 3   | 3   | 2168400-4   | SHCS, LOW HEAD, RoHS, M4 X 8        | 57      |
| - | 2   | 2   | 2168083-8   | SCR, SKT HD CAP, RoHS, M4 X 16      | 56      |
| - | 2   | 2   | 5018030-1   | NUT, HEX, REG, RoHS, M3             | 54      |
| - | 2   | 2   | 986965-8    | NUT, LOCK, HEX, TORQUE (M4)         | 53      |
| - | 1   | 1   | 1-5018030-0 | NUT, HEX, REG, RoHS, M3.5           | 52      |
| - | 1   | 1   | 2063961-1   | FEED FINGER                         | 51      |
| - | 1   | 1   | 1-1752354-1 | STANDOFF,HOLD-DOWN                  | 50      |
| - | 1   | 1   | 18023-9     | SCR, SKT HD CAP M4 X 6.0            | 49      |
| - | 1   | 1   | 2119655-5   | APPLICATOR BASIC ASSEMBLY, EF       | 46      |
| - | 1   | 1   | 1803517-1   | RAM ASSEMBLY, EF ATLANTIC           | 44      |
| - | 1   | 1   | 1803602-1   | SCR, BHSC, RoHS (M8 X 25)           | 41      |
| - | 7   | 7   | 1-18028-2   | WASHER, FLAT, REG M4                | 33      |
| - | 2   | 2   | 2168083-9   | SCR, SKT HD CAP, RoHS, M4 X 20      | 31      |
| - | 2   | 2   | 2168083-2   | SCR, SKT HD CAP, RoHS, M4 X 8.0     | 29      |
| - | 1   | 1   | 240639-1    | STRIPPER (MACHINING)                | 27      |
| - | 2   | 2   | 1-2168083-5 | SCR, SKT HD CAP, RoHS, M4 X 30      | 25      |
| - | 1   | 1   | 1-1752371-7 | PLATE, STRIP GUIDE                  | 24      |
| - | 1   | 1   | 240825-2    | PLATE, STRIP HOLD DOWN              | 23      |
| - | 2   | 2   | 2-22281-3   | SPRING, COMPRESSION                 | 22      |
| - | 1   | 1   | 1803292-1   | DRAG                                | 20      |
| - | 2   | 2   | 1901259-6   | GUIDE, LOWER STRIP                  | 18      |
| - | 4   | 4   | 1-2079383-1 | SCR, BHSC, RoHS (M6 X 12)           | 17      |
| - | 1   | 1   | 3-240641-8  | SPACER                              | 16      |
| - | 1   | 1   | 1752360-1   | SPACER,HOLD-DOWN                    | 13      |
| - | 1   | 1   | 240833-7    | PLATE, REAR SHEAR                   | 11      |
| - | -   | -   | -           | -                                   | 10      |
| - | 1   | 1   | 6-690482-3  | PLATE, FRONT SHEAR                  | 9       |
| 1 | 2   | 1   | 1633386-6   | ANVIL, COMBINATION                  | 8       |
| - | 1   | 1   | 1-690474-7  | BLADE, SLUG                         | 7       |
| - | 1   | 1   | 5-240641-3  | SPACER                              | 5       |
| - | 1   | 1   | 238011-2    | BLOCK, CRIMPER SPACER               | 4       |
| 1 | 2   | 1   | 1-1633962-4 | CRIMPER, INSULATION F PREMIUM       | 3       |
| - | 1   | 1   | 1-455888-4  | SPACER, CRIMPER                     | 2       |
| 1 | 2   | 1   | 6-163305-3  | CRIMPER, WIRE PREMIUM               | 1       |
| - | 77  | 72  | -2          | PART NO                             | ITEM NO |
|   |     |     |             | DESCRIPTION                         |         |

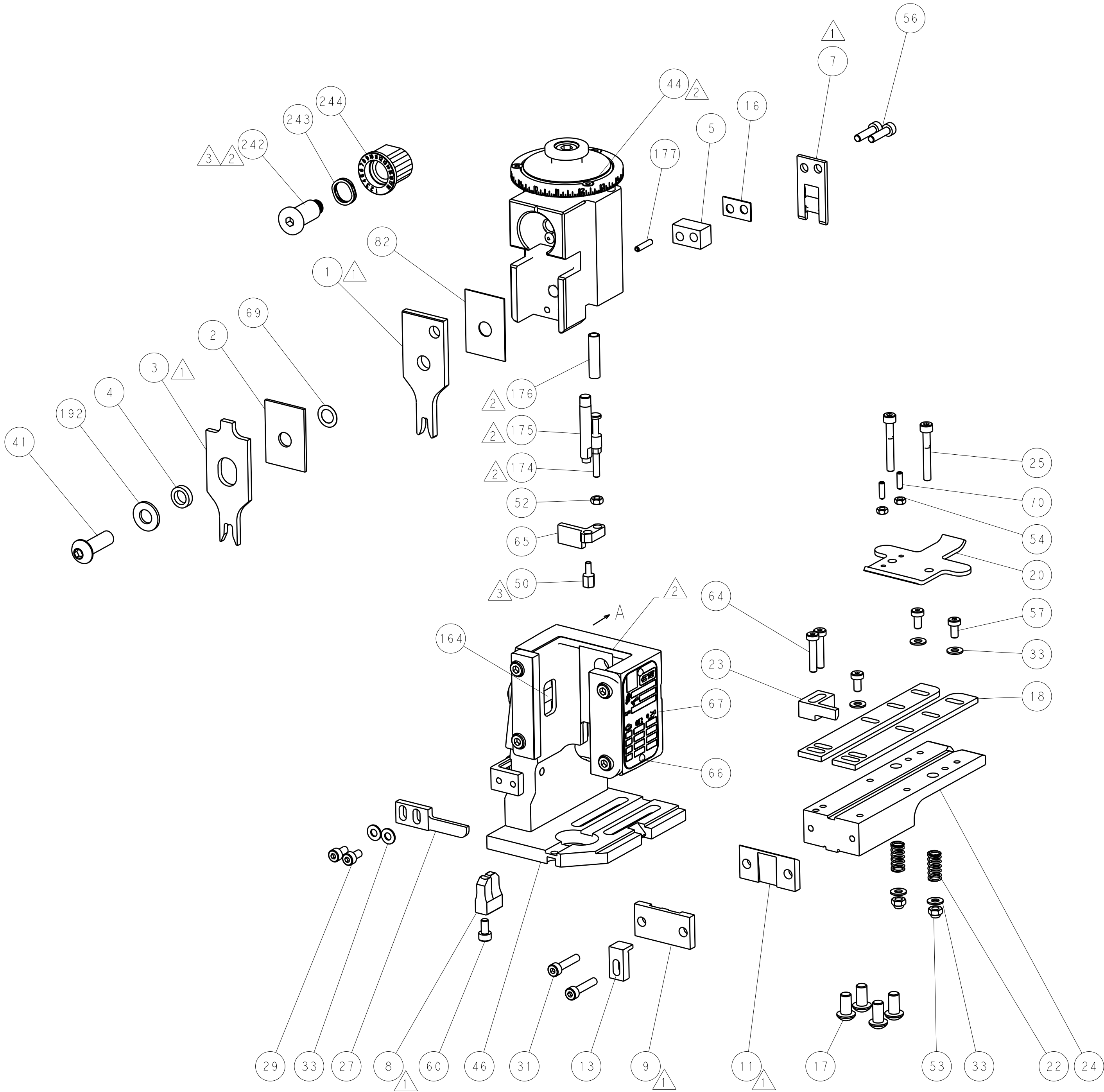
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| DIMENSIONS:<br>mm                                                                                                                                                                  |  | CHK<br>T.ELBIN<br>02APR2012      | NAME<br>Ocean End Feed<br>Applicator         |  |  |
|                                                                                                                                                                                    |  | APVD<br>M.C.LIFFORD<br>02APR2012 | PRODUCT SPEC                                 |  |  |
|                                                                                                                                                                                    |  |                                  | APPLICATION SPEC                             |  |  |
| MATERIAL<br>-                                                                                                                                                                      |  |                                  | SIZE<br>A1                                   |  |  |
|                                                                                                                                                                                    |  |                                  | CAGE CODE<br>00779                           |  |  |
|                                                                                                                                                                                    |  |                                  | DRAWING NO<br>C=2150240                      |  |  |
|                                                                                                                                                                                    |  |                                  | RESTRICTED TO                                |  |  |
|                                                                                                                                                                                    |  |                                  | CUSTOMER ACCESSIBLE PRODUCTION DRAWING       |  |  |
|                                                                                                                                                                                    |  |                                  | SCALE<br>1:1                                 |  |  |
|                                                                                                                                                                                    |  |                                  | SHEET<br>1                                   |  |  |
|                                                                                                                                                                                    |  |                                  | OF<br>4                                      |  |  |
|                                                                                                                                                                                    |  |                                  | REV<br>D                                     |  |  |

SHEETS 3 & 4 ARE NOT REQUIRED FOR ATLANTIC VERSION

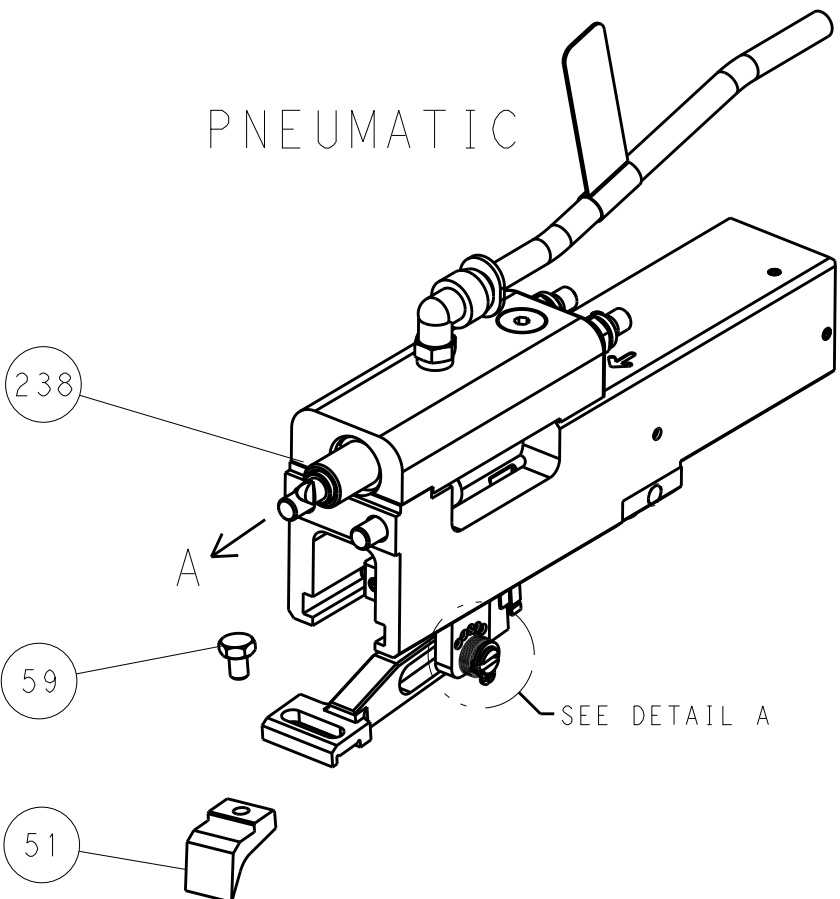
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| A   | 66   | -         | -   | SEE SHEET 1 | -    | -   | -    |
|     |      |           |     |             |      |     |      |
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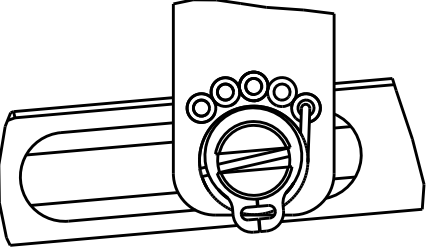
RAM AND HOLDDOWN SET-UP



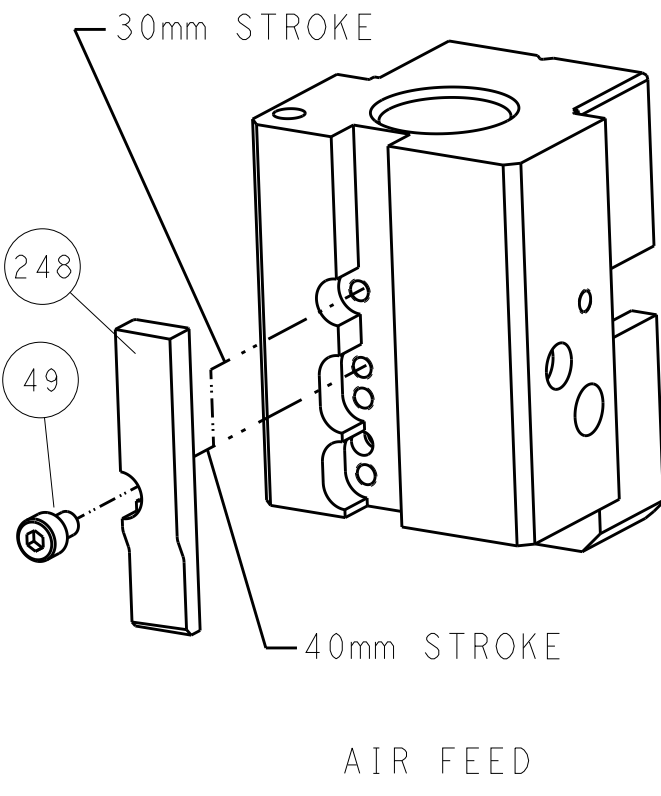
FEED TYPE



FEED SPRING SETTING POSITION



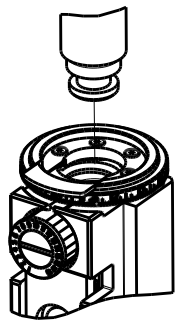
CAM POSITIONS



ATLANTIC VERSION  
Shown on sheets 1 of 4 & 2 of 4  
(Pacific version shown on sheets 3 of 4 & 4 of 4)

|                                                                                                                                                                                          |  |                                  |                                                         |  |
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| DIMENSIONS:<br>mm                                                                                                                                                                        |  | CHK<br>T. ELBIN<br>02APR2012     | NAME<br>Ocean End Feed<br>Applicator                    |  |
| TOLERANCES UNLESS OTHERWISE SPECIFIED:<br>0 PLC ±.1<br>1 PLC ±.1<br>2 PLC ±.1<br>3 PLC ±.1<br>4 PLC ±.1<br>ANGLES ±.1                                                                    |  | APVD<br>M. CLIFFORD<br>02APR2012 | SIZE<br>CAGE CODE<br>DRAWING NO<br>00779 ©=2150240      |  |
| MATERIAL<br>-                                                                                                                                                                            |  | FINISH<br>-                      | RESTRICTED TO<br>CUSTOMER ACCESSIBLE PRODUCTION DRAWING |  |
|                                                                                                                                                                                          |  | WEIGHT<br>-                      | SCALE<br>1:1                                            |  |
|                                                                                                                                                                                          |  |                                  | SHEET<br>2 OF 4                                         |  |
|                                                                                                                                                                                          |  |                                  | REV<br>D                                                |  |

| 8                                                                      |          | 7                        |           |
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| PART<br>NUMBER                                                         | REVISION | DESCRIPTION              | FEED TYPE |
| 2-2150240-2                                                            | D        | FINE CRIMP HEIGHT ADJUST | PNEUMATIC |
| 7-2150240-7                                                            | A        | CRIMP TOOLING KIT        | -         |



| APPLICATOR DATA                |                  |                                                                                   |
|--------------------------------|------------------|-----------------------------------------------------------------------------------|
| CRIMP                          | SIZE             | TYPE                                                                              |
| WIRE                           | 3.81 mm [ .150 ] | F                                                                                 |
| INSUL                          | 5.59 mm [ .220 ] | F                                                                                 |
| APPL INSTRUCTIONS<br>408-35043 |                  |  |

|                                                                                                             |             |                                                                                                                |             |
|-------------------------------------------------------------------------------------------------------------|-------------|----------------------------------------------------------------------------------------------------------------|-------------|
| TERMINAL DATA: TE TERMINAL                                                                                  |             | TE CRIMP SPECIFICATION                                                                                         |             |
| TERMINAL NAME: 250 SERIES POSITIVE LOCK MARK II RECEPTOR                                                    |             |                                                                                                                |             |
| WIRE STRIP LENGTH<br>      |             | INSULATION DIAMETER RANGE<br> |             |
|  5.50-6.50 mm [.217-.256 IN] |             |  3.00-5.10 mm [.118-.201 IN]  |             |
| TERMINAL APPLICATION<br>   |             |                               |             |
| SPECIFICATION                                                                                               |             | -                                                                                                              |             |
| TERMINALS APPLIED          |             |                                                                                                                |             |
| TE TERMINAL<br>170329-1                                                                                     | TE TERMINAL | TE TERMINAL                                                                                                    | TE TERMINAL |

| WIRE SIZE                                                                                        |  | CRIMP HEIGHT<br>mm [INCH]  |  | CRIMP HEIGHT<br>REFERENCE SETTING |
|--------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|----------------------------|-------------------------------------------------------------------------------------|-----------------------------------|
| 5.00mm2                                                                                          |                                                                                     | 2.58+/-0.05 [.102+/- .002] |  | 1.4                               |
| 3.00mm2                                                                                          |                                                                                     | 2.20+/-0.05 [.087+/- .002] |  | 5.1                               |
| 2.00mm2                                                                                          |                                                                                     | 1.83+/-0.05 [.072+/- .002] |  | 9.5                               |
|  1.3+0.5+0.5mm2 |                                                                                     | 1.83+/-0.05 [.072+/- .002] |  | 9.5                               |
|  1.25+0.5mm2    |                                                                                     | 1.79+/-0.05 [.070+/- .002] |  | 9.6                               |



- ① RECOMMENDED SPARE PARTS
- ② REFER TO SUPPLIED INSTRUCTION SHEET FOR CLEANING, LUBRICATION AND STORAGE OF APPLICATOR.
- ③ APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEM 242.  
APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEM 50.
- ④ CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.
- ⑤ WIRE STRIP LENGTH 5.80-6.80 mm [.228-.268 IN]
6. UNLESS SPECIFIED OTHERWISE TORQUE VALUES SHALL BE USED PER DOCUMENT, 101-35000.
- ⑦ TERMINAL DESIGN IS NOT COMPATIBLE WITH MECHANICAL FEED.

PACIFIC VERSION TERMINATOR  
INTERFACE ADAPTER

PACIFIC VERSION  
Shown on sheets 3 of 4 & 4 of 4  
(Atlantic version shown on sheets 1 of 4 & 2 of 4)

|                                                                                                                                                                                                                                                                                                                          |  |                                                               |  |                                                                                                                                    |  |
|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|---------------------------------------------------------------|--|------------------------------------------------------------------------------------------------------------------------------------|--|
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| DIMENSIONS:                                                                                                                                                                                                                                                                                                              |  | TOLERANCES UNLESS OTHERWISE SPECIFIED:                        |  | NAME                                                                                                                               |  |
| mm                                                                                                                                                                                                                                                                                                                       |  | 0 PLC ±<br>1 PLC ±<br>2 PLC ±<br>3 PLC ±<br>ANGLES ±          |  | Ocean End Feed<br>Applicator                                                                                                       |  |
|                                                                                                                                                                                                                                     |  | PRODUCT SPEC<br>-<br>APPLICATION SPEC                         |  | SIZE CAGE CODE DRAWING NO<br>A 00779 C-2150240                                                                                     |  |
| MATERIAL<br>-                                                                                                                                                                                                                                                                                                            |  | FINISH<br>-                                                   |  | RESTRICTED TO                                                                                                                      |  |
| WEIGHT<br>-                                                                                                                                                                                                                                                                                                              |  | CUSTOMER ACCESSIBLE PRODUCT DRAWING                           |  | SCALE 1:1 SHEET 3 OF 4 REV D                                                                                                       |  |

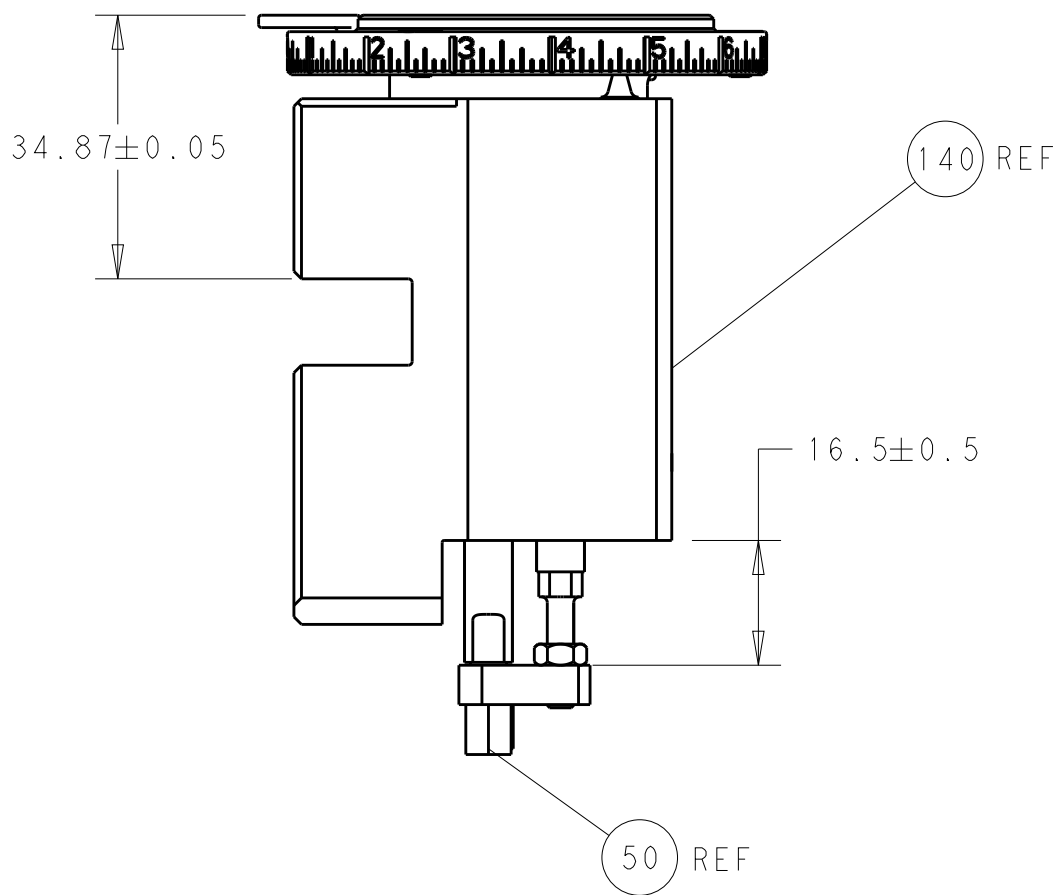
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|   | -      | 1   | 2119082-9   | CAM, SNAIL, INSULATION ADJUSTMENT   | 244     |
|   | -      | 1   | 2079764-1   | WASHER, WAVE SPRING, CREST-TO-CREST | 243     |
| 3 | -      | 1   | 2119083-1   | RETAINER, INSULATION DIAL           | 242     |
|   | -      | 1   | 2844940-4   | AIR FEED MODULE                     | 238     |
|   | -      | 1   | 1-18028-0   | WASHER, FLAT, REG M8                | 192     |
|   | -      | 4   | 2079383-9   | SCR, BHSC, RoHS (M6 X 20)           | 186     |
|   | -      | 1   | 6-993111-6  | PIN, SLOTTED SPRING 3.0 X 14.0      | 177     |
|   | -      | 1   | 8-22280-7   | SPRING, COMPRESSION                 | 176     |
|   | -      | 1   | 1752353-2   | GUIDE PIN,HOLDDOWN                  | 175     |
|   | -      | 1   | 1901680-2   | GUIDE PIN,HOLDDOWN                  | 174     |
|   | -      | REF | 994970-2    | COUNTER, MAGNETIC                   | 164     |
|   | -      | 1   | 2119641-2   | FEED CAM, AIR FEED                  | 152     |
|   | -      | 1   | 2168083-8   | SCR, SKT HD CAP, RoHS, M4 X 16      | 144     |
|   | -      | 1   | 2119655-6   | APPLICATOR BASIC ASSEMBLY, EF       | 141     |
|   | -      | 1   | 1803518-1   | RAM ASSEMBLY, EF PACIFIC            | 140     |
|   | -      | 1   | 455888-5    | SPACER, CRIMPER                     | 82      |
|   | -      | 1   | 1803607-4   | DOCUMENTATION PACKAGE               | 71      |
|   | -      | 2   | 2-18032-2   | SCR, SET, FLT PNT, M3 X 10.0        | 70      |
|   | -      | 1   | 2119943-1   | WASHER, SPACER                      | 69      |
|   | -      | 1   | 2119740-1   | TAG,IDENTIFICATION                  | 67      |
|   | -      | 2   | 2168078-1   | SCREW, DRIVE, RH, RoHS, 2 x .188    | 66      |
|   | -      | 1   | 1976052-1   | HOLDDOWN, TERMINAL                  | 65      |
|   | -      | 2   | 2168400-5   | SHCS, LOW HEAD, RoHS, M4 X 20       | 64      |
|   | -      | 1   | 5-18022-5   | SCR, HEX HD CAP, M4 X 6.0           | 59      |
|   | -      | 3   | 2168400-4   | SHCS, LOW HEAD, RoHS, M4 X 8        | 57      |
|   | -      | 2   | 2168083-8   | SCR, SKT HD CAP, RoHS, M4 X 16      | 56      |
|   | -      | 2   | 5018030-1   | NUT, HEX, REG, RoHS, M3             | 54      |
|   | -      | 2   | 986965-8    | NUT, LOCK, HEX, TORQUE (M4)         | 53      |
|   | -      | 1   | 1-5018030-0 | NUT, HEX, REG, RoHS, M3.5           | 52      |
|   | -      | 1   | 2063961-1   | FEED FINGER                         | 51      |
| 3 | -      | 1   | 1-1752354-1 | STANDOFF,HOLD-DOWN                  | 50      |
|   | -      | 1   | 18023-9     | SCR, SKT HD CAP M4 X 6.0            | 49      |
|   | -      | 1   | 1803602-1   | SCR, BHSC, RoHS (M8 X 25)           | 41      |
|   | -      | 7   | 1-18028-2   | WASHER, FLAT, REG M4                | 33      |
|   | -      | 2   | 2168083-9   | SCR, SKT HD CAP, RoHS, M4 X 20      | 31      |
|   | -      | 2   | 2168083-2   | SCR, SKT HD CAP, RoHS, M4 X 8.0     | 29      |
|   | -      | 1   | 240639-1    | STRIPPER (MACHINING)                | 27      |
|   | -      | 2   | 1-2168083-5 | SCR, SKT HD CAP, RoHS, M4 X 30      | 25      |
|   | -      | 1   | 1-1752371-7 | PLATE, STRIP GUIDE                  | 24      |
|   | -      | 1   | 240825-2    | PLATE, STRIP HOLD DOWN              | 23      |
|   | -      | 2   | 2-22281-3   | SPRING, COMPRESSION                 | 22      |
|   | -      | 1   | 1803292-1   | DRAG                                | 20      |
|   | -      | 2   | 1901259-6   | GUIDE, LOWER STRIP                  | 18      |
|   | -      | 1   | 3-240641-8  | SPACER                              | 16      |
|   | -      | 1   | 1752360-1   | SPACER,HOLD-DOWN                    | 13      |
| i | -      | 1   | 240833-7    | PLATE, REAR SHEAR                   | 11      |
|   | -      | -   | -           | -                                   | 10      |
| △ | -      | 1   | 6-690482-3  | PLATE, FRONT SHEAR                  | 9       |
| △ | 1      | 1   | 1633386-6   | ANVIL, COMBINATION                  | 8       |
| △ | -      | 1   | 1-690474-7  | BLADE, SLUG                         | 7       |
|   | -      | 1   | 5-240641-3  | SPACER                              | 5       |
|   | -      | 1   | 238011-2    | BLOCK, CRIMPER SPACER               | 4       |
| △ | 1      | 1   | 1-1633962-4 | CRIMPER, INSULATION F PREMIUM       | 3       |
|   | -      | 1   | 1-455888-4  | SPACER, CRIMPER                     | 2       |
| △ | 1      | 1   | 6-1633305-3 | CRIMPER, WIRE PREMIUM               | 1       |
|   | -77-22 |     | PART NO     | DESCRIPTION                         | ITEM NO |

\*WARNING

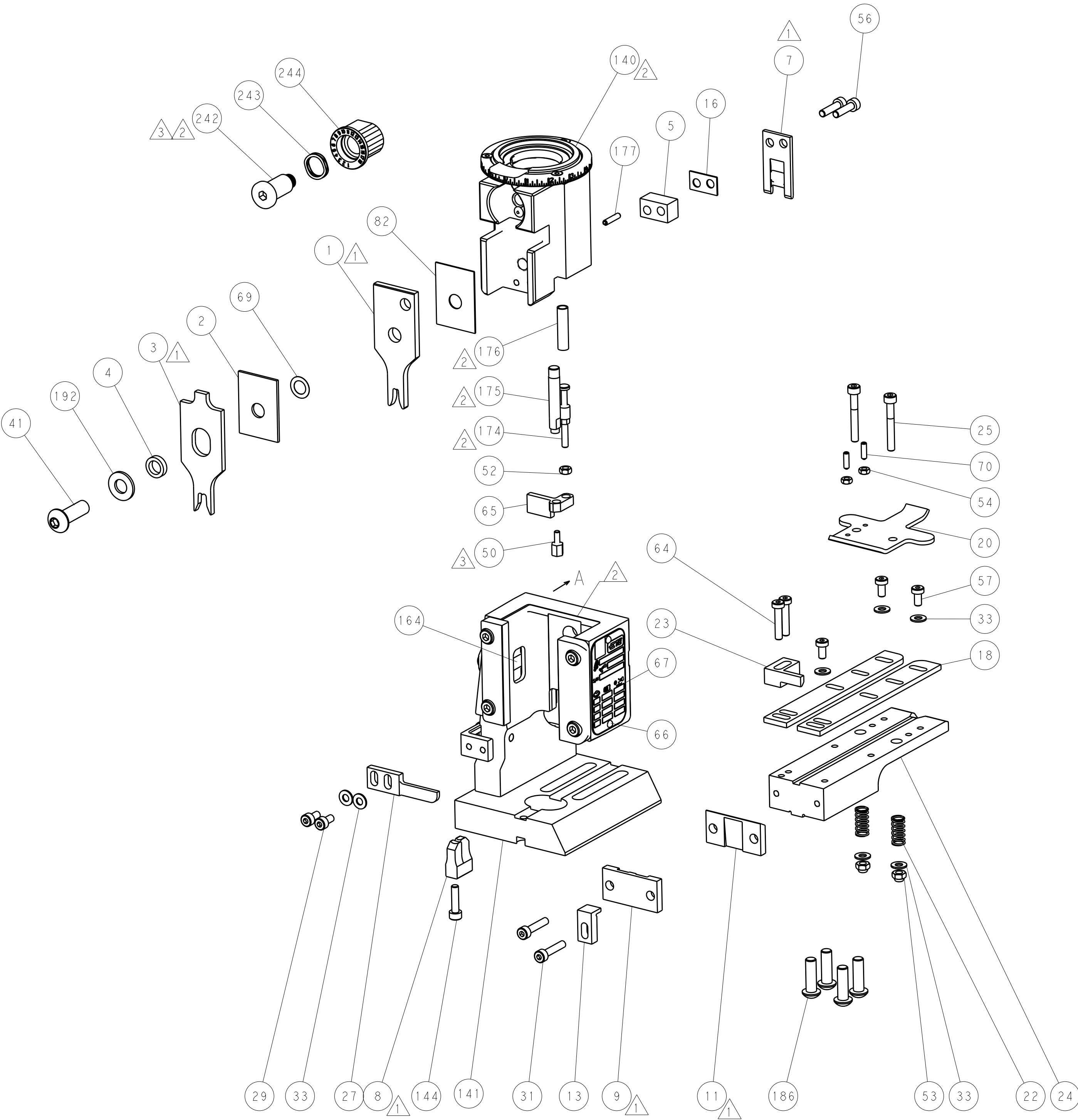
ON INSTALLATION, SET WIRE DISC TO CRIMP HEIGHT REFERENCE  
SETTING FOR LARGEST WIRE SIZE. CRIMP HEIGHT REFERENCE  
SETTINGS GREATER THAN THE VALUE SHOWN MAY CAUSE DAMAGE TO  
THE CRIMP TOOLING. REFER TO THE INSTRUCTION SHEET FOR  
PROPER SETUP AND ADJUSTMENTS.

SHEETS 1 & 2 ARE NOT REQUIRED FOR PACIFIC VERSION

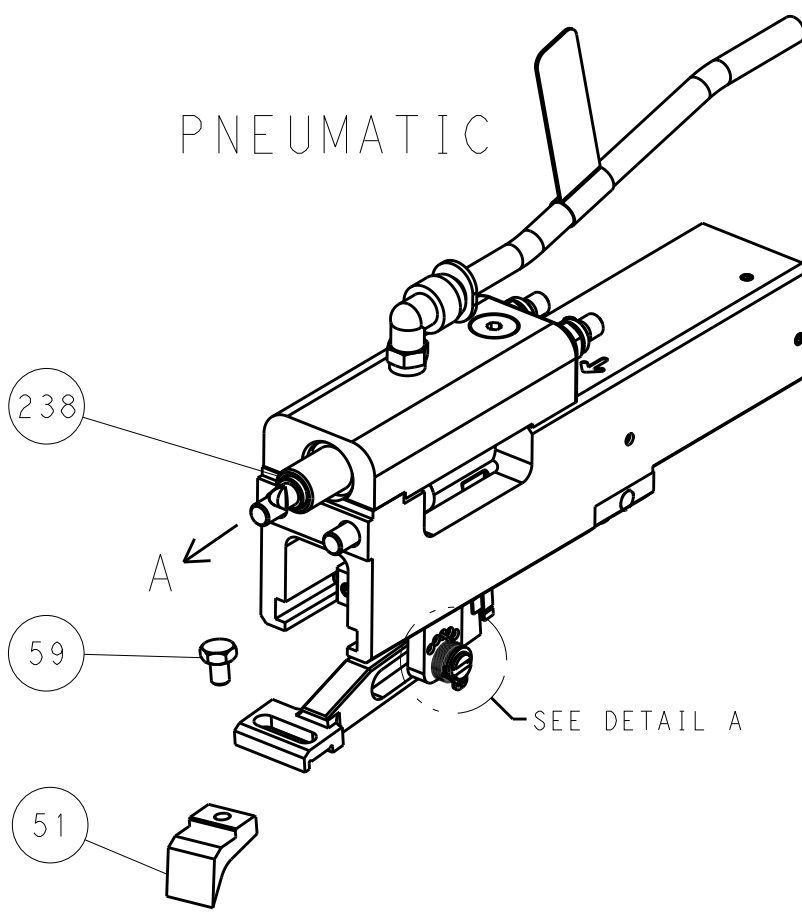
| LOC | DIST | REVISIONS |     |             |      |     |      |
|-----|------|-----------|-----|-------------|------|-----|------|
|     |      | P         | LTR | DESCRIPTION | DATE | DWN | APVD |
| A   | 66   | -         | -   | SEE SHEET 1 | -    | -   | -    |
|     |      |           |     |             |      |     |      |
|     |      |           |     |             |      |     |      |
|     |      |           |     |             |      |     |      |
|     |      |           |     |             |      |     |      |



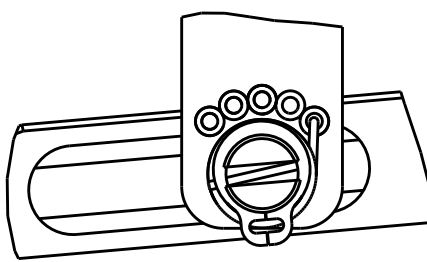
RAM AND HOLDDOWN SET-UP



FEED TYPE

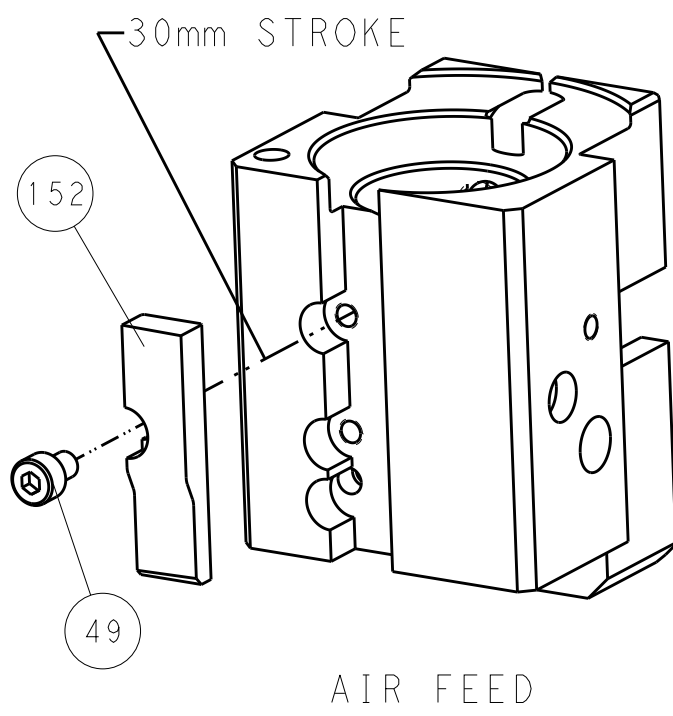


FEED SPRING SETTING POSITION



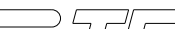
DETAIL A

CAM POSITIONS



AIR FEED

PACIFIC VERSION  
Shown on sheets 3 of 4 & 4 of 4  
(Atlantic version shown on sheets 1 of 4 & 2 of 4)

|                                                                                                                                                      |  |                                        |             |                                           |                                                                                                                                    |  |  |
|------------------------------------------------------------------------------------------------------------------------------------------------------|--|----------------------------------------|-------------|-------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------|--|--|
| THIS DRAWING IS UNPUBLISHED. IT IS SUBJECT TO CHANGE WITHOUT NOTICE. IT IS SUBJECT TO CHANGE WITHOUT NOTICE. IT IS SUBJECT TO CHANGE WITHOUT NOTICE. |  | DWN                                    | R. KNEPPER  | 02APR2012                                 |  TE Connectivity<br>Harrisburg, PA 17105-3608 |  |  |
|                                                                                                                                                      |  | CHK                                    | T. ELBIN    | 02APR2012                                 |                                                                                                                                    |  |  |
|                                                                                                                                                      |  | APVD                                   | M. CLIFFORD | 02APR2012                                 |                                                                                                                                    |  |  |
|                                                                                                                                                      |  | PRODUCT SPEC                           |             | NAME<br>Ocean End Feed<br>Applicator<br>- |                                                                                                                                    |  |  |
|                                                                                                                                                      |  | APPLICATION SPEC                       |             |                                           |                                                                                                                                    |  |  |
| DIMENSIONS:                                                                                                                                          |  | TOLERANCES UNLESS OTHERWISE SPECIFIED: |             | SIZE                                      |                                                                                                                                    |  |  |
| mm                                                                                                                                                   |  | 0 PLC ±.0005                           |             | CAGE CODE                                 |                                                                                                                                    |  |  |
|                                                                                                                                                      |  | 1 PLC ±.0005                           |             | DRAWING NO                                |                                                                                                                                    |  |  |
|                                                                                                                                                      |  | 2 PLC ±.0005                           |             | RESTRICTED TO                             |                                                                                                                                    |  |  |
|                                                                                                                                                      |  | 3 PLC ±.0005                           |             | A1 00779 ©=2150240                        |                                                                                                                                    |  |  |
|                                                                                                                                                      |  | 4 PLC ±.0005                           |             |                                           |                                                                                                                                    |  |  |
| ANGLES                                                                                                                                               |  | FINISH                                 |             | CUSTOMER ACCESSIBLE PRODUCTION DRAWING    |                                                                                                                                    |  |  |
| MATERIAL                                                                                                                                             |  |                                        |             | SCALE 1:1 SHEET 4 of 4 REV D              |                                                                                                                                    |  |  |
| -                                                                                                                                                    |  | -                                      |             |                                           |                                                                                                                                    |  |  |