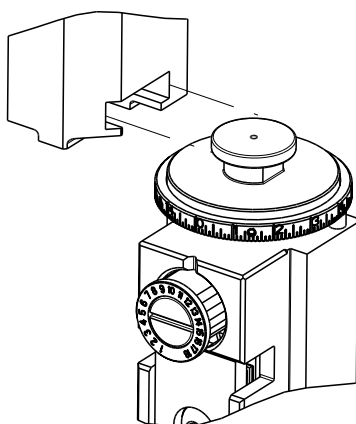
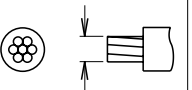
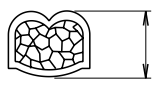


8				6		5		4		3	
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	PART NUMBER	REVISION	DESCRIPTION	FEED TYPE	APPLICATOR STYLE CONVERSION CHART						
					CONVERT TO	PART NUMBERS REQUIRED					
					-	-	-	-	-	-	-
	2150611-2	A	FINE CRIMP HEIGHT ADJUST	PNEUMATIC	SERVO LATCH PLATE	2119951-1	1901697-1	8-2150611-5	-	-	2168400-7 (QUANTITY 2)
					SMART APPLICATOR	2161326-1	-	8-2150611-4	-	-	-
	2150611-5	A	FINE CRIMP HEIGHT ADJUST	SERVO LATCH PLATE ⁴	-	-	-	-	-	-	-
					PNEUMATIC FEED	2119950-1	2119792-2	-	2119641-1	-	2063440-2
	2150611-6	A	NON-CRIMP HEIGHT ADJUST	SERVO LATCH PLATE ⁴	-	-	-	-	-	-	-
					-	-	-	-	-	-	-
2150611-7	A	FINE CRIMP HEIGHT ADJUST	NONE	-	-	-	-	-	-	-	
7-2150611-7	A	CRIMP TOOLING KIT	-	-	-	-	-	-	-	-	

APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	3.05 mm [.120]	F
INSUL	4.50 mm [.177]	F
APPL INSTRUCTIONS 408-10390		

TERMINAL DATA: YAZAKI TERMINAL		YAZAKI CRIMP SPECIFICATION	
TERMINAL NAME: TERMINAL			
WIRE STRIP LENGTH 4.50-5.50 mm [.177-.217 IN]			INSULATION DIAMETER RANGE Ø2.20-3.40 mm [.087-.134 IN]
TERMINAL APPLICATION SPECIFICATION	7113-1020 Rev WA2235	-	-
	-	-	-
TERMINALS APPLIED 			
TE TERMINAL 286777-1	YAZAKI TERMINAL 7113-1020	TE TERMINAL	YAZAKI TERMINAL

WIRE SIZE		CRIMP HEIGHT mm [INCH]		CRIMP HEIGHT REFERENCE SETTING ⁹
AV 2mm ² or GXL 14 AWG		1.80+/-0.05 [.071+/- .002]		3.5
AV 1.25mm ² or GXL 16 AWG		1.60+/-0.05 [.063+/- .002]		5.7
AV 0.85mm ² or GXL 18 AWG		1.40+/-0.05 [.055+/- .002]		7.8
AV 0.5mm ² or GXL 20 AWG		1.30+/-0.05 [.051+/- .002]		9.0



- ¹ RECOMMENDED SPARE PARTS
- ² GREASE BEARING SURFACES LIGHTLY
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
- ⁴ APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY. SEE BELOW FOR PART NUMBER:
PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-2150611-4
SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-2150611-5
SERVO FEED WITH "NON-CRIMP HEIGHT ADJUST": 8-2150611-6
5. ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.
- ⁶ APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 62 & 180.
APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEM 242.
FOR +6 ONLY APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 37 & 180.
- ⁷ GREASE THREADS, GROOVE AND O-RING ON ITEMS 35 & 252.
- ⁸ MAGNET, ITEM 166 MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.
- ⁹ CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.
- ¹⁰ TERMINAL PITCH NOT COMPATIBLE WITH MECHANICAL FEED.
- ¹¹ WHEN ASSEMBLING -6 NON-CRIMP HEIGHT ADJUST APPLICATOR USE SHIM PACK 2119957-2 TO ALIGN APPLICATOR'S MAXIMUM WIRE CRIMP HEIGHT AT NORMAL TERMINATOR SHUT HEIGHT
- ¹² TERMINAL LUBRICANT IS RECOMMENDED.

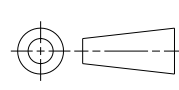
*WARNING
ON INSTALLATION, SET WIRE DISC, ITEM 40 TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MINIMUM REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.

-	1	1	1	1	1803203-1	BLOCK, FRONT DEPRESSOR	261
-	-	1	-	-	2119957-2	APPLICATOR SHIM PACK	260
-	1	-	1	1	8-21084-0	O-RING, .676 ID, .070 DIA. MAT.	252
-	-	-	-	1	2119640-1	PUSH ROD, AIR FEED	250
-	-	-	-	1	2079988-1	BUSHING, LCH5-12, MISUMI	249
-77	-7	-6	-5	-2	PART NO	DESCRIPTION	ITEM NO

ATLANTIC VERSION
Shown on sheets 1 of 4 & 2 of 4
(Pacific version shown on sheets 3 of 4 & 4 of 4)

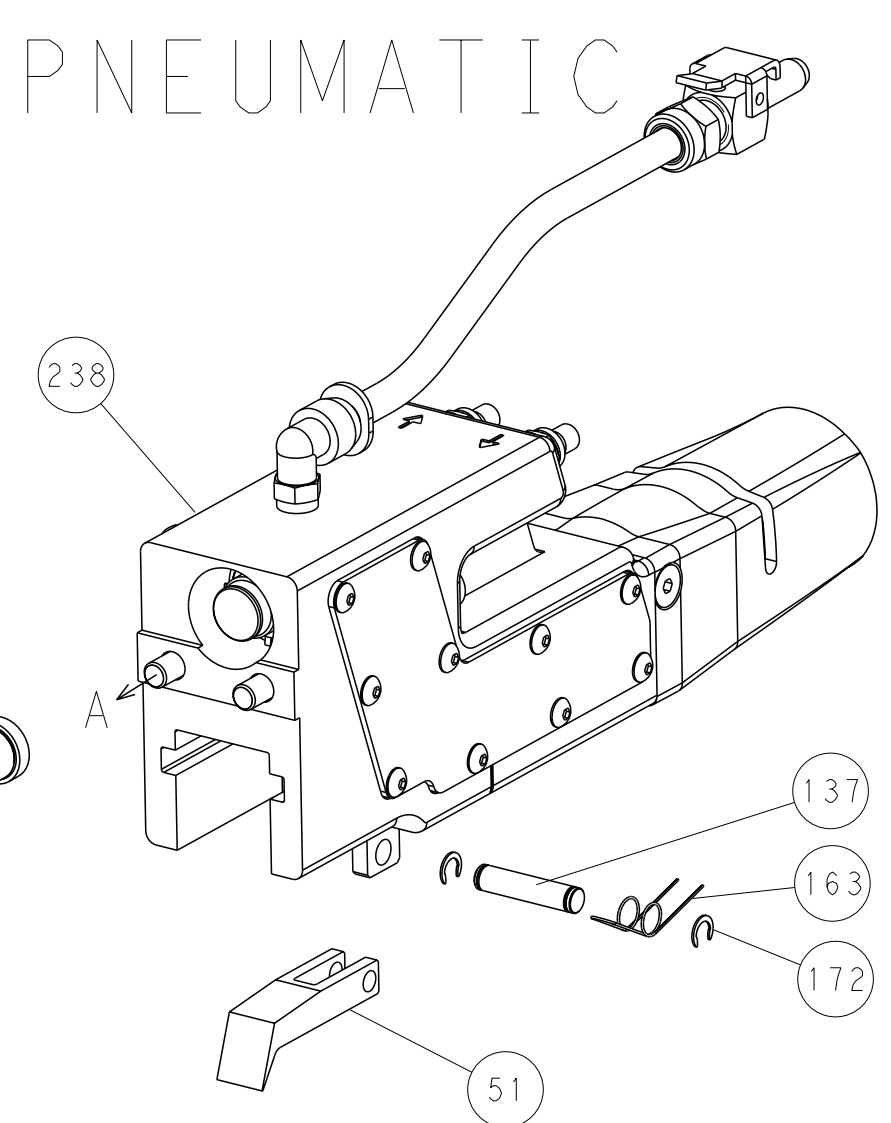
SET UP GAUGE 2119599-2	LOC A	DIST 66	REVISIONS			
			P	LYR	DESCRIPTION	DATE
				1	DEVELOPMENT	17AUG2015
				A	RELEASED	24SEP2015
				A1	ECR-18-004524	26MAR2018
						JAH
						TE

-	-	-	-	1	2119641-1	FEED CAM, AIR FEED	248
-	1	-	1	1	2119798-1	DETENT PIN	247
-	1	-	1	1	1-22279-3	SPRING, COMPRESSION	246
-	-	1	-	-	2119759-1	RAM, AMP STYLE, END FEED, NON-ADJUST	245
-	1	1	1	1	2119082-3	CAM, SNAIL, INSULATION ADJUSTMENT	244
-	1	1	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	243
⁶ -	1	1	1	1	2119083-1	RETAINER, INSULATION DIAL	242
-	-	2	2	-	2168400-7	SHCS, LOW HEAD, RoHS, M5 X 10	240
-	-	-	-	1	2063440-2	AIR FEED MODULE	238
-	-	1	1	-	2119740-2	TAG, IDENTIFICATION	213
-	-	REFREF	-	-	1901697-1	FEED FINGER ASSEMBLY, EF	183
⁶ -	1	1	1	1	2-1976055-3	STANDOFF, HOLD-DOWN	180
-	1	1	1	1	6-9931111-6	PIN, SLOTTED SPRING 3.0 X 14.0	177
-	1	1	1	1	8-22280-7	SPRING, COMPRESSION	176
-	1	1	1	1	1752353-2	GUIDE PIN, HOLDDOWN	175
-	1	1	1	1	1901680-2	GUIDE PIN, HOLDDOWN	174
-	-	-	-	2	21045-3	RING, RETAIN, EXTERN, 3/16 CRESCENT	172
-	1	1	1	1	994969-1	MAGNET, RARE EARTH HIGH ENERGY	166
-	REFREFREFREF	-	-	-	994970-2	COUNTER, MAGNETIC	164
-	-	-	-	1	240638-1	SPRING, FEED FINGER	163
-	-	-	-	1	3-23627-7	PIN, RETAIN, GRVD, 3/16 X .854	137
-	-	REFREF	-	-	SEE NOTE 4	MEMORY CHIP, PROGRAMMED	135
-	-	1	1	-	1633743-1	SERVO FEED LATCH ASM	133
² -	1	1	1	1	2119955-2	ASSY, LUBRICATOR, END FEED	84
-	1	1	1	1	455888-8	SPACER, CRIMPER	82
-	1	1	1	1	2119791-5	DEPRESSOR, WIRE	73
-	1	1	1	1	2119956-2	DOCUMENTATION PACKAGE	71
-	2	2	2	2	2-18032-2	SCR, SET, FLT PNT, M3 X 10.0	70
-	1	-	-	1	2119740-1	TAG, IDENTIFICATION	67
-	2	2	2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188	66
-	1	1	1	1	1901681-5	HOLDDOWN, TERMINAL	65
-	2	2	2	2	2168400-5	SHCS, LOW HEAD, RoHS, M4 X 20	64
⁶ -	1	-	1	1	2119793-1	LIMITER, ADJUSTMENT BOLT	63
-	3	-	3	3	992763-5	SCR, SET, SOC, CONE PNT, M3 x 4.0	62
-	1	1	1	1	2079383-4	SCR, BHSC, RoHS (M4 X 8)	60
-	3	3	3	3	2168400-4	SHCS, LOW HEAD, RoHS, M4 X 8	57
-	2	2	2	2	1-2168083-0	SCR, SKT HD CAP, RoHS, M4 X 10	56
-	2	2	2	2	5018030-2	NUT, HEX, REG, RoHS, M4	55
-	2	2	2	2	5018030-1	NUT, HEX, REG, RoHS, M3	54
-	2	2	2	2	986965-8	NUT, LOCK, HEX, TORQUE (M4)	53
-	1	1	1	1	1-5018030-0	NUT, HEX, REG, RoHS, M3.5	52
-	-	-	-	1	2119792-2	PAWL, EF, AIR	51
-	-	-	-	1	18023-9	SCR, SKT HD CAP M4 X 6.0	49
-	1	1	1	1	2119655-5	APPLICATOR BASIC ASSEMBLY, EF	46
-	1	-	1	1	2119369-1	RAM, AMP STYLE, END FEED	44
-	1	1	1	1	2079383-7	SCR, BHSC, RoHS (M8 X 25)	41
-	1	-	1	1	2119645-1	DISC, NUMBERED FA WIRE ADJUSTMENT	40
-	1	-	1	1	2119957-1	APPLICATOR SHIM PACK	39
-	1	1	1	1	1-2119644-2	RAM WASHER, PRECISION	38
⁶ -	1	1	1	1	2119085-1	FA HEAD, ATLANTIC STYLE	37
-	1	-	1	1	2119092-1	BOLT, ADJUSTMENT	35
-	7	7	7	7	1-18028-2	WASHER, FLAT, REG M4	33
-	2	2	2	2	2168083-9	SCR, SKT HD CAP, RoHS, M4 X 20	31
-	2	2	2	2	1-2168083-0	SCR, SKT HD CAP, RoHS, M4 X 10	29
-	1	1	1	1	240639-1	STRIPPER (MACHINING)	27
-	2	2	2	2	1320906-1	STUD, THREADED	25
-	1	1	1	1	1752371-5	PLATE, STRIP GUIDE	24
-	1	1	1	1	240825-2	PLATE, STRIP HOLD DOWN	23
-	2	2	2	2	2-22281-3	SPRING, COMPRESSION	22
-	1	1	1	1	1752373-4	DRAG	20
-	2	2	2	2	1901259-6	GUIDE, LOWER STRIP	18
-	4	4	4	4	1-2079383-1	SCR, BHSC, RoHS (M6 X 12)	17
¹ -	1	1	1	1	240644-1	PLATE, REAR SHEAR	11
-	-	-	-	-	-	-	10
¹ -	1	1	1	1	690482-3	PLATE, FRONT SHEAR	9
¹ -	1	1	1	1	1803257-4	ANVIL, COMBINATION, END FEED	8
¹ -	1	1	1	1	1-2217206-4	BLADE, SLUG	7
-	-	-	-	-	-	-	6
-	1	1	1	1	240641-4	SPACER	5
-	1	1	1	1	238011-1	BLOCK, CRIMPER SPACER	4
¹ -	1	1	1	1	4-1633962-4	CRIMPER, INSULATION F PREMIUM	3
-	1	1	1	1	455888-3	SPACER, CRIMPER	2
¹ -	1	1	1	1	2-456409-6	CRIMPER, WIRE .120 "F" PREMIUM	1
-77	-7	-6	-5	-2	PART NO	DESCRIPTION	ITEM NO

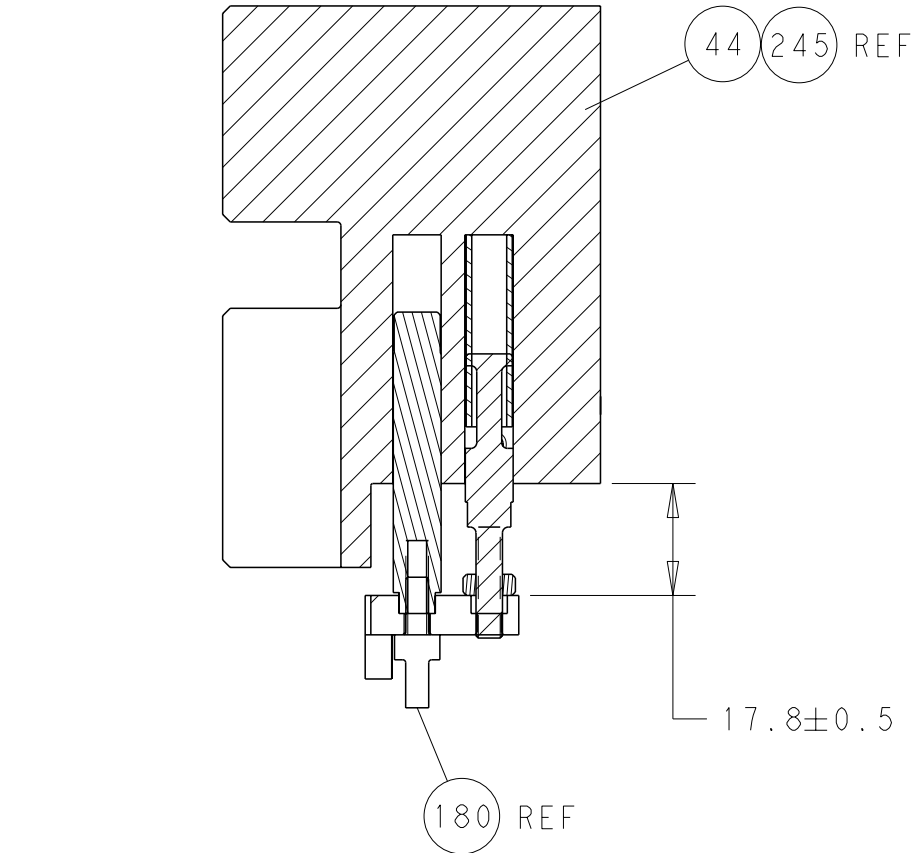
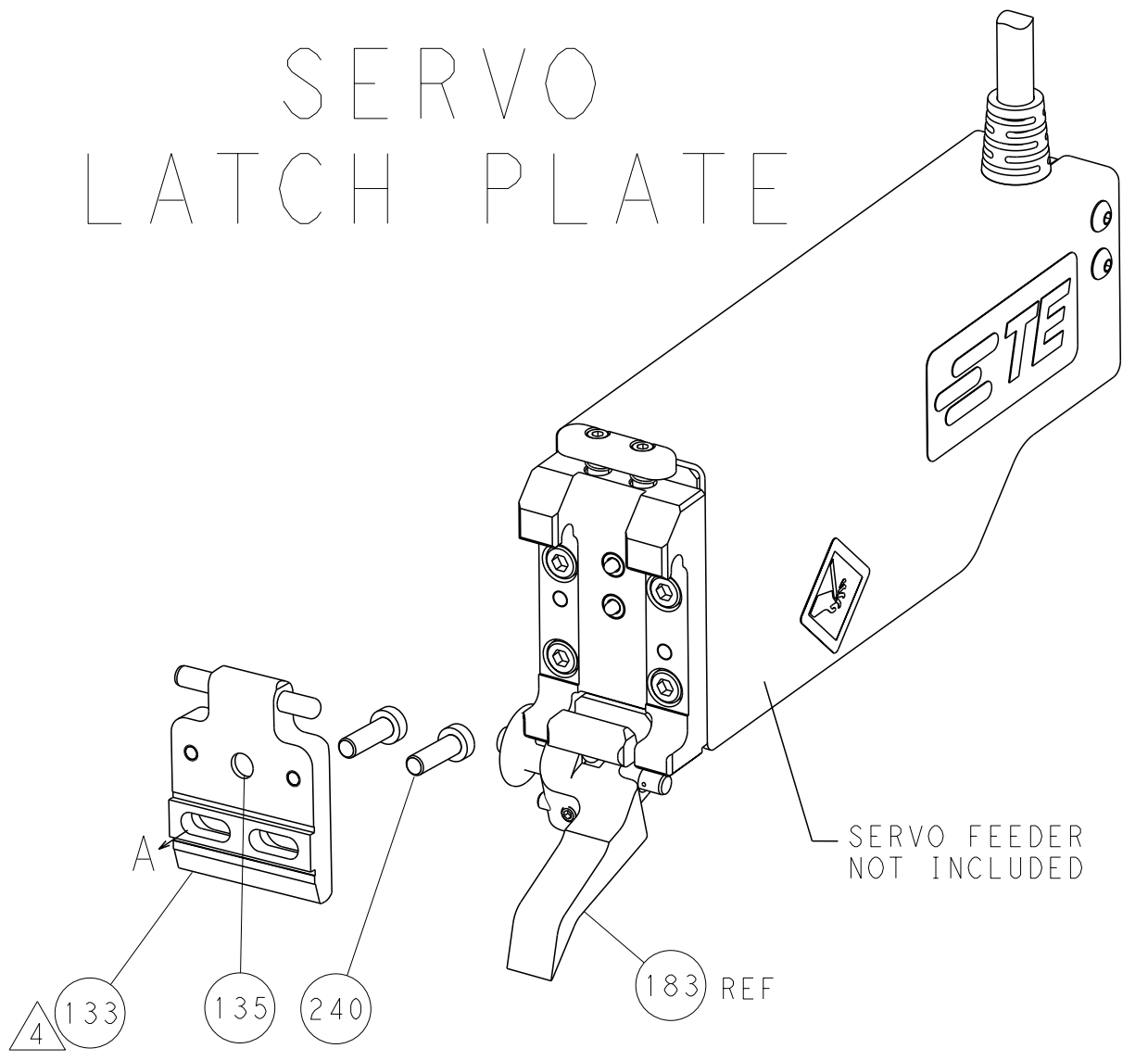
THIS DRAWING IS UNPUBLISHED. IT IS SUBJECT TO CHANGE AND TO BE CONTROLLED BY THE ENGINEERING DEPARTMENT. NO REVISIONS SHOULD BE CONTACTED FOR THE LATEST REVISION.		DWN T. YIN	17AUG2015	TE Connectivity Harrisburg, PA 17105-3608	
DIMENSIONS: mm		CHK G. BAILEY	17AUG2015	NAME Ocean End Feed Applicator	
		TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± 1 PLC ± 2 PLC ± 3 PLC ± 4 PLC ± 5 PLC ± FINISH ±		PRODUCT SPEC APPLICATION SPEC	
MATERIAL :		WEIGHT :		SIZE A1	
Customer Accessible Production Drawing		SCALE 1:1		SHEET 1 of 4	
REV A1		REV A1		REV A1	

LOC		DIST		REVISONS			
A	66	P	LYR	DESCRIPTION	DATE	DWN	APVD
		-		SEE SHEET 1	-	-	-

FEED TYPE

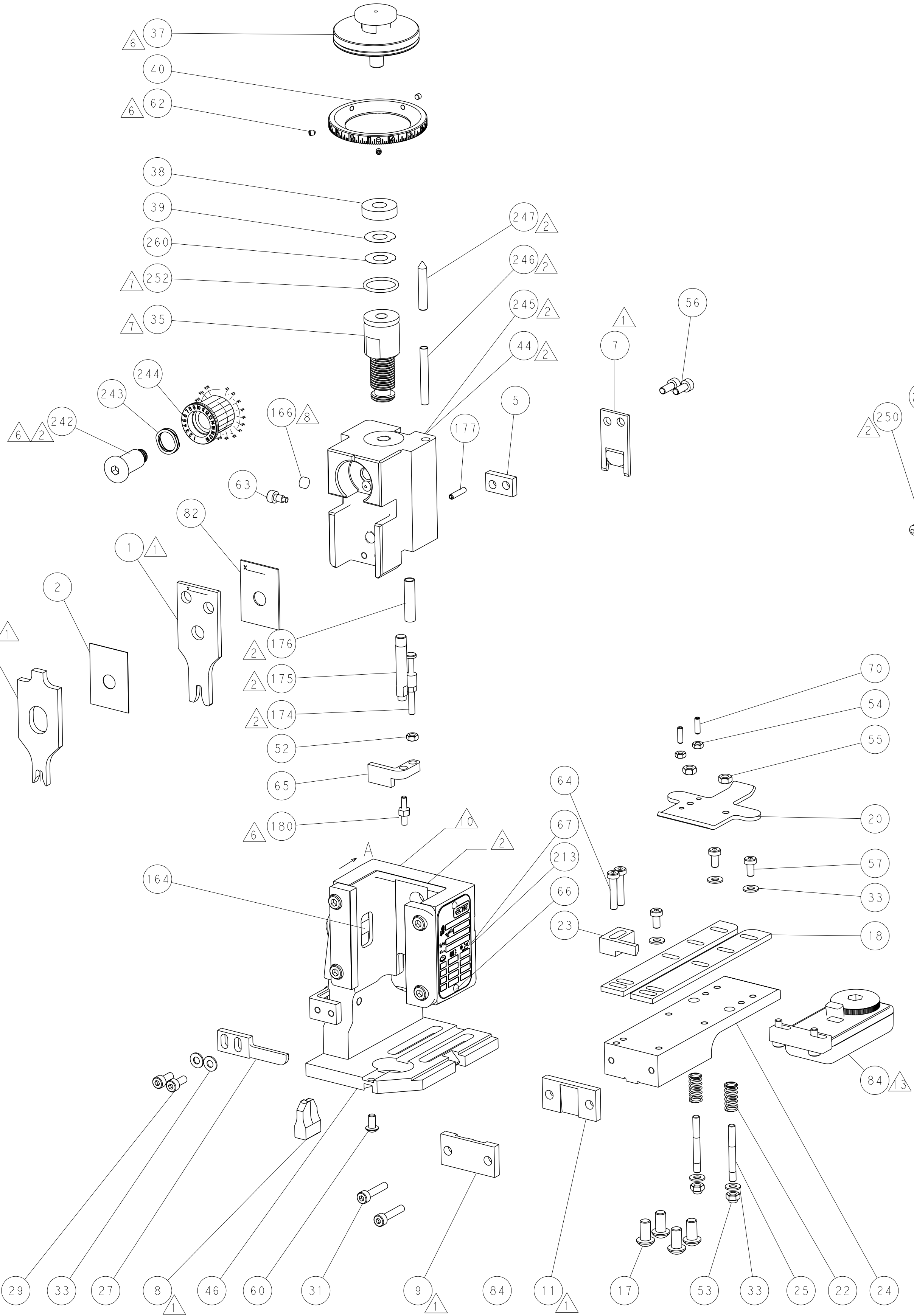
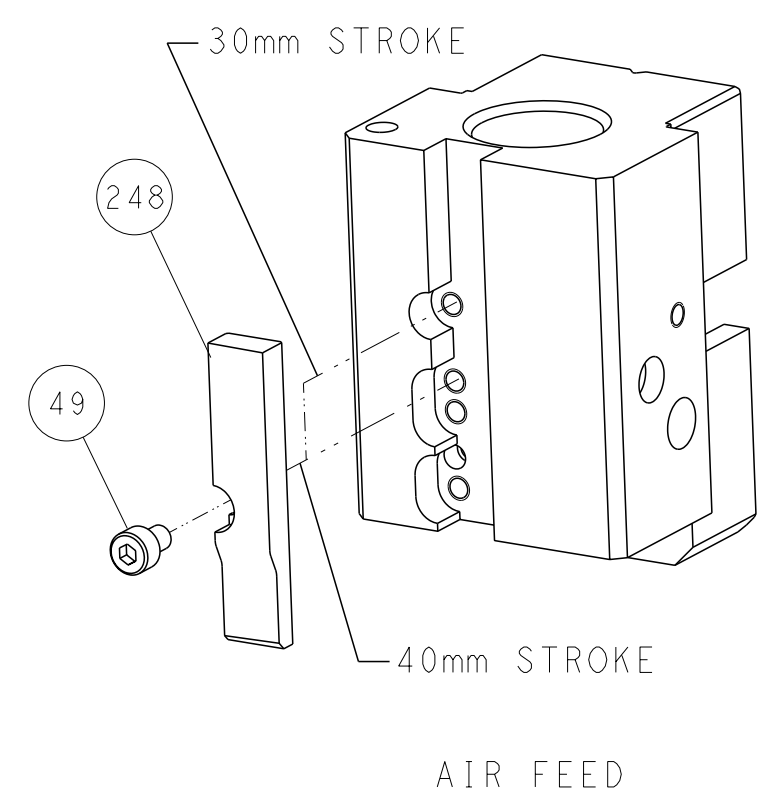


SERVO LATCH PLATE



HOLDDOWN SET-UP

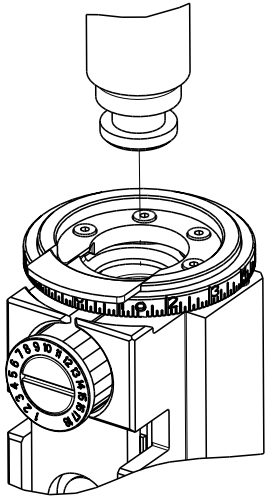
CAM POSITION



ATLANTIC VERSION
Shown on sheets 1 of 4 & 2 of 4
(Pacific version shown on sheets 3 of 4 & 4 of 4)

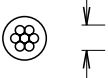
1111 BREVETÉ ET CONTRÔLÉ TOUJOURS PAR TYCO ELECTRONICS CORPORATION 1111 IS SUBJECT TO CHANGE AND TO BE USED FOR IDENTIFICATION PURPOSES ONLY. NO WARRANTY IS MADE BY TYCO ELECTRONICS CORPORATION. 1111 IS SUBJECT TO CHANGE AND TO BE USED FOR IDENTIFICATION PURPOSES ONLY. NO WARRANTY IS MADE BY TYCO ELECTRONICS CORPORATION.		DWN Y. YIN	17AUG2015	TE Connectivity Harrisburg, PA 17105-3608	
DIMENSIONS: mm		CHK G. BAILEY	17AUG2015	NAME Ocean End Feed Applicator	
TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± 1 PLC ± 2 PLC ± 3 PLC ± 4 PLC ± ANGLES ± FINISH		APVD U. GUO	17AUG2015	SIZE A1	
MATERIAL		PRODUCT SPEC		CAGE CODE DRAWING NO 00779 C=2150611	
		APPLICATION SPEC		RESTRICTED TO	
		WEIGHT		SCALE 1:1	
		Customer Accessible Production Drawing		SHEET 2 of 4	
				REV A1	

SHEETS 3 & 4 ARE NOT REQUIRED FOR ATLANTIC VERSION

8				6		5		4		3		
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	PACIFIC VERSION TERMINATOR INTERFACE ADAPTER	PART NUMBER	REVISION	DESCRIPTION	FEED TYPE	APPLICATOR STYLE CONVERSION CHART						
						CONVERT TO	PART NUMBERS REQUIRED					
						-	-	-	-	-	-	
						SERVO LATCH PLATE	2119951-1	1901697-1	8-2150611-5	-	-	2168400-7 (QUANTITY 2)
						SMART APPLICATOR	2161326-1	-	8-2150611-4	-	-	-
						-	-	-	-	-	-	
					SERVO LATCH PLATE 							
						PNEUMATIC FEED	2119950-1	2119792-2	-	2119641-2	-	2063440-2
					NONE	-	-	-	-	-	-	
					-	-	-	-	-	-	-	

APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	3.05 mm [.120]	F
INSUL	4.50 mm [.177]	F
APPL INSTRUCTIONS 408-10390		

TERMINAL DATA: YAZAKI TERMINAL YAZAKI CRIMP SPECIFICATION			
TERMINAL NAME: TERM1ANL			
WIRE STRIP LENGTH 4.50-5.50 mm [.177-.217 IN]		INSULATION DIAMETER RANGE Ø2.20-3.40 mm [.087-.134 IN]	
TERMINAL APPLICATION SPECIFICATION	7113-1020 Rev WA2235	-	-
TERMINALS APPLIED 			
TE TERMINAL	YAZAKI TERMINAL	TE TERMINAL	YAZAKI TERMINAL
286777-1	7113-1020		

WIRE SIZE		CRIMP HEIGHT mm [INCH]		CRIMP HEIGHT REFERENCE SETTING 
AV 2mm ² or GXL 14 AWG		1.80+/-0.05 [.071+/- .002]		3.5
AV 1.25mm ² or GXL 16 AWG		1.60+/-0.05 [.063+/- .002]		5.7
AV 0.85mm ² or GXL 18 AWG		1.40+/-0.05 [.055+/- .002]		7.8
AV 0.5mm ² or GXL 20 AWG		1.30+/-0.05 [.051+/- .002]		9.0



-  RECOMMENDED SPARE PARTS
-  GREASE BEARING SURFACES LIGHTLY
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
-  APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY. SEE BELOW FOR PART NUMBER:
PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-2150611-4
SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-2150611-5
5. ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.
-  APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 62 & 180.
APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEM 242.
-  GREASE THREADS, GROOVE AND O-RING ON ITEMS 139 & 153.
-  MAGNET, ITEM 166 MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.
-  CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.
-  TERMINAL PITCH NOT COMPATIBLE WITH MECHANICAL FEED.
-  THE RECOMMENDED SET-UP FOR END FEED APPLICATORS IS POST-FEED WITH ITEM 2119653-1. THE APPLICATOR CAN BE CONFIGURED FOR PRE-FEED WITH ITEM 2119652-1 BUT MAY ENCOUNTER PROBLEMS WITH SOME APPLICATIONS. FEED ISSUES OR TERMINAL JAMMING MAY OCCUR IN THE PRE-FEED CONFIGURATION.
-  TERMINAL LUBRICANT IS RECOMMENDED.

*WARNING
ON INSTALLATION, SET WIRE DISC, ITEM 40 TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MINIMUM REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.

-	1	1	1	1803203-1	BLOCK, FRONT DEPRESSOR	261
-	1	1	1	2119782-1	FINE ADJUST HEAD ASM, PACIFIC STYLE	251
-	-	-	1	2119640-1	PUSH ROD, AIR FEED	250
-77-27-25-22				PART NO	DESCRIPTION	ITEM NO

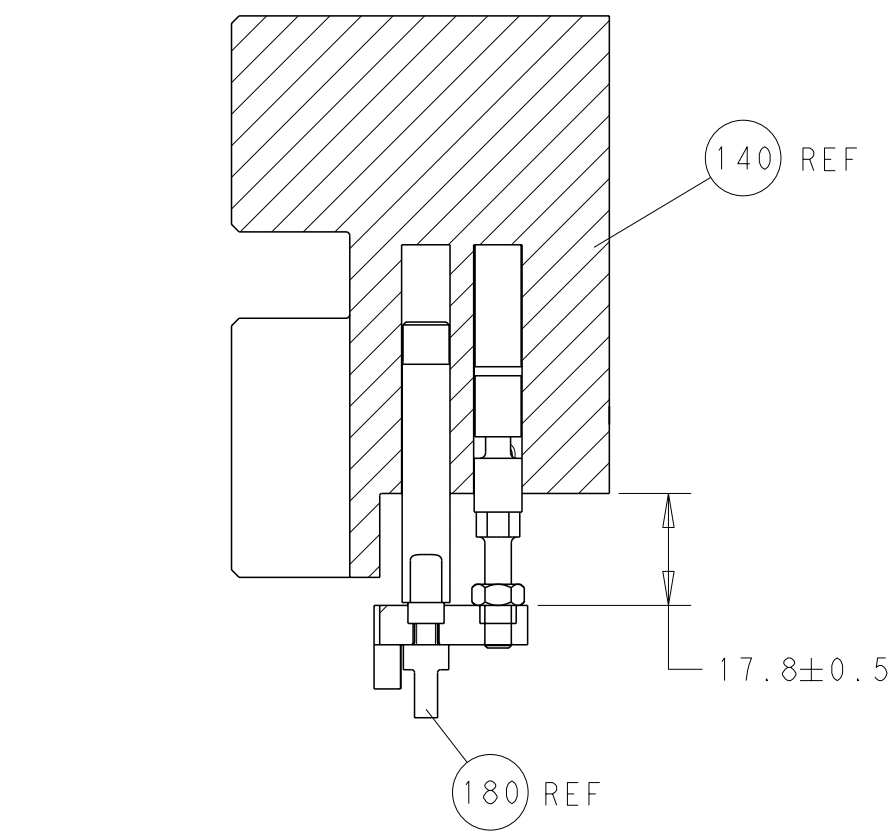
PACIFIC VERSION
Shown on sheets 3 of 4 & 4 of 4
(Atlantic version shown on sheets 1 of 4 & 2 of 4)

SET UP GAUGE 2119599-2	LOC A	DIST 66	REVISIONS			
			P	LYR	DESCRIPTION	DATE
				-	SEE SHEET 1	-

-	-	-	1	2079988-1	BUSHING, LCH5-12, MISUMI	249
-	1	1	1	1-22279-3	SPRING, COMPRESSION	246
-	1	1	1	2119082-3	CAM, SNAIL, INSULATION ADJUSTMENT	244
-	1	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	243
	-	1	1	2119083-1	RETAINER, INSULATION DIAL	242
	-	-	2	2168400-7	SHCS, LOW HEAD, RoHS, M5 X 10	240
	-	-	-	2063440-2	AIR FEED MODULE	238
	-	-	1	2119740-2	TAG, IDENTIFICATION	213
	-	1	-	2079383-9	SCR, BHSC, RoHS (M6 X 20)	186
	-	4	4	1901697-1	FEED FINGER ASSEMBLY, EF	183
	-	REF	-	2-1976055-3	STANDOFF, HOLD-DOWN	180
	-	1	1	6-993111-6	PIN, SLOTTED SPRING 3.0 X 14.0	177
	-	1	1	8-22280-7	SPRING, COMPRESSION	176
	-	1	1	1752353-2	GUIDE PIN, HOLDDOWN	175
	-	1	1	1901680-2	GUIDE PIN, HOLDDOWN	174
	-	-	-	21045-3	RING, RETAIN, EXTERN, 3/16 CRESCENT	172
	-	1	1	994969-1	MAGNET, RARE EARTH HIGH ENERGY	166
	-	REF	REF	994970-2	COUNTER, MAGNETIC	164
	-	-	-	240638-1	SPRING, FEED FINGER	163
	-	1	1	8-21084-1	O-RING, .801 ID, .070 DIA. MAT.	153
	-	-	-	2119641-2	FEED CAM, AIR FEED	152
	-	1	1	2119798-2	DETENT PIN	145
	-	1	1	2079383-8	SCR, BHSC, RoHS (M4 X 16)	144
	-	1	1	2119655-6	APPLICATOR BASIC ASSEMBLY, EF	141
	-	1	1	2119651-1	RAM, ASIAN STYLE, END FEED	140
	-	1	1	2119092-2	BOLT, ADJUSTMENT	139
	-	-	-	3-23627-7	PIN, RETAIN, GRVD, 3/16 X .854	137
	-	-	REF	SEE NOTE 4	MEMORY CHIP, PROGRAMMED	135
	-	-	1	1633743-1	SERVO FEED LATCH ASM	133
	-	1	1	2119955-2	ASSY, LUBRICATOR, END FEED	84
	-	1	1	455888-8	SPACER, CRIMPER	82
	-	1	1	2119791-5	DEPRESSOR, WIRE	73
	-	1	1	2119956-2	DOCUMENTATION PACKAGE	71
	-	2	2	2-18032-2	SCR, SET, FLT PNT, M3 X 10.0	70
	-	1	-	2119740-1	TAG, IDENTIFICATION	67
	-	2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188	66
	-	1	1	1901681-5	HOLDDOWN, TERMINAL	65
	-	2	2	2168400-5	SHCS, LOW HEAD, RoHS, M4 X 20	64
	-	1	1	2119793-1	LIMITER, ADJUSTMENT BOLT	63
	-	3	3	992763-5	SCR, SET, SOC, CONE PNT, M3 x 4.0	62
	-	3	3	2168400-4	SHCS, LOW HEAD, RoHS, M4 X 8	57
	-	2	2	1-2168083-0	SCR, SKT HD CAP, RoHS, M4 X 10	56
	-	2	2	5018030-2	NUT, HEX, REG, RoHS, M4	55
	-	2	2	5018030-1	NUT, HEX, REG, RoHS, M3	54
	-	2	2	986965-8	NUT, LOCK, HEX, TORQUE (M4)	53
	-	1	1	1-5018030-0	NUT, HEX, REG, RoHS, M3.5	52
	-	-	-	2119792-2	PAWL, EF, AIR	51
	-	-	-	18023-9	SCR, SKT HD CAP M4 X 6.0	49
	-	1	1	2079383-7	SCR, BHSC, RoHS (M8 X 25)	41
	-	1	1	2119645-1	DISC, NUMBERED FA WIRE ADJUSTMENT	40
	-	1	1	2119957-1	APPLICATOR SHIM PACK	39
	-	1	1	1-2119644-2	RAM WASHER, PRECISION	38
	-	7	7	1-18028-2	WASHER, FLAT, REG M4	33
	-	2	2	2168083-9	SCR, SKT HD CAP, RoHS, M4 X 20	31
	-	2	2	1-2168083-0	SCR, SKT HD CAP, RoHS, M4 X 10	29
	-	1	1	240639-1	STRIPPER (MACHINING)	27
	-	2	2	1320906-1	STUD, THREADED	25
	-	1	1	1752371-5	PLATE, STRIP GUIDE	24
	-	1	1	240825-2	PLATE, STRIP HOLD DOWN	23
	-	2	2	2-22281-3	SPRING, COMPRESSION	22
	-	1	1	1752373-4	DRAG	20
	-	2	2	1901259-6	GUIDE, LOWER STRIP	18
	-	1	1	240644-1	PLATE, REAR SHEAR	11
	-	-	-	-	-	10
	-	1	1	690482-3	PLATE, FRONT SHEAR	9
	1	1	1	1803257-4	ANVIL, COMBINATION, END FEED	8
	-	1	1	1-2217206-4	BLADE, SLUG	7
	-	-	-	-	-	6
	-	1	1	240641-4	SPACER	5
	-	1	1	238011-1	BLOCK, CRIMPER SPACER	4
	1	1	1	4-1633962-4	CRIMPER, INSULATION F PREMIUM	3
	-	1	1	455888-3	SPACER, CRIMPER	2
	1	1	1	2-456409-6	CRIMPER, WIRE .120 "F" PREMIUM	1
-77-27-25-22				PART NO	DESCRIPTION	ITEM NO

THIS DRAWING IS CONTROLLED. FOR CONSTRUCTION AND ENGINEERING INFORMATION, CONTACT THE DESIGN ENGINEER OR THE PROJECT MANAGER. ANY CHANGES TO THIS DRAWING MUST BE CONTACTED FOR THE LATEST REVISION.		OWN T. YIN	17AUG2015	TE Connectivity Harrisburg, PA 17105-3608	
DIMENSIONS:		CHK G. BAILEY	17AUG2015	NAME	
mm		U. GUO	17AUG2015	Ocean End Feed Applicator	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		PRODUCT SPEC		SIZE	
0 PLC ±		APPLICATION SPEC		CASE CODE	
1 PLC ±		WEIGHT		DRAWING NO	
2 PLC ±		A1		00779	
3 PLC ±		Customer Accessible Production Drawing		©=2150611	
4 PLC ±		SCALE		1:1	
FINISH		SHEET		3 of 4	
MATERIAL		REV		A1	

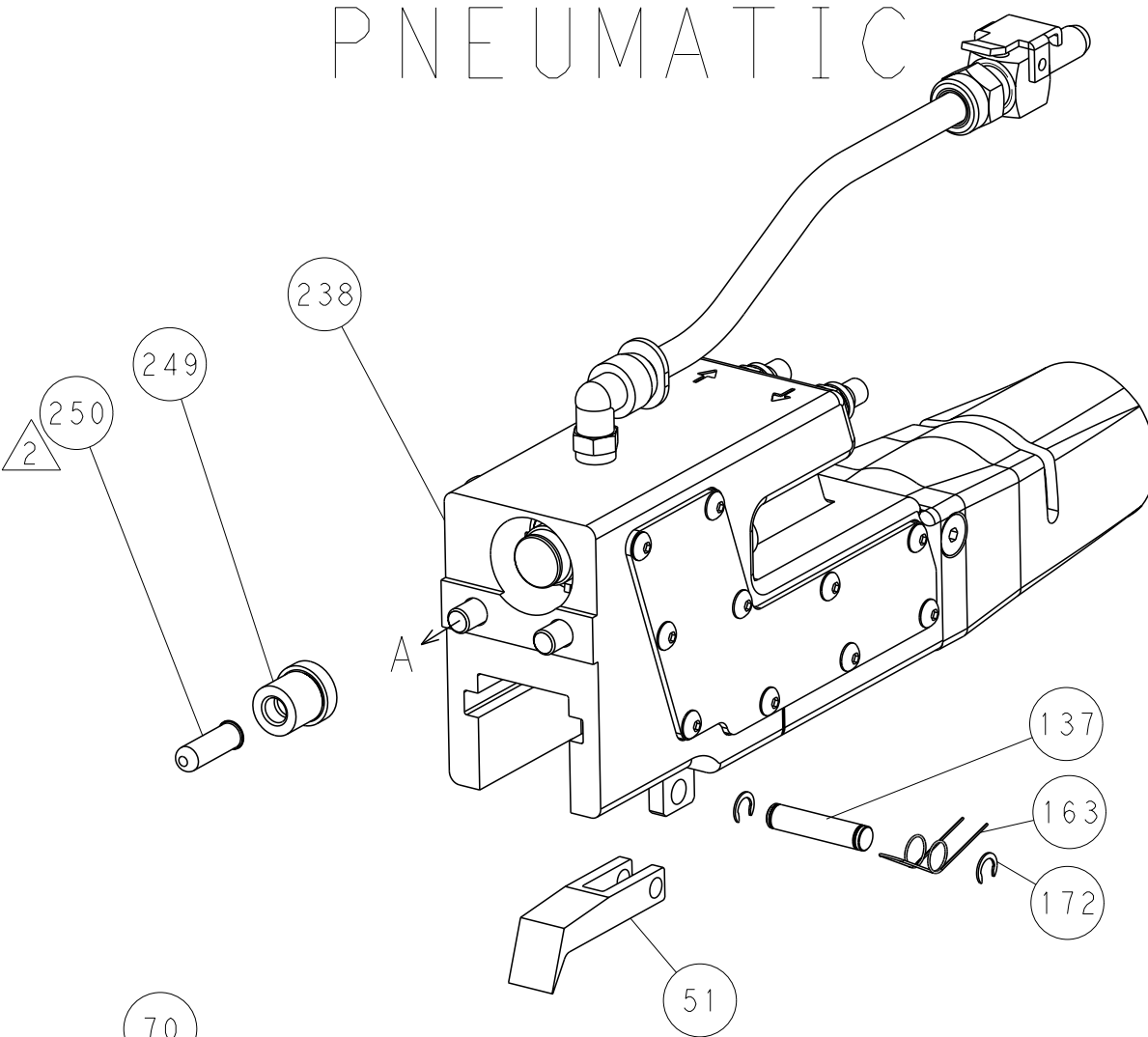
LOC		DIST		REVISIONS			
A		66		REV	DATE	BY	APPD
				-	SEE SHEET 1	-	-



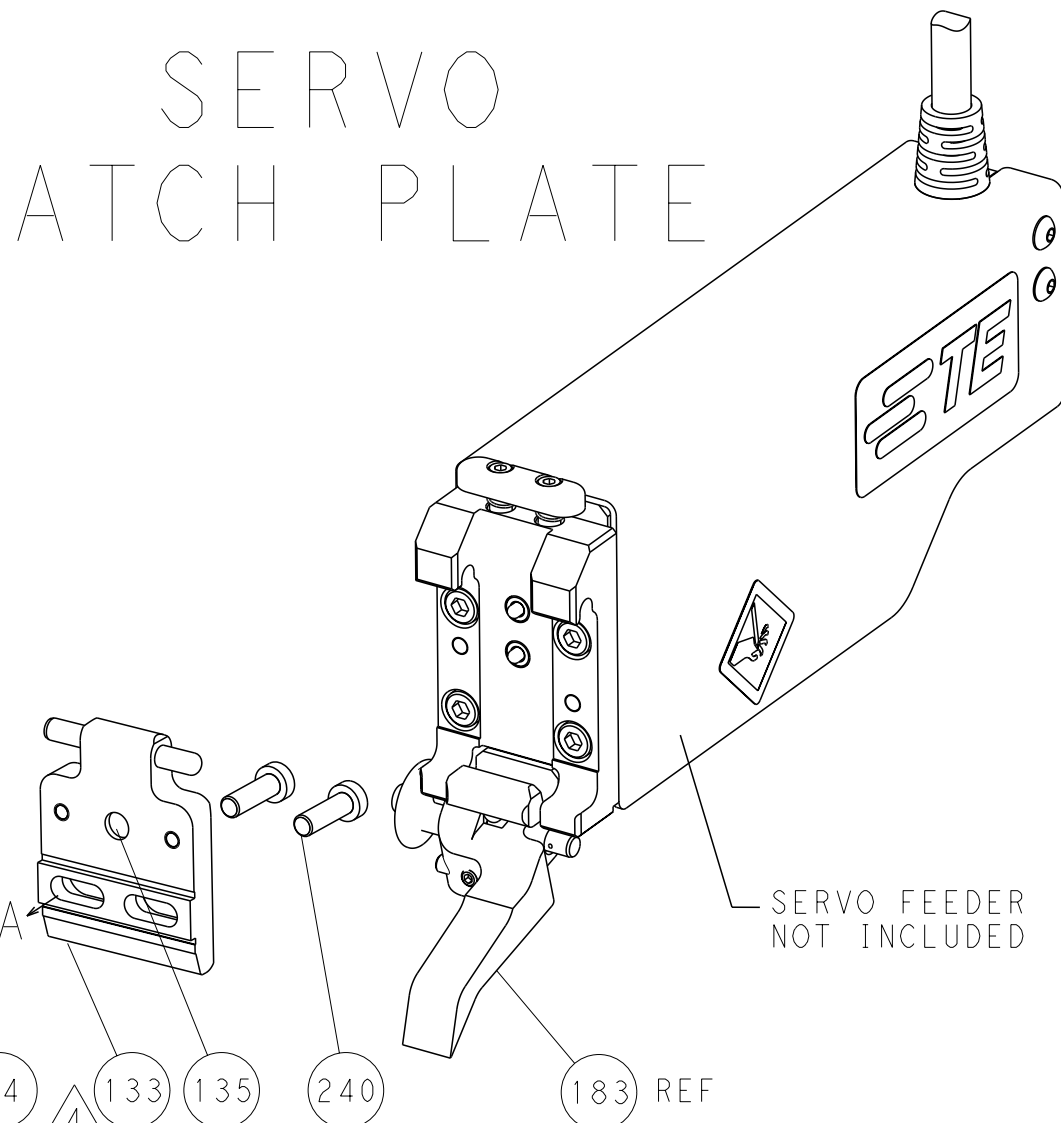
HOLDDOWN SET-UP

FEED TYPE

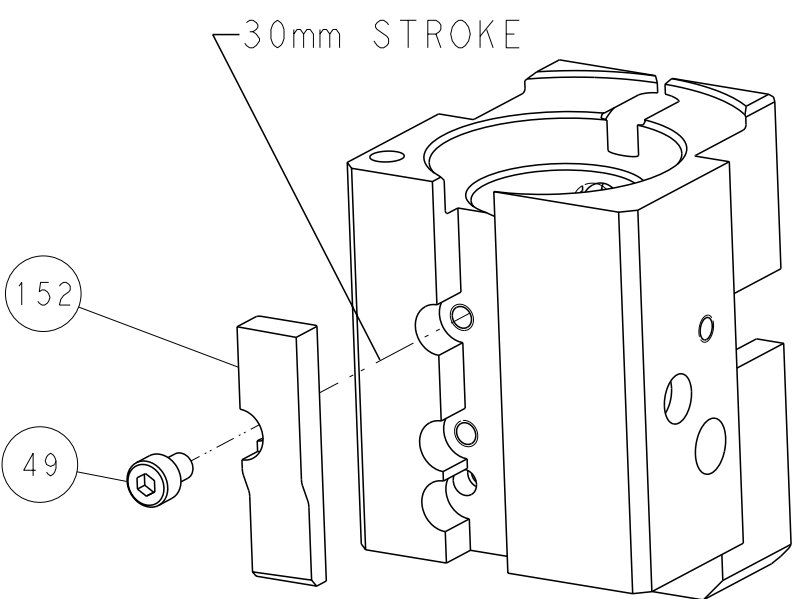
PNEUMATIC



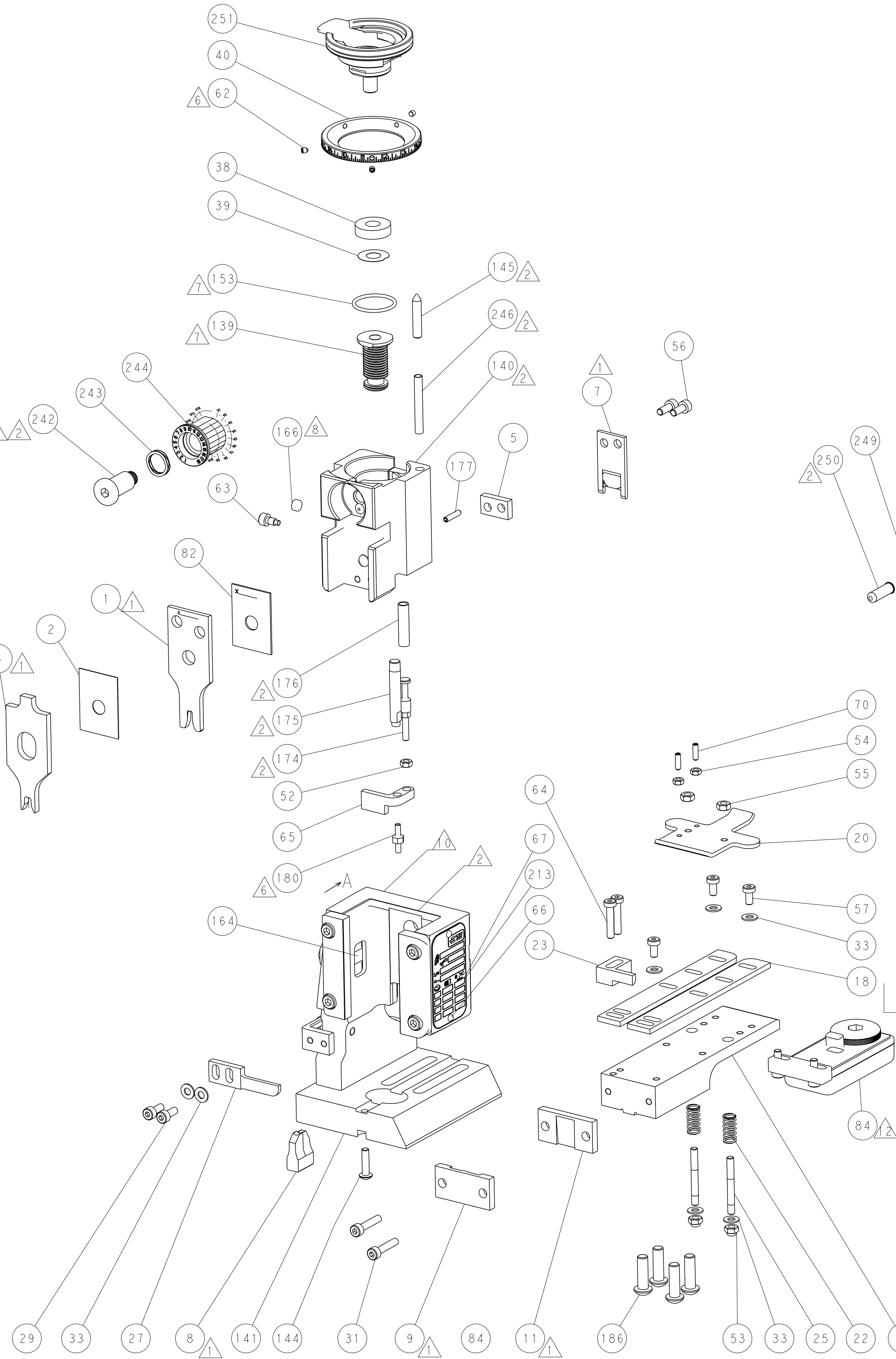
SERVO LATCH PLATE



CAM POSITION



AIR FEED



PACIFIC VERSION
Shown on sheets 3 of 4 & 4 of 4
(Atlantic version shown on sheets 1 of 4 & 2 of 4)

THIS DRAWING IS A CONTROLLED DOCUMENT FOR TYCO ELECTRONICS CORPORATION. IT IS SUBJECT TO CHANGE AND TO CONTROL AND ENGINEERING ORGANIZATION SHOULD BE CONTACTED FOR THE LATEST REVISION.				OWN	Y. YIN	17AUG2015	 TE Connectivity Harrisburg, PA 17105-3608				
				CHK	G. BAILEY	17AUG2015					
				APVD	U. GUO	17AUG2015	NAME Ocean End Feed Applicator -				
				PRODUCT SPEC							
				APPLICATION SPEC							
				WEIGHT							
				SCALE							
				Customer Accessible Production Drawing							