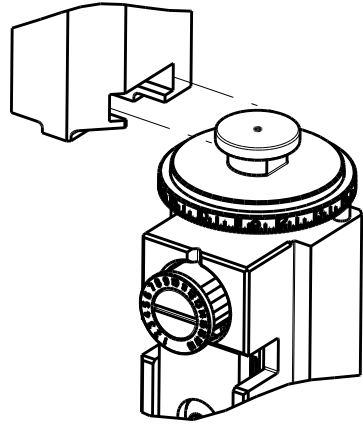


8		7	
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20		20	
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PART NUMBER	REVISION	DESCRIPTION	FEED TYPE
2151956-1	C	FINE CRIMP HEIGHT ADJUST	MECHANICAL
2151956-2	C	FINE CRIMP HEIGHT ADJUST	PNEUMATIC
7-2151956-1	C	MECHANICAL AND CRIMP TOOLING KIT	MECHANICAL
7-2151956-2	C	PNEUMATIC AND CRIMP TOOLING KIT	PNEUMATIC
7-2151956-7	A	CRIMP TOOLING KIT	-

ATLANTIC VERSION TERMINATOR
INTERFACE ADAPTER



APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	1.98 mm [.078]	F
INSUL	3.70 mm [1.46]	O
APPLICATOR INSTRUCTIONS 408-35042		

TERMINAL DATA: SUMITOMO TERMINAL		SUMITOMO CRIMP SPECIFICATION	
TERMINAL NAME: TERMINAL			
WIRE STRIP LENGTH			TERMINAL INSULATION DIAMETER RANGE
4.40-5.20 mm [.173-.205 IN]			Ø1.80-2.90 mm [.071-.114 IN]
TERMINAL APPLICATION SPECIFICATION		SUMITOMO SPEC Rev -	- - -

TERMINALS APPLIED				SEAL INSULATION DIAMETER RANGE
TE TERMINAL	SUMITOMO TERMINAL	TE SEAL	SUMITOMO SEAL	
1642775-1	1500-0105	1949371-1	7160-8234	1.7-2.7mm
		1949636-1	7165-0119	2.0-2.9mm
		1572283-1	7165-0118	1.5-2.0mm

WIRE SIZE	CRIMP HEIGHT mm [INCH]	CRIMP HEIGHT REFERENCE SETTING
1.25mm2	1.50+/-0.05 [.059+/- .002]	4.0
0.85mm2	1.40+/-0.05 [.055+/- .002]	4.9
0.50mm2	1.25+/-0.05 [.049+/- .002]	6.7
0.30mm2	1.10+/-0.05 [.043+/- .002]	8.6



- 1 RECOMMENDED SPARE PARTS
- 2 REFER TO SUPPLIED INSTRUCTION SHEET FOR CLEANING, LUBRICATION AND STORAGE OF APPLICATOR.
- 3 APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEM 242.
- 4 CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.
- 5 APPLY TORO-SEAL IN ALLEN SOCKET TO FILL HOLE AFTER FLAT HD HAS BEEN ADJUSTED TO CORRECT HEIGHT AT QUALIFICATION. APPLY #1-23419-5 LOC-TITE TO THREADS.
6. UNLESS SPECIFIED OTHERWISE TORQUE VALUES SHALL BE USED PER DOCUMENT, 101-35000.

TERMINAL DATA: SUMITOMO TERMINAL		SUMITOMO CRIMP SPECIFICATION	
TERMINAL NAME: TERMINAL			
WIRE STRIP LENGTH			TERMINAL INSULATION DIAMETER RANGE
4.40-5.20 mm [.173-.205 IN]			Ø1.80-2.90 mm [.071-.114 IN]
TERMINAL APPLICATION SPECIFICATION		SUMITOMO SPEC Rev -	-
		-	-

TERMINALS APPLIED				SEAL INSULATION DIAMETER RANGE
TE TERMINAL	SUMITOMO TERMINAL	TE SEAL	SUMITOMO SEAL	
1832684-1	1500-0106	1949371-1	7160-8234	1.7-2.7mm
		1949636-1	7165-0119	2.0-2.9mm
		1572283-1	7165-0118	1.5-2.0mm

WIRE SIZE	CRIMP HEIGHT mm [INCH]	CRIMP HEIGHT REFERENCE SETTING
1.25mm2	1.30+/-0.05 [.051+/- .002]	5.2
0.85mm2	1.20+/-0.05 [.047+/- .002]	6.3
0.50mm2	1.10+/-0.05 [.043+/- .002]	7.6
0.30mm2	0.95+/-0.05 [.037+/- .002]	9.4

*WARNING
ON INSTALLATION, SET WIRE DISC TO CRIMP HEIGHT REFERENCE SETTING FOR LARGEST WIRE SIZE. CRIMP HEIGHT REFERENCE SETTINGS GREATER THAN THE VALUE SHOWN MAY CAUSE DAMAGE TO THE CRIMP TOOLING, REFER TO THE INSTRUCTION SHEET FOR PROPER SETUP AND ADJUSTMENTS.

ATLANTIC VERSION
Shown on sheets 1 of 4 & 2 of 4
(Pacific version shown on sheets 3 of 4 & 4 of 4)

2				1					
LOC	DIST	REVISIONS							
A	66	P	LTR	DESCRIPTION			DATE	DWN	APVD
			B	ECR-14-004337			24MAR2014	XZ	TE
			B1	ECR-15-007575			19MAY2015	RS	LZ
			C	ECR-18-012005			27JUL2018	FZ	KZ
			C1	ECR-18-020094			28DEC2018	FL	CT

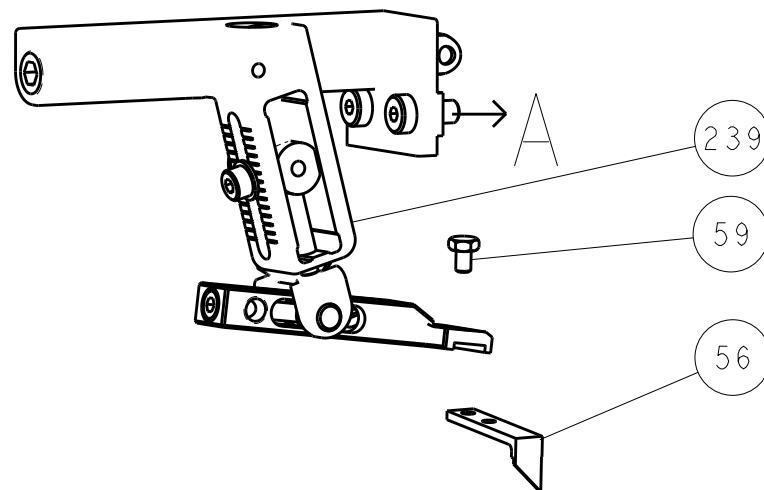
-	1	-	1	-	2119640-1	PUSH ROD, AIR FEED	250
-	1	-	1	-	1803259-1	BUSHING, FLANGED	249
-	1	-	1	-	2119641-1	FEED CAM, AIR FEED	248
-	1	1	1	1	2119082-8	CAM, SNAIL, INSULATION ADJUSTMENT	244
-	1	1	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	243
-	1	1	1	1	2119083-1	RETAINER, INSULATION DIAL	242
-	1	1	1	1	7-18023-7	SCR, SKT HD CAP M3 X 4.0	241
-	-	1	-	1	2119580-1	MECHANICAL FEED ASSEMBLY	239
-	1	-	1	-	2063440-1	AIR FEED MODULE	238
-	2	-	2	-	21045-3	RING, RETAIN, EXTERN, 3/16 CRESCENT	172
-	REF	REF	REF	REF	994970-2	COUNTER, MAGNETIC	164
-	1	-	1	-	240638-1	SPRING, FEED FINGER	163
-	1	-	1	-	3-23627-7	PIN, RETAIN, GRVD, 3/16 X .854	137
-	1	-	1	-	2119799-1	HOLDER,FEED FINGER, AF	136
-	1	1	1	1	1-18028-2	WASHER, FLAT, REG M4	119
-	1	1	1	1	2844908-1	SCREW, LOCKING	99
-	1	1	1	1	2844907-1	POST, LOCKING	98
-	1	1	1	1	455888-4	SPACER, CRIMPER	82
-	1	1	1	1	1803607-1	DOCUMENTATION PACKAGE	71
-	1	1	1	1	2119740-1	TAG,IDENTIFICATION	67
-	2	2	2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188	66
-	1	1	1	1	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	60
-	1	1	1	1	5-18022-5	SCR, HEX HD CAP, M4 X 6.0	59
-	1	1	1	1	985575-3	SCR, FLT SKT HD CAP M3 X 10.0	57
-	1	1	1	1	1338685-1	PAWL, FEED	56
-	4	4	4	4	2168083-3	SCR, SKT HD CAP, RoHS, M4 X 12.0	54
-	2	2	2	2	2168083-3	SCR, SKT HD CAP, RoHS, M4 X 12.0	53
-	1	1	1	1	5018030-1	NUT, HEX, REG, RoHS, M3	52
-	1	1	1	1	811242-5	BUMPER, HOLD DOWN	51
-	1	1	1	1	690753-2	SPACER, TONKER	50
-	1	2	1	2	18023-9	SCR, SKT HD CAP M4 X 6.0	49
-	-	1	-	1	2119652-1	FEED CAM, PRE FEED	48
-	-	1	-	1	2119653-1	FEED CAM, POST FEED	47
-	1	1	1	1	1803583-9	APPLICATOR BASIC ASSEMBLY, SF	46
-	1	1	1	1	1803515-1	RAM ASSEMBLY, SF ATLANTIC	44
-	1	1	1	1	1803602-1	SCR, BHSC, RoHS (M8 X 25)	41
-	1	1	1	1	2-1752356-0	SUPPORT, TERMINAL	34
-	2	2	2	2	2079383-5	SCR, BHSC, RoHS (M4 X 20)	33
-	2	2	2	2	3-2844962-0	SPACER, CYLINDRICAL, STRIP GUIDE	30
-	1	1	1	1	2844992-1	ASSEMBLY, STRIP GUIDE	29
-	1	1	1	1	455888-3	SPACER, CRIMPER	28
-	1	1	1	1	1320928-2	STRIP GUIDE	24
-	1	1	1	1	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	21
-	1	1	1	1	1-18028-2	WASHER, FLAT, REG M4	20
-	1	1	1	1	2119533-1	STRIPPER, SIDE FEED	19
-	1	1	1	1	2119806-1	INSERT, SHEAR	13
-	1	1	1	1	3-22280-3	SPRING, COMPRESSION	12
-	1	1	1	1	1-356885-4	STOP, SHEAR	11
-	1	1	1	1	2119805-1	SHEAR HOLDER, FRONT	10
-	1	1	1	1	318707-1	FLOATING SHEAR, FRONT	9
1	2	2	1	1	4-1633711-9	ANVIL, COMBINATION	8
-	1	1	1	1	2-240641-8	SPACER	7
-	-	-	-	-	-	-	6
-	1	1	1	1	2119781-1	DEPRESSOR, SHEAR	5
-	1	1	1	1	238011-4	BLOCK, CRIMPER SPACER	4
1	2	2	1	1	2-1803018-9	CRIMPER, INSULATION O	3
-	1	1	1	1	1-455888-2	SPACER, CRIMPER	2
1	2	2	1	1	3-1633305-0	CRIMPER, WIRE PREMIUM	1
-77	-72	-71	-2	-1	PART NO	DESCRIPTION	ITEM NO

THIS DRAWING IS UNPUBLISHED. IT IS SUBJECT TO CHANGE WITHOUT NOTICE AND WITHOUT LIABILITY. IT IS SUBJECT TO CHANGE WITHOUT NOTICE AND WITHOUT LIABILITY. IT IS SUBJECT TO CHANGE WITHOUT NOTICE AND WITHOUT LIABILITY. IT IS SUBJECT TO CHANGE WITHOUT NOTICE AND WITHOUT LIABILITY.				DWN C. CHEN 09JUN2013	TE Connectivity Harrisburg, PA 17105-3608		
DIMENSIONS: mm				CHK U. GUO 09JUN2013	NAME Ocean Side Feed Applicator		
TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± 1 PLC ± 2 PLC ± 3 PLC ± 4 PLC ± ANGLES ± FINISH ±				APVD J. CRUZ 09JUN2013	PRODUCT SPEC APPLICATION SPEC		
MATERIAL				SIZE A1	CAGE CODE 00779	DRAWING NO C=2151956	RESTRICTED TO -
				Customer Accessible Production Drawing		SCALE 1:2	SHEET 1 OF 4
						REV C1	

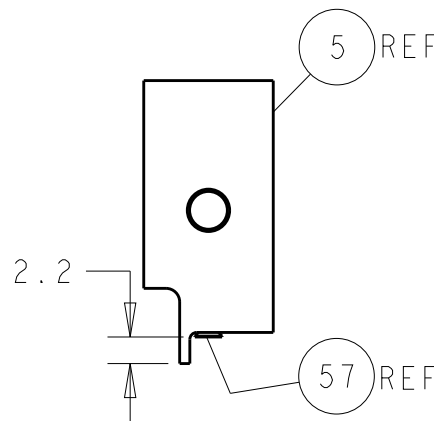
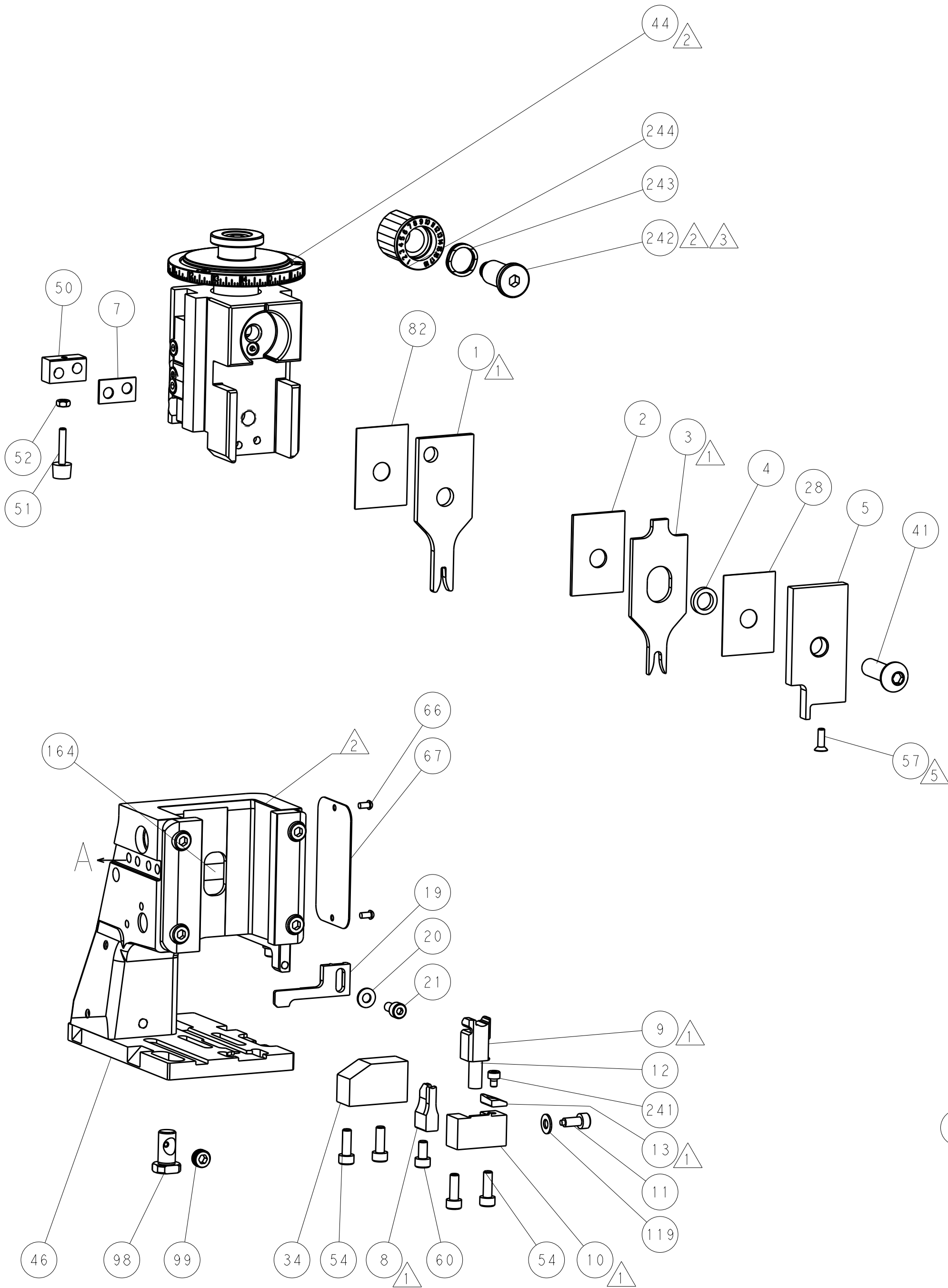
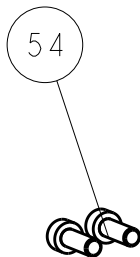
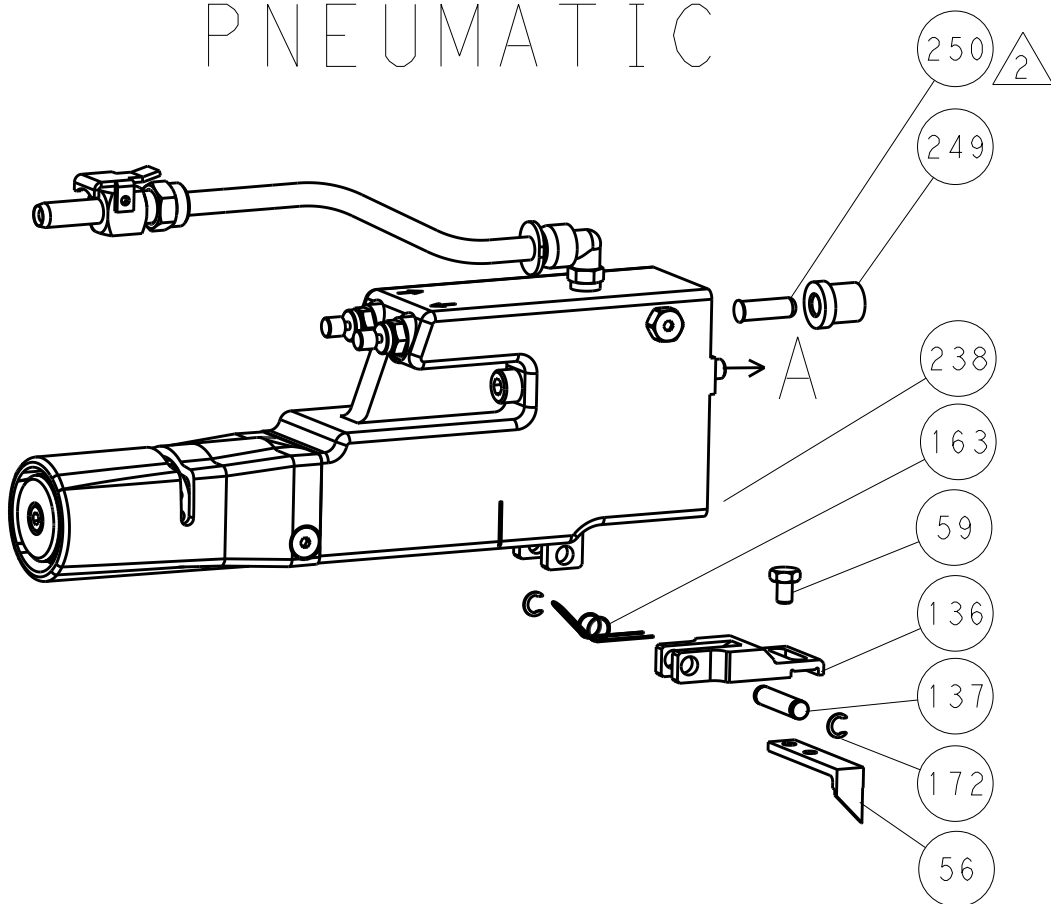
SHEETS 3 & 4 ARE NOT REQUIRED FOR ATLANTIC VERSION

LOC	DIST	REVISIONS					
		P	LTR	DESCRIPTION	DATE	DWN	APVD
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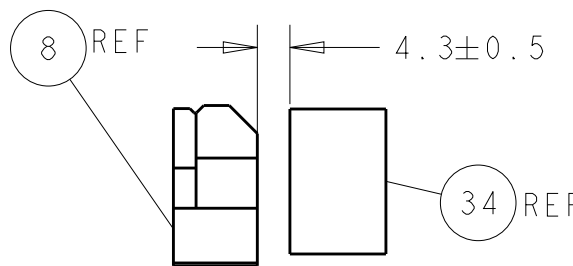
FEED TYPE MECHANICAL



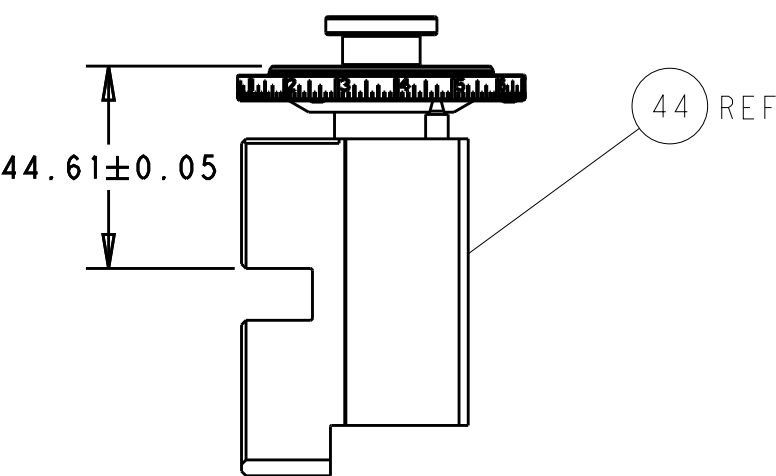
PNEUMATIC



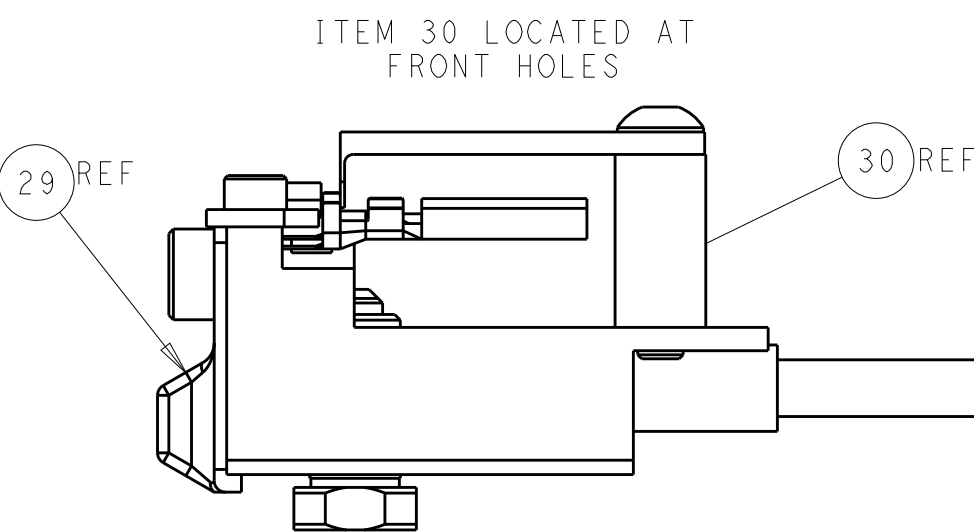
SHEAR DEPRESSOR DETAIL



TERMINAL SUPPORT LOCATION

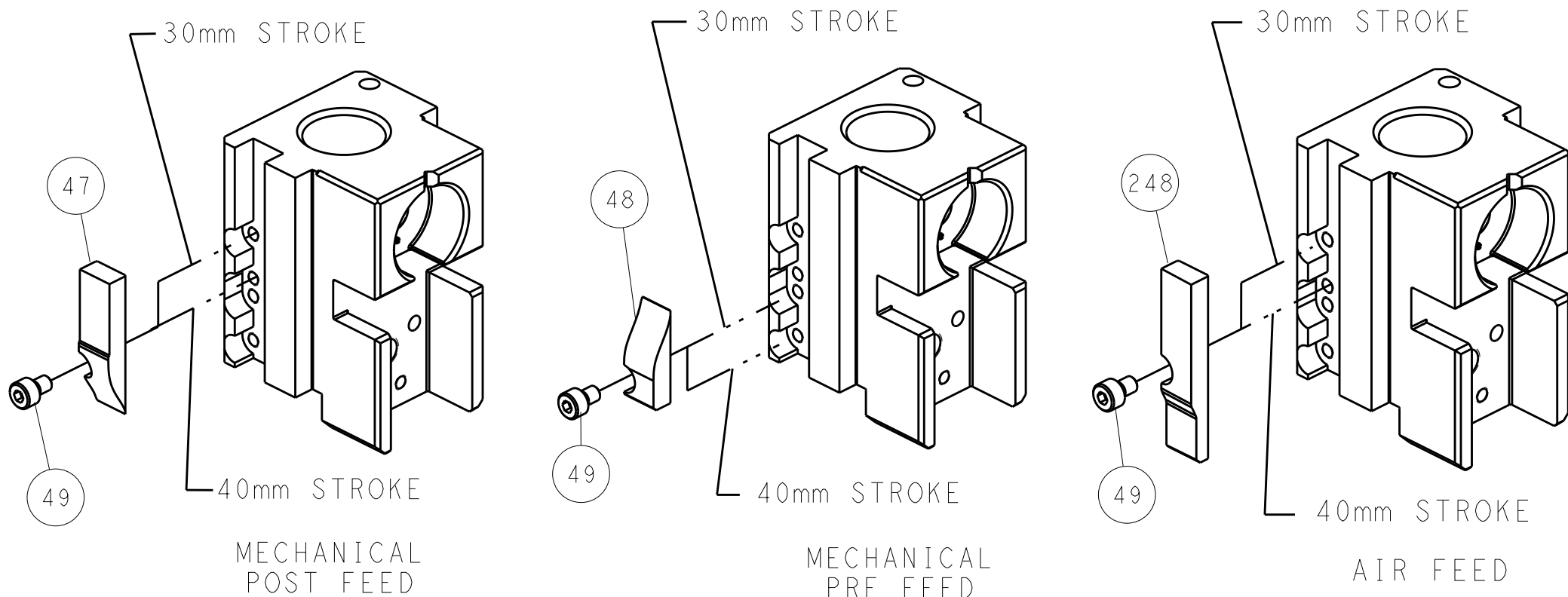


RAM SET-UP



FEED TRACK POSITION
GUIDE BY INSULATION BARREL

CAM POSITIONS

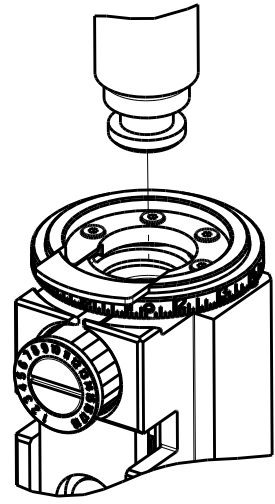


ATLANTIC VERSION
Shown on sheets 1 of 4 & 2 of 4
(Pacific version shown on sheets 3 of 4 & 4 of 4)

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DIMENSIONS: mm				TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± 1 PLC ± 2 PLC ± 3 PLC ± 4 PLC ± ANGLES ± FINISH				NAME: Ocean Side Feed Applicator			
MATERIAL: -				WEIGHT: -				SIZE: A1 CAGE CODE: 00779 DRAWING NO: C-2151956			
Customer Accessible Production Drawing				SCALE: 1:2				SHEET 2 OF 4 REV C1			

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PART NUMBER	REVISION	DESCRIPTION	FEED TYPE
2-2151956-1	C	FINE CRIMP HEIGHT ADJUST	MECHANICAL
2-2151956-2	C	FINE CRIMP HEIGHT ADJUST	PNEUMATIC
7-2151956-7	A	CRIMP TOOLING KIT	-

PACIFIC VERSION TERMINATOR
INTERFACE ADAPTER



APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	1.98 mm [.078]	F
INSUL	3.70 mm [.146]	O
APPLICATOR INSTRUCTIONS 408-35042		

TERMINAL DATA: SUMITOMO TERMINAL		SUMITOMO CRIMP SPECIFICATION	
TERMINAL NAME: TERMINAL			
WIRE STRIP LENGTH 4.40-5.20 mm [.173-.205 IN]		 TERMINAL INSULATION DIAMETER RANGE Ø1.80-2.90 mm [.071-.114 IN]	
TERMINAL APPLICATION SPECIFICATION		SUMITOMO SPEC Rev -	- - -

TERMINALS APPLIED				SEAL INSULATION DIAMETER RANGE
TE TERMINAL	SUMITOMO TERMINAL	TE SEAL	SUMITOMO SEAL	
1642775-1	1500-0105	1949371-1	7160-8234	1.7-2.7mm
		1949636-1	7165-0119	2.0-2.9mm
		1572283-1	7165-0118	1.5-2.0mm

WIRE SIZE	CRIMP HEIGHT mm [INCH]	CRIMP HEIGHT REFERENCE SETTING
1.25mm2	1.50+/-0.05 [.059+/- .002]	4.0
0.85mm2	1.40+/-0.05 [.055+/- .002]	4.9
0.50mm2	1.25+/-0.05 [.049+/- .002]	6.7
0.30mm2	1.10+/-0.05 [.043+/- .002]	8.6

TERMINAL DATA: SUMITOMO TERMINAL		SUMITOMO CRIMP SPECIFICATION	
TERMINAL NAME: TERMINAL			
WIRE STRIP LENGTH 4.40-5.20 mm [.173-.205 IN]		TERMINAL INSULATION DIAMETER RANGE Ø1.80-2.90 mm [.071-.114 IN]	
TERMINAL APPLICATION SPECIFICATION		SUMITOMO SPEC Rev - - -	

TERMINALS APPLIED				SEAL INSULATION DIAMETER RANGE
TE TERMINAL	SUMITOMO TERMINAL	TE SEAL	SUMITOMO SEAL	
1832684-1	1500-0106	1949371-1	7160-8234	1.7-2.7mm
		1949636-1	7165-0119	2.0-2.9mm
		1572283-1	7165-0118	1.5-2.0mm

WIRE SIZE	CRIMP HEIGHT mm [INCH]	CRIMP HEIGHT REFERENCE SETTING
1.25mm2	1.30+/-0.05 [.051+/- .002]	5.2
0.85mm2	1.20+/-0.05 [.047+/- .002]	6.3
0.50mm2	1.10+/-0.05 [.043+/- .002]	7.6
0.30mm2	0.95+/-0.05 [.037+/- .002]	9.4



- 1 RECOMMENDED SPARE PARTS
- 2 REFER TO SUPPLIED INSTRUCTION SHEET FOR CLEANING, LUBRICATION AND STORAGE OF APPLICATOR.
- 3 APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEM 242.
- 4 CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.
- 5 APPLY TORO-SEAL IN ALLEN SOCKET TO FILL HOLE AFTER FLAT HD HAS BEEN ADJUSTED TO CORRECT HEIGHT AT QUALIFICATION. APPLY #1-23419-5 LOC-TITE TO THREADS.
6. UNLESS SPECIFIED OTHERWISE TORQUE VALUES SHALL BE USED PER DOCUMENT, 101-35000.

*WARNING
ON INSTALLATION, SET WIRE DISC TO CRIMP HEIGHT REFERENCE SETTING FOR LARGEST WIRE SIZE. CRIMP HEIGHT REFERENCE SETTINGS GREATER THAN THE VALUE SHOWN MAY CAUSE DAMAGE TO THE CRIMP TOOLING, REFER TO THE INSTRUCTION SHEET FOR PROPER SETUP AND ADJUSTMENTS.

PACIFIC VERSION
Shown on sheets 3 of 4 & 4 of 4
(Atlantic version shown on sheets 1 of 4 & 2 of 4)

LOC	DIST	REVISIONS					
A	66	P	LTR	DESCRIPTION	DATE	DWN	APVD
		-	SEE SHEET 1	-	-	-	

3	-	1	-	2119640-1	PUSH ROD, AIR FEED	250	
	-	1	-	1803259-1	BUSHING, FLANGED	249	
	-	1	1	2119082-8	CAM, SNAIL, INSULATION ADJUSTMENT	244	
	-	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	243	
	-	1	1	2119083-1	RETAINER, INSULATION DIAL	242	
	-	1	1	7-18023-7	SCR, SKT HD CAP M3 X 4.0	241	
	-	-	1	2119580-1	MECHANICAL FEED ASSEMBLY	239	
	-	1	-	2063440-1	AIR FEED MODULE	238	
	-	2	-	21045-3	RING, RETAIN, EXTERN, 3/16 CRESCENT	172	
	-	REF	REF	994970-2	COUNTER, MAGNETIC	164	
5	-	1	-	240638-1	SPRING, FEED FINGER	163	
	-	1	-	2119641-2	FEED CAM, AIR FEED	151	
	-	1	1	2168083-8	SCR, SKT HD CAP, RoHS, M4 X 16	144	
	-	4	4	2168083-9	SCR, SKT HD CAP, RoHS, M4 X 20	143	
	-	-	1	2119653-2	FEED CAM, POST FEED	142	
	-	1	1	1-1803583-0	APPLICATOR BASIC ASSEMBLY, SF	141	
	-	1	1	1803516-1	RAM ASSEMBLY, SF PACIFIC	140	
	-	1	-	3-23627-7	PIN, RETAIN, GRVD, 3/16 X .854	137	
	-	1	-	2119799-1	HOLDER,FEED FINGER, AF	136	
	-	1	1	1-18028-2	WASHER, FLAT, REG M4	119	
	-	1	1	2844908-1	SCREW, LOCKING	99	
	-	1	1	2844907-1	POST, LOCKING	98	
	-	1	1	455888-4	SPACER, CRIMPER	82	
	-	1	1	1803607-1	DOCUMENTATION PACKAGE	71	
	-	1	1	2119740-1	TAG,IDENTIFICATION	67	
	-	2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188	66	
	-	1	1	5-18022-5	SCR, HEX HD CAP, M4 X 6.0	59	
	-	1	1	985575-3	SCR, FLT SKT HD CAP M3 X 10.0	57	
	-	1	1	1338685-1	PAWL, FEED	56	
	-	2	2	2168083-3	SCR, SKT HD CAP, RoHS, M4 X 12.0	53	
	-	1	1	5018030-1	NUT, HEX, REG, RoHS, M3	52	
	-	1	1	811242-5	BUMPER, HOLD DOWN	51	
	-	1	1	690753-2	SPACER, TONKER	50	
	-	1	2	18023-9	SCR, SKT HD CAP M4 X 6.0	49	
	-	-	1	2119652-1	FEED CAM, PRE FEED	48	
	-	1	1	1803602-1	SCR, BHSC, RoHS (M8 X 25)	41	
	-	1	1	2-1752356-0	SUPPORT, TERMINAL	34	
	-	2	2	2079383-5	SCR, BHSC, RoHS (M4 X 20)	33	
	-	2	2	3-2844962-0	SPACER, CYLINDRICAL, STRIP GUIDE	30	
	-	1	1	2844992-1	ASSEMBLY, STRIP GUIDE	29	
	-	1	1	455888-3	SPACER, CRIMPER	28	
	-	1	1	1320928-2	STRIP GUIDE	24	
	-	1	1	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	21	
	-	1	1	1-18028-2	WASHER, FLAT, REG M4	20	
	-	1	1	2119533-1	STRIPPER, SIDE FEED	19	
	1	-	1	1	2119806-1	INSERT, SHEAR	13
	-	1	1	3-22280-3	SPRING, COMPRESSION	12	
	-	1	1	1-356885-4	STOP, SHEAR	11	
	1	-	1	1	2119805-1	SHEAR HOLDER, FRONT	10
	1	-	1	1	318707-1	FLOATING SHEAR, FRONT	9
1	1	1	1	4-1633711-9	ANVIL, COMBINATION	8	
-	1	1	2-240641-8	SPACER	7		
-	-	-	-	-	6		
-	1	1	2119781-1	DEPRESSOR, SHEAR	5		
-	1	1	238011-4	BLOCK, CRIMPER SPACER	4		
1	1	1	2-1803018-9	CRIMPER, INSULATION O	3		
-	1	1	1-455888-2	SPACER, CRIMPER	2		
1	1	1	3-1633305-0	CRIMPER, WIRE PREMIUM	1		

- 77 - 22 - 21			PART NO		DESCRIPTION			ITEM NO	
OWNED BY THE ELECTRONIC CORPORATION FOR THE CONTROL AND ENGINEERING DEPARTMENT FOR THE LATTER REVISION.			DWN	09JUN2013	 TE Connectivity Harrisburg, PA 17105-3608				
			CHK	09JUN2013					
			U.GUO						
			APVD	09JUN2013	NAME				
			DIMENSIONS:	TOLERANCES UNLESS OTHERWISE SPECIFIED:	Ocean Side Feed				
			mm	0 PLC ±.001	Applicator				
				1 PLC ±.001	-				
				2 PLC ±.001	-				
				3 PLC ±.001	-				
				4 PLC ±.001	-				
				ANGLES	-				
				FINISH	-				
				MATERIAL	WEIGHT				
				-	-				
				Customer Accessible Production Drawing	SCALE	1:2	SHEET	3 OF 4	REV C1

SHEETS 1 & 2 ARE NOT REQUIRED FOR PACIFIC VERSION

LOC	DIST	REVISIONS					
		P	LTR	DESCRIPTION	DATE	DWN	APVD
A	66	-	-	SEE SHEET 1	-	-	-

D

C

B

A

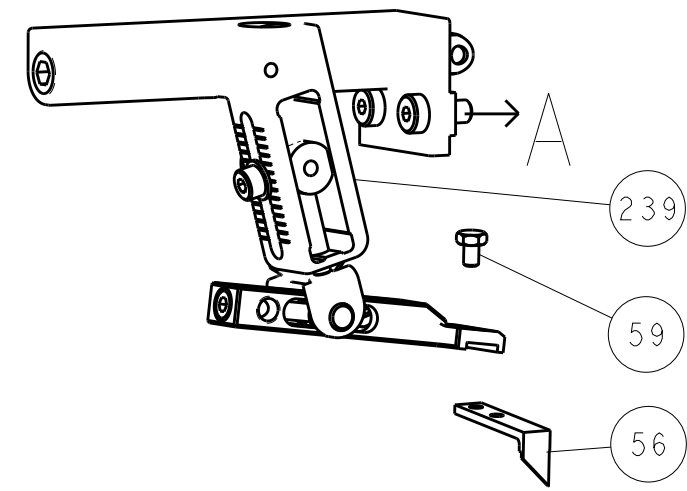
D

C

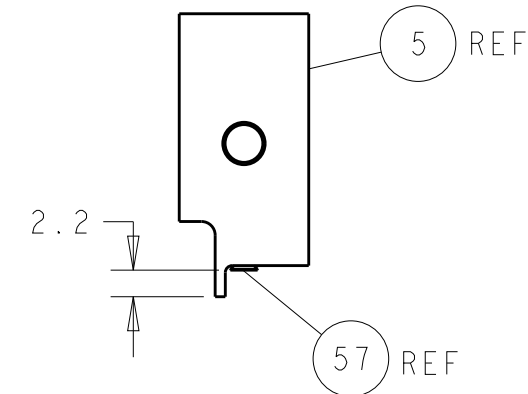
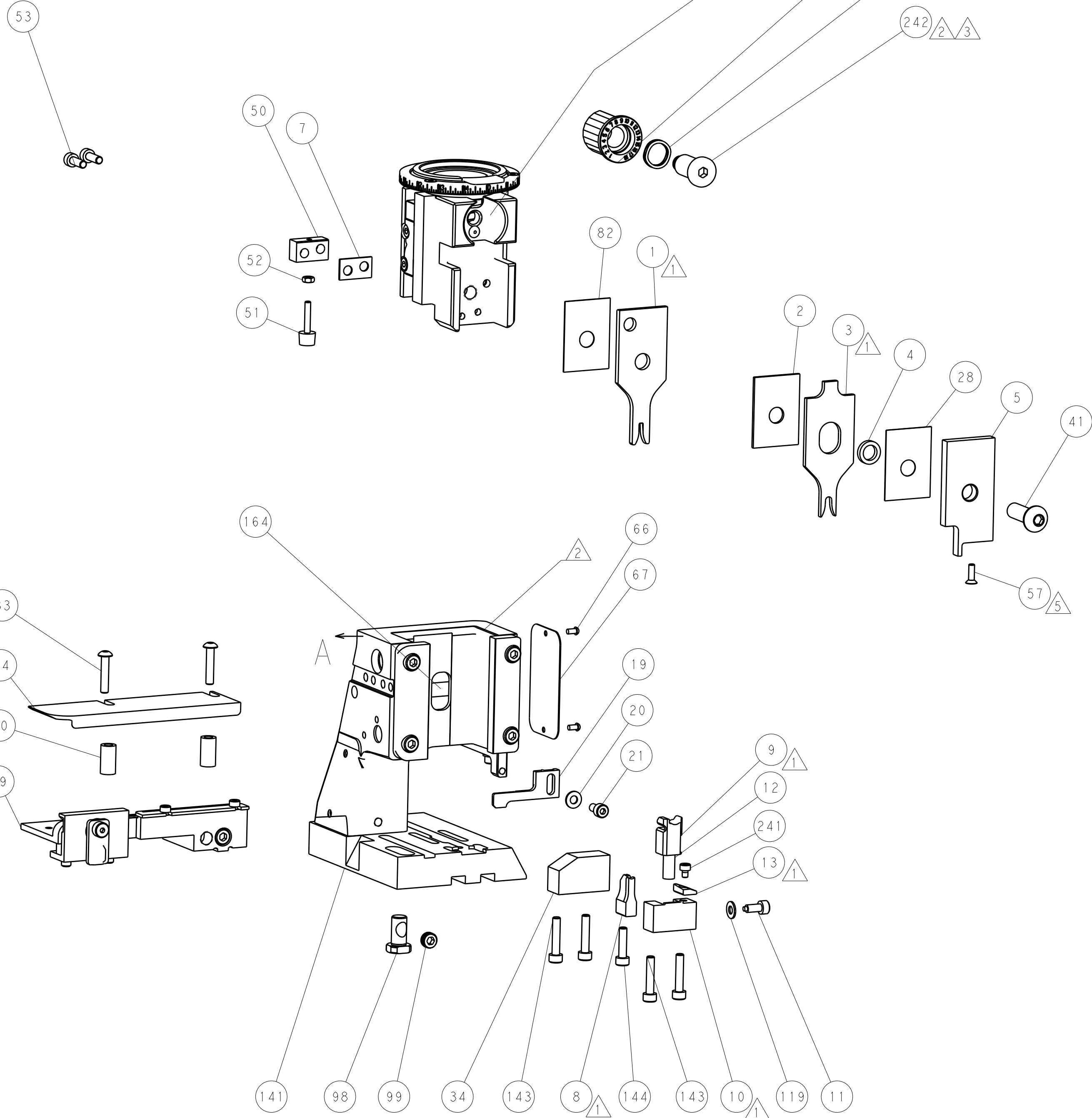
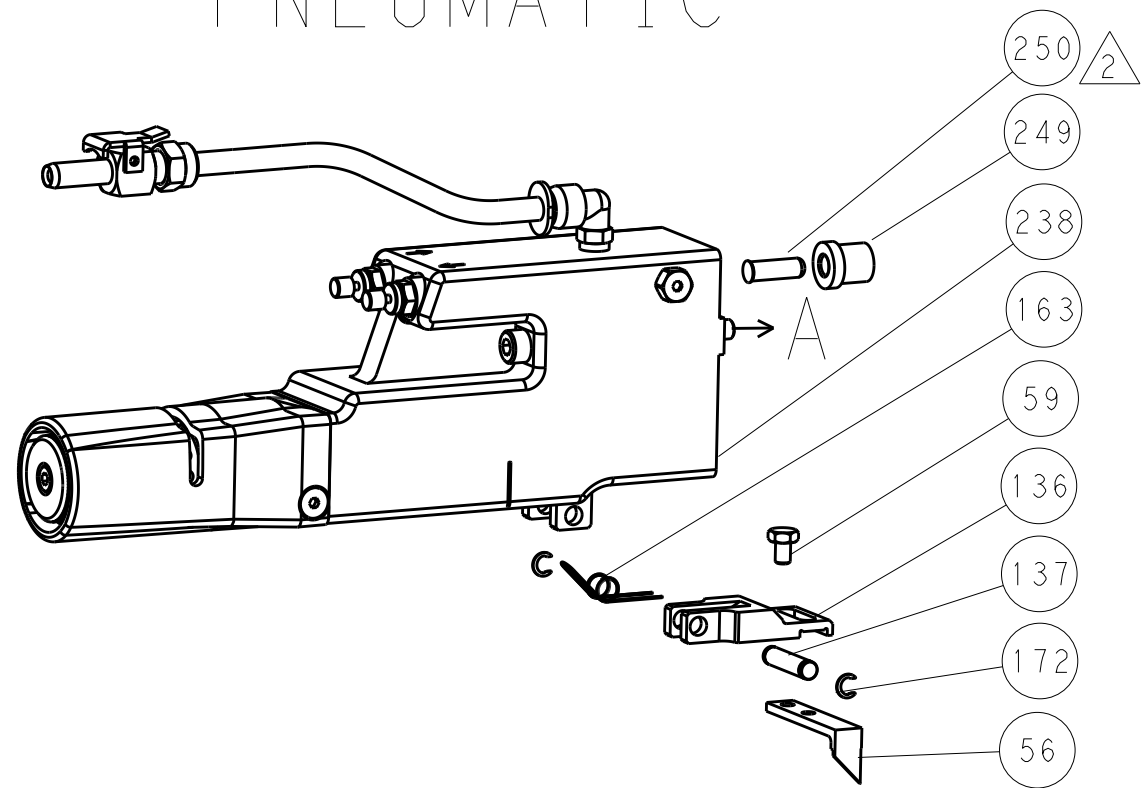
B

A

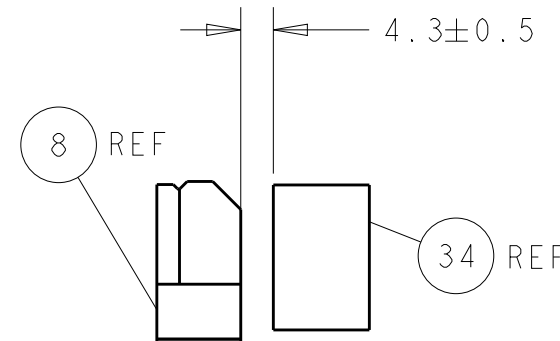
FEED TYPE MECHANICAL



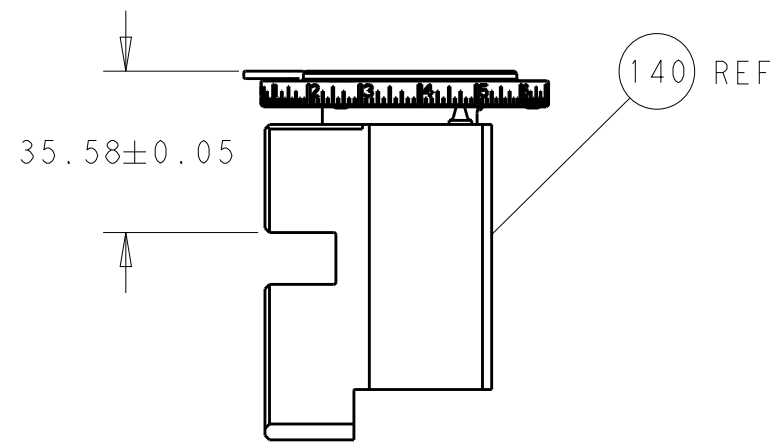
PNEUMATIC



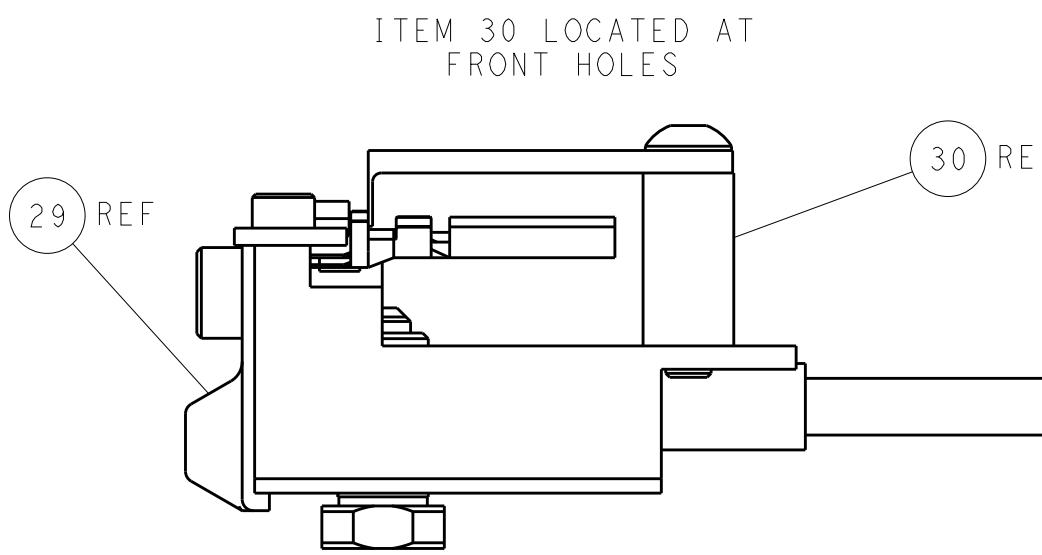
SHEAR DEPRESSOR DETAIL



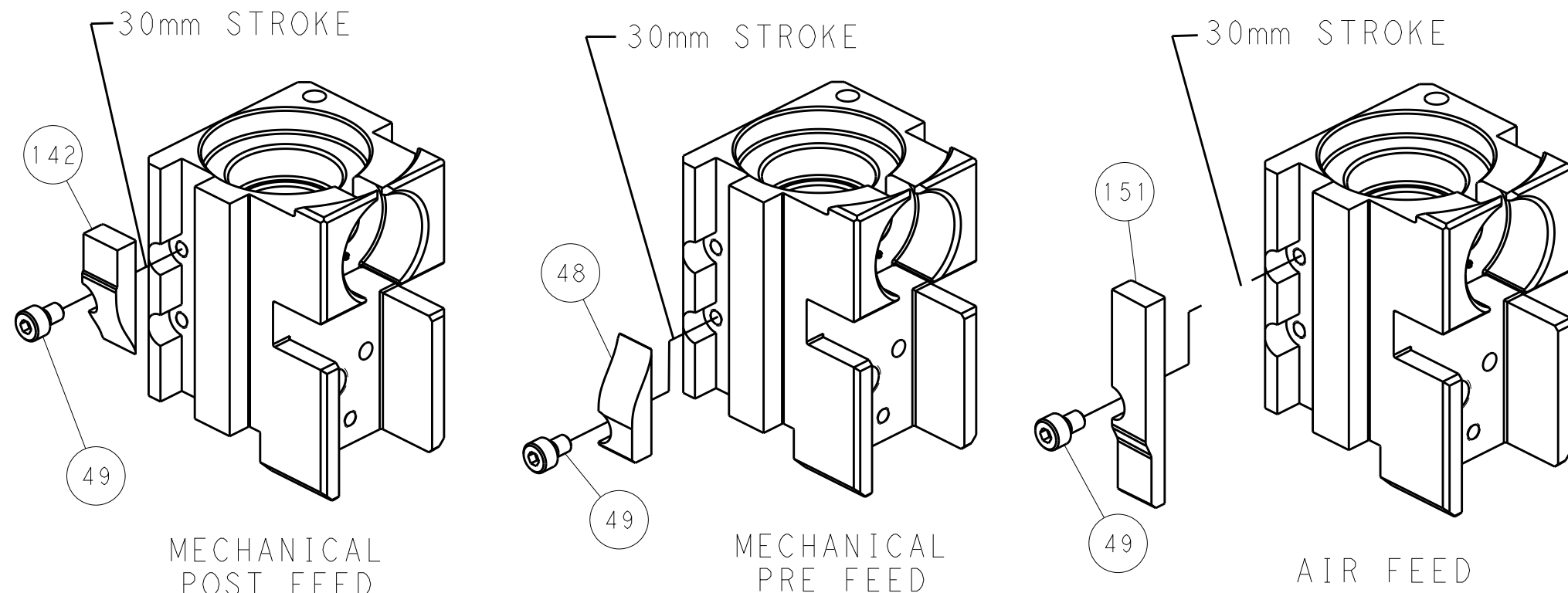
TERMINAL SUPPORT LOCATION



RAM SET-UP



FEED TRACK POSITION
GUIDE BY INSULATION BARREL



PACIFIC VERSION
Shown on sheets 3 of 4 & 4 of 4
(Atlantic version shown on sheets 1 of 4 & 2 of 4)

1. THIS DRAWING IS UNPUBLISHED. IT IS SUBJECT TO CHANGE WITHOUT NOTICE. ANY CHANGES TO THIS DRAWING SHOULD BE CONTACTED FOR THE LATEST REVISION.		DWN C. CHEN 09JUN2013	TE Connectivity Harrisburg, PA 17105-3608	
DIMENSIONS: mm		CHK U. GUO 09JUN2013	NAME Ocean Side Feed Applicator	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD J. CRUZ 09JUN2013	SIZE A1	
0 PLC ±.0005 1 PLC ±.0005 2 PLC ±.0005 3 PLC ±.0005 4 PLC ±.0005		PRODUCT SPEC	CAGE CODE 00779	
ANGLES FINISH		APPLICATION SPEC	DRAWING NO 2151956	
MATERIAL -		WEIGHT -	Customer Accessible Production Drawing	
		SCALE 1:2	SHEET 4 OF 4	
		REV C1		

SHEETS 1 & 2 ARE NOT REQUIRED FOR PACIFIC VERSION