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PART NUMBER	REVISION	DESCRIPTION	FEED TYPE
2151346-1	J	FINE CRIMP HEIGHT ADJUST	MECHANICAL
2151346-2	K	FINE CRIMP HEIGHT ADJUST	PNEUMATIC
5-2151346-1	J	SEAL STRIPPER CRIMPER TERMINATING UNIT	MECHANICAL
5-2151346-2	K	SEAL STRIPPER CRIMPER TERMINATING UNIT	PNEUMATIC
7-2151346-1	J	MECHANICAL AND CRIMP TOOLING KIT	MECHANICAL
7-2151346-2	K	PNEUMATIC AND CRIMP TOOLING KIT	PNEUMATIC
7-2151346-7	J	CRIMP TOOLING KIT	-

APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	2.54 mm [.100]	F
INSUL	4.19 mm [.165]	O
APPLICATOR INSTRUCTIONS 408-35042		

TERMINAL DATA: TE TERMINAL		TE CRIMP SPECIFICATION	
TERMINAL NAME: 2.8MM FLAT TYPE RECEPTACLE			
WIRE STRIP LENGTH			INSULATION DIAMETER RANGE
4.70-5.30 mm [.185-.209 IN]		∅	3.40 [.134 IN MAX] 
TERMINAL APPLICATION SPECIFICATION		(A)114-18144-0	-
		(B)114-18144-1	-
TERMINALS APPLIED 			
TE TERMINAL	TE TERMINAL	TE SEAL	TE SEAL
(A) 967543-1	(B) 968088-1	828905-1	
(A) 967543-2	(B) 968088-2		
(A) 967543-3	(B) 1703035-1		
	(B) 1703035-2		

WIRE SIZE	CRIMP HEIGHT mm [INCH]	CRIMP HEIGHT REFERENCE SETTING
2.50mm2	1.88+/-0.05 [1.074+/- .002]	6.1
1.50mm2	1.58+/-0.05 [1.062+/- .002]	9.2

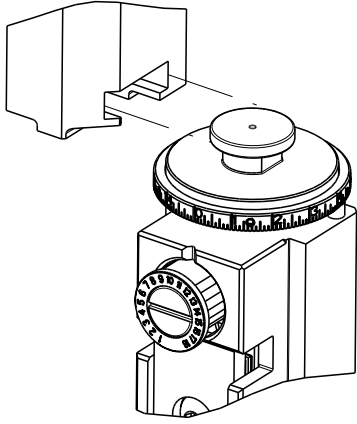


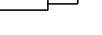
- 1 RECOMMENDED SPARE PARTS
- 2 REFER TO SUPPLIED INSTRUCTION SHEET FOR CLEANING, LUBRICATION AND STORAGE OF APPLICATOR.
- 3 APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 180. APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEM 242.
- 4 CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.
- 5 THIS APPLICATOR APPLIES TERMINAL WITH A SEAL.

SEAL P/N	INSUL. Ø
828905-1	2.2-3.0mm
368941-1	2.7-3.0mm
- 6 APPLY TORQ-SEAL IN ALLEN SOCKET TO FILL HOLE AFTER FLAT HD HAS BEEN ADJUSTED TO CORRECT HEIGHT AT QUALIFICATION. APPLY #1-23419-5 LOC-TITE TO THREADS.

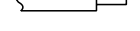
- 7 TERMINAL LUBRICANT IS RECOMMENDED.
8. UNLESS SPECIFIED OTHERWISE TORQUE VALUES SHALL BE USED PER DOCUMENT, 101-35000.

ATLANTIC VERSION TERMINATOR
INTERFACE ADAPTER



TERMINAL DATA: TE TERMINAL		TE CRIMP SPECIFICATION	
TERMINAL NAME: 2.8MM FLAT TYPE RECEPTACLE			
WIRE STRIP LENGTH			INSULATION DIAMETER RANGE
4.70-5.30 mm [.185-.209 IN]		Ø	3.40 [.134 IN MAX] 
TERMINAL APPLICATION 		(C)114-18148	-
SPECIFICATION		-	-
TERMINALS APPLIED 			
TE TERMINAL	TE TERMINAL	TE SEAL	TE SEAL
(C)1-968857-1	(C)1-968857-3	828905-1	
(C) 1-2282364-1	(C) 1-2282364-3		

WIRE SIZE	CRIMP HEIGHT mm [INCH]	CRIMP HEIGHT REFERENCE SETTING
2.50mm2	1.76+/-0.05 [1.069+/- .002]	8.3
1.50mm2	1.47+/-0.05 [1.058+/- .002]	11.4

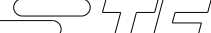
TERMINAL DATA: TE TERMINAL		TE CRIMP SPECIFICATION	
TERMINAL NAME: 2.8MM FLAT TYPE RECEPTACLE			
WIRE STRIP LENGTH			INSULATION DIAMETER RANGE
4.70-5.30 mm [.185-.209 IN]		Ø	3.40 [.134 IN MAX]
TERMINAL APPLICATION SPECIFICATION		△5	
(D)114-13295		-	-
TERMINALS APPLIED		△	
TE TERMINAL	TE TERMINAL	TE SEAL	TE SEAL
(D)1-968857-3		368941-1	

WIRE SIZE	CRIMP HEIGHT mm [INCH]	CRIMP HEIGHT REFERENCE SETTING
2.50mm2	1.88+/-0.05 [1.074+/- .002]	7.1

ATLANTIC VERSION
Shown on sheets 1 of 4 & 2 of 4
(Pacific version shown on sheets 3 of 4 & 4 of 4)

2				1				
LOC	DIST	REVISIONS						
A	66	P	LTR	DESCRIPTION		DATE	DWN	APVD
			H	ECR-18-005999		19APR2018	JAH	JDG
			J	ECR-19-001807		02FEB2019	FL	GB
			K	ECR-19-005299		02APR2019	JAH	CT
			K1	ECR-19-016680		25OCT2019	JAH	GB

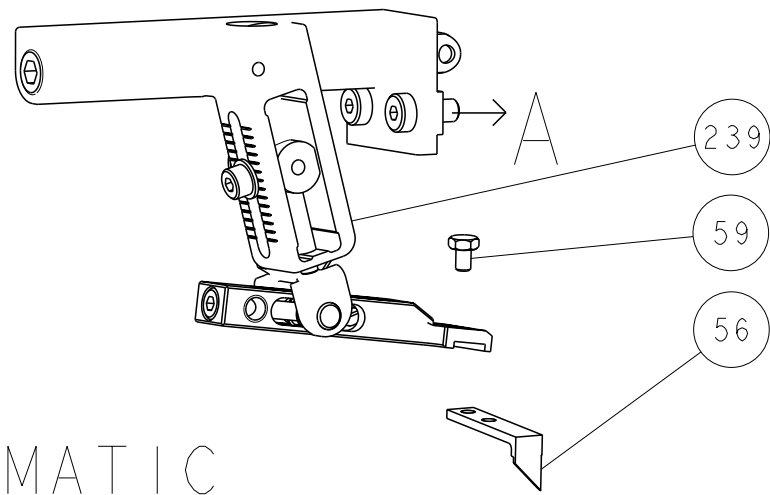
-	-	-	1	1	-	-	1803515-3	RAM ASSEMBLY, SF ATLANTIC	293
-	-	-	1	1	-	-	2-1803583-1	APPLICATOR BASIC ASSEMBLY, SF	292
-	1	-	1	-	1	-	2119641-1	FEED CAM, AIR FEED	248
-	1	1	1	1	1	1	2119082-7	CAM, SNAIL, INSULATION ADJUSTMENT	244
-	1	1	1	1	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	243
-	1	1	1	1	1	1	2119083-1	RETAINER, INSULATION DIAL	242
-	1	1	1	1	1	1	7-18023-7	SCR, SKT HD CAP M3 X 4.0	241
-	-	1	-	1	-	1	2119580-1	MECHANICAL FEED ASSEMBLY	239
-	1	-	1	-	1	-	2844940-1	AIR FEED MODULE	238
-	-	-	1	1	-	-	4-1722335-3	STRIPPER, SIDE FEED	182
-	-	-	1	1	-	-	1-5018030-0	NUT, HEX, REG, RoHS, M3.5	181
-	-	-	1	1	-	-	2-1752354-6	STANDOFF,HOLD-DOWN	180
-	-	-	1	1	-	-	993111-1	PIN, SLOTTED SPRING 3.0 X 20.0	177
-	-	-	1	1	-	-	5-22280-0	SPRING, COMPRESSION	176
-	-	-	1	1	-	-	1752353-3	GUIDE PIN,HOLDDOWN	175
-	-	-	1	1	-	-	1901680-2	GUIDE PIN,HOLDDOWN	174
-	REF	REF	REF	REF	REF	REF	994970-2	COUNTER, MAGNETIC	164
-	1	1	1	1	1	1	2119955-1	ASSY, LUBRICATOR, SIDE FEED	113
-	1	1	1	1	1	1	2844908-1	SCREW, LOCKING	99
-	1	1	1	1	1	1	2844907-1	POST, LOCKING	98
-	1	1	1	1	1	1	455888-5	SPACER, CRIMPER	82
-	1	1	1	1	1	1	1803607-3	DOCUMENTATION PACKAGE	71
-	1	1	1	1	1	1	2119791-5	DEPRESSOR, WIRE	70
-	1	1	1	1	1	1	2119943-1	WASHER, SPACER	69
-	1	1	1	1	1	1	2119740-1	TAG,IDENTIFICATION	67
-	2	2	2	2	2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188	66
-	1	1	1	1	1	1	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	60
-	1	1	1	1	1	1	5-18022-5	SCR, HEX HD CAP, M4 X 6.0	59
-	1	1	1	1	1	1	985575-3	SCR, FLT SKT HD CAP M3 X 10.0	57
-	1	1	1	1	1	1	1338685-1	PAWL, FEED	56
-	4	4	4	4	4	4	2168083-3	SCR, SKT HD CAP, RoHS, M4 X 12.0	54
-	2	2	2	2	2	2	2168083-3	SCR, SKT HD CAP, RoHS, M4 X 12.0	53
-	1	1	1	1	1	1	1803382-6	HOLD DOWN, SPRING LOADED	50
-	1	2	1	2	1	2	18023-9	SCR, SKT HD CAP M4 X 6.0	49
-	-	1	-	1	-	1	2119652-1	FEED CAM, PRE FEED	48
-	-	1	-	1	-	1	2119653-1	FEED CAM, POST FEED	47
-	1	1	-	-	1	1	1803583-9	APPLICATOR BASIC ASSEMBLY, SF	46
-	1	1	-	-	1	1	1803515-1	RAM ASSEMBLY, SF ATLANTIC	44
-	1	1	1	1	1	1	1803602-1	SCR, BHSC, RoHS (M8 X 25)	41
-	1	1	1	1	1	1	1752356-4	SUPPORT, TERMINAL	34
-	2	2	2	2	2	2	2079383-5	SCR, BHSC, RoHS (M4 X 20)	33
-	2	2	2	2	2	2	3-2844962-0	SPACER, CYLINDRICAL, STRIP GUIDE	30
-	1	1	1	1	1	1	2844992-2	ASSEMBLY, STRIP GUIDE	29
-	1	1	1	1	1	1	455888-3	SPACER, CRIMPER	28
-	1	1	1	1	1	1	1320928-2	STRIP GUIDE	24
-	1	1	-	-	1	1	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	21
-	2	2	1	1	2	2	1-18028-2	WASHER, FLAT, REG M4	20
-	1	1	-	-	1	1	2119533-1	STRIPPER, SIDE FEED	19
-	1	1	1	1	1	1	2119806-1	INSERT, SHEAR	13
-	1	1	1	1	1	1	3-22280-3	SPRING, COMPRESSION	12
-	1	1	1	1	1	1	1-356885-4	STOP, SHEAR	11
-	1	1	1	1	1	1	2119805-1	SHEAR HOLDER, FRONT	10
-	1	1	1	1	1	1	318707-1	FLOATING SHEAR, FRONT	9
1	2	2	1	1	1	1	1333206-1	ANVIL, COMBINATION .100	8
-	1	1	1	1	1	1	240641-9	SPACER	7
-	-	-	-	-	-	-	-	-	6
-	1	1	1	1	1	1	2119781-1	DEPRESSOR, SHEAR	5
-	1	1	1	1	1	1	238011-4	BLOCK, CRIMPER SPACER	4
1	2	2	1	1	1	1	6-1633996-1	CRIMPER, INSULATION SPECIAL	3
-	1	1	1	1	1	1	455888-6	SPACER, CRIMPER	2
1	2	2	1	1	1	1	456407-5	CRIMPER, WIRE PREMIUM	1

-77 -72 -71 -52 -51 -2 -1						PART NO		DESCRIPTION				ITEM NO
THIS DRAWING IS A CONTROLLED DOCUMENT FOR TIVO ELECTRONICS CORPORATION IT IS SUBJECT TO CHANGE AND TO BE CONTROLLED BY THE ENGINEERING ORGANIZATION IT SHOULD BE CONTACTED FOR THE LATEST REVISION.						DWN K. HUANG	14NOV2011		TE Connectivity			Harrisburg, PA 17105-3608
DIMENSIONS: mm 						CHK S. XI	14NOV2011		NAME			
						APVD J. CRUZ	14NOV2011		PRODUCT SPEC			
						APPLICATION SPEC	-		Ocean Side Feed Applicator -			
						MATERIAL	FINISH		WEIGHT	A1	00779	
Customer Accessible Production Drawing						SCALE	1:2	SHEET	1	OF	4	REV K1

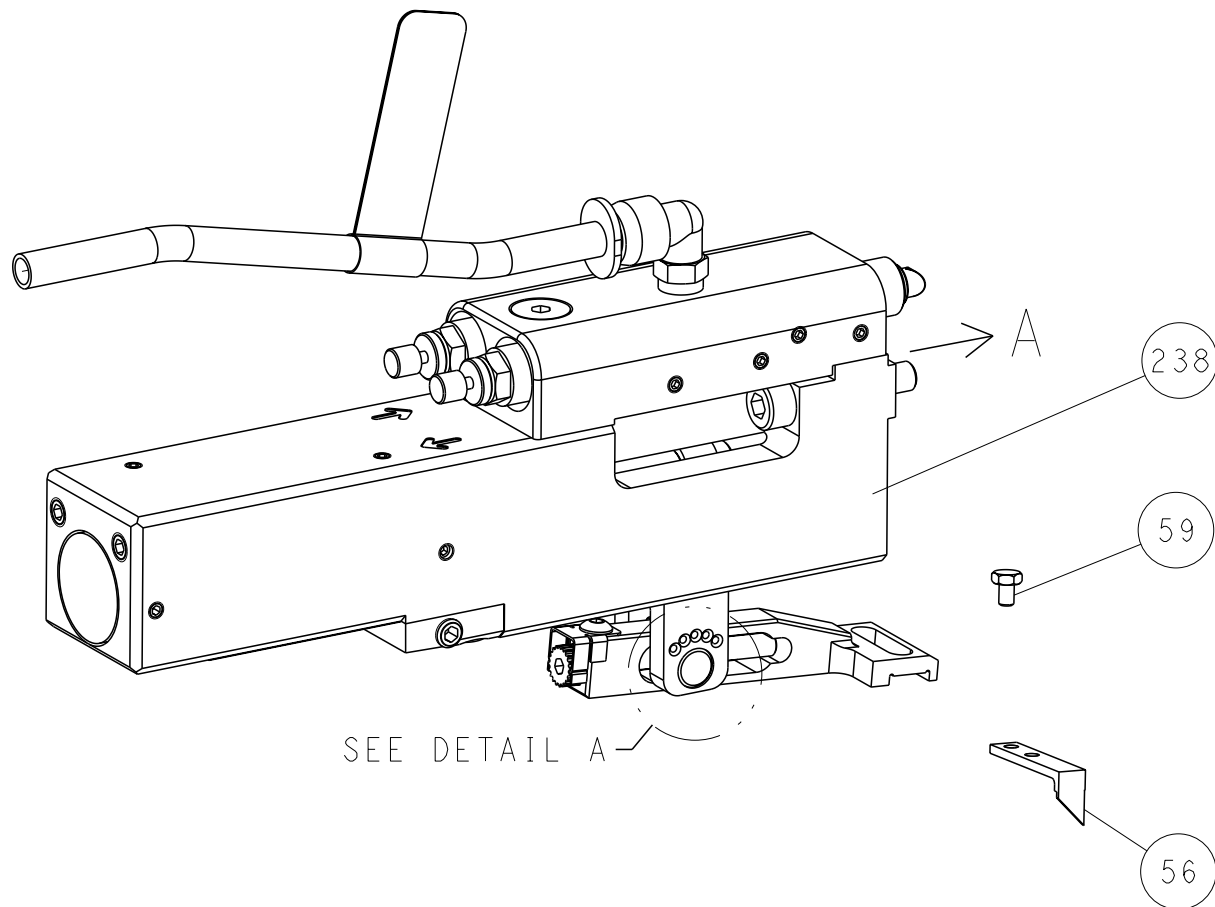
SHEETS 3 & 4 ARE NOT REQUIRED FOR ATLANTIC VERSION

LOC	DIST	REVISIONS					
		P	LYR	DESCRIPTION	DATE	DWN	APVD
A	66		-	SEE SHEET 1	-	-	-

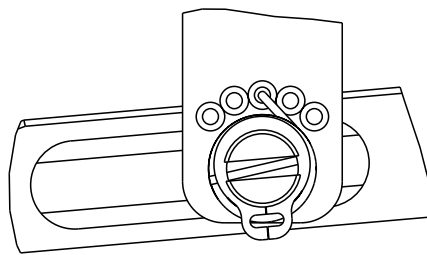
FEED TYPE MECHANICAL



PNEUMATIC

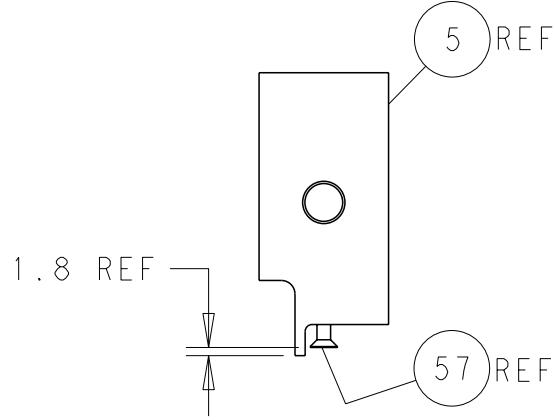
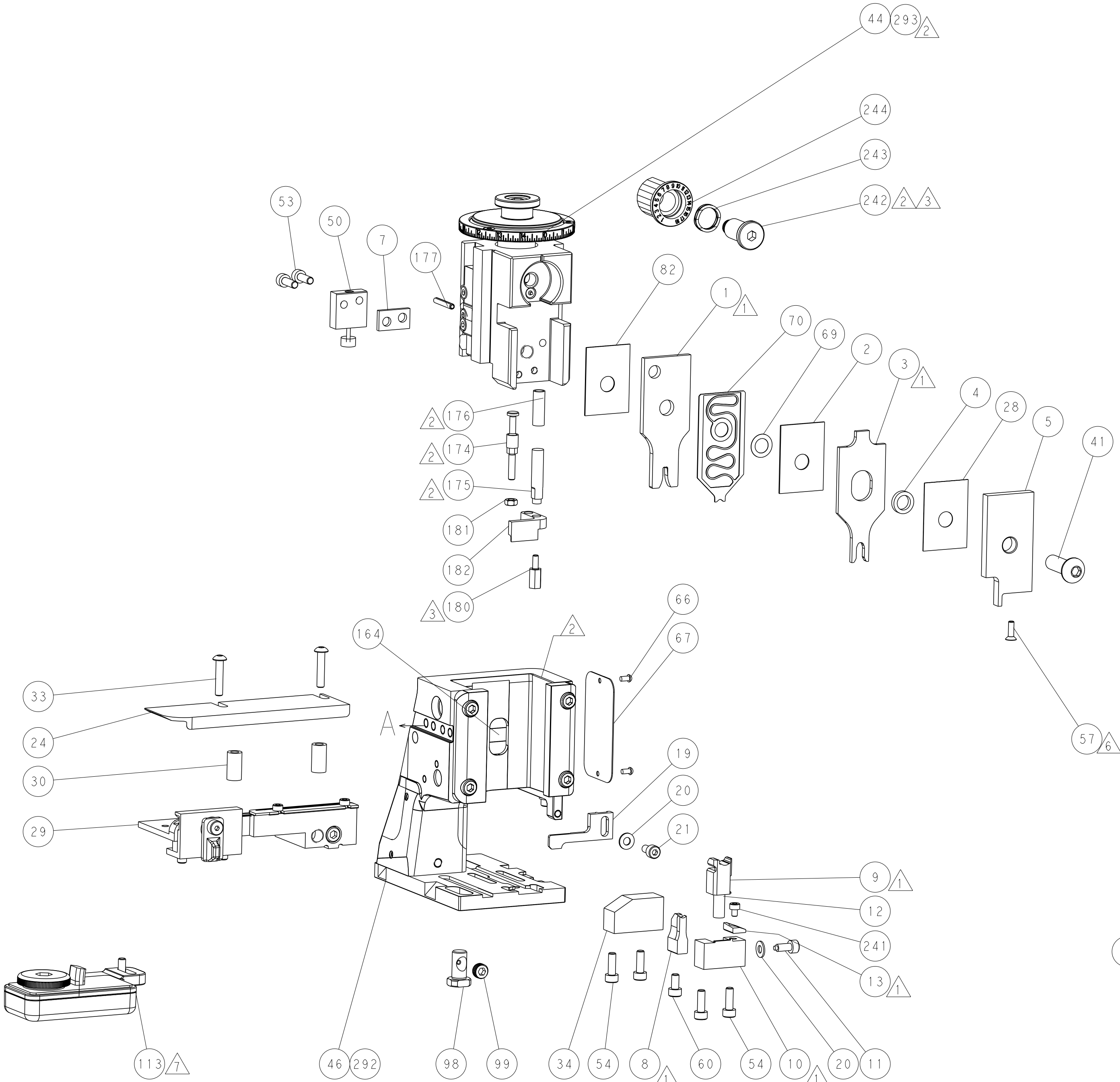
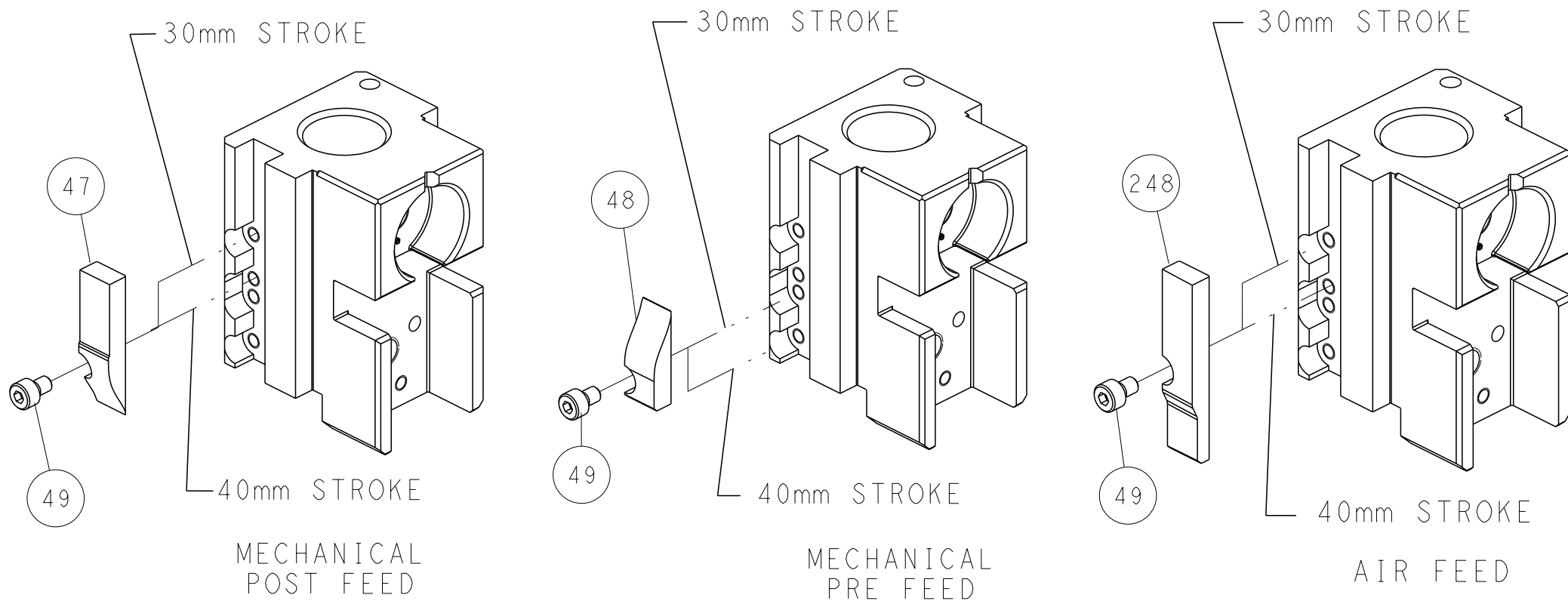


FEED SPRING SETTING POSITION (SHOWN FROM REAR SIDE)

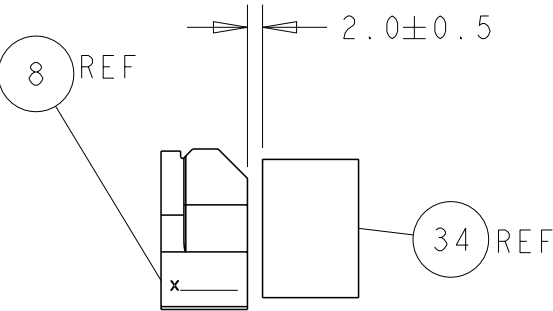


DETAIL A

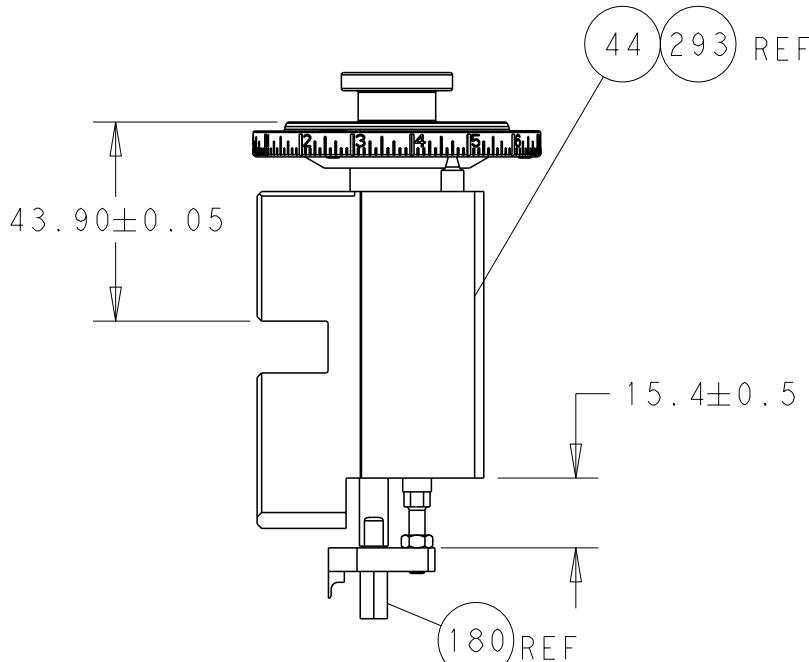
CAM POSITIONS



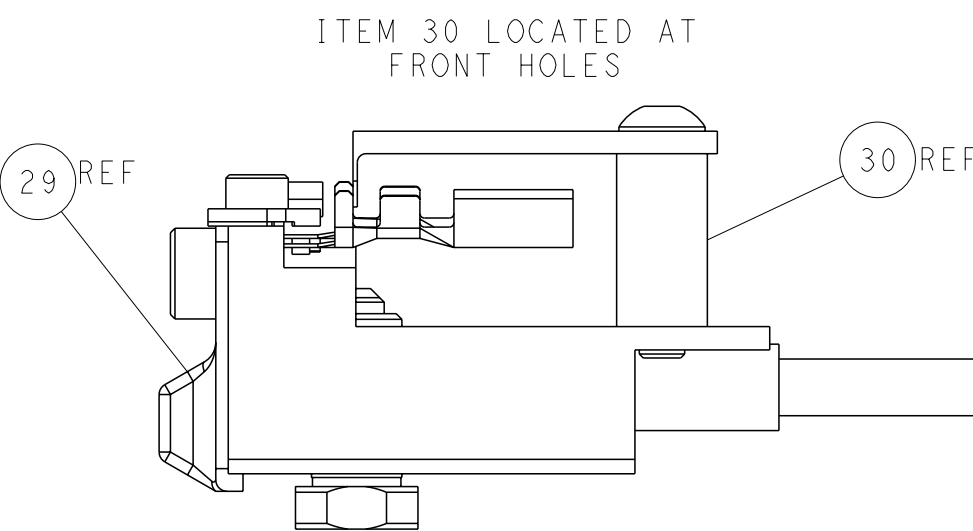
SHEAR DEPRESSOR DETAIL



TERMINAL SUPPORT LOCATION



RAM AND HOLDDOWN SET-UP

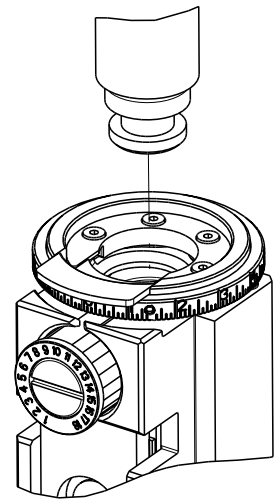


FEED TRACK POSITION
GUIDE BY INSULATION BARREL

ATLANTIC VERSION
Shown on sheets 1 of 4 & 2 of 4
(Pacific version shown on sheets 3 of 4 & 4 of 4)

DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		DWN	14NOV2011	TE Connectivity Harrisburg, PA 17105-3608
mm		0 PLC ±		CHK	14NOV2011	
		1 PLC ±		APPD	14NOV2011	
		2 PLC ±		NAME		
		3 PLC ±		PRODUCT SPEC		Ocean Side Feed Applicator
		4 PLC ±		APPLICATION SPEC		
		ANGLES ±		SIZE		
		FINISH ±		CAGE CODE		
MATERIAL				WEIGHT		Customer Accessible Production Drawing
				SCALE		
				SHEET		
				OF		
				REV		K1
				DATE		
				BY		
				APPD		

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PART NUMBER	REVISION	DESCRIPTION	FEED TYPE
2-2151346-1	J	FINE CRIMP HEIGHT ADJUST	MECHANICAL
2-2151346-2	K	FINE CRIMP HEIGHT ADJUST	PNEUMATIC
7-2151346-7	J	CRIMP TOOLING KIT	-



APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	2.54 mm [.100]	F
INSUL	4.19 mm [.165]	O
APPLICATOR INSTRUCTIONS 408-35042		

TERMINAL DATA: TE TERMINAL		TE CRIMP SPECIFICATION	
TERMINAL NAME: 2.8MM FLAT TYPE RECEPTACLE			
WIRE STRIP LENGTH 4.70-5.30 mm [1.85-.209 IN]		INSULATION DIAMETER RANGE Ø 3.40 [1.34 IN MAX] 	
TERMINAL APPLICATION  SPECIFICATION (B)114-18144-1		- -	
TERMINALS APPLIED 			
TE TERMINAL	TE TERMINAL	TE SEAL	TE SEAL
(A) 967543-1	(B) 968088-1	828905-1	
(A) 967543-2	(B) 968088-2		
(A) 967543-3	(B) 1703035-1		
	(B) 1703035-2		

WIRE SIZE			CRIMP HEIGHT mm [INCH]		CRIMP HEIGHT REFERENCE SETTING 
2.50mm ²			1.88+/-0.05 [0.074+/-0.002]		6.1
1.50mm ²			1.58+/-0.05 [0.062+/-0.002]		9.2



1. RECOMMENDED SPARE PARTS
 2. REFER TO SUPPLIED INSTRUCTION SHEET FOR CLEANING, LUBRICATION AND STORAGE OF APPLICATOR.
 3. APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEM 242.
 4. CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.
 5. THIS APPLICATOR APPLIES TERMINAL WITH A SEAL.

SEAL P/N	INSUL. Ø
828905-1	2.2-3.0mm
368941-1	2.7-3.0mm
 6. APPLY TORQ-SEAL IN ALLEN SOCKET TO FILL HOLE AFTER FLAT HD HAS BEEN ADJUSTED TO CORRECT HEIGHT AT QUALIFICATION. APPLY #1-23419-5 LOC-TITE TO THREADS.
 7. TERMINAL LUBRICANT IS RECOMMENDED.

8. UNLESS SPECIFIED OTHERWISE TORQUE VALUES SHALL BE USED PER DOCUMENT, 101-35000.

TERMINAL DATA: TE TERMINAL		TE CRIMP SPECIFICATION	
TERMINAL NAME: 2.8MM FLAT TYPE RECEPTACLE			
WIRE STRIP LENGTH 4.70-5.30 [1.85-.209 IN]		INSULATION DIAMETER RANGE Ø 3.40 [1.34 IN MAX]	
TERMINAL APPLICATION SPECIFICATION (C) 114-18148		-	-
	-	-	-
TERMINALS APPLIED			
TE TERMINAL	TE TERMINAL	TE SEAL	TE SEAL
(C) 1-968857-1	(C) 1-968857-3	828905-1	
(C) 1-2282364-1	(C) 1-2282364-3		

WIRE SIZE		CRIMP HEIGHT mm [INCH]		CRIMP HEIGHT REFERENCE SETTING 
2.50mm ²		1.76+/-0.05 [0.069+/-0.002]		8.3
1.50mm ²		1.47+/-0.05 [0.058+/-0.002]		11.4

*WARNING

ON INSTALLATION, SET WIRE DISC TO CRIMP HEIGHT REFERENCE SETTING FOR LARGEST WIRE SIZE. CRIMP HEIGHT REFERENCE SETTINGS GREATER THAN THE VALUE SHOWN MAY CAUSE DAMAGE TO THE CRIMP TOOLING, REFER TO THE INSTRUCTION SHEET FOR PROPER SETUP AND ADJUSTMENTS.

TERMINAL DATA: TE TERMINAL		TE CRIMP SPECIFICATION	
TERMINAL NAME: 2.8MM FLAT TYPE RECEPTACLE			
WIRE STRIP LENGTH 4.70-5.30 mm [.185-.209 IN]		INSULATION DIAMETER RANGE Ø 3.40 [.134 IN MAX] 	
TERMINAL APPLICATION  SPECIFICATION		- -	
TERMINALS APPLIED 			
TE TERMINAL (D)11-968857-3	TE TERMINAL	TE SEAL 368941-1	TE SEAL

WIRE SIZE		CRIMP HEIGHT mm [INCH]		CRIMP HEIGHT REFERENCE SETTING
2.50mm ²		1.88+/-0.05 [0.074+/-0.002]		7.1

	-	1	1	2119082-7	CAM, SNAIL, INSULATION ADJUSTMENT	244
	-	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	243
3	-	1	1	2119083-1	RETAINER, INSULATION DIAL	242
	-	1	1	7-18023-7	SCR, SKT HD CAP M3 X 4.0	241
	-	-	1	2119580-1	MECHANICAL FEED ASSEMBLY	239
	-	1	-	2844940-1	AIR FEED MODULE	238
	-	REF	REF	994970-2	COUNTER, MAGNETIC	164
	-	1	-	2119641-2	FEED CAM, AIR FEED	151
	-	1	1	2168083-8	SCR, SKT HD CAP, RoHS, M4 X 16	141
	-	4	4	2168083-9	SCR, SKT HD CAP, RoHS, M4 X 20	143
	-	-	1	2119653-2	FEED CAM, POST FEED	142
	-	1	1	1-1803583-0	APPLICATOR BASIC ASSEMBLY, SF	141
	-	1	1	1803516-1	RAM ASSEMBLY, SF PACIFIC	140
7	-	1	1	2119955-1	ASSY, LUBRICATOR, SIDE FEED	113
	-	1	1	2844908-1	SCREW, LOCKING	99
	-	1	1	2844907-1	POST, LOCKING	98
	-	1	1	455888-5	SPACER, CRIMPER	82
	-	1	1	1803607-3	DOCUMENTATION PACKAGE	71
	-	1	1	2119791-5	DEPRESSOR, WIRE	70
	-	1	1	2119943-1	WASHER, SPACER	69
	-	1	1	2119740-1	TAG, IDENTIFICATION	67
	-	2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188	66
	-	1	1	5-18022-5	SCR, HEX HD CAP, M4 X 6.0	59
6	-	1	1	985575-3	SCR, FLT SKT HD CAP M3 X 10.0	57
	-	1	1	1338685-1	PAWL, FEED	56
	-	2	2	2168083-3	SCR, SKT HD CAP, RoHS, M4 X 12.0	53
	-	1	1	1803382-6	HOLD DOWN, SPRING LOADED	50
	-	1	2	18023-9	SCR, SKT HD CAP M4 X 6.0	49
	-	-	1	2119652-1	FEED CAM, PRE FEED	48
	-	1	1	1803602-1	SCR, BHSC, RoHS (M8 X 25)	41
	-	1	1	1752356-4	SUPPORT, TERMINAL	34
	-	2	2	2079383-5	SCR, BHSC, RoHS (M4 X 20)	33
	-	2	2	3-2844962-0	SPACER, CYLINDRICAL, STRIP GUIDE	30
	-	1	1	2844992-2	ASSEMBLY, STRIP GUIDE	29
	-	1	1	455888-3	SPACER, CRIMPER	28
	-	1	1	1320928-2	STRIP GUIDE	24
	-	1	1	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	21
	-	2	2	1-18028-2	WASHER, FLAT, REG M4	20
	-	1	1	2119533-1	STRIPPER, SIDE FEED	19
1	-	1	1	2119806-1	INSERT, SHEAR	13
	-	1	1	3-22280-3	SPRING, COMPRESSION	12
	-	1	1	1-356885-4	STOP, SHEAR	11
1	-	1	1	2119805-1	SHEAR HOLDER, FRONT	10
1	-	1	1	318707-1	FLOATING SHEAR, FRONT	9
1	1	1	1	1333206-1	ANVIL, COMBINATION .100	8
	-	1	1	240641-9	SPACER	7
	-	-	-	-	-	6
	-	1	1	2119781-1	DEPRESSOR, SHEAR	5
	-	1	1	238011-4	BLOCK, CRIMPER SPACER	4
1	1	1	1	6-1633996-1	CRIMPER, INSULATION SPECIAL	3
	-	1	1	455888-6	SPACER, CRIMPER	2
1	1	1	1	456407-5	CRIMPER, WIRE PREMIUM	1

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REVISIONS 1. S. XI 14NOV2011		DATE 14NOV2011 BY S. XI		NAME Ocean Side Feed Applicator	
DIMENSIONS: mm		TOLERANCES, UNLESS OTHERWISE SPECIFIED: 0 PLC ±. 1 PLC ±. 2 PLC ±. 3 PLC ±. 4 PLC ±. ANGLES ±. FINISH		APPROVAL 1 CRUZ 14NOV2011 PRODUCT SPEC APPLICATION SPEC	
		WEIGHT -		SIZE A CAGE CODE 00779 DRAWING NO C=2151346	
MATERIAL -		RESTRICTED TO -		CUSTOMER ACCESSIBLE PRODUCTION DRAWING	
				SCALE 1:2 SHEET 3 of 4 REV K	

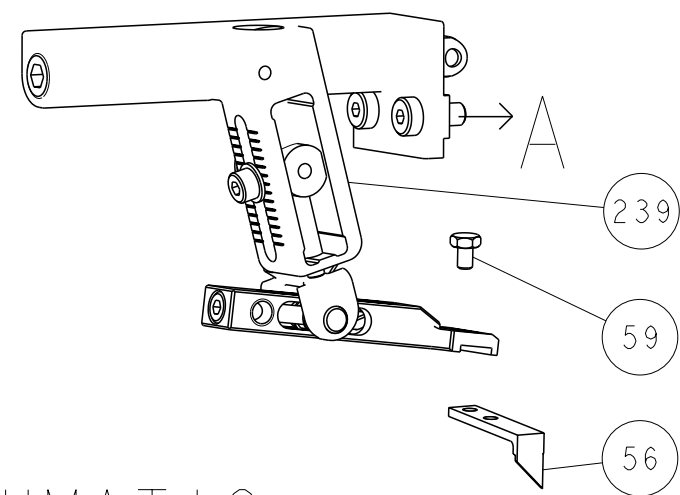
SHEETS 1 & 2 ARE NOT REQUIRED FOR PACIFIC VERSION

AMP 4805 REV 31MAR2000

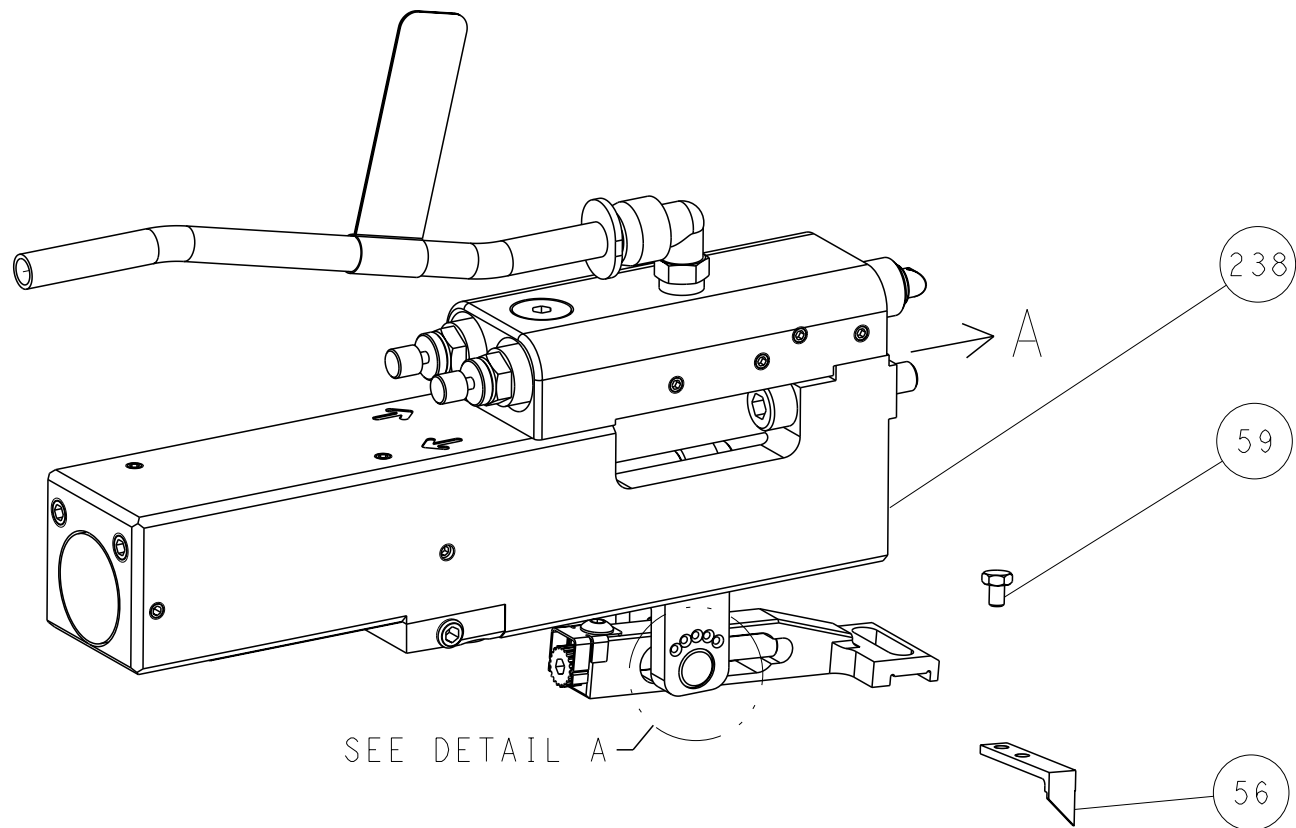
PACIFIC VERSION
 Shown on sheets 3 of 4 & 4 of 4
 (Atlantic version shown on sheets 1 of 4 & 2 of 4)

LOC		DIST		REVISIONS					
A		66		P	LYR	DESCRIPTION	DATE	DWN	APVD
					-	SEE SHEET 1	-	-	-

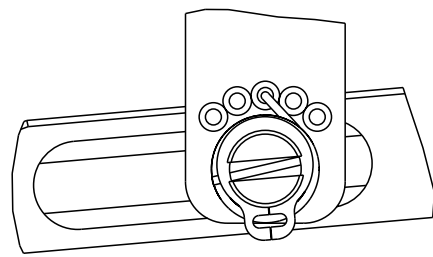
FEED TYPE MECHANICAL



PNEUMATIC

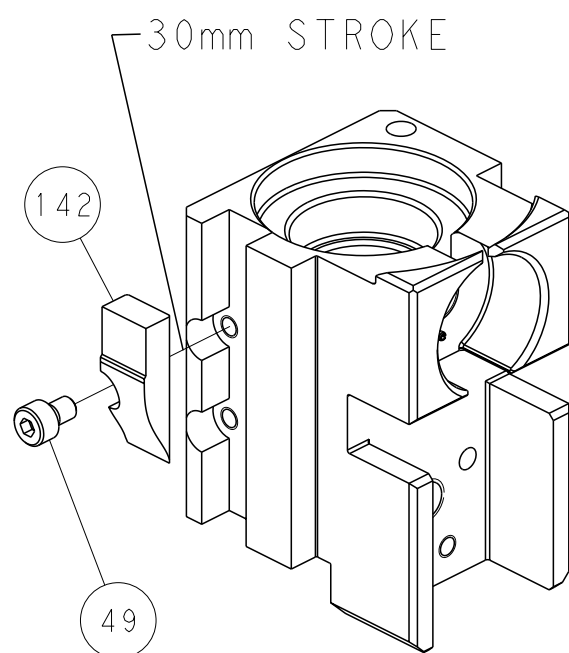


FEED SPRING SETTING POSITION (SHOWN FROM REAR SIDE)

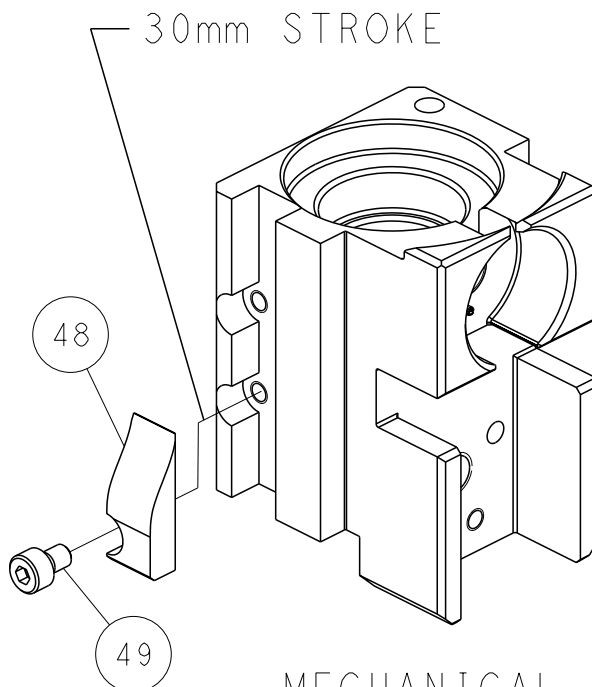


DETAIL A

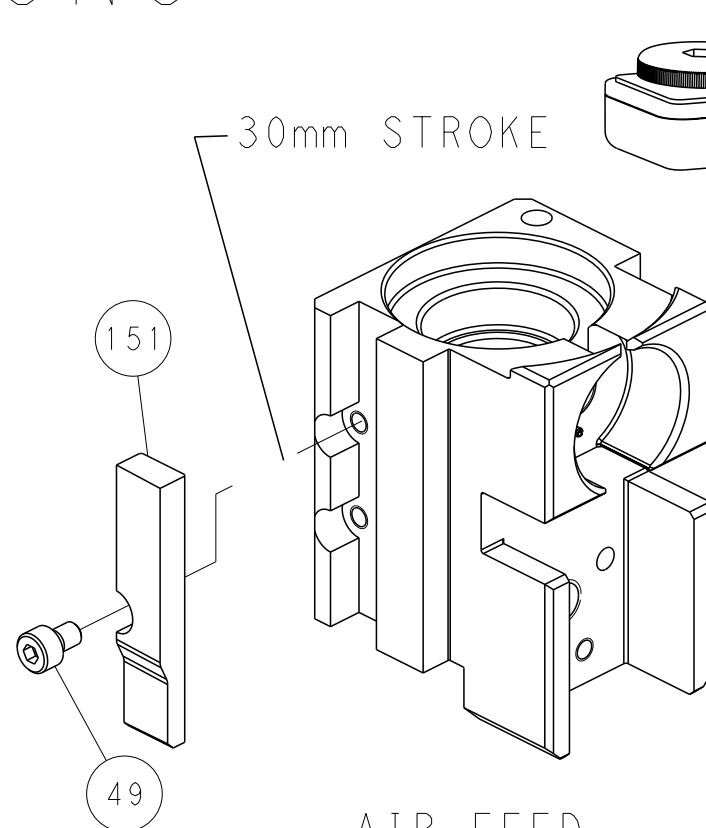
CAM POSITIONS



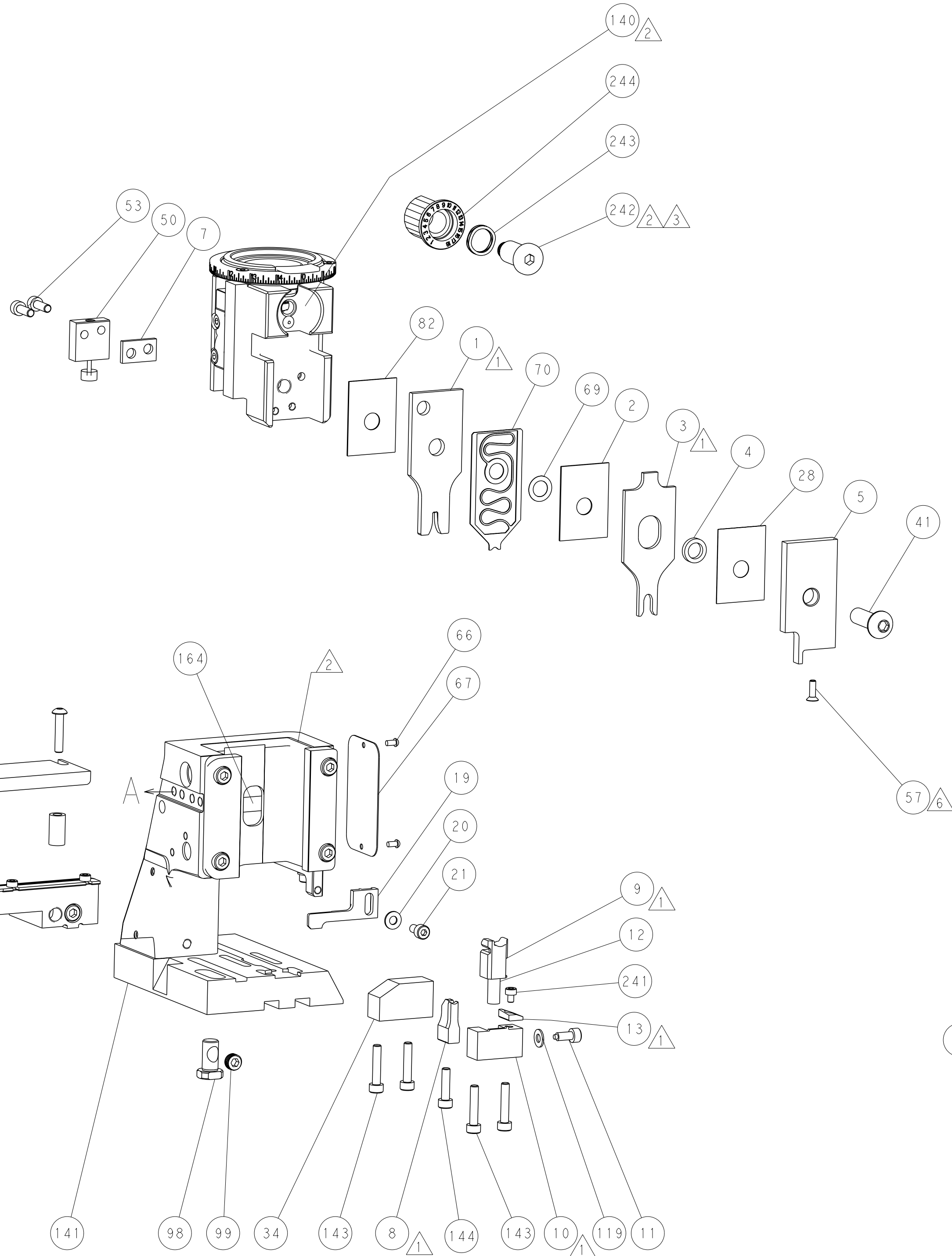
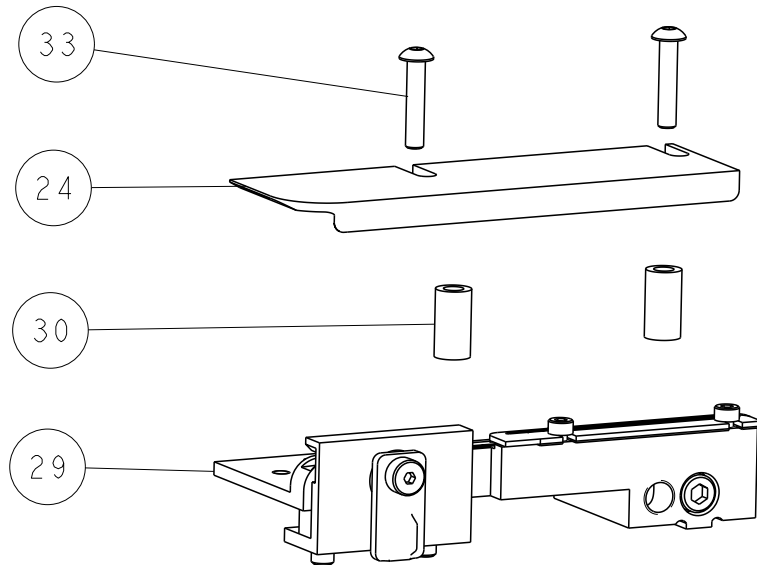
MECHANICAL
POST FEED



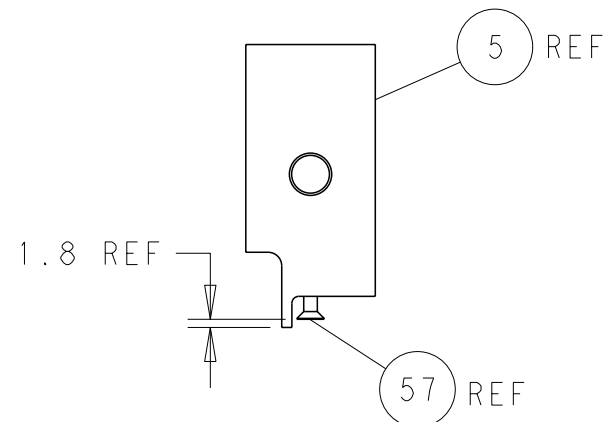
MECHANICAL
PRE FEED



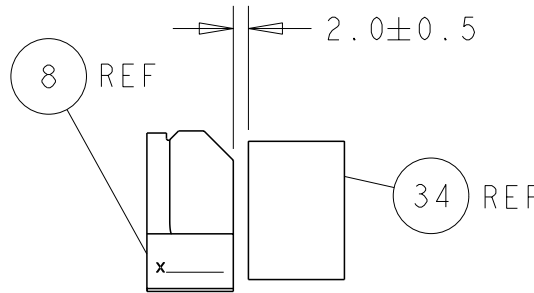
AIR FEED



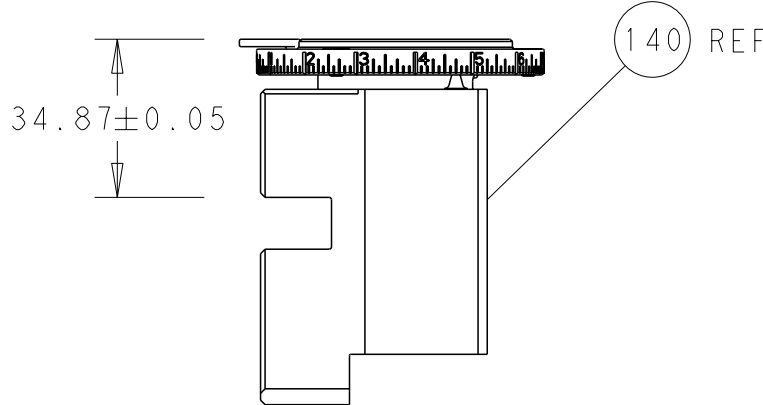
PACIFIC VERSION
Shown on sheets 3 of 4 & 4 of 4
(Atlantic version shown on sheets 1 of 4 & 2 of 4)



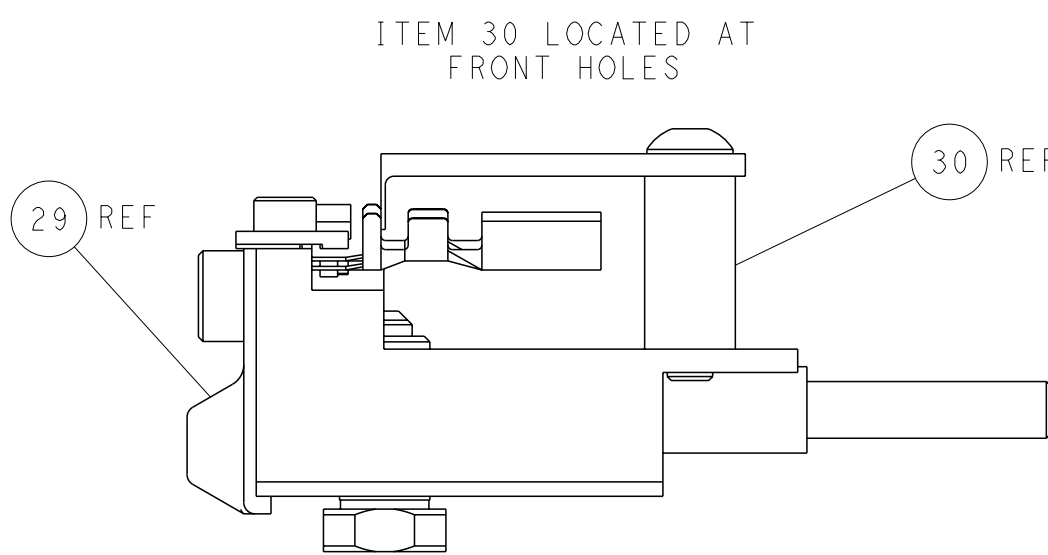
SHEAR DEPRESSOR DETAIL



TERMINAL SUPPORT LOCATION



RAM SET-UP



FEED TRACK POSITION
GUIDE BY INSULATION BARREL

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DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		PRODUCT SPEC		NAME																	
mm		0 PLC ± 1 PLC ± 2 PLC ± 3 PLC ± 4 PLC ± ANGLES ±		APPLICATION SPEC		Ocean Side Feed Applicator																	
						SIZE		CAGE CODE		DRAWING NO		RESTRICTED TO											
MATERIAL		FINISH		WEIGHT		A1		00779		C=2151346		-											
Customer Accessible Production Drawing														SCALE		1:2		SHEET		4 of 4		REV K1	

SHEETS 1 & 2 ARE NOT REQUIRED FOR PACIFIC VERSION