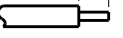


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20		20	
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PART NUMBER	REVISION	DESCRIPTION	FEED TYPE
2266110-1	F	FINE CRIMP HEIGHT ADJUST	MECHANICAL
2266110-2	G	FINE CRIMP HEIGHT ADJUST	PNEUMATIC
5-2266110-1	F	SEAL STRIPPER CRIMPER TERMINATING UNIT	MECHANICAL
5-2266110-2	G	SEAL STRIPPER CRIMPER TERMINATING UNIT	PNEUMATIC
7-2266110-1	F	MECHANICAL AND CRIMP TOOLING KIT	MECHANICAL
7-2266110-2	G	PNEUMATIC AND CRIMP TOOLING KIT	PNEUMATIC
7-2266110-7	H	CRIMP TOOLING KIT	-
7-2266110-8	C	APPLICATOR CONEVERSION KIT	

APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	1.88 mm [.074]	F
INSUL	1.73 mm [.068]	O

APPLICATOR INSTRUCTIONS
408-35042

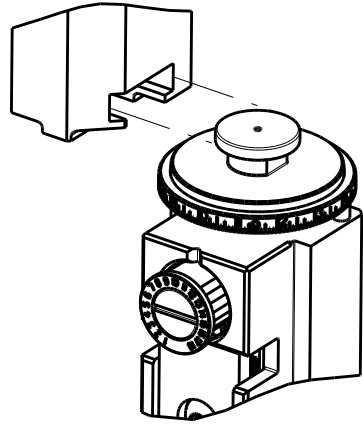
APPLICATOR CONVERSION KITS	
PART NUMBER	INSULATION DIAMETER RANGE
7-2266110-8	Ø 1.68-2.39mm [.066-.094]
7-2266111-8	Ø 1.27-1.65mm [.050-.065]

TERMINAL DATA: DEUTSCH TERMINAL		TE CRIMP SPECIFICATION	
TERMINAL NAME: STAMPED CONTACT PIN SIZE 16			
WIRE STRIP LENGTH 3.81-5.09 mm [.150-.200 IN]			INSULATION DIAMETER RANGE Ø 1.68-2.39 mm [.066-.094 IN]
TERMINAL APPLICATION SPECIFICATION	114-151000	-	-
TERMINALS APPLIED 			
TE TERMINAL	DEUTSCH TERMINAL	TE TERMINAL	DEUTSCH TERMINAL
286503-4	1060-16-0622	286503-5	1060-16-0644
1-286503-3	1060-16-0677	286503-6	1060-16-0688
1-286503-6	AT60-16-0622	1-286503-7	AT60-16-0644

WIRE SIZE	CRIMP HEIGHT mm [INCH]	CRIMP HEIGHT REFERENCE SETTING
16 AWG	1.27+0.03/-0.05 [.050+ .001/- .002]	6.5
1.00mm2	1.27+0.03/-0.05 [.050+ .001/- .002]	6.5
18 AWG	1.24+0.03/-0.05 [.049+ .001/- .002]	6.8
0.75mm2	1.22+0.03/-0.05 [.048+ .001/- .002]	6.9
20 AWG	1.22+0.03/-0.05 [.048+ .001/- .002]	6.9
0.50mm2	1.14+0.03/-0.05 [.045+ .001/- .002]	7.7

- 1
- RECOMMENDED SPARE PARTS
- 2
- REFER TO SUPPLIED INSTRUCTION SHEET FOR CLEANING, LUBRICATION AND STORAGE OF APPLICATOR.
- 3
- APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEM 180. APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEM 242.
- 4
- CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.
- 5
- TERMINAL LUBRICANT IS RECOMMENDED.
6.
- UNLESS SPECIFIED OTHERWISE TORQUE VALUES SHALL BE USED PER DOCUMENT, 101-35000.
- 7
- SEE APPROPRIATE APPLICATOR LOG SHEETS FOR APPLIED TERMINALS AND WIRE RANGE.

ATLANTIC VERSION TERMINATOR
INTERFACE ADAPTER



TERMINAL DATA: DEUTSCH TERMINAL		TE CRIMP SPECIFICATION	
TERMINAL NAME: STAMPED CONTACT SOCKET SIZE 16			
WIRE STRIP LENGTH 3.81-5.09 mm [.150-.200 IN]		INSULATION DIAMETER RANGE Ø 1.68-2.39 mm [.066-.094 IN]	
TERMINAL APPLICATION SPECIFICATION		114-151000	
TERMINALS APPLIED			
TE TERMINAL	DEUTSCH TERMINAL	TE TERMINAL	DEUTSCH TERMINAL
286504-4	1062-16-0622	286504-5	1062-16-0644
1-286504-4	1062-16-0677	286504-6	1062-16-0688

*WARNING
ON INSTALLATION, SET WIRE DISC TO CRIMP HEIGHT REFERENCE SETTING FOR LARGEST WIRE SIZE. CRIMP HEIGHT REFERENCE SETTINGS GREATER THAN THE VALUE SHOWN MAY CAUSE DAMAGE TO THE CRIMP TOOLING. REFER TO THE INSTRUCTION SHEET FOR PROPER SETUP AND ADJUSTMENTS.

ATLANTIC VERSION
Shown on sheets 1 of 4 & 2 of 4
(Pacific version shown on sheets 3 of 4 & 4 of 4)

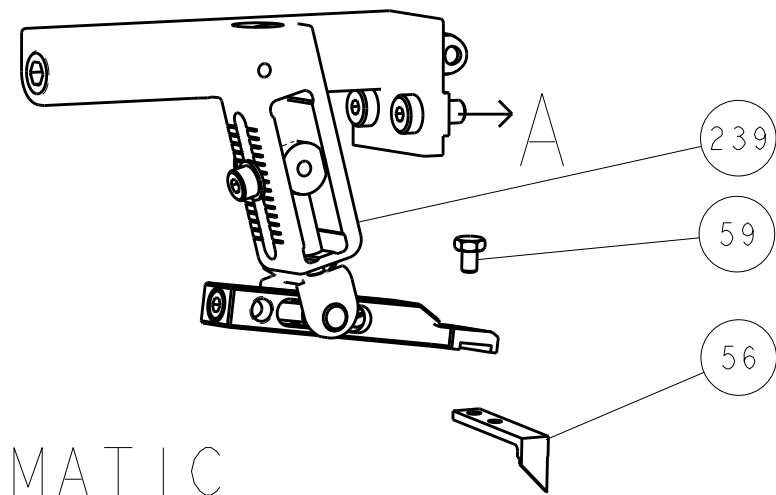
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LOC	DIST	REVISIONS								
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		G		ECR-19-009781				24 JUN2019	F J	TE
		G1		ECR-19-011331				25 JUL2019	F Z	GB
		H		ECR-19-017064				04NOV2019	F Z	RK

-	-	-	-	1	1	-	-	1803515-3	RAM ASSEMBLY, SF ATLANTIC	293
-	-	-	-	1	1	-	-	2-1803583-1	APPLICATOR BASIC ASSEMBLY, SF	292
-	-	1	-	1	-	1	-	2119641-1	FEED CAM, AIR FEED	248
-	-	1	1	1	1	1	1	2119082-9	CAM, SNAIL, INSULATION ADJUSTMENT	244
-	-	1	1	1	1	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	243
-	-	1	1	1	1	1	1	2119083-1	RETAINER, INSULATION DIAL	242
-	-	1	1	1	1	1	1	7-18023-7	SCR, SKT HD CAP M3 X 4.0	241
-	-	-	1	-	1	-	1	2119580-1	MECHANICAL FEED ASSEMBLY	239
-	-	1	-	1	-	1	-	2844940-1	AIR FEED MODULE	238
-	-	-	-	1	1	-	-	4-1722335-3	STRIPPER, SIDE FEED	182
-	-	-	-	1	1	-	-	1-5018030-0	NUT, HEX, REG, RoHS, M3.5	181
-	-	-	-	1	1	-	-	2-1752354-0	STANDOFF, HOLD-DOWN	180
-	-	-	-	1	1	-	-	993111-1	PIN, SLOTTED SPRING 3.0 X 20.0	177
-	-	-	-	1	1	-	-	5-22280-0	SPRING, COMPRESSION	176
-	-	-	-	1	1	-	-	1752353-3	GUIDE PIN, HOLDDOWN	175
-	-	-	-	1	1	-	-	1901680-2	GUIDE PIN, HOLDDOWN	174
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-	-	1	1	1	1	1	1	2844908-1	SCREW, LOCKING	99
-	-	1	1	1	1	1	1	2844907-1	POST, LOCKING	98
-	-	1	1	1	1	1	1	455888-4	SPACER, CRIMPER	82
1	-	-	-	-	-	-	-	2266110	PRINT, APPLICATOR LOG SHEET	72
-	-	1	1	1	1	1	1	1803607-3	DOCUMENTATION PACKAGE	71
-	-	2	2	2	2	2	2	2119791-5	DEPRESSOR, WIRE	70
-	-	1	1	1	1	1	1	2119740-1	TAG, IDENTIFICATION	67
-	-	2	2	2	2	2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188	66
-	-	1	1	1	1	1	1	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	60
-	-	1	1	1	1	1	1	5-18022-5	SCR, HEX HD CAP, M4 X 6.0	59
-	-	1	1	1	1	1	1	1338685-1	PAWL, FEED	56
-	-	4	4	4	4	4	4	2168083-3	SCR, SKT HD CAP, RoHS, M4 X 12.0	54
-	-	2	2	2	2	2	2	1-2168083-0	SCR, SKT HD CAP, RoHS, M4 X 10	53
-	-	1	1	1	1	1	1	5018030-1	NUT, HEX, REG, RoHS, M3	52
-	-	1	1	1	1	1	1	811242-5	BUMPER, HOLD DOWN	51
-	-	1	1	1	1	1	1	690753-2	SPACER, TONKER	50
-	-	1	2	1	2	1	2	18023-9	SCR, SKT HD CAP M4 X 6.0	49
-	-	-	1	-	1	-	1	2119652-1	FEED CAM, PRE FEED	48
-	-	-	1	-	1	-	1	2119653-1	FEED CAM, POST FEED	47
-	-	1	1	-	-	1	1	1803583-9	APPLICATOR BASIC ASSEMBLY, SF	46
-	-	1	1	-	-	1	1	1803515-1	RAM ASSEMBLY, SF ATLANTIC	44
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-	-	1	1	1	1	1	1	2-1752356-0	SUPPORT, TERMINAL	34
-	-	2	2	2	2	2	2	2079383-5	SCR, BHSC, RoHS (M4 X 20)	33
-	-	2	2	2	2	2	2	2-2844962-6	SPACER, CYLINDRICAL, STRIP GUIDE	30
-	-	1	1	1	1	1	1	2844992-1	ASSEMBLY, STRIP GUIDE	29
-	-	1	1	1	1	1	1	1320928-2	STRIP GUIDE	24
-	-	1	1	-	-	1	1	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	21
-	-	2	2	1	1	2	2	1-18028-2	WASHER, FLAT, REG M4	20
-	-	1	1	-	-	1	1	2119533-1	STRIPPER, SIDE FEED	19
-	-	1	1	1	1	1	1	2119806-1	INSERT, SHEAR	13
-	-	1	1	1	1	1	1	3-22280-3	SPRING, COMPRESSION	12
-	-	1	1	1	1	1	1	1-356885-4	STOP, SHEAR	11
-	-	1	1	1	1	1	1	2119805-1	SHEAR HOLDER, FRONT	10
-	-	1	1	1	1	1	1	1803095-6	FLOATING SHEAR, FRONT	9
1	1	2	2	1	1	1	1	1803293-6	ANVIL, COMBINATION DEUTSCH STYLE	8
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-	-	-	-	-	-	-	-	-	-	6
-	-	1	1	1	1	1	1	1-2119757-0	DEPRESSOR, SHEAR	5
-	-	1	1	1	1	1	1	238011-9	BLOCK, CRIMPER SPACER	4
1	1	2	2	1	1	1	1	1803019-7	CRIMPER, INSULATION O	3
1	-	1	1	1	1	1	1	455888-5	SPACER, CRIMPER	2
-	1	2	2	1	1	1	1	4-1633713-1	CRIMPER, WIRE PREMIUM	1

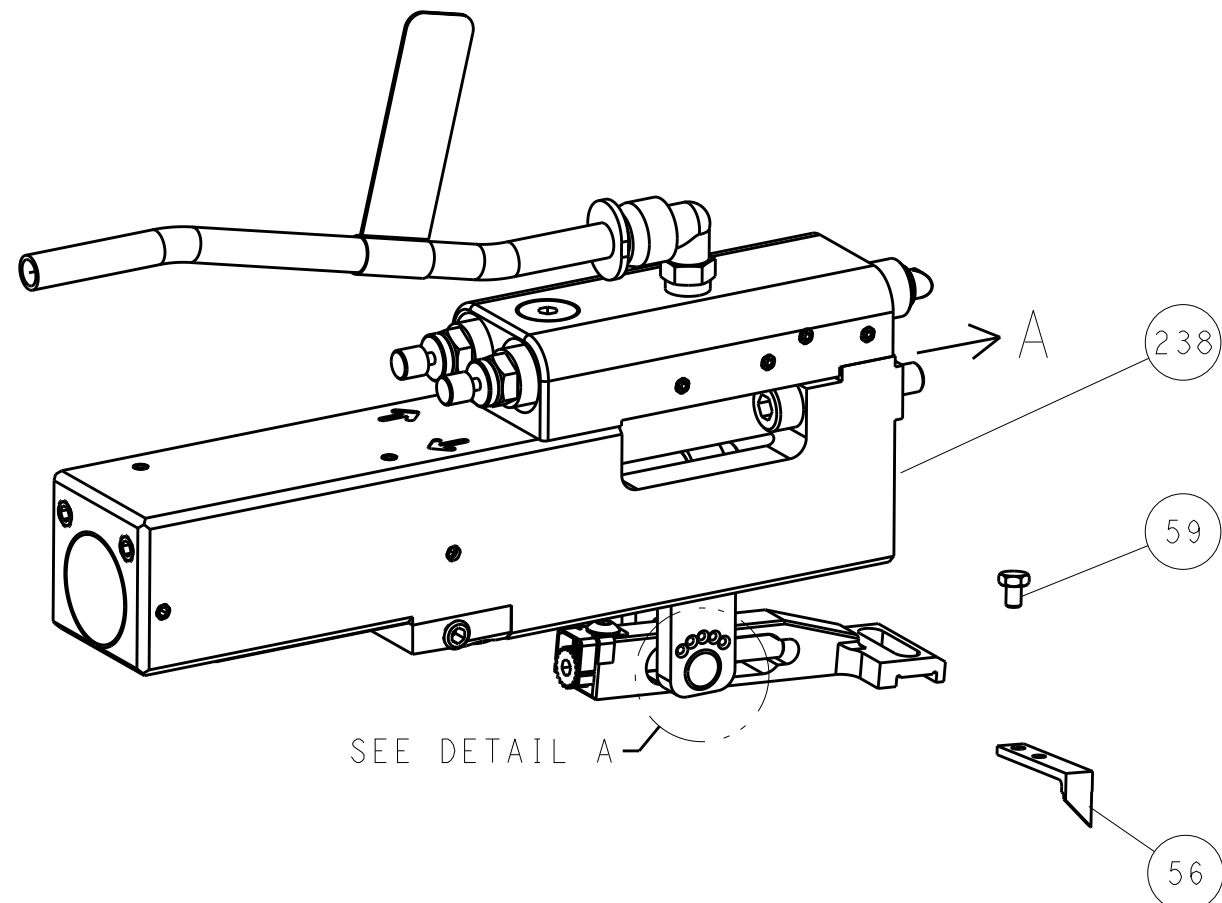
THIS DRAWING IS UNPUBLISHED. IT IS SUBJECT TO CHANGE WITHOUT NOTICE AND THE MANUFACTURING ORGANIZATION SHOULD BE CONTACTED FOR THE LATEST EDITION.				DWN	R. KNEPPER	08-Oct-13	TE Connectivity Harrisburg, PA 17105-3608				
DIMENSIONS:				CHK	G. BAILEY	08-Oct-13	NAME				
mm				APVD	M. CLIFFORD	08-Oct-13	Ocean Side Feed Applicator				
				TOLERANCES UNLESS OTHERWISE SPECIFIED:		PRODUCT SPEC					
0 PLC ±				±		APPLICATION SPEC					
1 PLC ±				±							
2 PLC ±				±							
3 PLC ±				±							
4 PLC ±				±							
ANGLES ±				±							
MATERIAL				FINISH		WEIGHT		SIZE			
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LOC	DIST	REVISIONS					
		P	LTR	DESCRIPTION	DATE	DWN	APVD
A	66	-	-	SEE SHEET 1	-	-	-

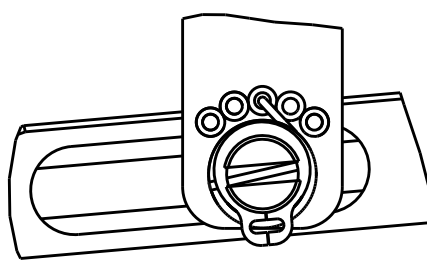
FEED TYPE
MECHANICAL



PNEUMATIC

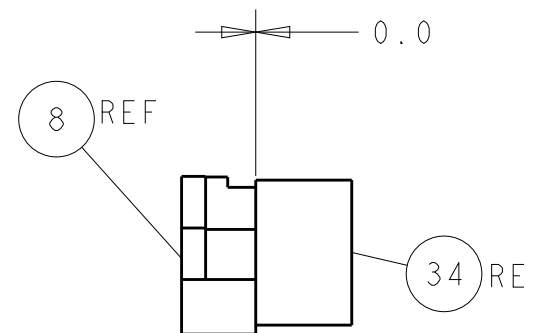
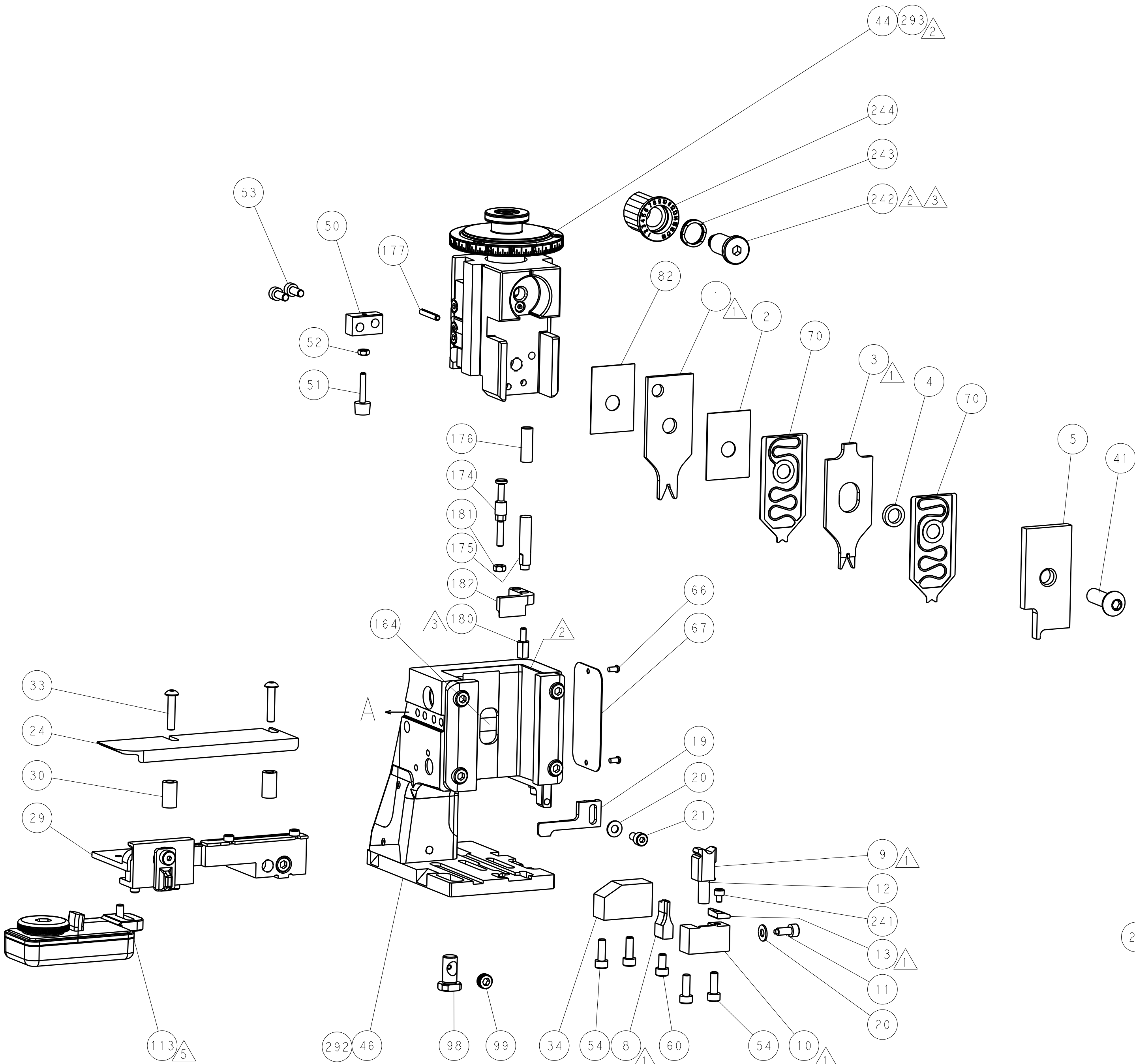
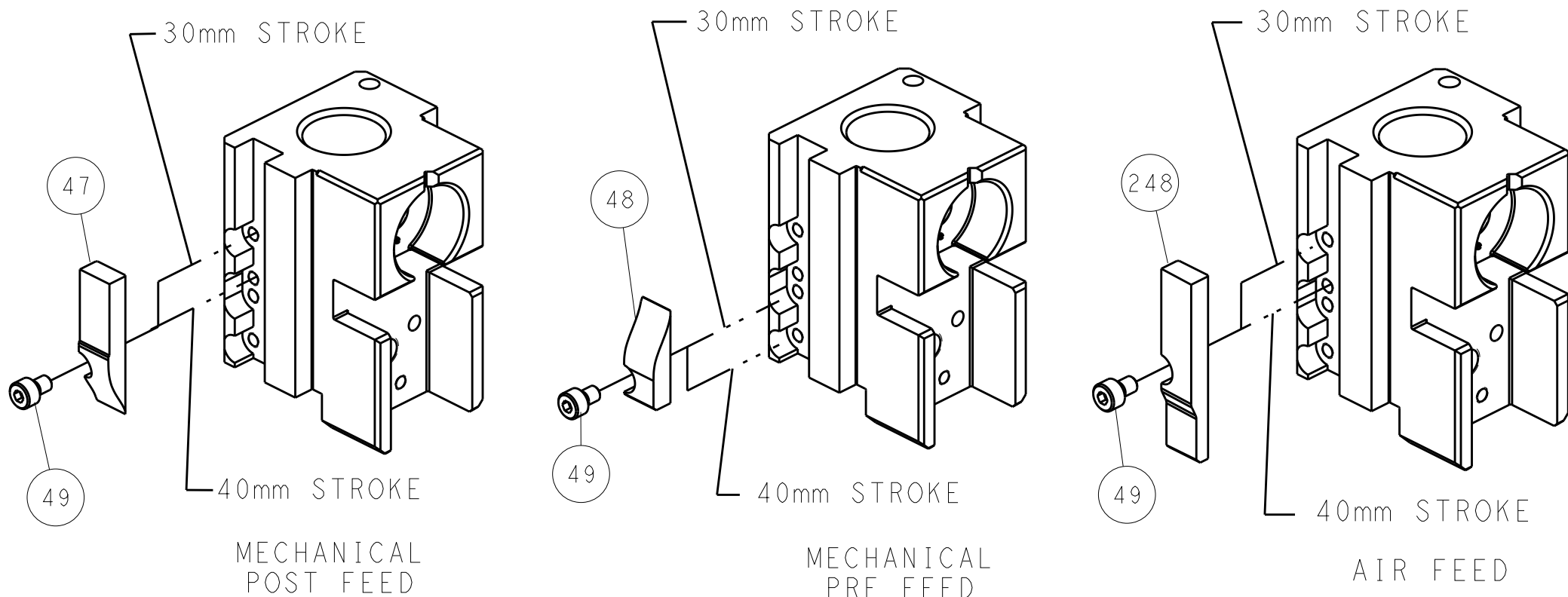


FEED SPRING SETTING POSITION
(SHOWN FROM REAR SIDE)

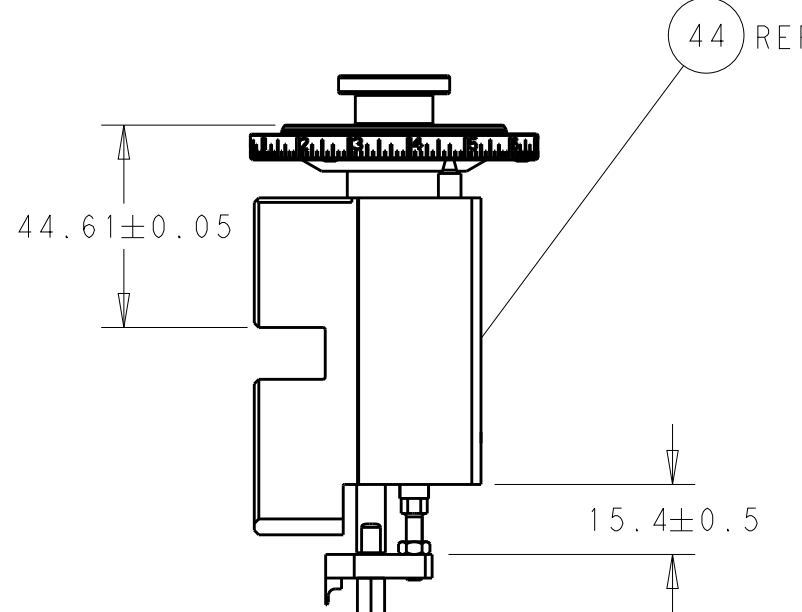


DETAIL A

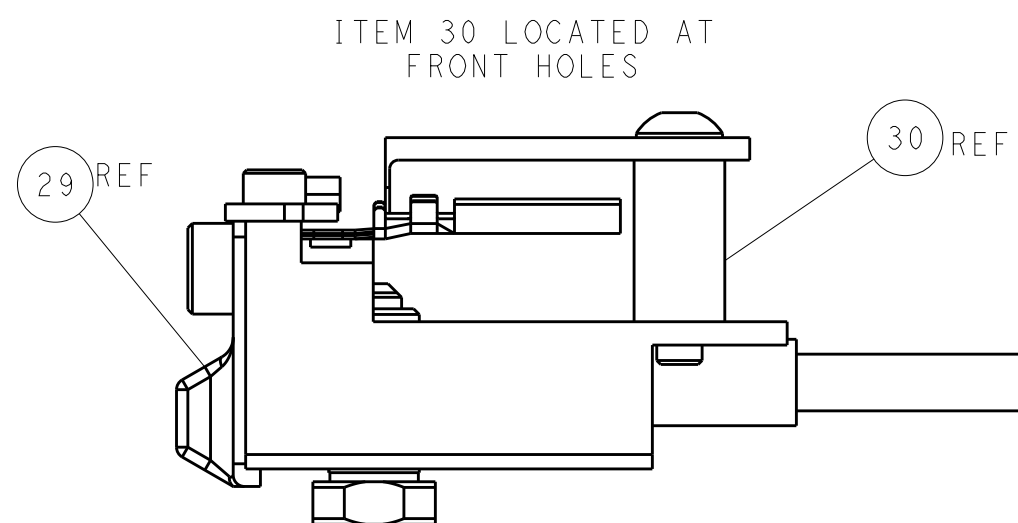
CAM POSITIONS



TERMINAL SUPPORT LOCATION



RAM SET-UP



FEED TRACK POSITION
GUIDE BY INSULATION BARREL

ATLANTIC VERSION
Shown on sheets 1 of 4 & 2 of 4
(Pacific version shown on sheets 3 of 4 & 4 of 4)

THIS DRAWING IS UNPUBLISHED. IT IS SUBJECT TO CHANGE WITHOUT NOTICE. ANY CHANGES TO THIS DRAWING SHOULD BE CONTACTED FOR THE LATEST REVISION.				DWN: R. KNEPPER 08-Oct-13 CHK: G. BAILEY 08-Oct-13 APVD: M. CLIFFORD 08-Oct-13				TE Connectivity Harrisburg, PA 17105-3608			
DIMENSIONS:				TOLERANCES UNLESS OTHERWISE SPECIFIED:				NAME: Ocean Side Feed Applicator			
mm				0 PLC ±.1 1 PLC ±.1 2 PLC ±.1 3 PLC ±.1 4 PLC ±.1				SIZE: A1			
MATERIAL: -				FINISH: -				CAGE CODE: 00779			
								DRAWING NO: C=2266110			
								Customer Accessible Production Drawing			
								SCALE: 1:2			
								SHEET: 2 OF 4			
								REV: H			

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PART NUMBER	REVISION	DESCRIPTION	FEED TYPE
2-2266110-1	F	FINE CRIMP HEIGHT ADJUST	MECHANICAL
2-2266110-2	G	FINE CRIMP HEIGHT ADJUST	PNEUMATIC
7-2266110-7	H	CRIMP TOOLING KIT	-
7-2266110-8	C	APPLICATOR CONVERSION KIT	

PACIFIC VERSION TERMINATOR
INTERFACE ADAPTER



APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	1.88 mm [.074]	F
INSUL	1.73 mm [.068]	O
APPLICATOR INSTRUCTIONS 408-35042		

APPLICATOR CONVERSION KITS	
PART NUMBER	INSULATION DIAMETER RANGE
7-2266110-8	Ø1.68-2.39mm [.066-.094]
7-2266111-8	Ø1.27-1.65mm [.050-.065]

TERMINAL DATA: DEUTSCH TERMINAL TE CRIMP SPECIFICATION			
TERMINAL NAME: STAMPED CONTACT PIN SIZE 16			
WIRE STRIP LENGTH 3.81-5.09 mm [.150-.200 IN]		INSULATION DIAMETER RANGE Ø1.68-2.39 mm [.066-.094 IN]	
TERMINAL APPLICATION SPECIFICATION	114-151000	-	-
TERMINALS APPLIED 5			
TE TERMINAL	DEUTSCH TERMINAL	TE TERMINAL	DEUTSCH TERMINAL
286503-4	1060-16-0622	286503-5	1060-16-0644
1-286503-3	1060-16-0677	286503-6	1060-16-0688
1-286503-6	AT60-16-0622	1-286503-7	AT60-16-0644

WIRE SIZE	CRIMP HEIGHT mm [INCH]	CRIMP HEIGHT REFERENCE SETTING
16 AWG	1.27+0.03/-0.05 [.050+/.001/- .002]	6.5
1.00mm2	1.27+0.03/-0.05 [.050+/.001/- .002]	6.5
18 AWG	1.24+0.03/-0.05 [.049+/.001/- .002]	6.8
0.75mm2	1.22+0.03/-0.05 [.048+/.001/- .002]	6.9
20 AWG	1.22+0.03/-0.05 [.048+/.001/- .002]	6.9
0.50mm2	1.14+0.03/-0.05 [.045+/.001/- .002]	7.7



- RECOMMENDED SPARE PARTS
- REFER TO SUPPLIED INSTRUCTION SHEET FOR CLEANING, LUBRICATION AND STORAGE OF APPLICATOR.
- APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEM 242.
- CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.
- TERMINAL LUBRICANT IS RECOMMENDED.
6. UNLESS SPECIFIED OTHERWISE TORQUE VALUES SHALL BE USED PER DOCUMENT, 101-35000.
- SEE APPROPRIATE APPLICATOR LOG SHEETS FOR APPLIED TERMINALS AND WIRE RANGE.

TERMINAL DATA: DEUTSCH TERMINAL TE CRIMP SPECIFICATION			
TERMINAL NAME: STAMPED CONTACT SOCKET SIZE 16			
WIRE STRIP LENGTH 3.81-5.09 mm [.150-.200 IN]		INSULATION DIAMETER RANGE Ø1.68-2.39 mm [.066-.094 IN]	
TERMINAL APPLICATION SPECIFICATION	114-151000	-	-
TERMINALS APPLIED 5			
TE TERMINAL	DEUTSCH TERMINAL	TE TERMINAL	DEUTSCH TERMINAL
286504-4	1062-16-0622	286504-5	1062-16-0644
1-286504-4	1062-16-0677	286504-6	1062-16-0688

*WARNING
ON INSTALLATION, SET WIRE DISC TO CRIMP HEIGHT REFERENCE SETTING FOR LARGEST WIRE SIZE. CRIMP HEIGHT REFERENCE SETTINGS GREATER THAN THE VALUE SHOWN MAY CAUSE DAMAGE TO THE CRIMP TOOLING. REFER TO THE INSTRUCTION SHEET FOR PROPER SETUP AND ADJUSTMENTS.

PACIFIC VERSION
Shown on sheets 3 of 4 & 4 of 4
(Atlantic version shown on sheets 1 of 4 & 2 of 4)

LOC	DIST	REVISIONS					
A	66	P	LTR	DESCRIPTION	DATE	DWN	APVD
			-	SEE SHEET 1	-	-	-

-	-	1	1	2119082-9	CAM, SNAIL, INSULATION ADJUSTMENT	244
-	-	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	243
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-78	-77	-22	-21	PART NO	DESCRIPTION	ITEM NO

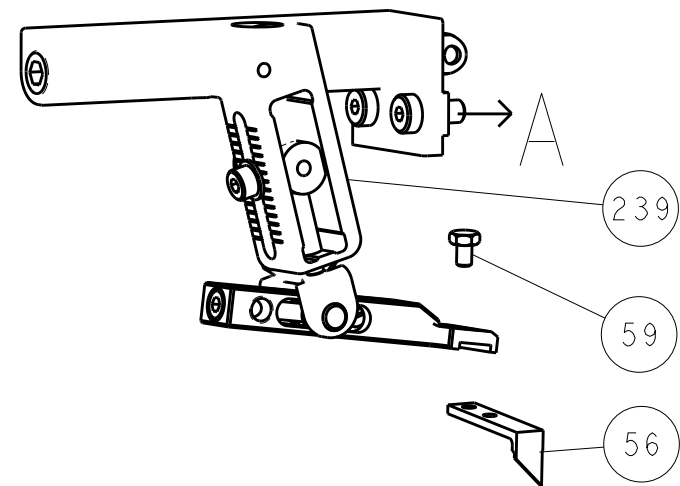
THIS DRAWING IS UNPUBLISHED. IT IS SUBJECT TO CHANGE AND TO BE CONTROLLED BY THE ISSUING ORGANIZATION. NO OTHER ORGANIZATION SHOULD BE CONTACTED FOR THE LATEST REVISION.				DWN R. KNEPPER 08-Oct-13	TE Connectivity Harrisburg, PA 17105-3608	
CHK G. BAILEY 08-Oct-13				APVD M. CLIFFORD 08-Oct-13	NAME Ocean Side Feed Applicator	
DIMENSIONS: mm				PRODUCT SPEC	SIZE CAGE CODE DRAWING NO	
TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± 1 PLC ± 2 PLC ± 3 PLC ± 4 PLC ± ANGLES ± FINISH ±				APPLICATION SPEC	RESTRICTED TO	
MATERIAL				WEIGHT	A1 00779 ©=2266110	
Customer Accessible Production Drawing				SCALE	1:2 SHEET 3 OF 4 REV H	

SHEETS 1 & 2 ARE NOT REQUIRED FOR PACIFIC VERSION

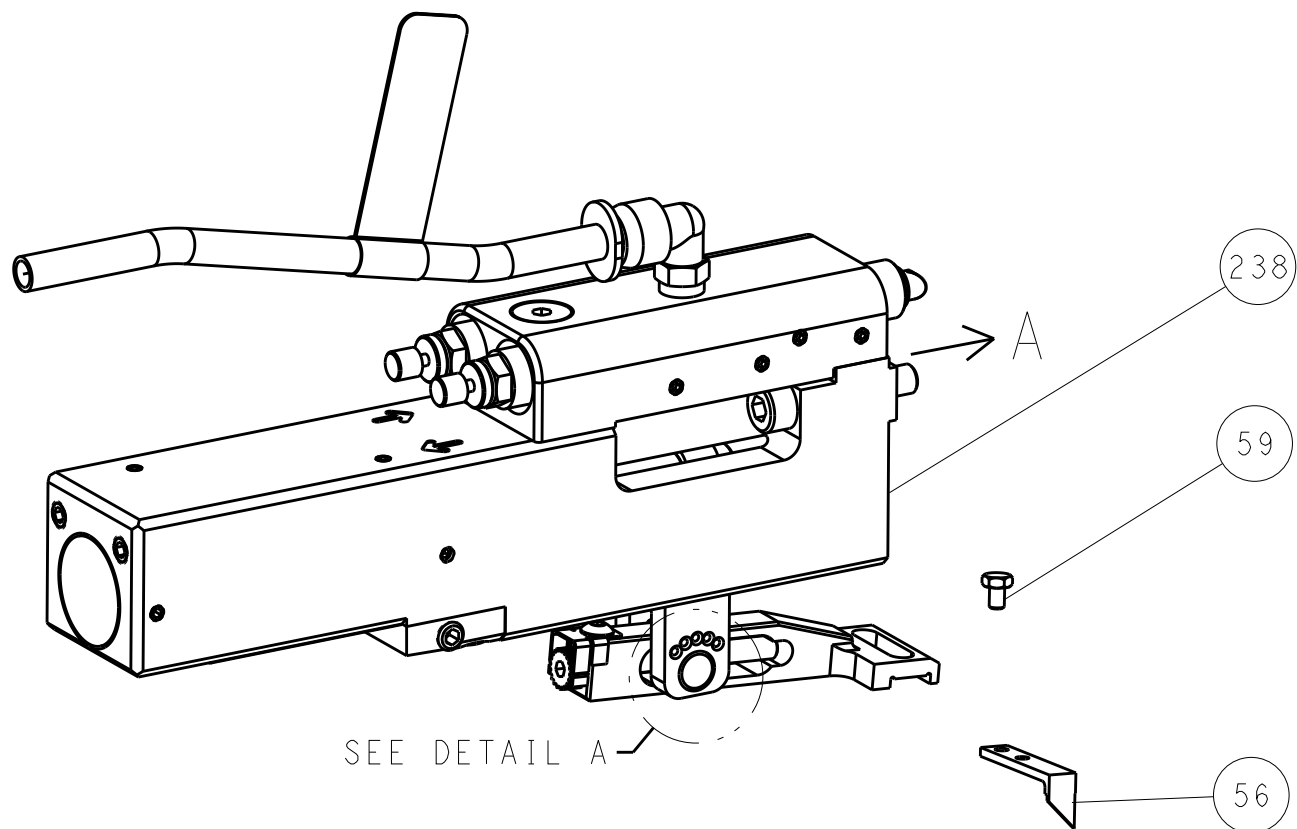
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		P	LTR	DESCRIPTION	DATE	DWN	APVD
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FEED TYPE

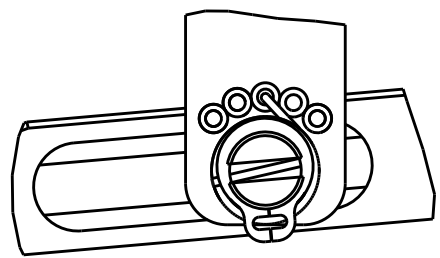
MECHANICAL



PNEUMATIC

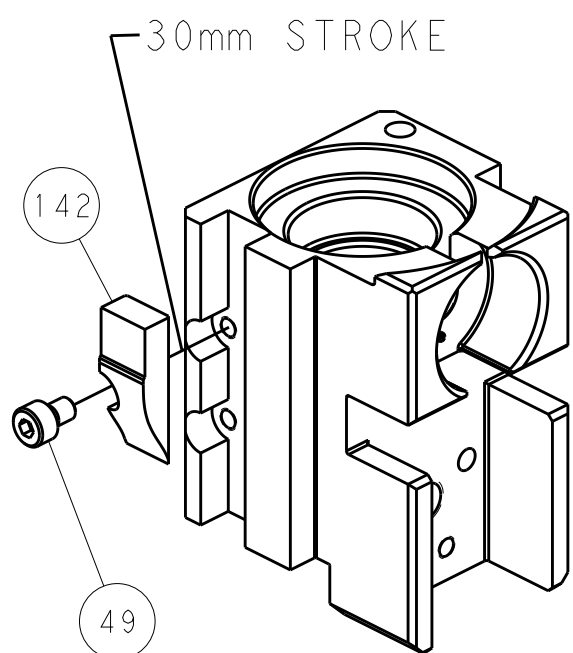


FEED SPRING SETTING POSITION
(SHOWN FROM REAR SIDE)

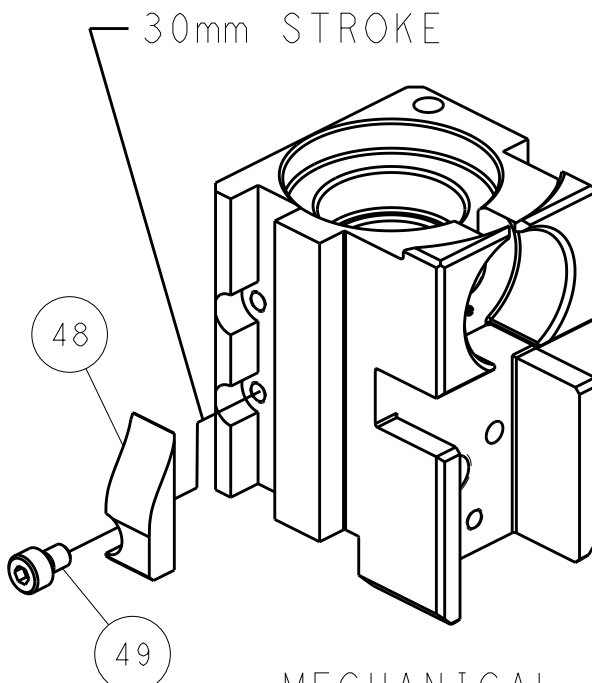


DETAIL A

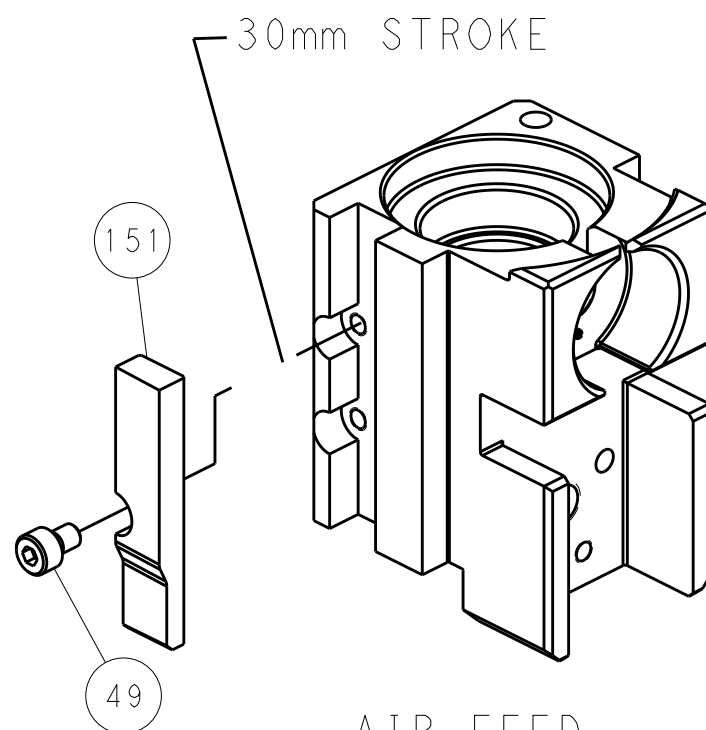
CAM POSITIONS



MECHANICAL
POST FEED

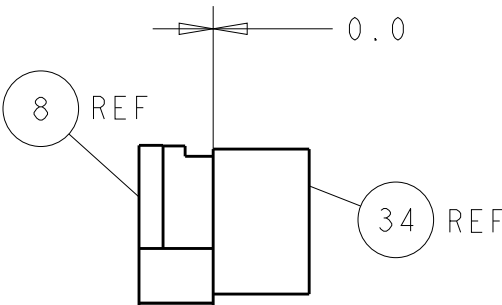
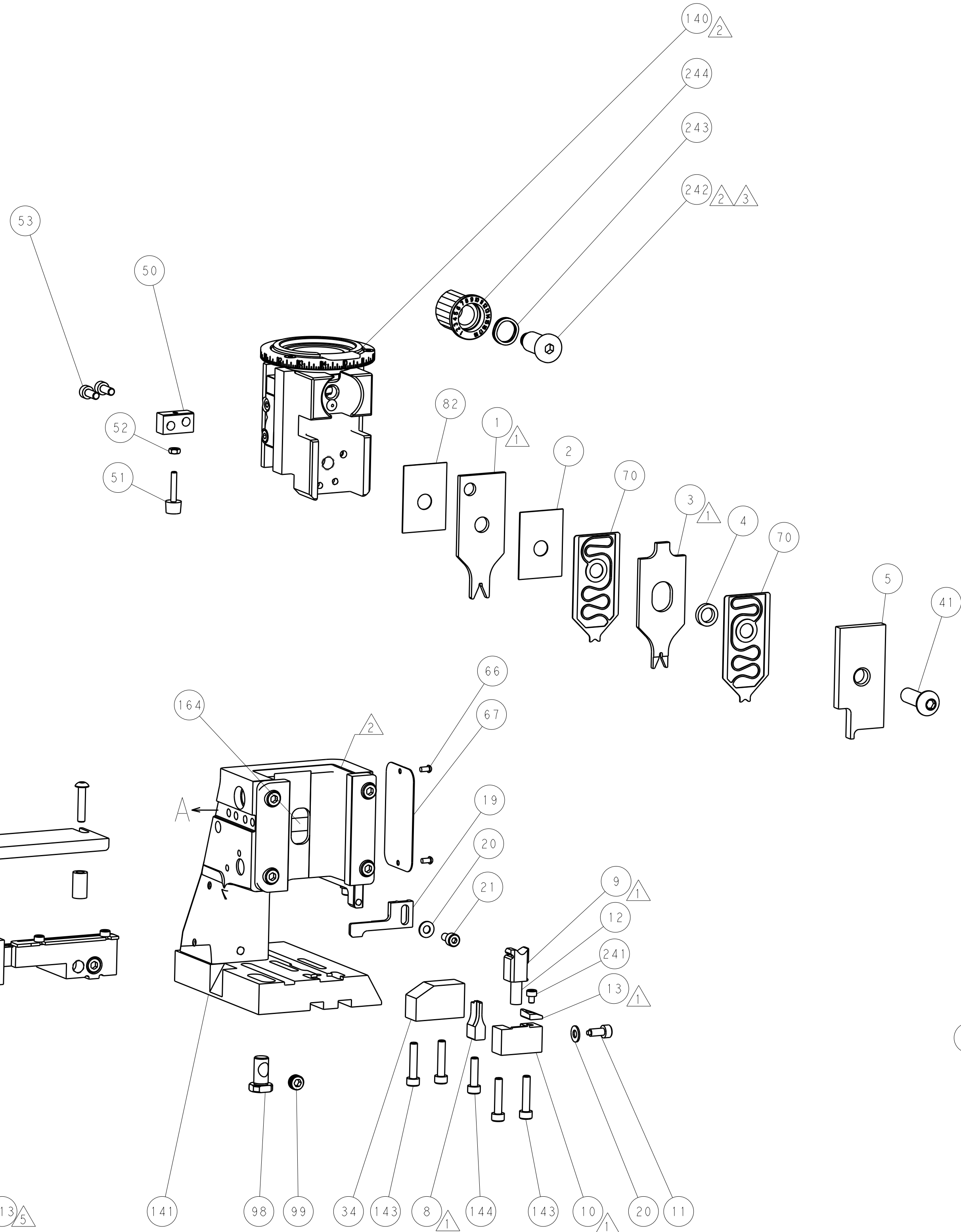


MECHANICAL
PRE FEED

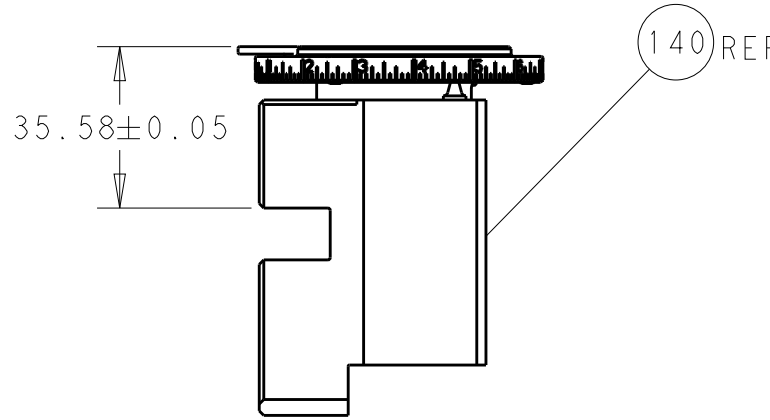


AIR FEED

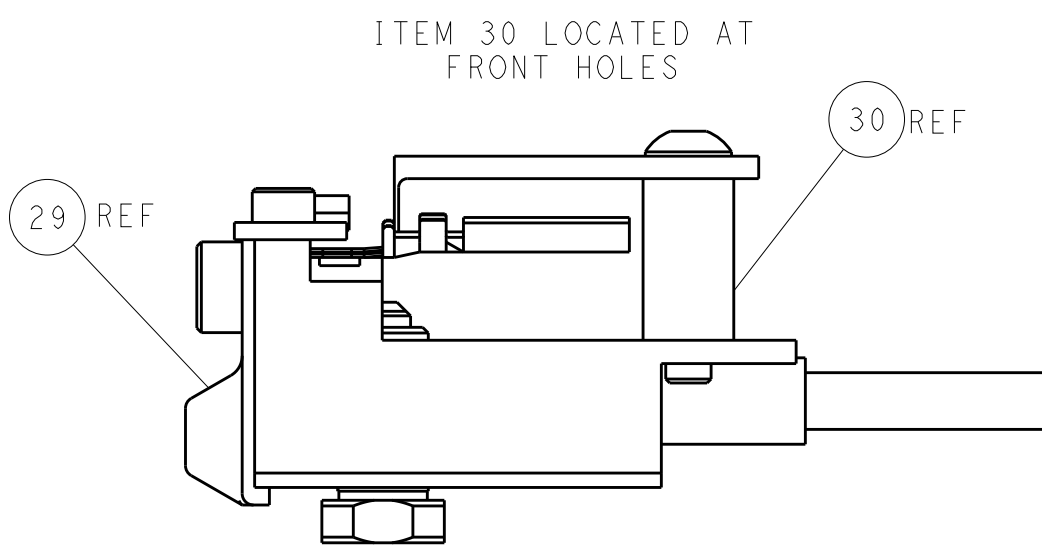
PACIFIC VERSION
Shown on sheets 3 of 4 & 4 of 4
(Atlantic version shown on sheets 1 of 4 & 2 of 4)



TERMINAL SUPPORT LOCATION



RAM SET-UP



FEED TRACK POSITION
GUIDE BY INSULATION BARREL

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DIMENSIONS: mm				TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± 1 PLC ± 2 PLC ± 3 PLC ± 4 PLC ± ANGLES ± FINISH				NAME: Ocean Side Feed Applicator			
MATERIAL: -				WEIGHT: -				SIZE: A1 CAGE CODE: 00779 DRAWING NO: C=2266110			
				Customer Accessible Production Drawing				SCALE: 1:2 SHEET: 4 OF 4 REV: H			