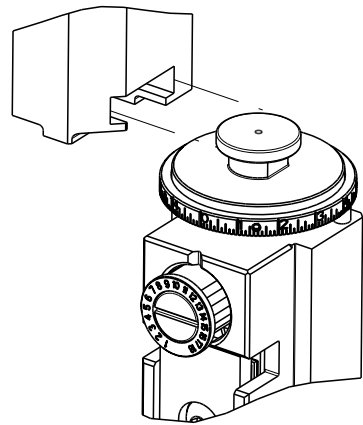


8		7	
THIS DRAWING IS UNPUBLISHED.		RELEASED FOR PUBLICATION	
© COPYRIGHT 20		20	
BY TYCO ELECTRONICS CORPORATION. ALL RIGHTS RESERVED.			
PART NUMBER	REVISION	DESCRIPTION	FEED TYPE
2266112-1	C	FINE CRIMP HEIGHT ADJUST	MECHANICAL
2266112-2	C	FINE CRIMP HEIGHT ADJUST	PNEUMATIC
5-2266112-1	C	SEAL STRIPPER CRIMPER TERMINATING UNIT	MECHANICAL
5-2266112-2	C	SEAL STRIPPER CRIMPER TERMINATING UNIT	PNEUMATIC
7-2266112-1	C	MECHANICAL AND CRIMP TOOLING KIT	MECHANICAL
7-2266112-2	C	PNEUMATIC AND CRIMP TOOLING KIT	PNEUMATIC
7-2266112-7	B	CRIMP TOOLING KIT	-
7-2266112-8	B	APPLICATOR CONVERSION KIT	-

ATLANTIC VERSION TERMINATOR
INTERFACE ADAPTER



APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	2.62 mm [.103]	F
INSUL	3.20 mm [.126]	O
APPLICATOR INSTRUCTIONS 408-35042		

△ APPLICATOR CONVERSION KITS	
PART NUMBER	INSULATION DIAMETER RANGE
7-2266112-8	Ø3.15-3.56mm [.124-.140]
7-2266113-8	Ø2.72-3.12mm [.107-.123]
7-2266114-8	Ø2.29-2.69mm [.090-.106]
7-2266115-8	Ø1.91-2.26mm [.075-.089]

TERMINAL DATA: DEUTSCH TERMINAL		TE CRIMP SPECIFICATION	
TERMINAL NAME: STAMPED CONTACT PIN SIZE 16			
WIRE STRIP LENGTH 4.44-5.72 mm [.175-.225 IN]		TERMINAL INSULATION DIAMETER RANGE Ø3.15-3.56 mm [.124-.140 IN]	
TERMINAL APPLICATION SPECIFICATION 114-151001		- -	
TERMINALS APPLIED 			
TE TERMINAL	DEUTSCH TERMINAL	TE TERMINAL	DEUTSCH TERMINAL
2113238-1	1060-16-1222	2113238-2	1060-16-1244
2113238-3	1060-16-1277		

TERMINAL DATA: DEUTSCH TERMINAL		TE CRIMP SPECIFICATION	
TERMINAL NAME: STAMPED CONTACT SOCKET SIZE 16			
WIRE STRIP LENGTH 4.44-5.72 mm [.175-.225 IN]		TERMINAL INSULATION DIAMETER RANGE Ø3.15-3.56 mm [.124-.140 IN]	
TERMINAL APPLICATION SPECIFICATION 114-151001		- -	
TERMINALS APPLIED 			
TE TERMINAL	DEUTSCH TERMINAL	TE TERMINAL	DEUTSCH TERMINAL
1949119-1	1062-16-1222	1949119-2	1062-16-1244
1949119-3	1062-16-1277	1949119-4	1062-16-1422
1949119-5	1062-16-1444	1949119-6	1062-16-1477

WIRE SIZE	CRIMP HEIGHT mm [INCH]	CRIMP HEIGHT REFERENCE SETTING
12 AWG	1.78+0.03/-0.05 [.070+.001/- .002]	5.6
2.50mm2	1.73+0.03/-0.05 [.068+.001/- .002]	6.1
14 AWG	1.65+0.03/-0.05 [.065+.001/- .002]	6.7
2.00mm2	1.63+0.03/-0.05 [.064+.001/- .002]	6.9
1.50mm2	1.50+0.03/-0.05 [.059+.001/- .002]	8.2
16 AWG	1.47+0.03/-0.05 [.058+.001/- .002]	8.5
1.00mm2	1.40+0.03/-0.05 [.055+.001/- .002]	9.3



1 RECOMMENDED SPARE PARTS

2 REFER TO SUPPLIED INSTRUCTION SHEET FOR CLEANING, LUBRICATION & STORAGE OF APPLICATOR.

3 APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEM 180.
APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEM 242.

4 CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.

5 SEE APPROPRIATE APPLICATOR LOG SHEETS FOR APPLIED TERMINALS, WIRE RANGE AND MEMORY CHIP.

6 TERMINAL LUBRICANT IS RECOMMENDED.

7. UNLESS SPECIFIED OTHERWISE TORQUE VALUES SHALL BE USED PER DOCUMENT, 101-35000.

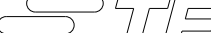
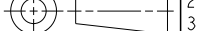
*WARNING

ON INSTALLATION, SET WIRE DISC TO CRIMP HEIGHT REFERENCE SETTING FOR LARGEST WIRE SIZE. CRIMP HEIGHT REFERENCE SETTINGS GREATER THAN THE VALUE SHOWN MAY CAUSE DAMAGE TO THE CRIMP TOOLING. REFER TO THE INSTRUCTION SHEET FOR PROPER SETUP AND ADJUSTMENTS.

ATLANTIC VERSION
Shown on sheets 1 of 4 & 2 of 4
(Pacific version shown on sheets 3 of 4 & 4 of 4)

LOC	DIST	REVISIONS					
A	66	#	LYR	DESCRIPTION	DATE	DWN	APVD
			B	ECR-16-004049	17MAR2016	KH	CT
			B1	ECR-16-017319	07DEC2016	KH	JDG
			B2	ECR-17-003241	07MAR2017	KH	JDG
			C	ECR-18-018800	30NOV2018	LG	CT

-	-	-	-	1	1	-	-	1803515-3	RAM ASSEMBLY, SF ATLANTIC	293
-	-	-	-	1	1	-	-	2-1803583-1	APPLICATOR BASIC ASSEMBLY, SF	292
-	-	1	-	1	-	1	-	2119640-1	PUSH ROD, AIR FEED	250
-	-	1	-	1	-	1	-	1803259-1	BUSHING, FLANGED	249
-	-	1	-	1	-	1	-	2119641-1	FEED CAM, AIR FEED	248
-	-	1	1	1	1	1	1	2119082-9	CAM, SNAIL, INSULATION ADJUSTMENT	244
-	-	1	1	1	1	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	243
-	-	1	1	1	1	1	1	2119083-1	RETAINER, INSULATION DIAL	242
-	-	1	1	1	1	1	1	7-18023-7	SCR, SKT HD CAP M3 X 4.0	241
-	-	-	1	-	1	-	1	2119580-1	MECHANICAL FEED ASSEMBLY	239
-	-	1	-	1	-	1	-	2063440-1	AIR FEED MODULE	238
-	-	-	-	1	1	-	-	4-1722335-3	STRIPPER, SIDE FEED	182
-	-	-	-	1	1	-	-	1-5018030-0	NUT, HEX, REG, RoHS, M3.5	181
-	-	-	-	1	1	-	-	2-1752354-1	STANDOFF,HOLD-DOWN	180
-	-	-	-	1	1	-	-	993111-1	PIN, SLOTTED SPRING 3.0 X 20.0	177
-	-	-	-	1	1	-	-	5-22280-0	SPRING, COMPRESSION	176
-	-	-	-	1	1	-	-	1752353-3	GUIDE PIN,HOLDDOWN	175
-	-	-	-	1	1	-	-	1901680-2	GUIDE PIN,HOLDDOWN	174
-	-	2	-	2	-	2	-	21045-3	RING, RETAIN, EXTERN, 3/16 CRESCENT	172
-	-	REF	REF	REF	REF	REF	REF	994970-2	COUNTER, MAGNETIC	164
-	-	1	-	1	-	1	-	240638-1	SPRING, FEED FINGER	163
-	-	1	-	1	-	1	-	3-23627-7	PIN, RETAIN, GRVD, 3/16 X .854	137
-	-	1	-	1	-	1	-	2119799-1	HOLDER,FEED FINGER, AF	136
-	-	1	1	1	1	1	1	2119955-1	ASSY, LUBRICATOR, SIDE FEED	113
-	-	1	1	1	1	1	1	2844908-1	SCREW, LOCKING	99
-	-	1	1	1	1	1	1	2844907-1	POST, LOCKING	98
-	-	1	1	1	1	1	1	455888-4	SPACER, CRIMPER	82
1	-	-	-	-	-	-	-	2266112	PRINT, APPLICATOR LOG SHEET	72
-	-	1	1	1	1	1	1	1803607-1	DOCUMENTATION PACKAGE	71
-	-	2	2	2	2	2	2	2119791-9	DEPRESSOR, WIRE	70
-	-	1	1	1	1	1	1	2119740-1	TAG,IDENTIFICATION	67
-	-	2	2	2	2	2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188	66
-	-	1	1	1	1	1	1	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	60
-	-	1	1	1	1	1	1	5-18022-5	SCR, HEX HD CAP, M4 X 6.0	59
-	-	1	1	1	1	1	1	1338683-8	FEED PAWL	56
-	-	4	4	4	4	4	4	2168083-3	SCR, SKT HD CAP, RoHS, M4 X 12.0	54
-	-	2	2	2	2	2	2	1-2168083-0	SCR, SKT HD CAP, RoHS, M4 X 10	53
-	-	1	1	1	1	1	1	5018030-1	NUT, HEX, REG, RoHS, M3	52
-	-	1	1	1	1	1	1	811242-5	BUMPER, HOLD DOWN	51
-	-	1	1	1	1	1	1	690753-2	SPACER, TONKER	50
-	-	1	2	1	2	1	2	18023-9	SCR, SKT HD CAP M4 X 6.0	49
-	-	-	1	-	1	-	1	2119652-1	FEED CAM, PRE FEED	48
-	-	-	1	-	1	-	1	2119653-1	FEED CAM, POST FEED	47
-	-	1	1	-	-	1	1	1803583-9	APPLICATOR BASIC ASSEMBLY, SF	46
-	-	1	1	-	-	1	1	1803515-1	RAM ASSEMBLY, SF ATLANTIC	44
-	-	1	1	1	1	1	1	1803602-1	SCR, BHSC, RoHS (M8 X 25)	41
-	-	1	1	1	1	1	1	2-1752356-0	SUPPORT, TERMINAL	34
-	-	2	2	2	2	2	2	2079383-5	SCR, BHSC, RoHS (M4 X 20)	33
-	-	2	2	2	2	2	2	2-2844962-8	SPACER, CYLINDRICAL, STRIP GUIDE	30
-	-	1	1	1	1	1	1	2844992-1	ASSEMBLY, STRIP GUIDE	29
-	-	1	1	1	1	1	1	1320928-2	STRIP GUIDE	24
-	-	1	1	-	-	1	1	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	21
-	-	2	2	1	1	2	2	1-18028-2	WASHER, FLAT, REG M4	20
-	-	1	1	-	-	1	1	2119533-1	STRIPPER, SIDE FEED	19
-	-	1	1	1	1	1	1	2119806-1	INSERT, SHEAR	13
-	-	1	1	1	1	1	1	3-22280-3	SPRING, COMPRESSION	12
-	-	1	1	1	1	1	1	1-356885-4	STOP, SHEAR	11
-	-	1	1	1	1	1	1	2119805-1	SHEAR HOLDER, FRONT	10
-	-	1	1	1	1	1	1	1803095-1	FLOATING SHEAR, FRONT -	9
1	1	2	2	1	1	1	1	1803293-8	ANVIL, COMBINATION DEUTSCH STYLE	8
-	-	1	1	1	1	1	1	3-240641-8	SPACER	7
-	-	-	-	-	-	-	-	-	-	6
-	-	1	1	1	1	1	1	1-2119757-0	DEPRESSOR, SHEAR	5
-	-	1	1	1	1	1	1	238011-9	BLOCK, CRIMPER SPACER	4
1	1	2	2	1	1	1	1	1803019-3	CRIMPER, INSULATION O	3
-	-	1	1	1	1	1	1	455888-4	SPACER, CRIMPER	2
-	1	2	2	1	1	1	1	4-1633713-2	CRIMPER, WIRE PREMIUM	1

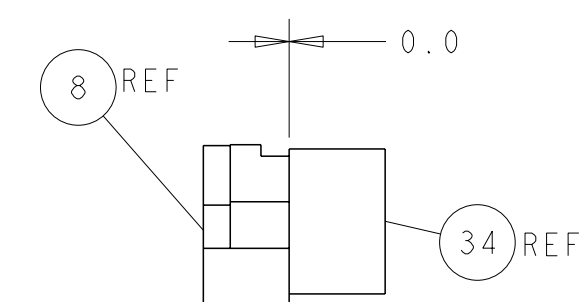
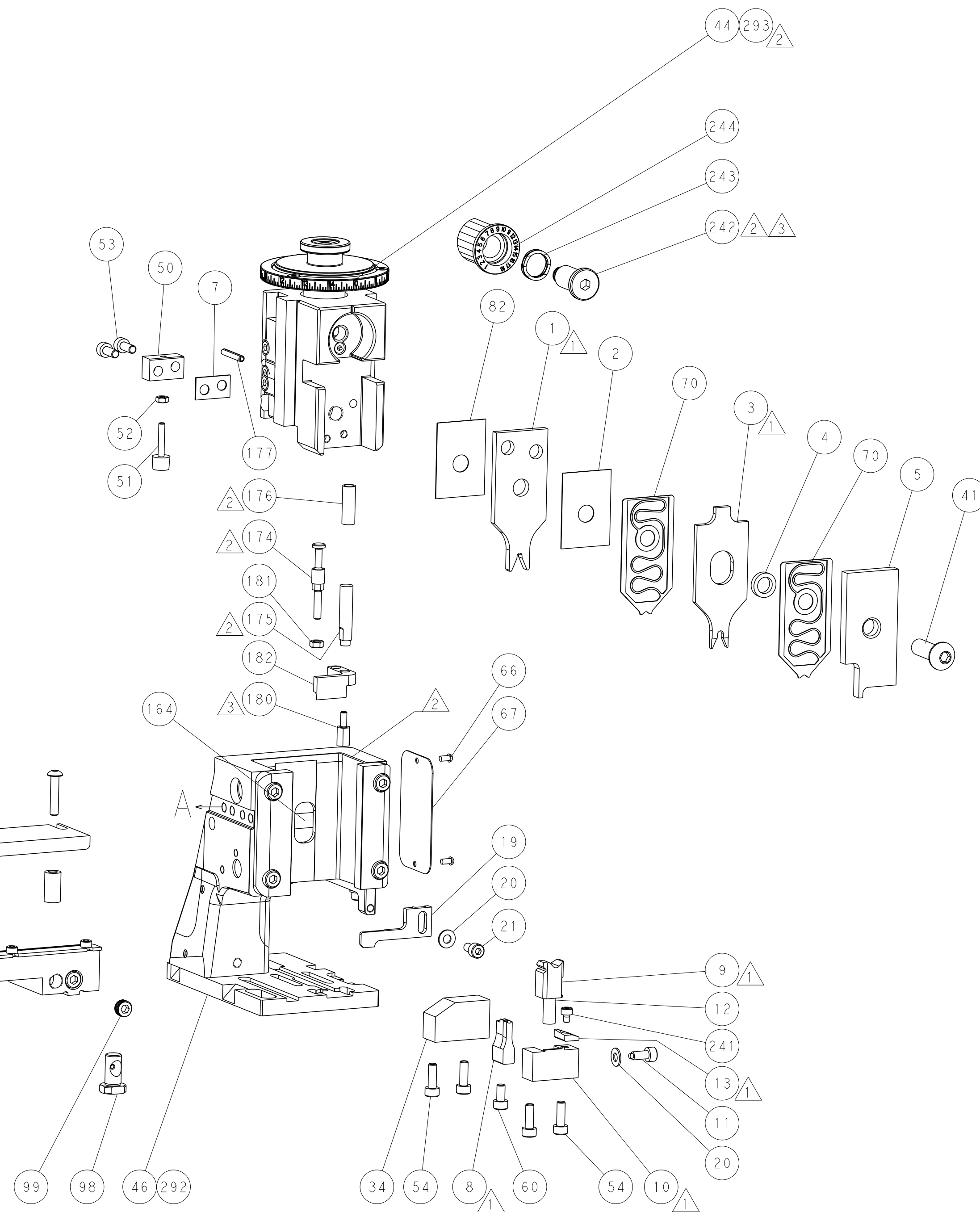
-78	-77	-72	-71	-52	-51	-2	-1	PART NO	DESCRIPTION	ITEM NO					
THIS DRAWING IS UNPUBLISHED. IT IS SUBJECT TO CHANGE AND TO BE CONTROLLED BY THE ENGINEERING ORGANIZATION. IT SHOULD BE CONTROLLED FOR THE LATEST REVISION.								DWN R. KNEPPER 10-Oct-13	 TE Connectivity Harrisburg, PA 17105-3608						
<table><tr><td>DIMENSIONS:</td><td>TOLERANCES UNLESS OTHERWISE SPECIFIED:</td></tr><tr><td>mm</td><td>0 PLC ± 1 PLC ± 2 PLC ± 3 PLC ± 4 PLC ± ANGLES ±°</td></tr></table> 								DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:	mm	0 PLC ± 1 PLC ± 2 PLC ± 3 PLC ± 4 PLC ± ANGLES ±°	CHK G. BAILEY 10-Oct-13		
								DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:					
mm	0 PLC ± 1 PLC ± 2 PLC ± 3 PLC ± 4 PLC ± ANGLES ±°														
								APVD M. CLIFFORD 10-Oct-13	NAME						
								PRODUCT SPEC	Ocean Side Feed Applicator						
								APPLICATION SPEC	-						
MATERIAL								FINISH	WEIGHT	SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO		
-								-	-	A1	00779	©=2266112	-		
Customer Accessible Production Drawing								SCALE	1:2	SHEET	1	OF	4	REV	C

PNEUMATIC

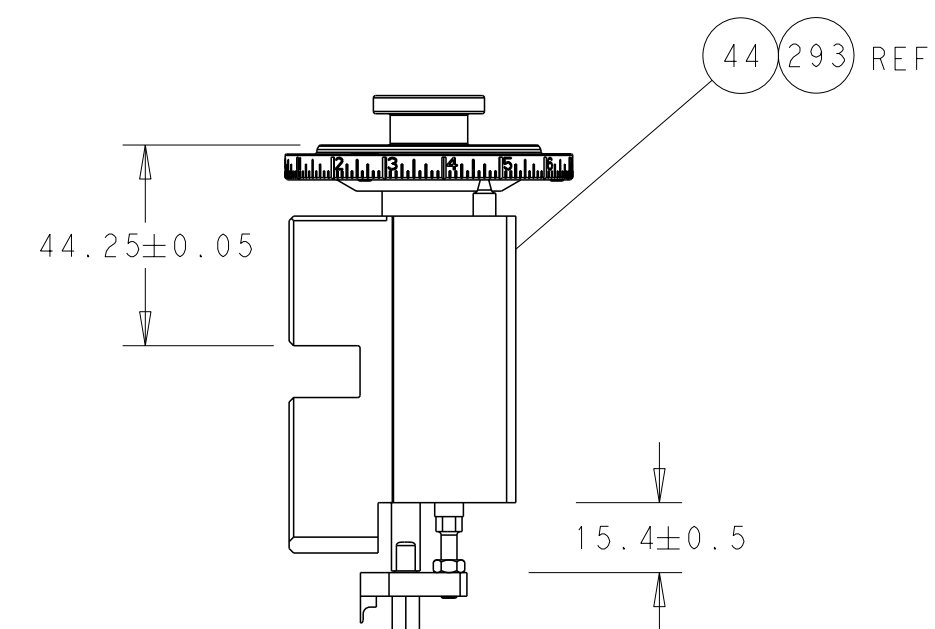
Exploded view diagram of a pneumatic cylinder assembly. The main component is a cylinder body with a piston rod and a mounting bracket. Callouts point to various parts: 172 (mounting bracket), 137 (piston rod), 136 (piston rod seal), 59 (piston rod seal), 163 (piston rod seal), 238 (piston rod seal), 249 (piston rod seal), and 250 (piston rod seal).

The diagrams illustrate three types of mechanical feed systems:

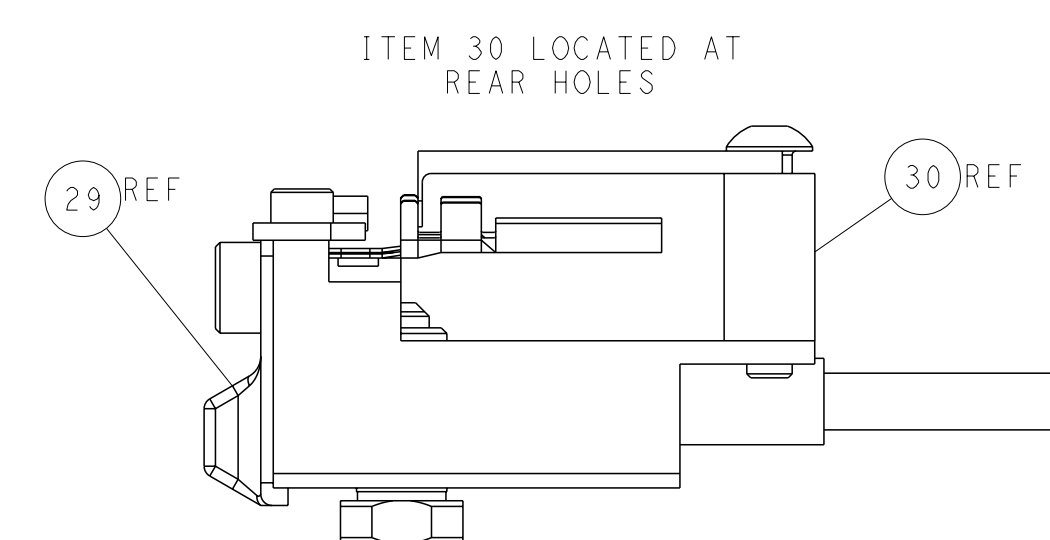
- MECHANICAL POST FEED:** Shows a 30mm STROKE and a 40mm STROKE. Callouts include 47 (a vertical plate) and 49 (a screw).
- MECHANICAL PRE FEED:** Shows a 30mm STROKE and a 40mm STROKE. Callouts include 48 (a vertical plate) and 49 (a screw).
- AIR FEED:** Shows a 30mm STROKE and a 40mm STROKE. Callouts include 248 (a vertical plate) and 49 (a screw).



TERMINAL SUPPORT LOCATION

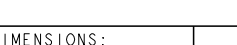


RAM AND HOLDDOWN SET-UP



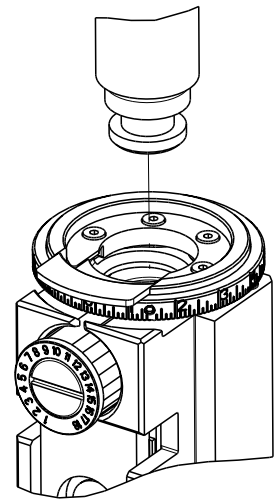
FEED TRACK POSITION GUIDE BY INSULATION BARREL

ATLANTIC VERSION
Shown on sheets 1 of 4 & 2 of 4
(Pacific version shown on sheets 3 of 4 & 4 of 4)

THIS DRAWING IS A CONTROLLED DOCUMENT FROM TFCO TECHNOLOGIES CORPORATION IT IS SUBJECT TO THE TFCO TECHNOLOGIES CORPORATION PATENT AND TRADE SECRET ORGANIZATION SHOULD BE CONTACTED FOR THE LATEST REVISIONS		DWN 10-Oct-13 CHK 10-Oct-13 APVD 10-Oct-13		 TE Connectivity Harrisburg, PA 17105-3608	
DIMENSIONS: mm		TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± 1 PLC ± 2 PLC ± 3 PLC ± 4 PLC ± ANGLES ±		NAME Ocean Side Feed Applicator -	
		PRODUCT SPEC - APPLICATION SPEC -		SIZE A1	
MATERIAL - FINISH -		WEIGHT -		CAGE CODE 00779	
				DRAWING NO C-2266112	
		Customer Accessible Production Drawing		SCALE 1:2 SHEET 2 of 4 REV C	

8		7	
THIS DRAWING IS UNPUBLISHED.		RELEASED FOR PUBLICATION	
20		20	
© COPYRIGHT 20 BY TYCO ELECTRONICS CORPORATION. ALL RIGHTS RESERVED.			
PART NUMBER	REVISION	DESCRIPTION	FEED TYPE
2-2266112-1	C	FINE CRIMP HEIGHT ADJUST	MECHANICAL
2-2266112-2	C	FINE CRIMP HEIGHT ADJUST	PNEUMATIC
7-2266112-7	B	CRIMP TOOLING KIT	-
7-2266112-8	B	APPLICATOR CONVERSION KIT	-

PACIFIC VERSION TERMINATOR
INTERFACE ADAPTER



APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	2.62 mm [.103]	F
INSUL	3.20 mm [.126]	O
APPLICATOR INSTRUCTIONS 408-35042		

APPLICATOR CONVERSION KITS	
PART NUMBER	INSULATION DIAMETER RANGE
7-2266112-8	Ø3.15-3.56mm [.124-.140]
7-2266113-8	Ø2.72-3.12mm [.107-.123]
7-2266114-8	Ø2.29-2.69mm [.090-.106]
7-2266115-8	Ø1.91-2.26mm [.075-.089]

TERMINAL DATA: DEUTSCH TERMINAL TE CRIMP SPECIFICATION			
TERMINAL NAME: STAMPED CONTACT PIN SIZE 16			
WIRE STRIP LENGTH 4.44-5.72 mm [.175-.225 IN]		TERMINAL INSULATION DIAMETER RANGE Ø3.15-3.56 mm [.124-.140 IN]	
TERMINAL APPLICATION SPECIFICATION	114-151001	-	-
TERMINALS APPLIED			
TE TERMINAL	DEUTSCH TERMINAL	TE TERMINAL	DEUTSCH TERMINAL
2113238-1	1060-16-1222	2113238-2	1060-16-1244
2113238-3	1060-16-1277		

WIRE SIZE	CRIMP HEIGHT mm [INCH]	CRIMP HEIGHT REFERENCE SETTING
12 AWG	1.78+0.03/-0.05 [.070+/.001/- .002]	5.6
2.50mm2	1.73+0.03/-0.05 [.068+/.001/- .002]	6.1
14 AWG	1.65+0.03/-0.05 [.065+/.001/- .002]	6.7
2.00mm2	1.63+0.03/-0.05 [.064+/.001/- .002]	6.9
1.50mm2	1.50+0.03/-0.05 [.059+/.001/- .002]	8.2
16 AWG	1.47+0.03/-0.05 [.058+/.001/- .002]	8.5
1.00mm2	1.40+0.03/-0.05 [.055+/.001/- .002]	9.3

TERMINAL DATA: DEUTSCH TERMINAL TE CRIMP SPECIFICATION			
TERMINAL NAME: STAMPED CONTACT SOCKET SIZE 16			
WIRE STRIP LENGTH 4.44-5.72 mm [.175-.225 IN]		TERMINAL INSULATION DIAMETER RANGE Ø3.15-3.56 mm [.124-.140 IN]	
TERMINAL APPLICATION SPECIFICATION	114-151001	-	-
TERMINALS APPLIED			
TE TERMINAL	DEUTSCH TERMINAL	TE TERMINAL	DEUTSCH TERMINAL
1949119-1	1062-16-1222	1949119-2	1062-16-1244
1949119-3	1062-16-1277	1949119-4	1062-16-1422
1949119-5	1062-16-1444	1949119-6	1062-16-1477

-
- 1

RECOMMENDED SPARE PARTS
- 2

REFER TO SUPPLIED INSTRUCTION SHEET FOR CLEANING, LUBRICATION AND STORAGE OF APPLICATOR.
- 3

APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEM 242.
- 4

CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.
- 3

SEE APPROPRIATE APPLICATOR LOG SHEETS FOR APPLIED TERMINALS, WIRE RANGE AND MEMORY CHIP.
- 6

TERMINAL LUBRICANT IS RECOMMENDED.
7. UNLESS SPECIFIED OTHERWISE TORQUE VALUES SHALL BE USED PER DOCUMENT, 101-35000.

*WARNING
ON INSTALLATION, SET WIRE DISC TO CRIMP HEIGHT REFERENCE SETTING FOR LARGEST WIRE SIZE. CRIMP HEIGHT REFERENCE SETTINGS GREATER THAN THE VALUE SHOWN MAY CAUSE DAMAGE TO THE CRIMP TOOLING. REFER TO THE INSTRUCTION SHEET FOR PROPER SETUP AND ADJUSTMENTS.

PACIFIC VERSION
Shown on sheets 3 of 4 & 4 of 4
(Atlantic version shown on sheets 1 of 4 & 2 of 4)

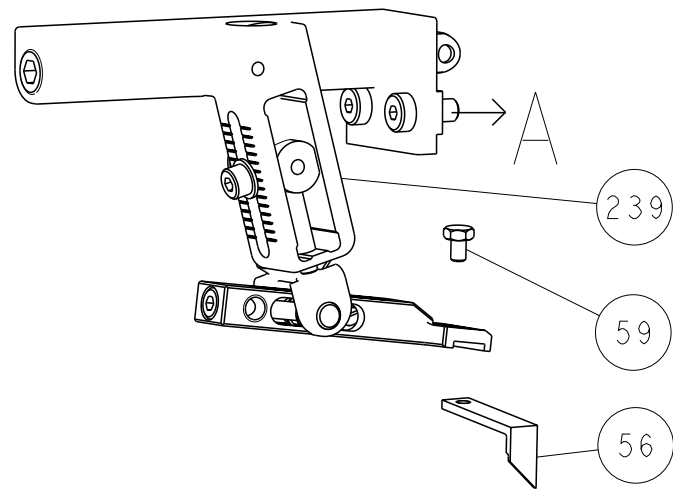
LOC	DIST	REVISIONS				
		#	LYR	DESCRIPTION	DATE	OWN APVD
A	66	-	-	SEE SHEET 1	-	- -

-	-	1	-	2119640-1	PUSH ROD, AIR FEED	250
-	-	1	-	1803259-1	BUSHING, FLANGED	249
-	-	1	1	2119082-9	CAM, SNAIL, INSULATION ADJUSTMENT	244
-	-	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	243
-	-	1	1	2119083-1	RETAINER, INSULATION DIAL	242
-	-	1	1	7-18023-7	SCR, SKT HD CAP M3 X 4.0	241
-	-	-	1	2119580-1	MECHANICAL FEED ASSEMBLY	239
-	-	1	-	2063440-1	AIR FEED MODULE	238
-	-	2	-	21045-3	RING, RETAIN, EXTERN, 3/16 CRESCENT	172
-	-	REF	REF	994970-2	COUNTER, MAGNETIC	164
-	-	1	-	240638-1	SPRING, FEED FINGER	163
-	-	1	-	2119641-2	FEED CAM, AIR FEED	151
-	-	1	1	2168083-8	SCR, SKT HD CAP, RoHS, M4 X 16	144
-	-	4	4	2168083-9	SCR, SKT HD CAP, RoHS, M4 X 20	143
-	-	-	1	2119653-2	FEED CAM, POST FEED	142
-	-	1	1	1-1803583-0	APPLICATOR BASIC ASSEMBLY, SF	141
-	-	1	1	1803516-1	RAM ASSEMBLY, SF PACIFIC	140
-	-	1	-	3-23627-7	PIN, RETAIN, GRVD, 3/16 X .854	137
-	-	1	-	2119799-1	HOLDER,FEED FINGER, AF	136
-	-	1	1	2119955-1	ASSY, LUBRICATOR, SIDE FEED	113
-	-	1	1	2844908-1	SCREW, LOCKING	99
-	-	1	1	2844907-1	POST, LOCKING	98
-	-	1	1	455888-4	SPACER, CRIMPER	82
1	-	-	-	2266112	PRINT, APPLICATOR LOG SHEET	72
-	-	1	1	1803607-1	DOCUMENTATION PACKAGE	71
-	-	2	2	2119791-9	DEPRESSOR, WIRE	70
-	-	1	1	2119740-1	TAG,IDENTIFICATION	67
-	-	2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188	66
-	-	1	1	5-18022-5	SCR, HEX HD CAP, M4 X 6.0	59
-	-	1	1	1338683-8	FEED PAWL	56
-	-	2	2	1-2168083-0	SCR, SKT HD CAP, RoHS, M4 X 10	53
-	-	1	1	5018030-1	NUT, HEX, REG, RoHS, M3	52
-	-	1	1	811242-5	BUMPER, HOLD DOWN	51
-	-	1	1	690753-2	SPACER, TONKER	50
-	-	1	2	18023-9	SCR, SKT HD CAP M4 X 6.0	49
-	-	-	1	2119652-1	FEED CAM, PRE FEED	48
-	-	1	1	1803602-1	SCR, BHSC, RoHS (M8 X 25)	41
-	-	1	1	2-1752356-0	SUPPORT, TERMINAL	34
-	-	2	2	2079383-5	SCR, BHSC, RoHS (M4 X 20)	33
-	-	2	2	2-2844962-8	SPACER, CYLINDRICAL, STRIP GUIDE	30
-	-	1	1	2844992-1	ASSEMBLY, STRIP GUIDE	29
-	-	1	1	1320928-2	STRIP GUIDE	24
-	-	1	1	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	21
-	-	2	2	1-18028-2	WASHER, FLAT, REG M4	20
-	-	1	1	2119533-1	STRIPPER, SIDE FEED	19
-	-	1	1	2119806-1	INSERT, SHEAR	13
-	-	1	1	3-22280-3	SPRING, COMPRESSION	12
-	-	1	1	1-356885-4	STOP, SHEAR	11
-	-	1	1	2119805-1	SHEAR HOLDER, FRONT	10
-	-	1	1	1803095-1	FLOATING SHEAR, FRONT -	9
1	1	1	1	1803293-8	ANVIL, COMBINATION DEUTSCH STYLE	8
-	-	1	1	3-240641-8	SPACER	7
-	-	-	-	-	-	6
-	-	1	1	1-2119757-0	DEPRESSOR, SHEAR	5
-	-	1	1	238011-9	BLOCK, CRIMPER SPACER	4
1	1	1	1	1803019-3	CRIMPER, INSULATION O	3
-	-	1	1	455888-4	SPACER, CRIMPER	2
-	1	1	1	4-1633713-2	CRIMPER, WIRE PREMIUM	1

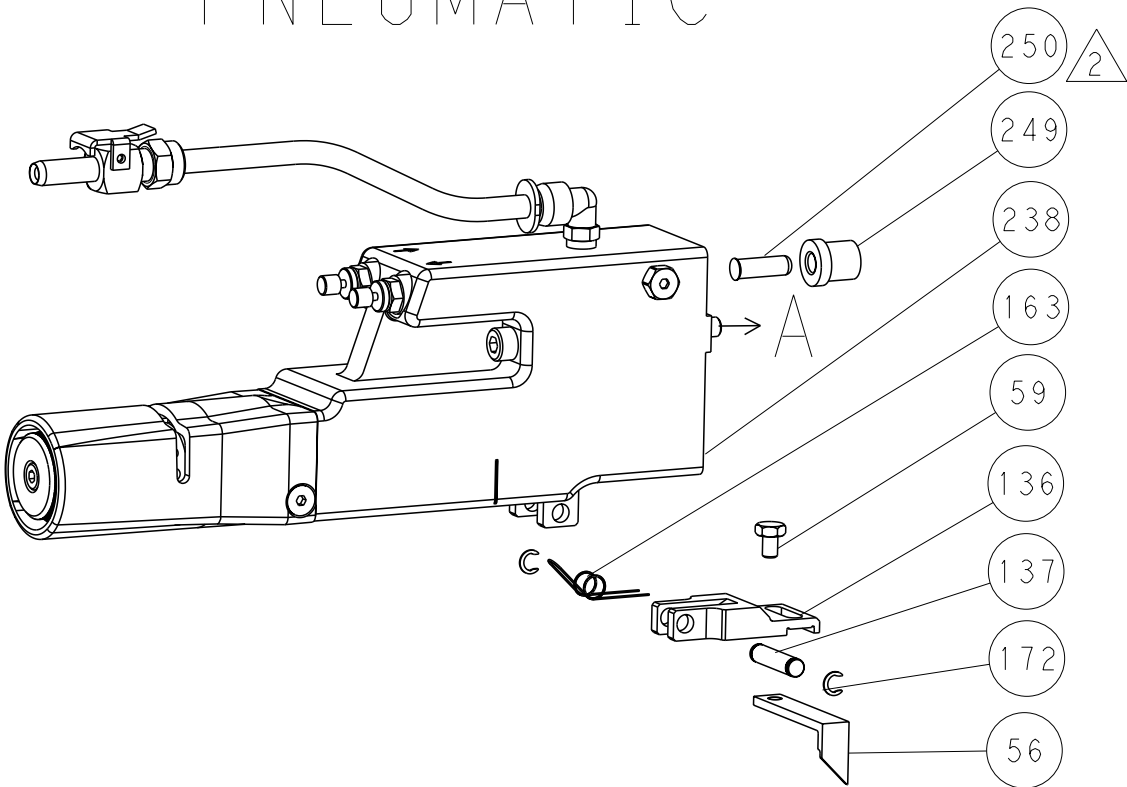
THIS DRAWING IS CONTROLLED FOR CHANGE AND FOR OBSOLETE REVISIONS. FOR THE LATEST REVISION, CONTACT THE ENGINEERING ORGANIZATION. THIS IS SUBJECT TO CHANGE AND FOR OBSOLETE REVISIONS, CONTACT THE ENGINEERING ORGANIZATION. SHOULD BE CONTACTED FOR THE LATEST REVISION.		OWN R. KNEPPER CHK G. BAILEY APVD W. CLIFFORD	10-Oct-13 10-Oct-13 10-Oct-13	NAME Ocean Side Feed Applicator	
DIMENSIONS: mm		TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± 1 PLC ± 2 PLC ± 3 PLC ± 4 PLC ± ANGLES ±		PRODUCT SPEC APPLICATION SPEC	
MATERIAL -		FINISH -		WEIGHT -	
				Customer Accessible Production Drawing	
				SCALE 1:2	
				SHEET 3 OF 4	
				REV C	

SHEETS 1 & 2 ARE NOT REQUIRED FOR PACIFIC VERSION

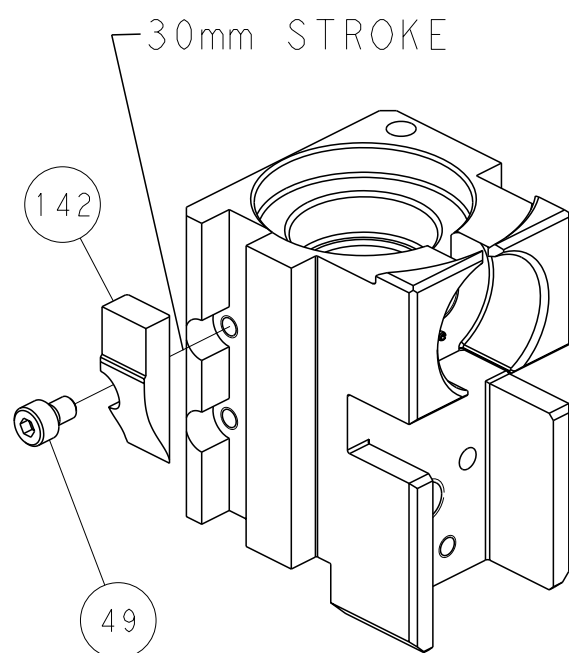
FEED TYPE MECHANICAL



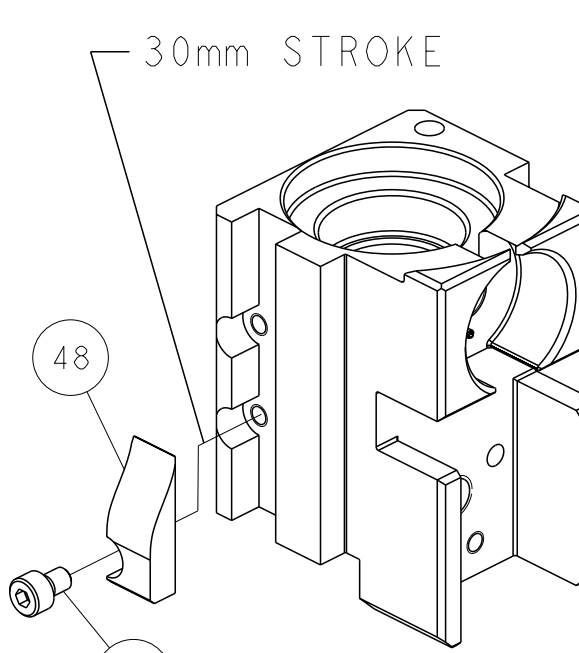
PNEUMATIC



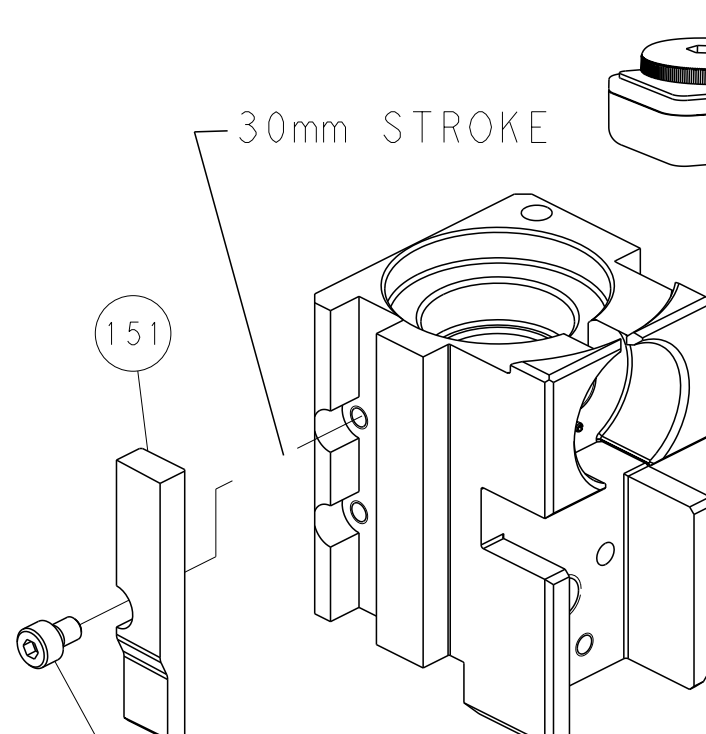
CAM POSITIONS



MECHANICAL
POST FEED



MECHANICAL
PRE FEED



AIR FEED

PACIFIC VERSION
Shown on sheets 3 of 4 & 4 of 4
(Atlantic version shown on sheets 1 of 4 & 2 of 4)

DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		DWN R. KNEPPER 10-Oct-13		STE TE Connectivity	
mm		0 PLC ±		CHK G. BAILEY 10-Oct-13		Harrisburg, PA 17105-3608	
		1 PLC ±		APPD W. CLIFFORD 10-Oct-13		NAME Ocean Side Feed	
		2 PLC ±		PRODUCT SPEC		Applicator	
		3 PLC ±		APPLICATION SPEC		SIZE CAGE CODE DRAWING NO	
		4 PLC ±		WEIGHT		A1 00779 C=2266112	
MATERIAL		FINISH		Customer Accessible Production Drawing		RESTRICTED TO	
				SCALE 1:2		SHEET 4 of 4	
						REV C	

SHEETS 1 & 2 ARE NOT REQUIRED FOR PACIFIC VERSION