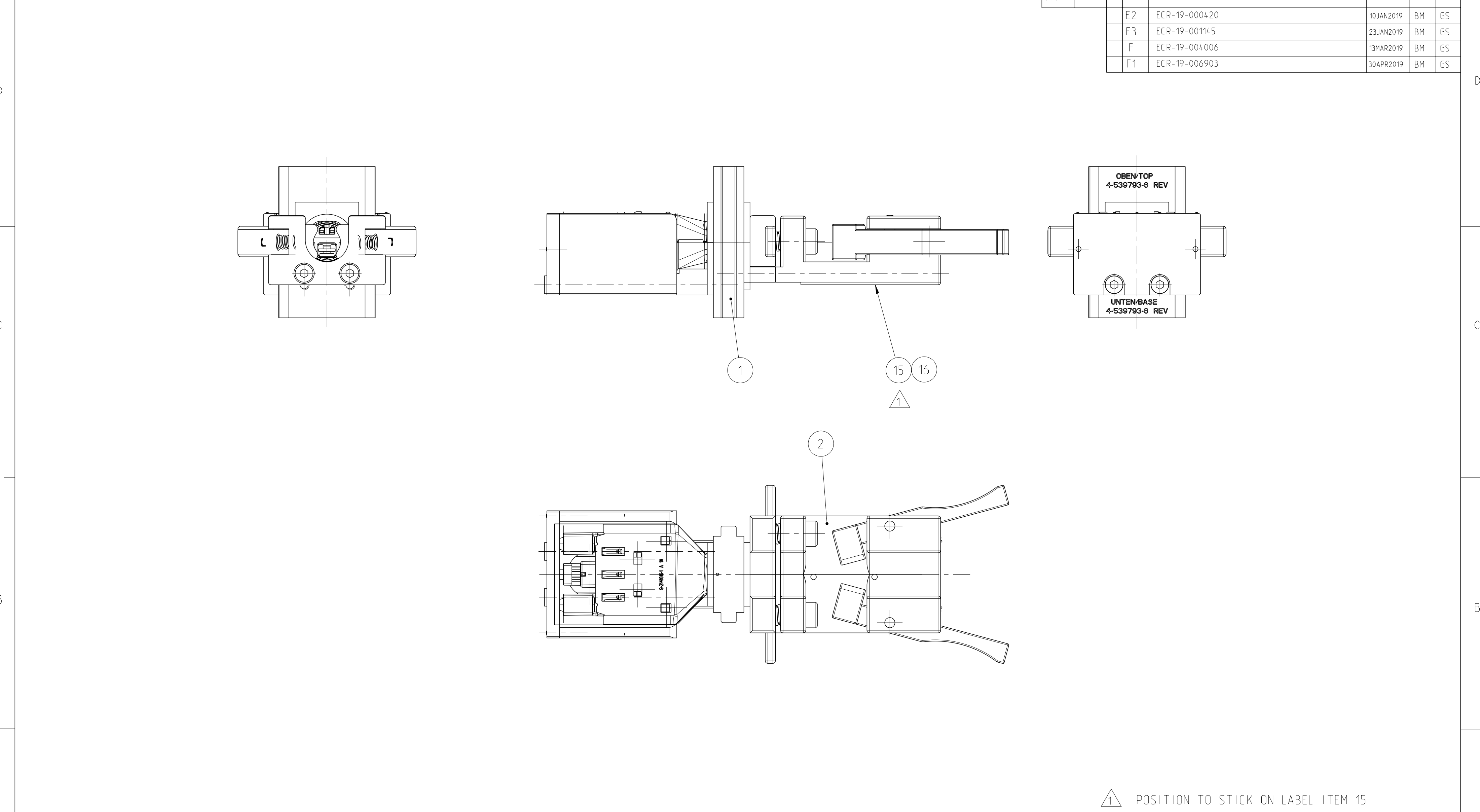


CRIMP DATA (TE TERMINAL)					
TERMINAL NAME	OUTER CRIMP FERRULE				
CRIMP	SIZE	TYPE		RANGE	
WIRE	COROPLAST			5x4mm ² / 5x6mm ²	
INSUL					
WIRE STRIP LENGHT			APPLICATOR INSTRUCTION		
TERMINAL APPL SPEC 114-94114		PRODUCT SPECIFICATION		FEED	
TERMINALS APPLIED			SEALS		
9-2141617-2	-	-	-	-	-
-	-	-	-	-	-
-	-	-	-	-	-
-	-	-	-	-	-
-	-	-	-	-	-
-	-	-	-	-	-
WIRE SIZE (mm ² AWG)		CRIMP HEIGHT		REF SETTING	
5x4mm ² / 5x6mm ²		16,4 +/-0,3mm			
-		-		-	
-		-		-	
-		-		-	
-		-		-	
-		-		-	
-		-		-	
-		-		-	
-		-		-	
REMARK: Applicator only used in combination with Coroplast (9-2641). Adapter: 541868-1					
TYPE: Applicator for loose piece terminals.					
TERMINATOR: HV CRIMPING MACHINE 528008-4.					

P	LTR	REVISION RECORD	DATE	DWN	APVD	PRINTED	DWN	15FEB11	CHK	APVD
-		SEE SHEET 3		-	-	18FEB13	G. SOWA		-	-
						WEIGHT	DIMENSION (mm)		MATERIAL	HT TR
						-	-		-	-
THIS DRAWING IS A CONTROLLED DOCUMENT FOR TYCO ELECTRONICS CORPORATION. IT IS SUBJECT TO CHANGE AND THE CONTROLLING ENGINEERING ORGANIZATION SHOULD BE CONTACTED FOR THE LATEST REVISION. DIESES ZEICHNUNGSDOKUMENT WIRD DURCH TYCO ELECTRONICS CORPORATION KONTROLLIERT. ÄNDERUNGEN DIE DEM TECHNISCHEN FORTSCHRITT DIENEN, SIND VORBEHALTEN. DEN JEWEILS LETZTGÜLTIGEN ÄNDERUNGSSTAND ERFAHREN SIE AUF ANFRAGE						 TE Connectivity SPARE AND WEAR PARTS LIST		TE Connectivity SPARE AND WEAR PARTS LIST		
						NAME DIE SET, LOCATOR HVA 630, 5 PHI				RESTRICTED TO
SCALE SEE SHEET 1		SIZE A4		DRAWING NO C-9-528040-8		SHEET 1 / 3		REV F1		

POS	QTY	TE P/N	REV	DESCRIPTION	S=Spare Parts S W	W=Wear Parts													
1	1	4-539793-6	C	DIE SET, HV CONTACTS HVA 630, 5 PHI	☒	☐													
2	1	1-744508-8	B	TOOL ASSEMBLY HVA 630, 5 PHI	☒	☐													
15	1	9-519637-2	A	TYPE PLATE, HV TOOLING	☒	☐													
16	2	2168078-1	A	SCREW,DRIVE,ROUND HD,METALLIC,	☒	☐													
REMARKS: Matrize, Aufnahme HVA 630, 5 phi APPL. SPEC.: 114-94114																			
							USED ON -												
							P	LTR	REVISION RECORD	DATE	DWN	APVD	PRINTED	DWN	10JAN19	CHK	10JAN19	APVD	10JAN19
							-	-	SEE SHEET 3	-	-	-	30APR19	B. Muth		G. Sowa		G. Stegmayer	
-	-	-	-	-	-		CUSTOMER PART LIST												
-	-	-	-	-	-														
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						SCALE -		SIZE A4	DRAWING NO C-9-528040-8		SHEET 2 / 3		REV F1						



Matrize in Kombination mit hydraulischer Handzange TE PN 9-1579009-1 verwendbar
Use this die set in combination with hydraulic tool TE PN 9-1579009-1