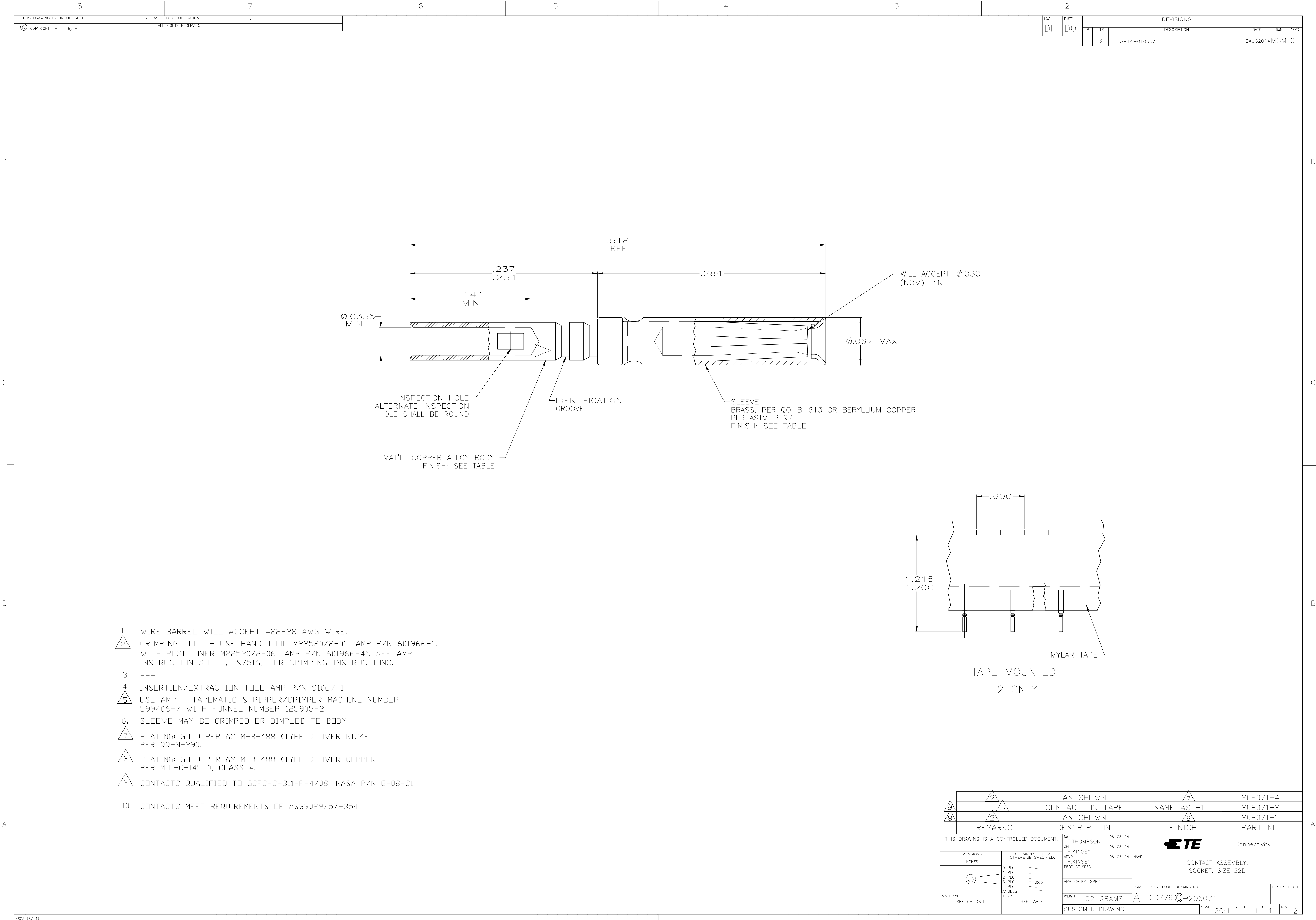




1. WIRE BARREL WILL ACCEPT #22-28 AWG WIRE.
2. CRIMPING TOOL - USE HAND TOOL M22520/2-01 (AMP P/N 601966-1) WITH POSITIONER M22520/2-06 (AMP P/N 601966-4). SEE AMP INSTRUCTION SHEET, IS7516, FOR CRIMPING INSTRUCTIONS.
3. ---
4. INSERTION/EXTRACTION TOOL AMP P/N 91067-1.
5. USE AMP - TAPEMATIC STRIPPER/CRIMPER MACHINE NUMBER 599406-7 WITH FUNNEL NUMBER 125905-2.
6. SLEEVE MAY BE CRIMPED OR DIMPLED TO BODY.
7. PLATING: GOLD PER ASTM-B-488 (TYPEII) OVER NICKEL PER QQ-N-290.
8. PLATING: GOLD PER ASTM-B-488 (TYPEII) OVER COPPER PER MIL-C-14550, CLASS 4.
9. CONTACTS QUALIFIED TO GSFC-S-311-P-4/08, NASA P/N G-08-S1
10. CONTACTS MEET REQUIREMENTS OF AS39029/57-354

9	2	AS SHOWN	206071-4
9	5	CONTACT ON TAPE	SAME AS -1
9	2	AS SHOWN	206071-1
REMARKS		DESCRIPTION	FINISH
		DESCRIPTION	PART NO.
THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN T. THOMPSON 06-03-94	TE Connectivity
		CHK F. KINSEY 06-03-94	
DIMENSIONS: INCHES		APVD F. KINSEY 06-03-94	
		NAME	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		PRODUCT SPEC	CONTACT ASSEMBLY, SOCKET, SIZE 22D
0. PLC ± .		APPLICATION SPEC	
1. PLC ± .			
2. PLC ± .			SIZE
3. PLC ± .005			CAGE CODE
4. PLC ± .			DRAWING NO
ANGLES ± .			RESTRICTED TO
MATERIAL SEE CALLOUT		FINISH SEE TABLE	WEIGHT 102 GRAMS
			A100779C=206071
		CUSTOMER DRAWING	SCALE 20:1
			SHEET 1 OF 1
			REV H2