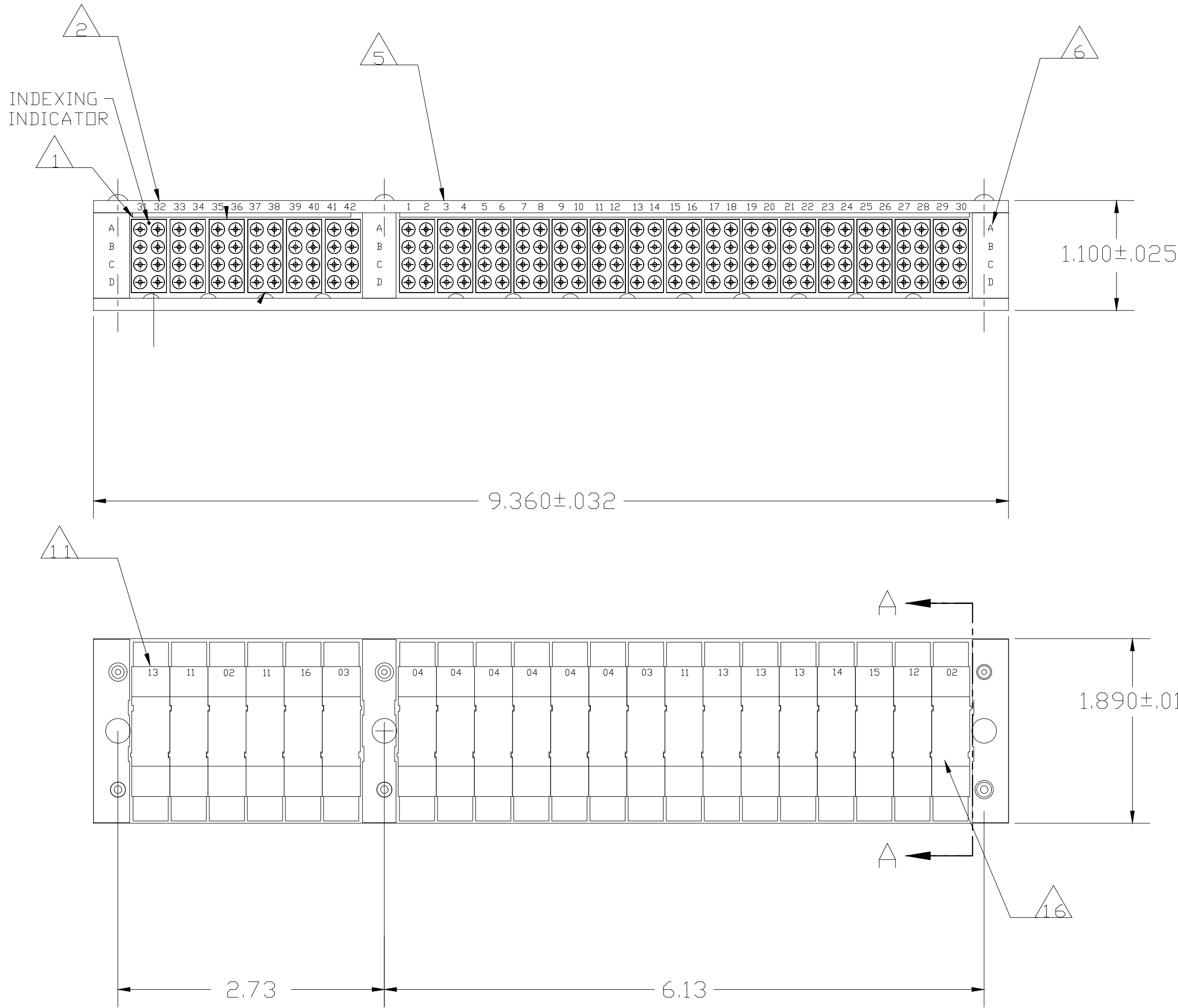
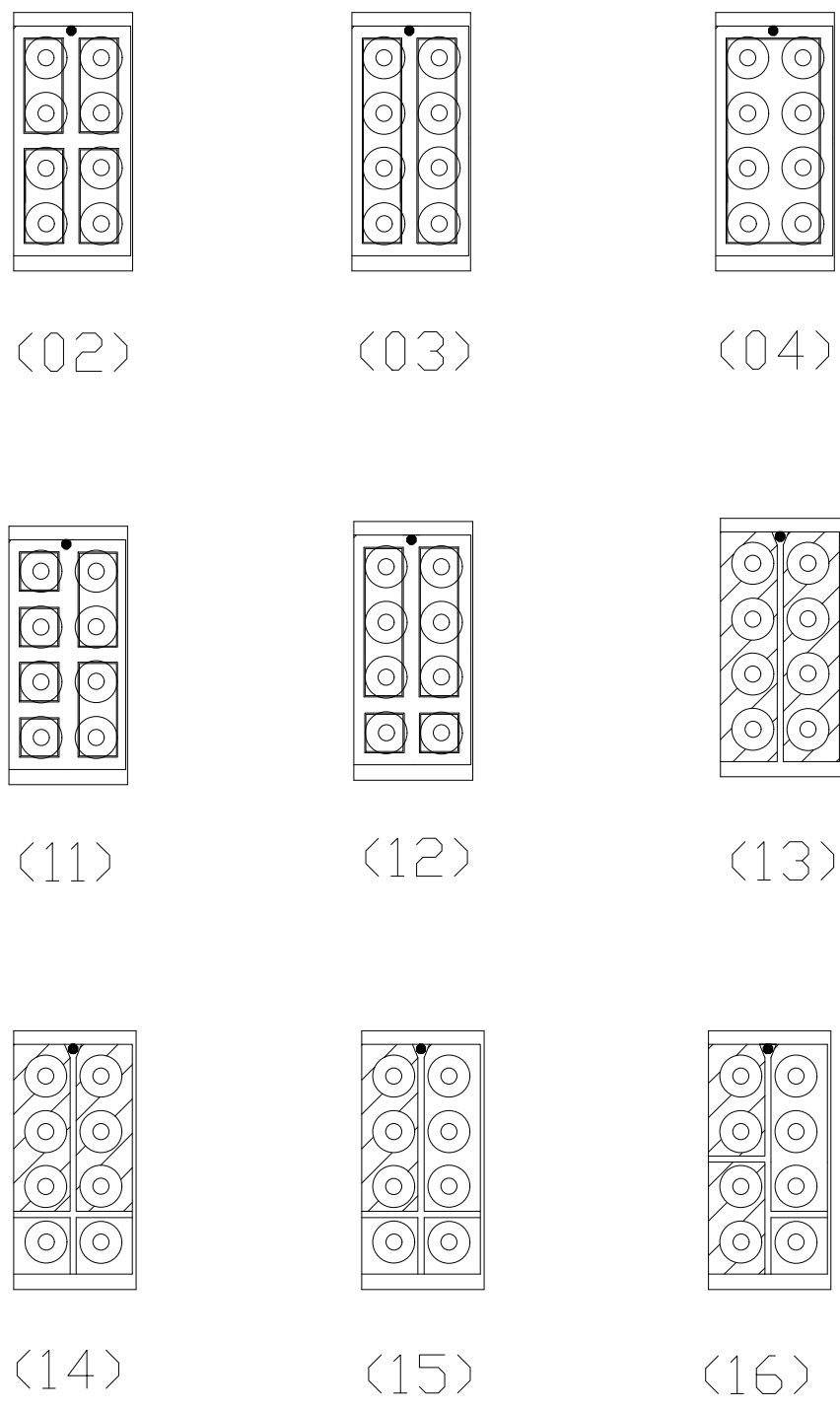


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DESCRIPTION	AMP PART NO.	MIL PART NO.	
CONTACT	1-592404-1	M39029/1-102	
SEALING PLUG	592104-2	MS27488-16	
INS/EXT TOOL	592155-1	M81969/14-03	

REVISIONS					
P	LTR	DESCRIPTION	DATE	DWN	APVD
D		REV PER ECO 18-019899	2-14-19	CT	VR



- 1. MODULE ASSEMBLIES ORIENTATED AS SHOWN FROM LOCATION NO. 31 ON RAIL ASSEMBLY.
- 2. MARK MODULE BLOCK WITH APPROPRIATE BUSSING ARRANGEMENT.
- 3. MARK CUSTOMER PART NO. 97437-121-01A. (-2 ONLY)
- 4. MARK "AMP", AMP PART NO. AND DATE CODE.
- 5. MARK TOP AND BOTTOM OF RAIL ASSEMBLY WITH ZONE IDENTIFICATION AS SHOWN.
- 6. MARK TOP OF END BLOCKS AND TIE BLOCK WITH "ABCD" AT LOCATION SHOWN.
- 7. MARK BOTTOM OF END BLOCKS AND TIE BLOCK WITH "EFGH" AT LOCATION SHOWN.
- 8. MARK LEFT SIDE RAIL WITH BUSSING IDENTIFICATION AS SHOWN.
- 9. REF. FLAT HEADED SCREWS MS51959-4.
- 10. REF. PAN HEADED SCREWS MS35206-203.
- 11. MARK EACH APPLICABLE MODULE ASSEMBLY WITH BUSSING ARRANGEMENT NUMBER IN APPROXIMATE AREA SHOWN.
- 12. REF. FLATHEAD SCREW MS51959-6 2
- 13. LOCK WASHER MS35338-039.
- 14. ROLLS-ROYCE QUALITY SPECIFICATION CQC-103 IS INVOKED FOR THIS PART NUMBER.
- 15. CONTACTS, SEALING PLUGS AND INS/EXT TOOL ARE NOT SUPPLIED, SEE TABLE FOR PART NUMBERS.
- 16. HOUSING MATERIAL: GLASS FILLED EPOXY THERMOSET. COLOR: BLACK ALL MODULES.



BUSSING ARRANGEMENT

RoHS COMPLIANT PART	(13) (11) (02) (11) (16) (03) TIE BLOCK (04) (04) (04) (04) (04) (04) (03) (11) (13) (13) (13) (14) (15) (12) (02)	5-591642-2
	(13) (11) (02) (11) (16) (03) TIE BLOCK (04) (04) (04) (04) (04) (04) (03) (11) (13) (13) (13) (14) (15) (12) (02)	591642-2
SUPERCEDED BY 591642-2	(13) (11) (02) (11) (16) (03) TIE BLOCK (04) (04) (04) (04) (04) (03) (11) (13) (13) (13) (14) (15) (12) (02)	591642-1
REMARKS	BUSSING ARRANGEMENT PART NO	

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN C. C. THOMAS 19SEP00	 TE Connectivity	
DIMENSIONS: INCHES		CHK D. MILLER 9-16-00	NAME	
TOLERANCES UNLESS OTHERWISE SPECIFIED		APVD D. MILLER 9-19-00	PRODUCT SPEC	
		APPLICATION SPEC		
0 PLC ± - 1 PLC ± - 2 PLC ± .02 3 PLC ± .005 4 PLC ± - ANGLES ± - FINISH -		SIZE CAGE CODE DRAWING NO		
MATERIAL -		RESTRICTED TO		
		WEIGHT 0.000000 A1 00779C=591642		
		CUSTOMER DRAWING		
		SCALE 1:1 SHEET 1 OF 1 REV D		