

4

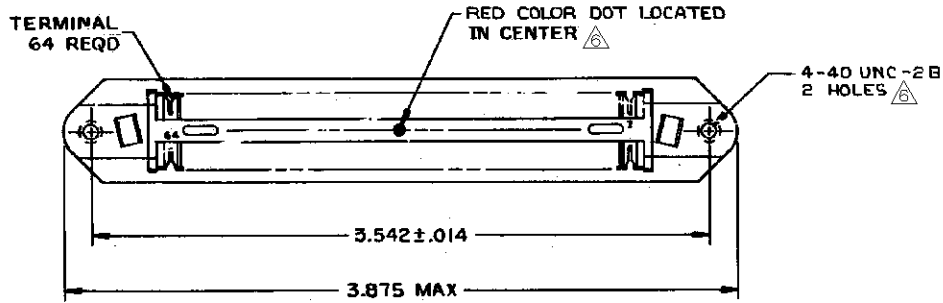
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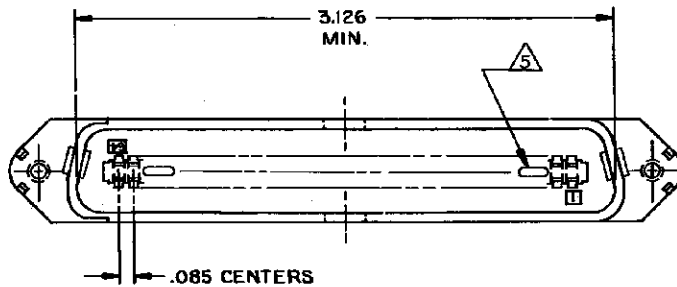
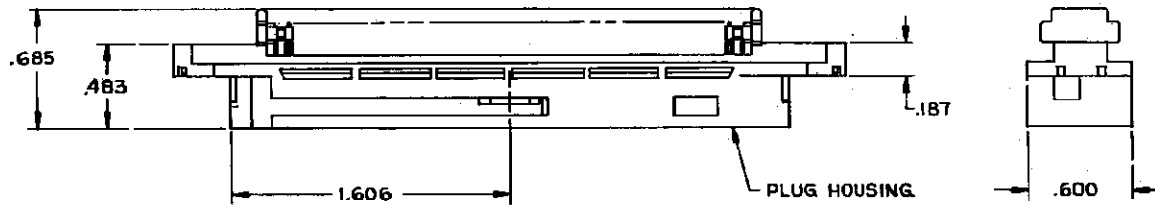
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LOC		DST		REVISIONS			
GP	00	TP	LTFR	DESCRIPTION	DATE	UN	APRO
		K1		REVISED PER ECO-12-019458	30APR2013	CJV	PAR



1. THE CONTACT SURFACES OF THE TERMINALS ARE COATED WITH LUBRICANT.
 2. ALL DIMENSIONS SHOWN ARE FOR REFERENCE ONLY UNLESS OTHERWISE SPECIFIED.
3. MATERIAL:
 HOUSING - THERMOPLASTIC (BLACK)
 TERMINALS - HIGH STRENGTH COPPER ALLOY PLATED WITH EITHER .000030 MIN GOLD OR GOLD FLASH OVER PALLADIUM NICKEL .000030 MIN TOTAL, ON CONTACT MATING SURFACE. .000050 MIN NICKEL UNDERPLATE OVER ENTIRE TERMINAL.
4. WIRE SIZE: 24 AWG SOLID COPPER CONDUCTORS. MAX INSULATION DIAMETER OF .045 IS ACCEPTABLE FOR MOST APPLICATIONS.
5. CORING MAY OR MAY NOT APPEAR AND IS AT THE DISCRETION OF TYCO ELECTRONICS.
6. NO TAPPED 4-40 HOLES NOR RED COLORED DOT, FOR -3 ASSEMBLY.



OBSELETE	AS SHOWN	552140-3
	DESCRIPTION	PART NO

THIS DRAWING IS A CONTROLLED DOCUMENT.		DRN G. BOWMAN 12-20-79	Tyco Electronics Corporation Harrisburg, PA 17105-3608
DIMENSIONS: INCHES		CHK M.D. FRIEL 12-28-79	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APRO B.G. WARD 12-28-79	NAME
0 PLC ± -	PRODUCT SPEC	PLUG ASSEMBLY, 64 POSITIONS, A SLOT CHAMP-LOK	
1 PLC ± -	APPLICATION SPEC	SIZE	RESTRICTED TO
2 PLC ± -		A2	
3 PLC ± -		00779	
4 PLC ± -		C=552140	
ANGLES ± -		SCALE	SHEET 1 of 1
MATERIAL	FINISH	CUSTOMER DRAWING	REV K1