





INA199A1 INA199A2 INA199A3

SBOS469B-MAY 2009-REVISED FEBRUARY 2010

# Voltage Output, High or Low Side Measurement, Bi-Directional Zerø-Drift Series CURRENT SHUNT MONITOR

Check for Samples: INA199A1, INA199A2, INA199A3

# FEATURES

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- WIDE COMMON-MODE RANGE: -0.3V to 26V
- OFFSET VOLTAGE: ±150μV (Max) (Enables shunt drops of 10mV full-scale)
- ACCURACY
  - ±1.5% Gain Error (Max over temperature)
  - 0.5µV/°C Offset Drift (Max)
  - 10ppm/°C Gain Drift (Max)
- CHOICE OF GAINS:
  - INA199A1: 50V/V
  - INA199A2: 100V/V
  - INA199A3: 200V/V
- QUIESCENT CURRENT: 100µA (max)
- PACKAGES: SC70, THIN QFN-10

# **APPLICATIONS**

- NOTEBOOK COMPUTERS
- CELL PHONES
- TELECOM EQUIPMENT
- POWER MANAGEMENT
- BATTERY CHARGERS
- WELDING EQUIPMENT

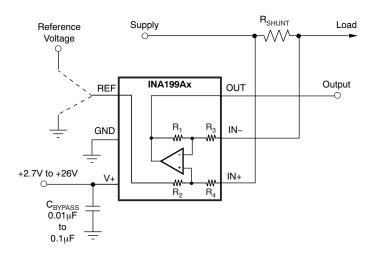
# DESCRIPTION

The INA199Ax series of voltage output current shunt monitors can sense drops across shunts at common-mode voltages from -0.3V to 26V, independent of the supply voltage. Three fixed gains are available: 50V/V, 100V/V, and 200V/V. The low offset of the Zerø-Drift architecture enables current sensing with maximum drops across the shunt as low as 10mV full-scale.

These devices operate from a single +2.7V to +26V power supply, drawing a maximum of  $100\mu$ A of supply current. All versions are specified from -40°C to +105°C, and offered in both SC70 and thin QFN-10 packages.

#### **PRODUCT FAMILY TABLE**

PRODUCT	GAIN	R <sub>3</sub> AND R <sub>4</sub>	R <sub>1</sub> AND R <sub>2</sub>
INA199A1	50	20kΩ	1MΩ
INA199A2	100	10kΩ	1MΩ
INA199A3	200	5kΩ	1MΩ



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This integrated circuit can be damaged by ESD. Texas Instruments recommends that all integrated circuits be handled with appropriate precautions. Failure to observe proper handling and installation procedures can cause damage.

ESD damage can range from subtle performance degradation to complete device failure. Precision integrated circuits may be more susceptible to damage because very small parametric changes could cause the device not to meet its published specifications.

PRODUCT	GAIN	PACKAGE-LEAD	PACKAGE DESIGNATOR	PACKAGE MARKING
1010.00.0.1	F0)////	SC70-6	DCK	OBG
INA199A1	50V/V	Thin QFN-10	RSW	NSJ
1010.000.00	100)////	SC70-6	DCK	OBH
INA199A2	100V/V	Thin QFN-10	RSW	NTJ
1010.000.00	200)////	SC70-6	DCK	OBI
INA199A3	200V/V	Thin QFN-10	RSW	NUJ

#### PACKAGE INFORMATION<sup>(1)</sup>

(1) For the most current package and ordering information see the Package Option Addendum at the end of this document, or see the TI web site at www.ti.com.

# ABSOLUTE MAXIMUM RATINGS<sup>(1)</sup>

Over operating free-air temperature range, unless otherwise noted.

		INA199A1, INA199A2, INA199A3	UNIT
Supply Voltage		+26	V
Analog Inputs,	Differential $(V_{IN+}) - (V_{IN-})$	-26 to +26	V
Analog Inputs, V <sub>IN+</sub> , V <sub>IN-</sub> <sup>(2)</sup>	Common-mode <sup>(3)</sup>	GND – 0.3 to +26	V
REF Input		GND – 0.3 to (V+) + 0.3	V
Output <sup>(3)</sup>		GND – 0.3 to (V+) + 0.3	V
Input Current Inte	o All Pins <sup>(3)</sup>	5	mA
Operating Tempe	erature	-40 to +125	°C
Storage Tempera	ature	-65 to +150	°C
Junction Temper	ature	+150	°C
	Human Body Model (HBM)	4000	V
ESD Ratings:	Charged-Device Model (CDM)	1000	V
	Machine Model (MM)	200	V

(1) Stresses above these ratings may cause permanent damage. Exposure to absolute maximum conditions for extended periods may degrade device reliability. These are stress ratings only, and functional operation of the device at these or any other conditions beyond those specified is not implied.

(2)  $V_{IN+}$  and  $V_{IN-}$  are the voltages at the IN+ and IN- pins, respectively.

(3) Input voltage at any pin may exceed the voltage shown if the current at that pin is limited to 5mA.



# **ELECTRICAL CHARACTERISTICS**

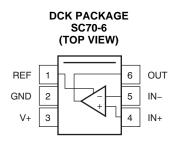
**Boldface** limits apply over the specified temperature range,  $T_A = -40^{\circ}C$  to  $+105^{\circ}C$ . At  $T_A = +25^{\circ}C$ ,  $V_S = +5V$ ,  $V_{IN+} = 12V$ ,  $V_{SENSE} = V_{IN+} - V_{IN-}$ , and  $V_{REF} = V_S/2$ , unless otherwise noted.

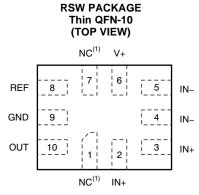
		$SE = V_{IN+} = V_{IN-}$ , and $V_{REF} = V_S/2$		9A1, INA199A2, IN	A199A3	
PARAMETER		CONDITIONS	MIN	ТҮР	MAX	UNIT
INPUT						
Common-Mode Input Range	V <sub>CM</sub>		-0.3		26	v
Common-Mode Rejection	CMR	$V_{IN+} = 0V$ to +26V, $V_{SENSE} = 0mV$	100	120		dB
Offset Voltage, RTI <sup>(1)</sup>	V <sub>OS</sub>	$V_{SENSE} = 0mV$		±5	±150	μV
vs Temperature	dV <sub>os</sub> /dT			0.1	0.5	μ <b>ν/°C</b>
vs Power Supply	PSR	$V_{S}$ = +2.7V to +18V, $V_{IN+}$ = +18V, $V_{SENSE}$ = 0mV		±0.1		μV/V
Input Bias Current	Ι <sub>Β</sub>	$V_{SENSE} = 0mV$		28		μA
Input Offset Current	I <sub>OS</sub>	$V_{SENSE} = 0mV$		±0.02		μA
OUTPUT						
Gain	G					
INA199A1				50		V/V
INA199A2				100		V/V
INA199A3				200		V/V
Gain Error		V <sub>SENSE</sub> = –5mV to 5mV		±0.03	±1.5	%
vs Temperature				3	10	ppm/°C
Nonlinearity Error		$V_{SENSE} = -5mV$ to $5mV$		±0.01		%
Maximum Capacitive Load		No Sustained Oscillation		1		nF
VOLTAGE OUTPUT <sup>(2)</sup>		$R_L = 10k\Omega$ to GND				
Swing to V+ Power-Supply Rail				(V+) – 0.05	(V+) – 0.2	v
Swing to GND				(V <sub>GND</sub> ) + 0.005	(V <sub>GND</sub> ) + 0.05	v
FREQUENCY RESPONSE						
Bandwidth	GBW	$C_{LOAD} = 10 pF$		14		kHz
Slew Rate	SR			0.4		V/µs
NOISE, RTI <sup>(1)</sup>						
Voltage Noise Density				25		nV/√Hz
POWER SUPPLY						
Operating Voltage Range	Vs		+2.7		+26	v
		-20°C to +85°C	+2.5		+26	V
Quiescent Current	Ι <sub>Q</sub>	$V_{SENSE} = 0mV$		65	100	μA
Over Temperature					115	μΑ
TEMPERATURE RANGE						
Specified Range			-40		+105	°C
Operating Range			-40		+125	°C
Thermal Resistance	$\theta_{A}$					
SC70				250		°C/W

(1) RTI = Referred-to-input.
(2) See Typical Characteristic curve, *Output Voltage Swing vs Output Current* (Figure 6).



### **PIN CONFIGURATIONS**





(1) NC = no connection.

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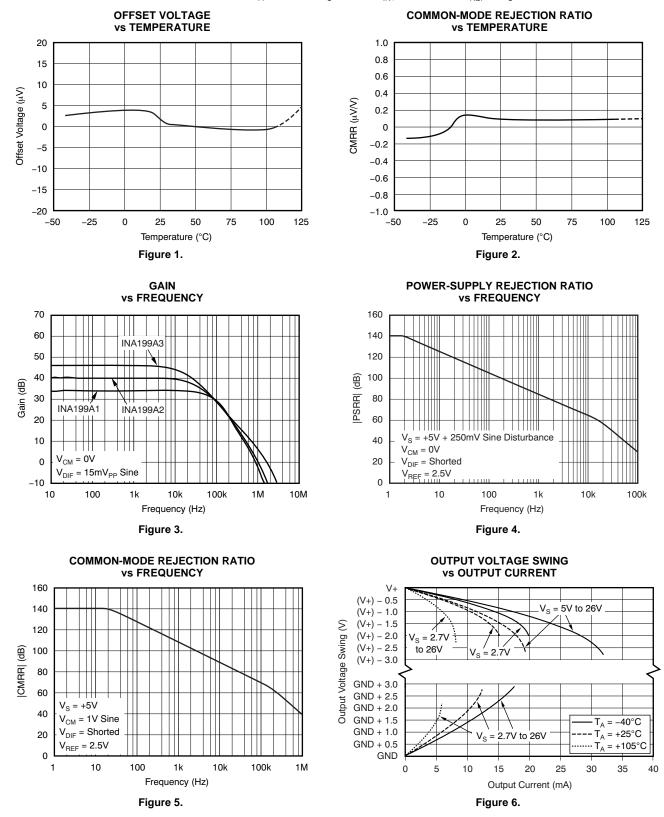


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#### **TYPICAL CHARACTERISTICS**

Performance measured with the INA199A3 at  $T_A = +25^{\circ}C$ ,  $V_S = +5V$ ,  $V_{IN+} = 12V$ , and  $V_{REF} = V_S/2$ , unless otherwise noted.



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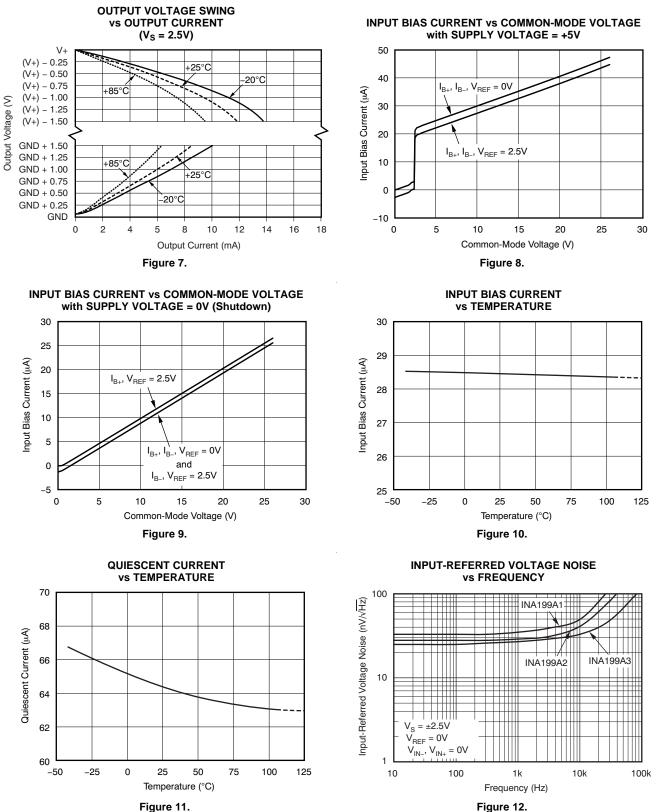
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# **TYPICAL CHARACTERISTICS (continued)**

Performance measured with the INA199A3 at  $T_A = +25^{\circ}C$ ,  $V_S = +5V$ ,  $V_{IN+} = 12V$ , and  $V_{REF} = V_S/2$ , unless otherwise noted.

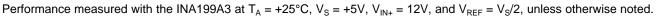


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Product Folder Link(s): INA199A1 INA199A2 INA199A3



## **TYPICAL CHARACTERISTICS (continued)**



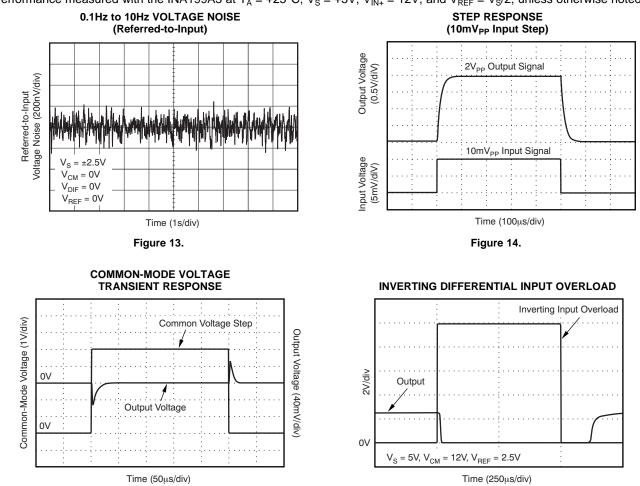


Figure 15.

NONINVERTING DIFFERENTIAL INPUT OVERLOAD

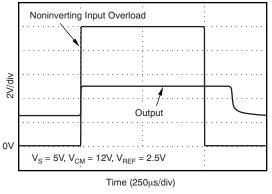
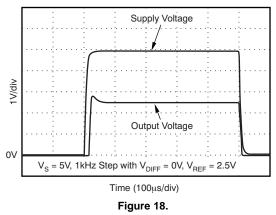






Figure 16.



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#### **TYPICAL CHARACTERISTICS (continued)**

Performance measured with the INA199A3 at  $T_A = +25^{\circ}C$ ,  $V_S = +5V$ ,  $V_{IN+} = 12V$ , and  $V_{REF} = V_S/2$ , unless otherwise noted.

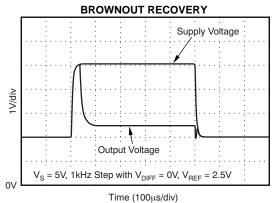


Figure 19.

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# **APPLICATION INFORMATION**

#### **BASIC CONNECTIONS**

INSTRUMENTS

Figure 20 shows the basic connections for the INA199Ax. The input pins, IN+ and IN-, should be connected as closely as possible to the shunt resistor to minimize any resistance in series with the shunt resistance.

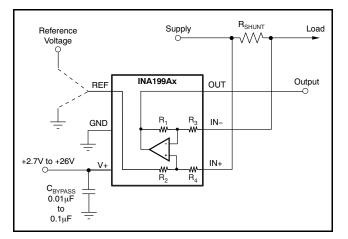


Figure 20. Typical Application

Power-supply bypass capacitors are required for stability. Applications with noisy or high-impedance power supplies may require additional decoupling capacitors to reject power-supply noise. Connect bypass capacitors close to the device pins.

On the RSW package, two pins are provided for each input. These pins should be tied together (that is, tie IN+ to IN+ and tie IN- to IN-).

### POWER SUPPLY

The input circuitry of the INA199Ax can accurately measure beyond its power-supply voltage, V+. For example, the V+ power supply can be 5V, whereas the load power-supply voltage can be as high as +26V. However, the output voltage range of the OUT terminal is limited by the voltages on the power-supply pin. Note also that the INA199Ax can withstand the full -0.3V to +26V range in the input pins, regardless of whether the device has power applied or not.

### SELECTING R<sub>s</sub>

The zero-drift offset performance of the INA199Ax offers several benefits. Most often, the primary advantage of the low offset characteristic enables lower full-scale drops across the shunt. For example, non-zero-drift current shunt monitors typically require a full-scale range of 100mV.

The INA199Ax series of current-shunt monitors give equivalent accuracy at a full-scale range on the order of 10mV. This accuracy reduces shunt dissipation by an order of magnitude with many additional benefits.

Alternatively, there are applications that must measure current over a wide dynamic range that can take advantage of the low offset on the low end of the measurement. Most often, these applications can use the lower gain INA199A1 or INA199A2 to accommodate larger shunt drops on the upper end of the scale. For instance, an INA199A1 operating on a 3.3V supply could easily handle a full-scale shunt drop of 60mV, with only  $150\mu$ V of offset.

# UNIDIRECTIONAL OPERATION

Unidirectional operation allows the INA199Ax to measure currents through a resistive shunt in one direction. The most frequent case of unidirectional operation sets the output at ground by connecting the REF pin to ground. In unidirectional applications where the highest possible accuracy is desirable at very low inputs, bias the REF pin to a convenient value above 50mV to get the device output swing into the linear range for zero inputs.

A less frequent case of unipolar output biasing is to bias the output by connecting the REF pin to the supply; in this case, the quiescent output for zero input is at quiescent supply. This configuration would only respond to negative currents (inverted voltage polarity at the device input).

### **BIDIRECTIONAL OPERATION**

Bidirectional operation allows the INA199Ax to measure currents through a resistive shunt in two directions. In this case, the output can be set anywhere within the limits of what the reference inputs allow (that is, between 0V to V+). Typically, it is set at half-scale for equal range in both directions. In some cases, however, it is set at a voltage other than half-scale when the bidirectional current is nonsymmetrical.

The quiescent output voltage is set by applying voltage to the reference input. Under zero differential input conditions the output assumes the same voltage that is applied to the reference input.

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#### **INPUT FILTERING**

An obvious and straightforward location for filtering is at the output of the INA199Ax; however, this location negates the advantage of the low output impedance of the internal buffer. The only other option for filtering is at the input pins of the INA199Ax; this location requires consideration of the  $\pm 30\%$  tolerance of the input impedance. Figure 21 shows a filter placed at the input pins.

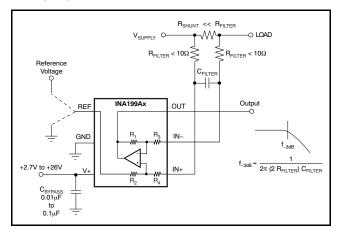


Figure 21. Input Filter

Using the lowest possible resistor values minimizes both the initial shift in gain and effects of tolerance. The effect on initial gain is given by Equation 1:

GainError% =  $100 - [100 \times {R/(R + R_{FILT})}]$  (1)

Where R is the value for  $R_3$  or  $R_4$  from Table 1 for the model in question.

 Table 1. Internal Input Resistance Value By

 Product

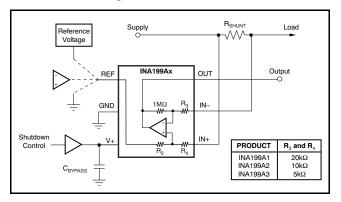
PRODUCT	GAIN	R <sub>3</sub> AND R <sub>4</sub>
INA199A1	50	20kΩ
INA199A2	100	10kΩ
INA199A3	200	5kΩ

Using an INA199A2, for example, the total effect on gain error can be calculated by replacing the R with  $10k\Omega - 30\%$ , (or  $7k\Omega$ ), or  $10k\Omega + 30\%$  (or  $13k\Omega$ ). The tolerance extremes of R<sub>FILT</sub> can also be inserted into the equation. If a pair of  $100\Omega$ , 1% resistors are used on the inputs, the initial gain error is approximately 2%.

#### SHUTTING DOWN THE INA199Ax SERIES

While the INA199Ax series does not have a shutdown pin, the low power consumption allows powering from the output of a logic gate or transistor switch that can turn on and turn off the INA199Ax power-supply quiescent current.

However, in current shunt monitoring applications. there is also a concern for how much current is drained from the shunt circuit in shutdown conditions. Evaluating this current drain involves considering the simplified schematic of the INA199Ax in shutdown mode shown in Figure 22.



NOTE:  $1M\Omega$  paths from shunt inputs to reference and INA199Ax outputs.

#### Figure 22. Basic Circuit for Shutting Down INA199Ax with Grounded Reference

Note that there is typically slightly more than  $1M\Omega$ impedance (from the combination of  $1M\Omega$  feedback and  $5k\Omega$  input resistors) from each input of the INA199Ax to the OUT pin and to the REF pin. The amount of current flowing through these pins depends on the respective ultimate connection. For example, if the REF pin is grounded, the calculation of the effect of the 1M $\Omega$  impedance from the shunt to around is straightforward. However, if the reference or op amp is powered while the INA199Ax is shut down, the calculation is direct; instead of assuming  $1M\Omega$  to ground, however, assume  $1M\Omega$  to the reference voltage. If the reference or op amp is also shut down, some knowledge of the reference or op amp output impedance under shutdown conditions is required. For instance, if the reference source behaves as an open circuit when it is unpowered. little or no current flows through the  $1M\Omega$  path.

Regarding the  $1M\Omega$  path to the output pin, the output stage of a disabled INA199Ax does constitute a good path to ground; consequently, this current is directly proportional to a shunt common-mode voltage impressed across a  $1M\Omega$  resistor.

As a final note, when the device is powered up, there is an additional, nearly constant, and well-matched  $25\mu$ A that flows in each of the inputs as long as the shunt common-mode voltage is 3V or higher. Below 2V common-mode, the only current effects are the result of the 1M $\Omega$  resistors.



#### **REF INPUT IMPEDANCE EFFECTS**

As with any difference amplifier, the INA199Ax series common-mode rejection ratio is affected by any impedance present at the REF input. This concern is not a problem when the REF pin is connected directly to most references or power supplies. When using resistive dividers from the power supply or a reference voltage, the REF pin should be buffered by an op amp.

In systems where the INA199Ax output can be sensed differentially, such as by a differential input analog-to-digital converter (ADC) or by using two separate ADC inputs, the effects of external impedance on the REF input can be cancelled. Figure 23 depicts a method of taking the output from the INA199Ax by using the REF pin as a reference.

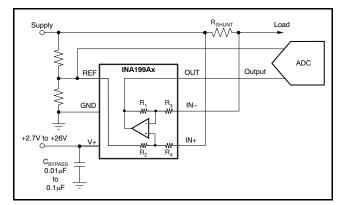


Figure 23. Sensing INA199Ax to Cancel Effects of Impedance on the REF Input

#### USING THE INA199Ax WITH COMMON-MODE TRANSIENTS ABOVE 26V

With a small amount of additional circuitry, the INA199Ax series can be used in circuits subject to transients higher than 26V, such as automotive applications. Use only zener diode or zener-type transient absorbers (sometimes referred to as Transzorbs); any other type of transient absorber has an unacceptable time delay. Start by adding a pair of resistors as shown in Figure 24 as a working impedance for the zener. It is desirable to keep these resistors as small as possible, most often around  $10\Omega$ . Larger values can be used with an effect on gain that is discussed in the section on input filtering. Because this circuit limits only short-term transients, many applications are satisfied with a 100 resistor along with conventional zener diodes of the lowest power rating that can be found. This combination uses the least amount of board space. These diodes can be found in packages as small as SOT-523 or SOD-523.

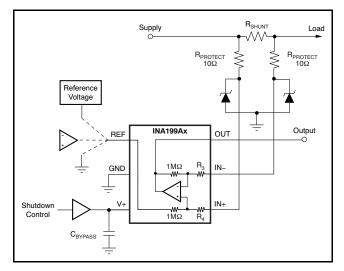


Figure 24. INA199Ax Transient Protection Using Dual Zener Diodes

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In the event that low-power zeners do not have sufficient transient absorption capability and a higher power transzorb must be used, the most package-efficient solution then involves using a single transzorb and back-to-back diodes between the device inputs. This method is shown in Figure 25. The most space-efficient solutions are dual series-connected diodes in a single SOT-523 or SOD-523 package. In both examples shown in Figure 24 and Figure 25, the total board area required by the INA199Ax with all protective components is less than that of an SO-8 package, and only slightly greater than that of an MSOP-8 package.



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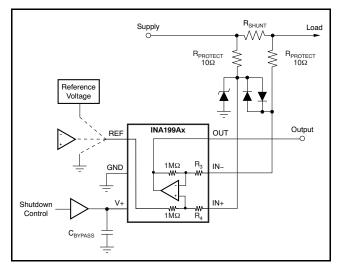


Figure 25. INA199Ax Transient Protection Using a Single Transzorb and Input Clamps



#### **REVISION HISTORY**

NOTE: Page numbers for previous revisions may differ from page numbers in the current version.

Changes from Revision A (June 2009) to Revision B				
Deleted ordering information content from Package/Ordering table	2			
Updated DCK pinout drawing	4			
Changes from Original (May 2009) to Revision A	Page			

16-Apr-2010

#### **PACKAGING INFORMATION**

Orderable Device	Status <sup>(1)</sup>	Package Type	Package Drawing	Pins	Package Qty	e Eco Plan <sup>(2)</sup>	Lead/Ball Finish	MSL Peak Temp <sup>(3)</sup>
INA199A1DCKR	ACTIVE	SC70	DCK	6	3000	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-2-260C-1 YEAR
INA199A1DCKT	ACTIVE	SC70	DCK	6	250	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-2-260C-1 YEAR
INA199A1RSWR	ACTIVE	UQFN	RSW	10	3000	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM
INA199A1RSWT	ACTIVE	UQFN	RSW	10	250	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM
INA199A2DCKR	ACTIVE	SC70	DCK	6	3000	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-2-260C-1 YEAR
INA199A2DCKT	ACTIVE	SC70	DCK	6	250	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-2-260C-1 YEAR
INA199A2RSWR	ACTIVE	UQFN	RSW	10	3000	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM
INA199A2RSWT	ACTIVE	UQFN	RSW	10	250	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM
INA199A3DCKR	ACTIVE	SC70	DCK	6	3000	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-2-260C-1 YEAR
INA199A3DCKT	ACTIVE	SC70	DCK	6	250	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-2-260C-1 YEAR
INA199A3RSWR	ACTIVE	UQFN	RSW	10	3000	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM
INA199A3RSWT	ACTIVE	UQFN	RSW	10	250	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM

<sup>(1)</sup> The marketing status values are defined as follows:

ACTIVE: Product device recommended for new designs.

LIFEBUY: TI has announced that the device will be discontinued, and a lifetime-buy period is in effect.

NRND: Not recommended for new designs. Device is in production to support existing customers, but TI does not recommend using this part in a new design.

**PREVIEW:** Device has been announced but is not in production. Samples may or may not be available.

**OBSOLETE:** TI has discontinued the production of the device.

(2) Eco Plan - The planned eco-friendly classification: Pb-Free (RoHS), Pb-Free (RoHS Exempt), or Green (RoHS & no Sb/Br) - please check http://www.ti.com/productcontent for the latest availability information and additional product content details. TBD: The Pb-Free/Green conversion plan has not been defined.

**Pb-Free (RoHS):** TI's terms "Lead-Free" or "Pb-Free" mean semiconductor products that are compatible with the current RoHS requirements for all 6 substances, including the requirement that lead not exceed 0.1% by weight in homogeneous materials. Where designed to be soldered at high temperatures, TI Pb-Free products are suitable for use in specified lead-free processes.

**Pb-Free (RoHS Exempt):** This component has a RoHS exemption for either 1) lead-based flip-chip solder bumps used between the die and package, or 2) lead-based die adhesive used between the die and leadframe. The component is otherwise considered Pb-Free (RoHS compatible) as defined above.

Green (RoHS & no Sb/Br): TI defines "Green" to mean Pb-Free (RoHS compatible), and free of Bromine (Br) and Antimony (Sb) based flame retardants (Br or Sb do not exceed 0.1% by weight in homogeneous material)

<sup>(3)</sup> MSL, Peak Temp. -- The Moisture Sensitivity Level rating according to the JEDEC industry standard classifications, and peak solder temperature.

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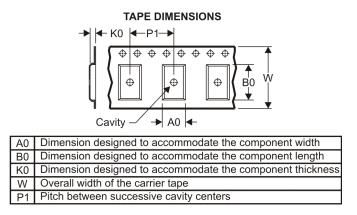
# PACKAGE MATERIALS INFORMATION

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## TAPE AND REEL INFORMATION





# QUADRANT ASSIGNMENTS FOR PIN 1 ORIENTATION IN TAPE



*All dimensions are nomina												
Device	Package Type	Package Drawing		SPQ	Reel Diameter (mm)	Reel Width W1 (mm)	A0 (mm)	B0 (mm)	K0 (mm)	P1 (mm)	W (mm)	Pin1 Quadrant
INA199A1DCKR	SC70	DCK	6	3000	180.0	8.4	2.25	2.4	1.22	4.0	8.0	Q3
INA199A1DCKT	SC70	DCK	6	250	180.0	8.4	2.25	2.4	1.22	4.0	8.0	Q3
INA199A2DCKR	SC70	DCK	6	3000	180.0	8.4	2.25	2.4	1.22	4.0	8.0	Q3
INA199A2DCKT	SC70	DCK	6	250	180.0	8.4	2.25	2.4	1.22	4.0	8.0	Q3
INA199A3DCKR	SC70	DCK	6	3000	180.0	8.4	2.25	2.4	1.22	4.0	8.0	Q3
INA199A3DCKT	SC70	DCK	6	250	180.0	8.4	2.25	2.4	1.22	4.0	8.0	Q3

TEXAS INSTRUMENTS

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# PACKAGE MATERIALS INFORMATION

20-Jul-2010



\*All dimensions are nominal

Device	Package Type	Package Drawing	Pins	SPQ	Length (mm)	Width (mm)	Height (mm)
INA199A1DCKR	SC70	DCK	6	3000	202.0	201.0	28.0
INA199A1DCKT	SC70	DCK	6	250	202.0	201.0	28.0
INA199A2DCKR	SC70	DCK	6	3000	202.0	201.0	28.0
INA199A2DCKT	SC70	DCK	6	250	202.0	201.0	28.0
INA199A3DCKR	SC70	DCK	6	3000	202.0	201.0	28.0
INA199A3DCKT	SC70	DCK	6	250	202.0	201.0	28.0

DCK (R-PDSO-G6)

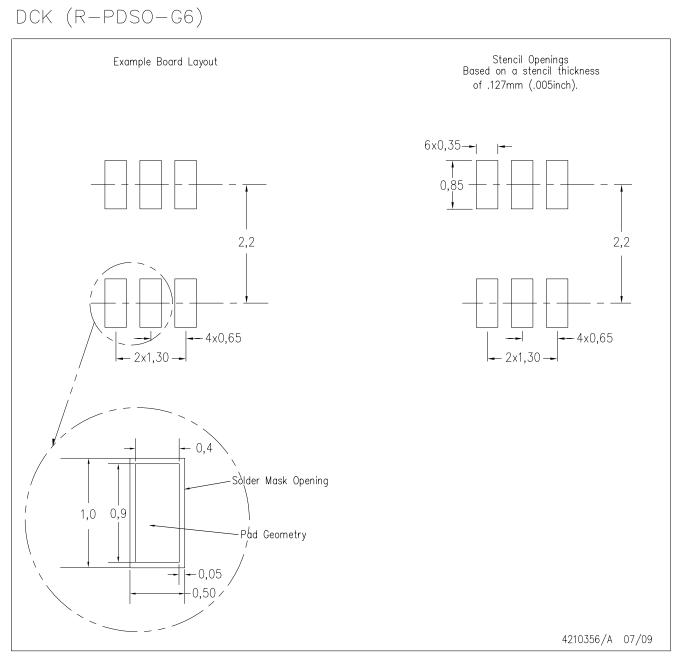
PLASTIC SMALL-OUTLINE PACKAGE



- NOTES: A. All linear dimensions are in millimeters.
  - B. This drawing is subject to change without notice.
  - C. Body dimensions do not include mold flash or protrusion. Mold flash and protrusion shall not exceed 0.15 per side.
  - D. Falls within JEDEC MO-203 variation AB.



# LAND PATTERN

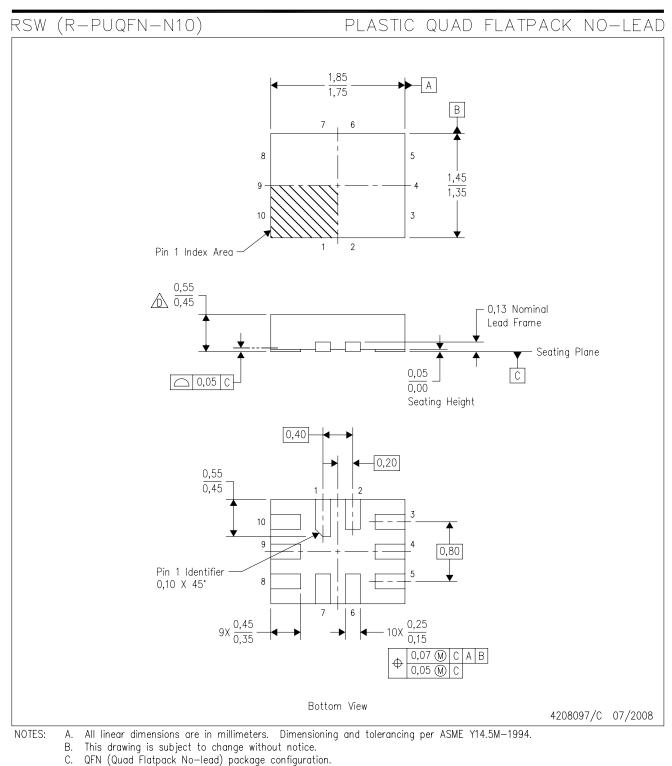


NOTES:

- A. All linear dimensions are in millimeters.
- B. This drawing is subject to change without notice.
- C. Customers should place a note on the circuit board fabrication drawing not to alter the center solder mask defined pad.
- D. Publication IPC-7351 is recommended for alternate designs.
- E. Laser cutting apertures with trapezoidal walls and also rounding corners will offer better paste release. Customers should contact their board assembly site for stencil design recommendations. Example stencil design based on a 50% volumetric metal load solder paste. Refer to IPC-7525 for other stencil recommendations.



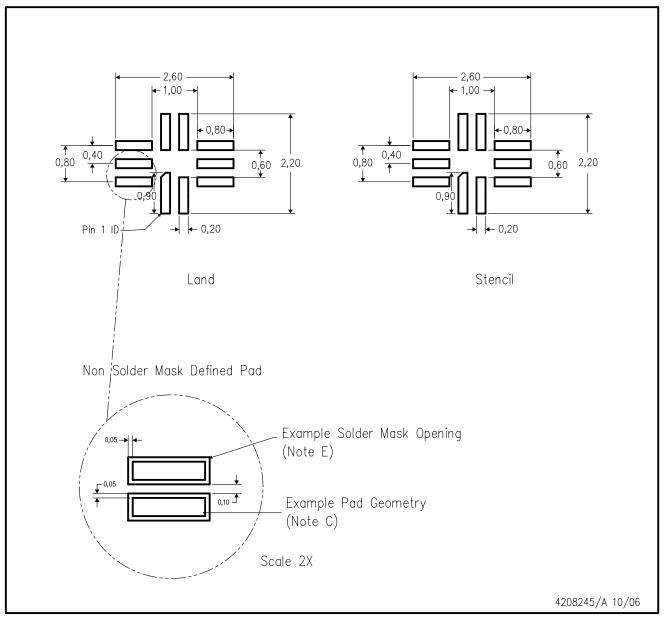
# **MECHANICAL DATA**



This package complies to JEDEC MO-288 variation UDEE, except minimum package height.



RSW (R-PQFP-N10)



NOTES: A. All linear dimensions are in millimeters.

B. This drawing is subject to change without notice.

C. Publication IPC-7351 is recommended for alternate designs.

D. Laser cutting apertures with trapezoidal walls and also rounding corners will offer better paste release. Customers should contact their board assembly site for stencil design recommendations. Refer to IPC 7525 for stencil design considerations.

E. Customers should contact their board fabrication site for minimum solder mask web tolerances between signal pads.



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