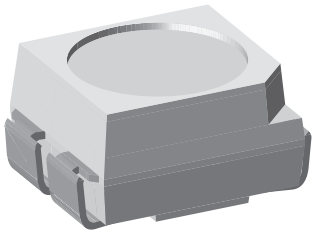
Power SMD LED PLCC-4



19210

DESCRIPTION

The VLMPG32.. is an advanced development in terms of heat dissipation.

The leadframe profile of this PLCC-4 SMD package is optimized to reduce the thermal resistance.

This allows higher drive current and doubles the light output compared to Vishay's high intensity SMD LED in PLCC-2 package.

PRODUCT GROUP AND PACKAGE DATA

- Product group: LED
- Package: SMD PLCC-4
- Product series: power
- Angle of half intensity: ± 60°

FEATURES

- Available in 8 mm tape
- High brightness SMD LED
- Luminous intensity and color categorized per packing unit
- Luminous intensity ratio per packing unit $I_{Vmax.}/I_{Vmin.} \leq 1.6$
- ESD-withstand voltage: Up to 2 kV according to JESD22-A114-B
- Suitable for all soldering methods according to CECC 00802 and J-STD-020C
- Preconditioning according to JEDEC level 2a
- Qualified according to JEDEC moisture sensitivity level 2a
- AEC-Q101 qualified
- Compatible with IR reflow solder processes according to CECC 00802 and J-STD-020C
- Material categorization: For definitions of compliance please see www.vishay.com/doc?99912

Pb-free

e3

RoHS COMPLIANT

APPLICATIONS

- Interior and exterior lighting
- Indicator and backlighting purposes for audio, video, LCDs, switches, symbols, illuminated advertising etc.
- Illumination purpose, alternative to incandescent lamps
- General use

PARTS TABLE

PART	COLOR	LUMINOUS INTENSITY (mcd)			at I_F (mA)	WAVELENGTH (nm)			at I_F (mA)	FORWARD VOLTAGE (V)			at I_F (mA)	TECHNOLOGY
		MIN.	TYP.	MAX.		MIN.	TYP.	MAX.		MIN.	TYP.	MAX.		
VLMPG32P1Q1-GS08	Pure green	45	-	90	50	555.5	-	564.5	50	-	2.1	2.6	50	AlInGaP on GaAs

ABSOLUTE MAXIMUM RATINGS (T_{amb} = 25 °C, unless otherwise specified)
VLMPG32..

PARAMETER	TEST CONDITION	SYMBOL	VALUE	UNIT
Reverse voltage (1)		V_R	12	V
Forward current		I_F	70	mA
Power dissipation		P_{tot}	180	mW
Junction temperature		T_j	125	°C
Operating temperature range		T_{amb}	- 40 to + 100	°C
Storage temperature range		T_{stg}	- 40 to + 100	°C
Thermal resistance junction/ambient	Mounted on PC board FR4	R_{thJA}	290	K/W

Note

(1) Driving the LED in reverse direction is suitable for short term application

OPTICAL AND ELECTRICAL CHARACTERISTICS (T_{amb} = 25 °C, unless otherwise specified)
VLMPG32.., PURE GREEN

PARAMETER	TEST CONDITION	PART	SYMBOL	MIN.	TYP.	MAX.	UNIT
Luminous intensity (1)	I_F = 50 mA	VLMPG32P1Q1	I_V	45		90	mcd
Dominant wavelength	I_F = 50 mA		λ_d	555.5		564.5	nm
Spectral bandwidth at 50 % $I_{rel\ max}$	I_F = 50 mA		$\Delta\lambda$		18		nm
Angle of half intensity	I_F = 50 mA		φ		± 60		deg
Forward voltage (2)	I_F = 50 mA		V_F		2.1	2.6	V
Reverse current	V_R = 5 V		I_R		0.01	10	µA

Notes

(1) In one package unit $I_{Vmax.}/I_{Vmin.} \leq 1.6$

(2) Forward voltages are tested at a current pulse duration of 1 ms and a tolerance of ± 0.1 V

LUMINOUS INTENSITY CLASSIFICATION

GROUP	LIGHT INTENSITY (mcd)	
STANDARD	MIN.	MAX.
P1	45	56
P2	56	71
Q1	71	90

Note

- Luminous intensity is tested at a current pulse duration of 25 ms and an accuracy of ± 11 %.
  The above type numbers represent the order groups which include only a few brightness groups. Only one group will be shipped on each reel (there will be no mixing of two groups on each reel). In order to ensure availability, single brightness groups will not be orderable.
  In a similar manner for colors where wavelength groups are measured and binned, single wavelength groups will be shipped on any one reel.
  In order to ensure availability, single wavelength groups will not be orderable.

COLOR CLASSIFICATION

GROUP	PURE GREEN	
	DOM. WAVELENGTH (nm)	
	MIN.	MAX.
X	555.5	558.5
Y	558.5	561.5
Z	561.5	564.5

Note

- Wavelengths are tested at a current pulse duration of 25 ms and an accuracy of ± 1 nm.

CROSSING TABLE

VISHAY	OSRAM
VLMPG32P1Q1	LPE675-P1Q1

TYPICAL CHARACTERISTICS (T_{amb} = 25 °C, unless otherwise specified)

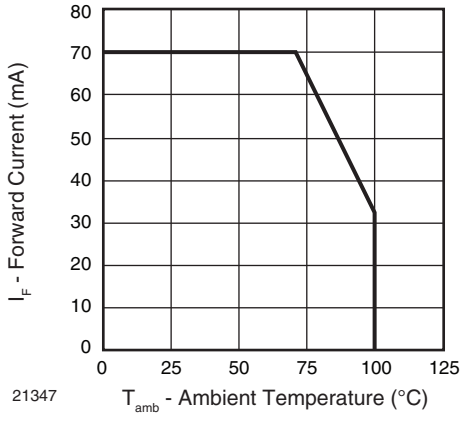


Fig. 1 - Maximum Permissible Forward Current vs. Ambient Temperature

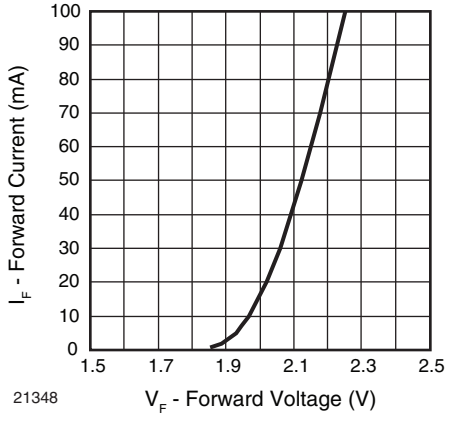


Fig. 2 - Forward Current vs. Forward Voltage

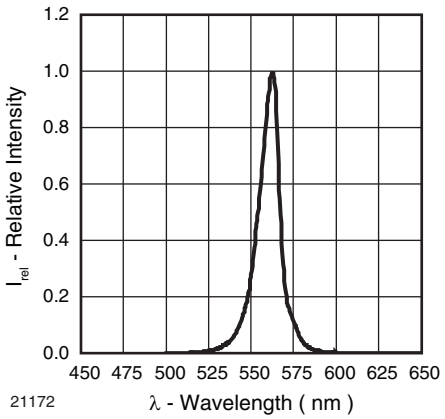


Fig. 3 - Relative Intensity vs. Wavelength

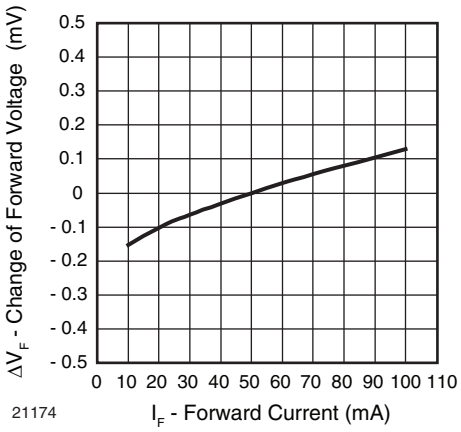


Fig. 6 - Change of Forward Voltage vs. Forward Current

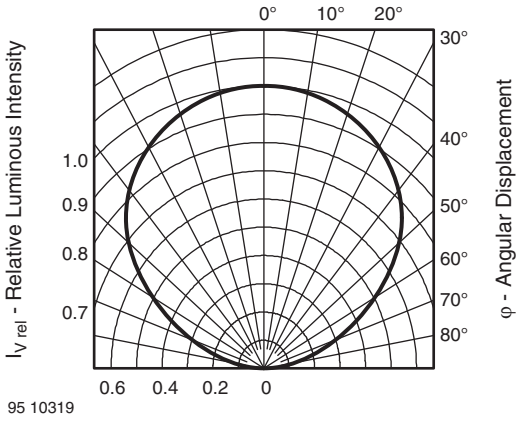


Fig. 4 - Relative Luminous Intensity vs. Angular Displacement

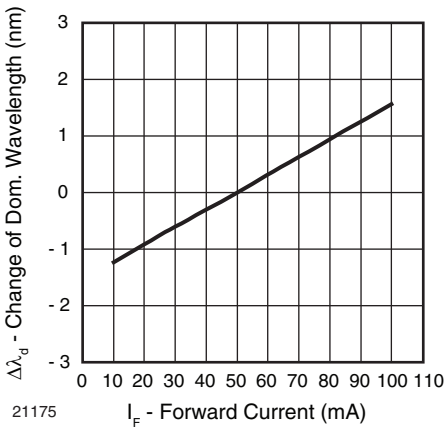


Fig. 7 - Change of Dominant Wavelength vs. Forward Current

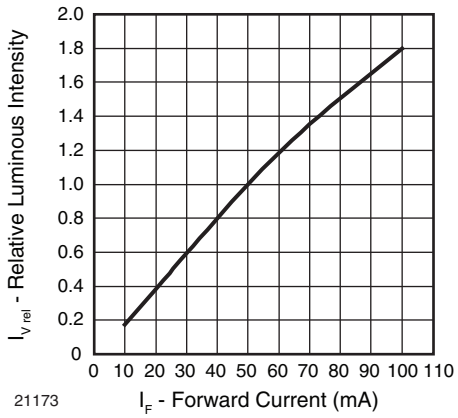


Fig. 5 - Relative Luminous Intensity vs. Forward Current

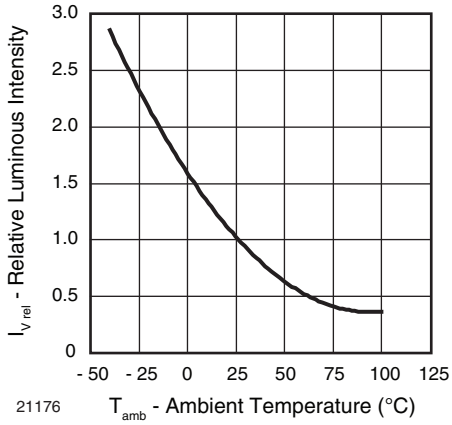


Fig. 8 - Relative Luminous Intensity vs. Ambient Temperature

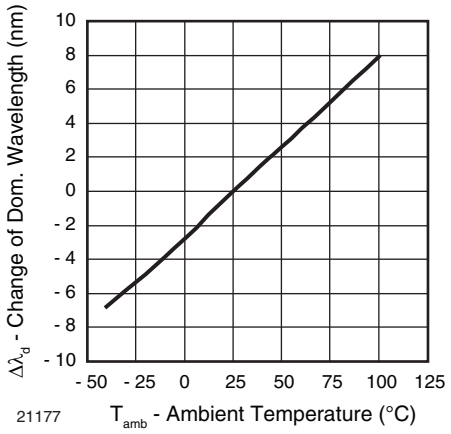


Fig. 9 - Change of Dominant Wavelength vs. Ambient Temperature

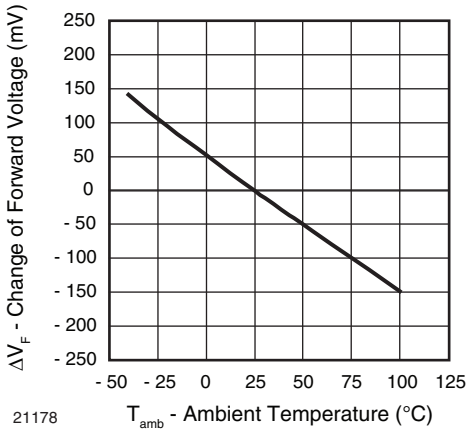
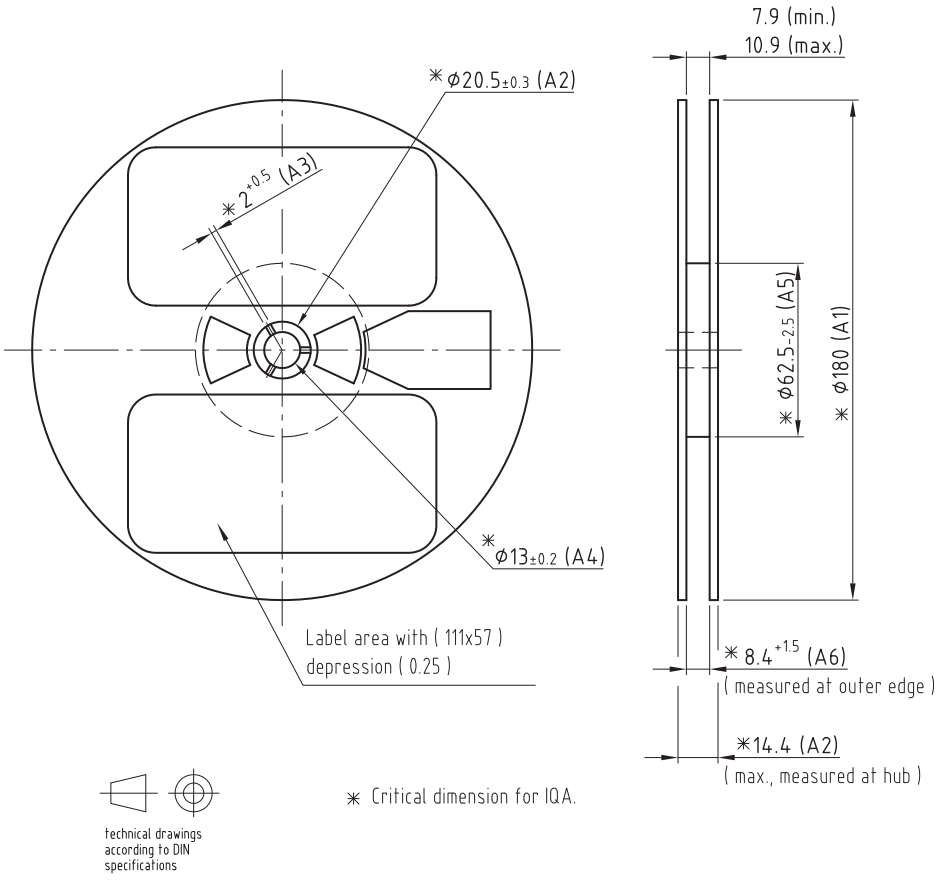


Fig. 10 - Change of Forward Voltage vs. Ambient Temperature

REEL DIMENSIONS in millimeters



GS08 = 2000 pcs

Not indicated tolerances ±0.05
Material: black static dissipative

Drawing refers to following types: ϕ180 mm Plastic reel

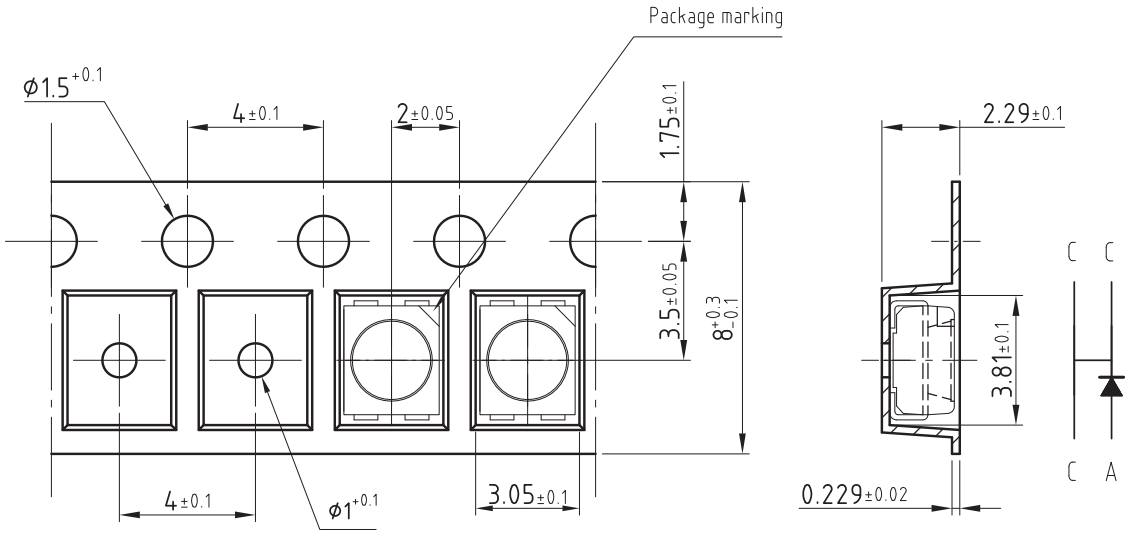
Drawing-No.: 9.800-5086.01-4
Issue: 2; 05.05.08

20983

TAPING DIMENSIONS in millimeters

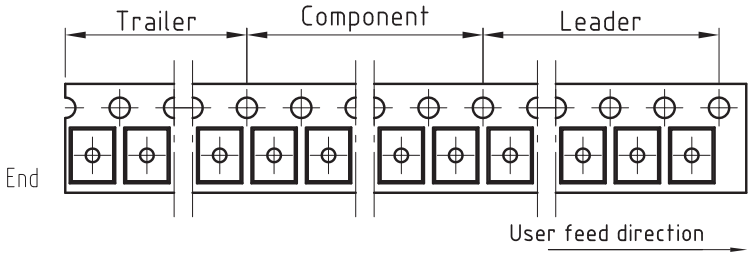
Taping and orientation

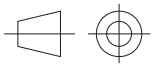
Reels come in quantity of 2000 units.



200mm min. for ϕ180 reel

480mm min. for ϕ180 reel



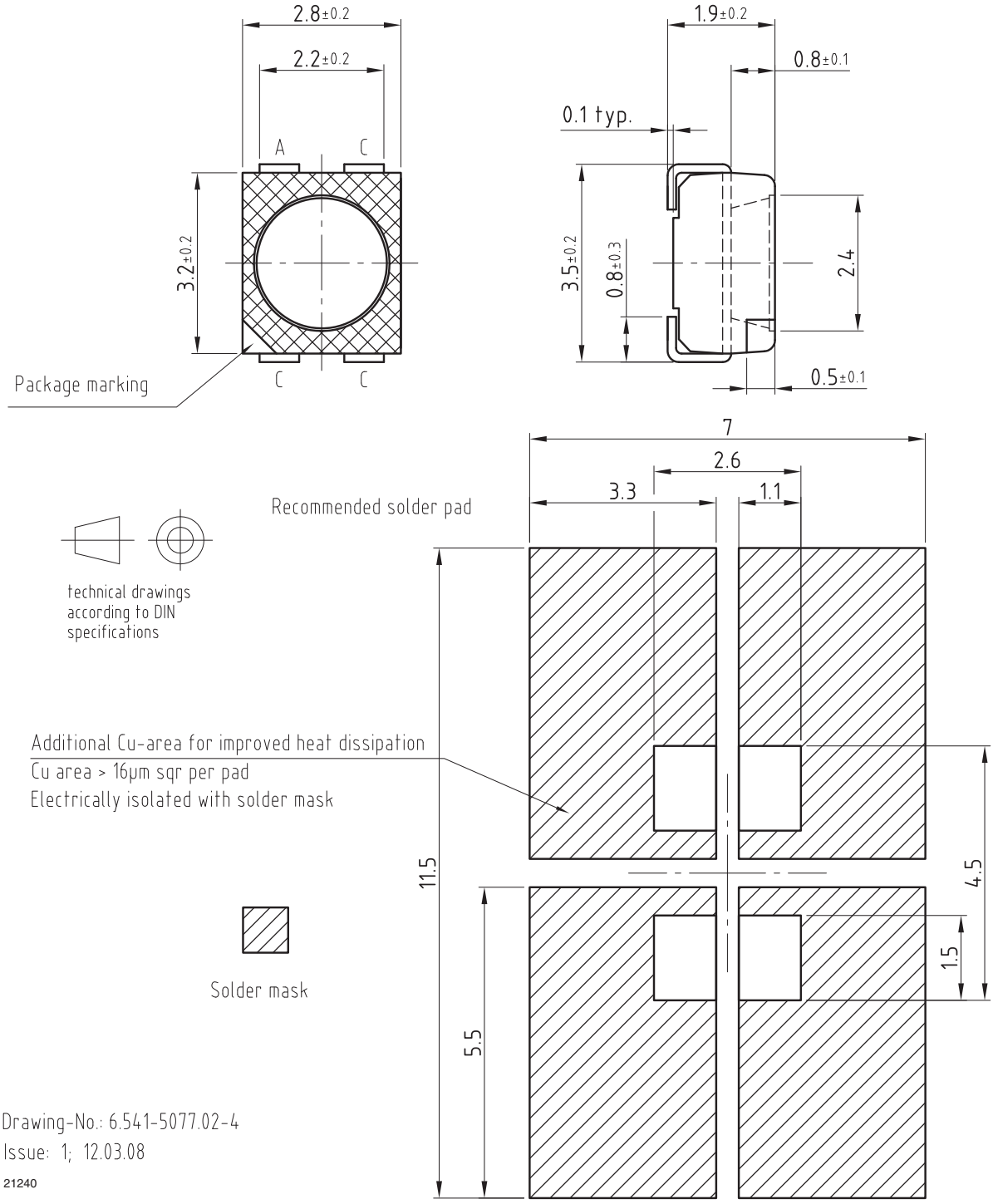


technical drawings according to DIN specifications

Drawing-No.: 9.700-5334.02-4
Issue: 2; 07.04.08

21241

PACKAGE/SOLDERING PADS DIMENSIONS in millimeters



SOLDERING PROFILE

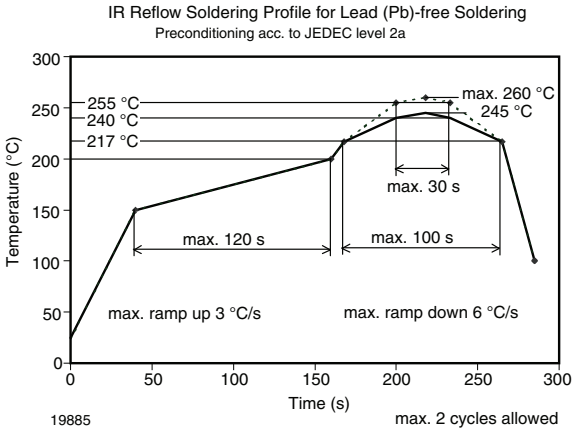


Fig. 11 - Vishay Lead (Pb)-free Reflow Soldering Profile (acc. to J-STD-020)

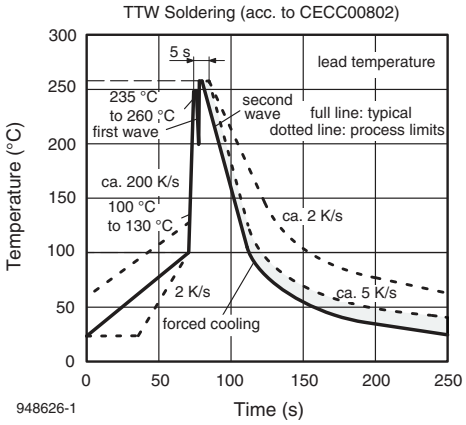
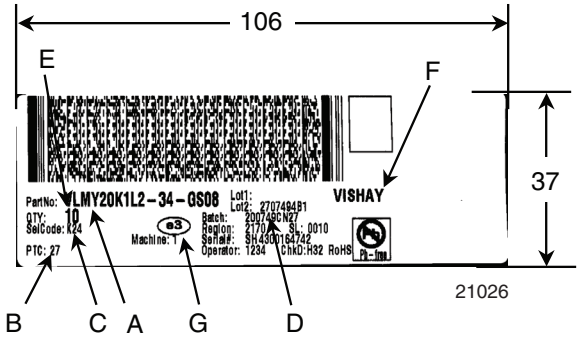


Fig. 12 - Double Wave Soldering of Opto Devices (all Packages)

BAR CODE PRODUCT LABEL (example)



A. Type of component

B. PTC = manufacturing plant

C. SEL - selection code (bin):
e.g.: K2 = code for luminous intensity group
4 = code for color group

D. Batch/date code

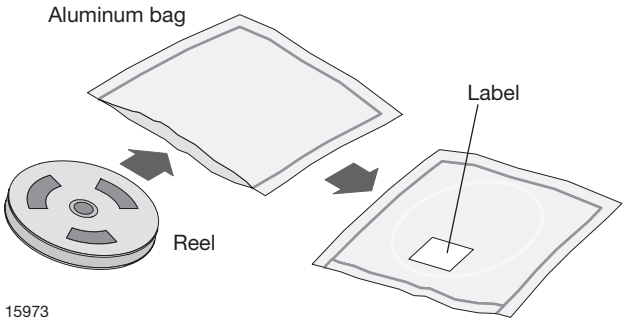
E. Total quantity

F. Company code

G. Code for lead (Pb)-free classification (e3)

DRY PACKING

The reel is packed in an anti-humidity bag to protect the devices from absorbing moisture during transportation and storage.



FINAL PACKING

The sealed reel is packed into a cardboard box. A secondary cardboard box is used for shipping purposes.

RECOMMENDED METHOD OF STORAGE

Dry box storage is recommended as soon as the aluminum bag has been opened to prevent moisture absorption. The following conditions should be observed, if dry boxes are not available:

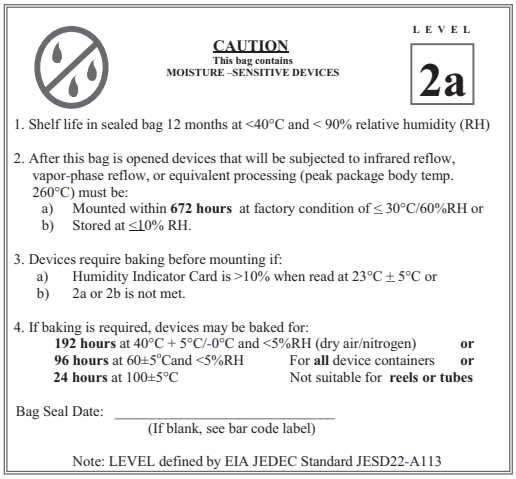
- Storage temperature 10 °C to 30 °C
- Storage humidity ≤ 60 % RH max.

After more than 672 h under these conditions moisture content will be too high for reflow soldering.

In case of moisture absorption, the devices will recover to the former condition by drying under the following condition:

192 h at 40 °C + 5 °C/- 0 °C and < 5 % RH (dry air/nitrogen)
or
96 h at 60 °C + 5 °C and < 5 % RH for all device containers
or
24 h at 100 °C + 5 °C not suitable for reel or tubes.

An EIA JEDEC standard JESD22-A112 level 2a label is included on all dry bags.



Example of JESD22-A112 level 2a label

ESD PRECAUTION

Proper storage and handling procedures should be followed to prevent ESD damage to the devices especially when they are removed from the antistatic shielding bag. Electro-static sensitive devices warning labels are on the packaging.

VISHAY SEMICONDUCTORS STANDARD BAR CODE LABEL

The Vishay Semiconductors standard bar code labels are printed at final packing areas. The labels are on each packing unit and contain Vishay Semiconductors specific data.

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